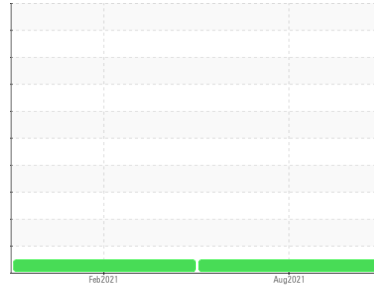




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**KAESER BSD 60 2722724 (S/N 1079)**

Component  
**Compressor**

Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

**DIAGNOSIS**

**Recommendation**

Resample at the next service interval to monitor.

**Wear**

All component wear rates are normal.

**Contamination**

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

**Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

**SAMPLE INFORMATION**

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>KC100457</b>	KC91411	---
Sample Date	Client Info		<b>20 Aug 2021</b>	09 Feb 2021	---
Machine Age	hrs	Client Info	<b>81698</b>	80534	---
Oil Age	hrs	Client Info	<b>1164</b>	2620	---
Oil Changed	Client Info		<b>Not Chngd</b>	Changed	---
Sample Status			<b>NORMAL</b>	NORMAL	---

**WEAR METALS**

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>&lt;1</b>	<1	---
Chromium	ppm	ASTM D5185m >10	<b>0</b>	0	---
Nickel	ppm	ASTM D5185m >3	<b>&lt;1</b>	<1	---
Titanium	ppm	ASTM D5185m >3	<b>0</b>	0	---
Silver	ppm	ASTM D5185m >2	<b>0</b>	<1	---
Aluminum	ppm	ASTM D5185m >10	<b>0</b>	<1	---
Lead	ppm	ASTM D5185m >10	<b>0</b>	<1	---
Copper	ppm	ASTM D5185m >50	<b>2</b>	2	---
Tin	ppm	ASTM D5185m >10	<b>&lt;1</b>	0	---
Antimony	ppm	ASTM D5185m	<b>0</b>	0	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	---

**ADDITIVES**

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>12</b>	10	---
Barium	ppm	ASTM D5185m 90	<b>0</b>	0	---
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	---
Manganese	ppm	ASTM D5185m	<b>0</b>	0	---
Magnesium	ppm	ASTM D5185m 90	<b>31</b>	14	---
Calcium	ppm	ASTM D5185m 2	<b>0</b>	0	---
Phosphorus	ppm	ASTM D5185m	<b>&lt;1</b>	5	---
Zinc	ppm	ASTM D5185m	<b>&lt;1</b>	0	---

**CONTAMINANTS**

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>0</b>	<1	---
Sodium	ppm	ASTM D5185m	<b>10</b>	8	---
Potassium	ppm	ASTM D5185m >20	<b>2</b>	2	---
Water	%	ASTM D6304 >0.05	<b>0.022</b>	0.006	---
ppm Water	ppm	ASTM D6304 >500	<b>220.5</b>	65.3	---

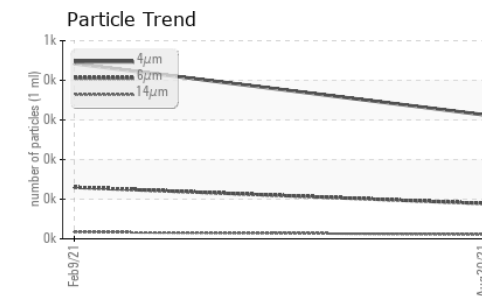
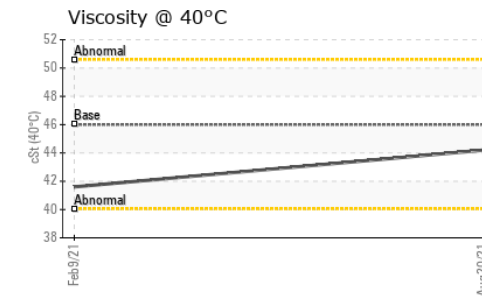
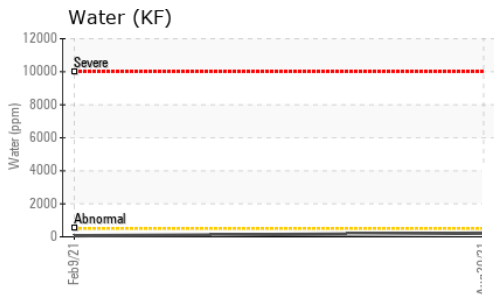
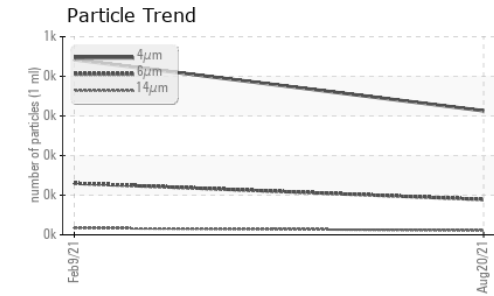
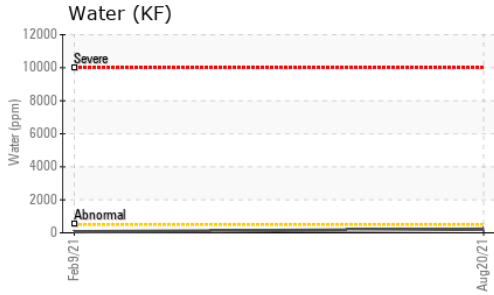
**FLUID CLEANLINESS**

