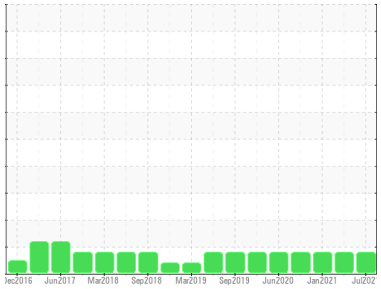
OIL ANALYSIS REPORT

Sample Rating Trend



WEAR

Area
RING CONTAINER
Machine Id
EXTRUDER K - MAIN PLANT
Component
Hydraulic Power Pack
Fluid
SHELL TELLUS 46 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

The copper level is abnormal. All other component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0596741**	WC0564941	WC0496715
Sample Date		Client Info		**06 Jul 2021**	21 Apr 2021	20 Jan 2021
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.05	**NEG**	NEG	NEG

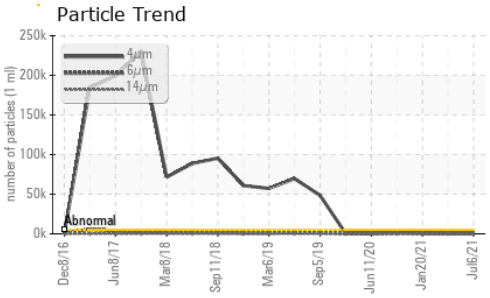
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**15**	15	13
Chromium	ppm	ASTM D5185m	>20	**<1**	<1	<1
Nickel	ppm	ASTM D5185m	>20	**0**	0	<1
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	<1
Aluminum	ppm	ASTM D5185m	>20	**0**	0	2
Lead	ppm	ASTM D5185m	>20	**<1**	<1	2
Copper	ppm	ASTM D5185m	>20	▲ **23**	▲ 24	▲ 22
Tin	ppm	ASTM D5185m	>20	**<1**	0	0
Antimony	ppm	ASTM D5185m		**0**	0	4
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	<1

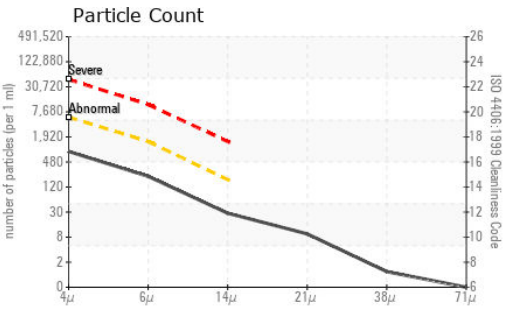
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0.0	**2**	2	0
Barium	ppm	ASTM D5185m	0	**0**	0	0
Molybdenum	ppm	ASTM D5185m	0	**127**	120	112
Manganese	ppm	ASTM D5185m		**<1**	<1	0
Magnesium	ppm	ASTM D5185m	11	**<1**	<1	<1
Calcium	ppm	ASTM D5185m	35	**54**	51	51
Phosphorus	ppm	ASTM D5185m	266	**436**	410	419
Zinc	ppm	ASTM D5185m	276	**383**	383	381
Sulfur	ppm	ASTM D5185m	1847	**2568**	2557	2372

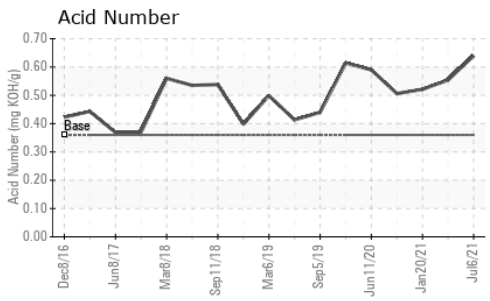
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**3**	2	2
Sodium	ppm	ASTM D5185m		**<1**	0	<1
Potassium	ppm	ASTM D5185m	>20	**0**	0	0