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		<b>313</b>	442	---
Particles >6µm	ASTM D7647 >1300		<b>89</b>	130	---
Particles >14µm	ASTM D7647 >80		<b>11</b>	17	---
Particles >21µm	ASTM D7647 >20		<b>3</b>	6	---
Particles >38µm	ASTM D7647 >4		<b>0</b>	0	---
Particles >71µm	ASTM D7647 >3		<b>0</b>	0	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	<b>14/11</b>	14/11	---

**FLUID DEGRADATION**

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	<b>0.301</b>	0.358	---

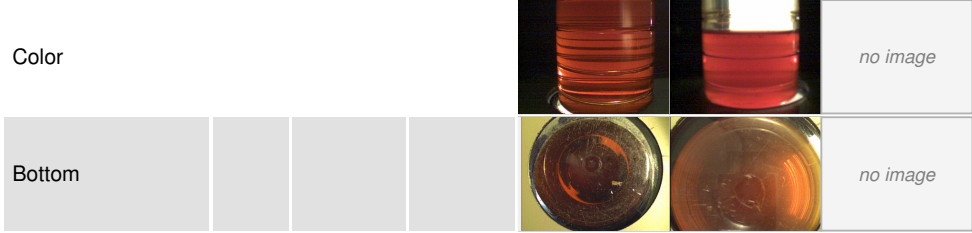
# OIL ANALYSIS REPORT



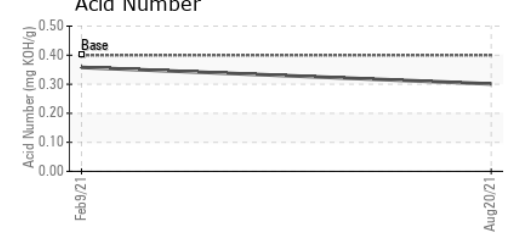
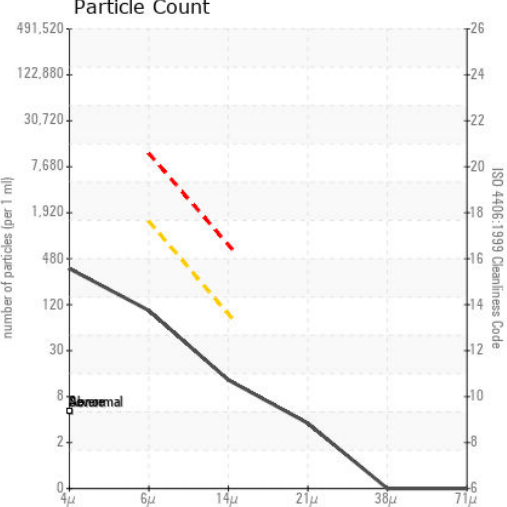
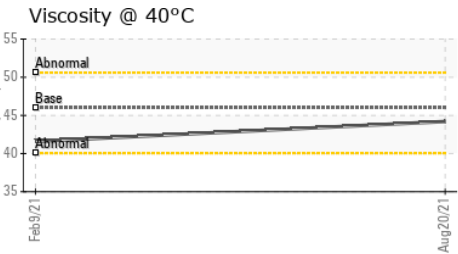
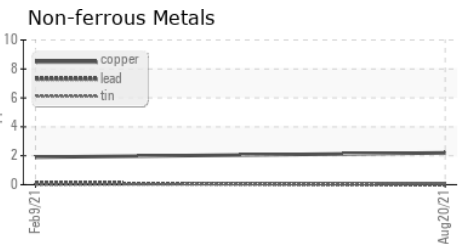
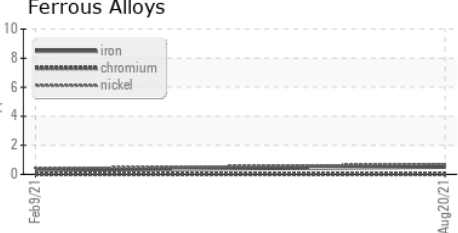
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.2	41.6

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KC100457  
**Lab Number** : 05335384  
**Unique Number** : 9634382  
**Test Package** : IND 2  
**Received** : 25 Aug 2021  
**Tested** : 26 Aug 2021  
**Diagnosed** : 26 Aug 2021 - Angela Borella

**NORMAN NOBLE**  
 5340 AVION PKWY  
 HIGHLAND HEIGHTS, OH  
 US 44143  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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