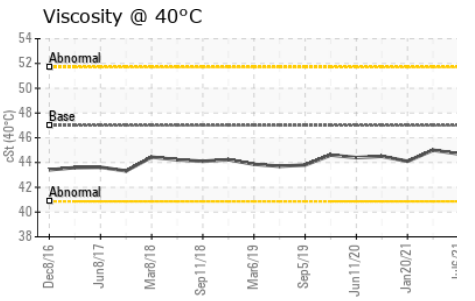
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	**755**	587	728
Particles >6µm		ASTM D7647	>1300	**191**	139	130
Particles >14µm		ASTM D7647	>160	**25**	9	14
Particles >21µm		ASTM D7647	>40	**8**	2	4
Particles >38µm		ASTM D7647	>10	**1**	0	0
Particles >71µm		ASTM D7647	>3	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	**17/15/12**	16/14/10	17/14/11

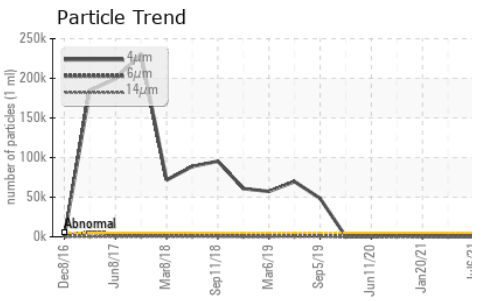
OIL ANALYSIS REPORT









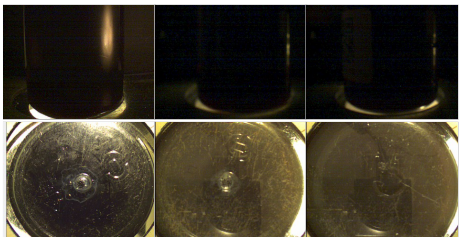


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.36	**0.640**	0.554	0.521

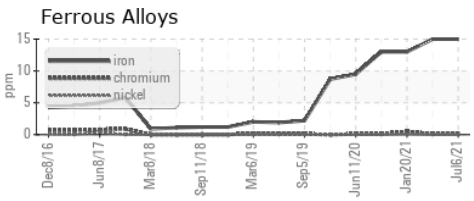
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

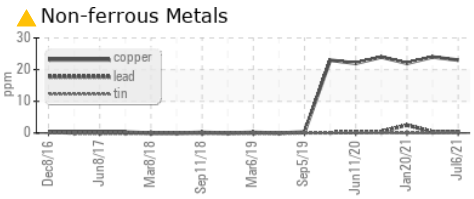
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.99	**44.7**	45.0	44.1

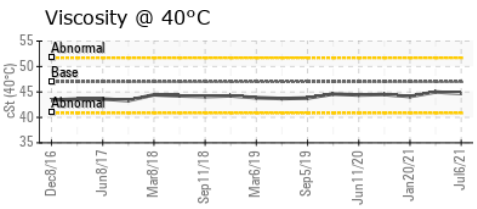
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

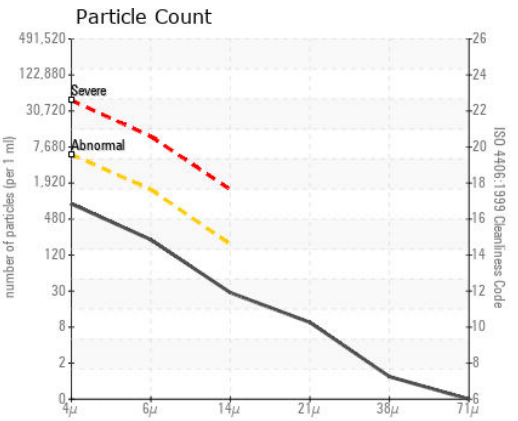


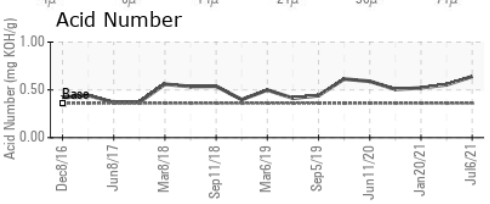
GRAPHS











Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0596741
Lab Number : 05298693
Unique Number : 9577653
Test Package : IND 2

Received : 09 Jul 2021
Tested : 12 Jul 2021
Diagnosed : 12 Jul 2021 - Angela Borella

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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