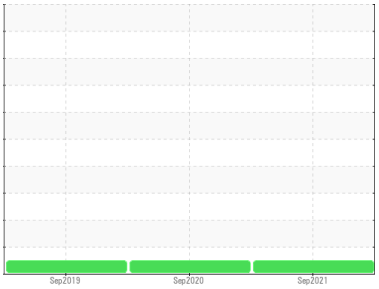
COOLANT REPORT

Sample Rating Trend



NORMAL

Area
KANSAS/44/EG - EXCAVATOR
Machine Id
20.12W [KANSAS^44^EG - EXCAVATOR]
Component
Coolant
Fluid
CAT EXTENDED LIFE COOLANT (ELC) (--- GAL)

DIAGNOSIS

Recommendation
No corrective action is recommended at this time. The fluid is suitable for further service.

Corrosion
All metal levels are normal indicating no corrosion in the cooling system.

Contaminants
There is no indication of any contamination in the coolant.

Coolant Condition
Carboxylate test failed. Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.

SAMPLE INFORMATION	method	limit/base	current	history1	history2
Sample Number	Client Info		**WC0621058**	WC0495423	WC0386474
Sample Date	Client Info		**27 Sep 2021**	29 Sep 2020	10 Sep 2019
Machine Age	Client Info		**5947**	0	5073
Oil Age	Client Info		**5866**	0	2000
Oil Changed	Client Info		**Not Changd**	Not Changd	Not Changd
Sample Status			**NORMAL**	NORMAL	NORMAL

PHYSICAL TEST RESULTS		method	limit/base	current	history1	history2
pH	Scale 0-14	ASTM D1287		**8.10**	8.14	8.24
Nitrites	ppm	AP-053:2009		**560**	676	788
Reserve Alkalinity	Scale 0-20	*ASTM D1121		**---**	---	---
Percentage Glycol	%	ASTM D3321		**50**	50	50
Freezing Point	°F	ASTM D3321		**-39**	-39	-38
Total Dissolved Solids				**397.5**	379.0	380.0
Carboxylate				**fail**	pass	pass

CORROSION INHIBITORS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D6130	0	**12**	11	5
Phosphorus	ppm	ASTM D6130	0	**0**	<1	<1
Boron	ppm	ASTM D6130	0	**0**	<1	0
Molybdenum	ppm	ASTM D6130	950	**713**	1073	595

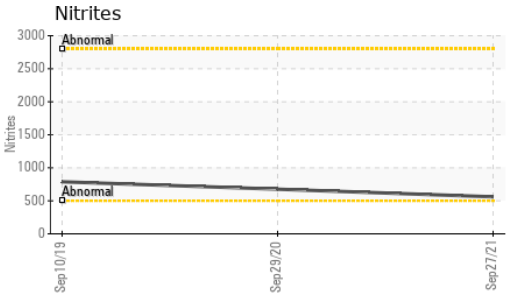
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D6130	>15	**<1**	<1	0
Aluminum	ppm	ASTM D6130	>10	**<1**	9	4
Copper	ppm	ASTM D6130	>10	**<1**	<1	0
Lead	ppm	ASTM D6130	>10	**0**	<1	0
Tin	ppm	ASTM D6130	>10	**0**	2	<1
Zinc	ppm	ASTM D6130		**0**	<1	0

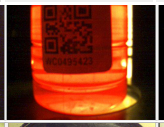
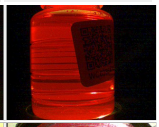
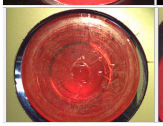
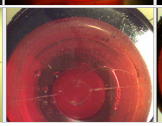
CONTAMINANTS		method	limit/base	current	history1	history2
Chlorine	ppm	ASTM D6130		**3**	8	2

CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D6130		**3450**	3683	3143
Potassium	ppm	ASTM D6130		**1982**	375	312

SCALE POTENTIAL		method	limit/base	current	history1	history2
Calcium	ppm	ASTM D6130		**2**	3	1
Magnesium	ppm	ASTM D6130		**4**	2	<1

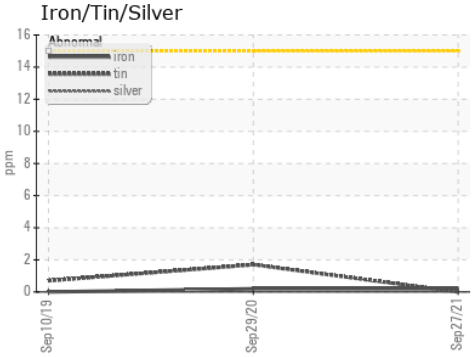
COOLANT REPORT



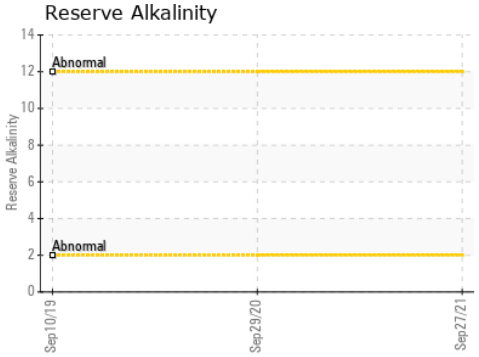
VISUAL		method	limit/base	current	history1	history2
Coolant Color		*Visual		**Red**	Orange	Red
Coolant Appearance		*Visual	Clear	**normal**	normal	normal
Color						
Bottom						

GRAPHS

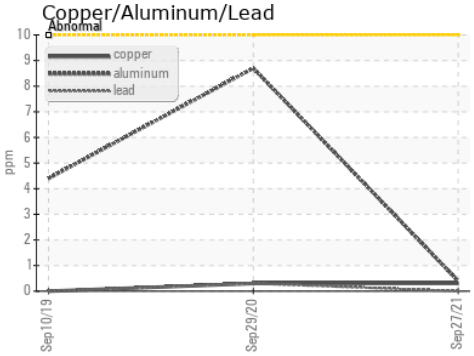
Iron/Tin/Silver



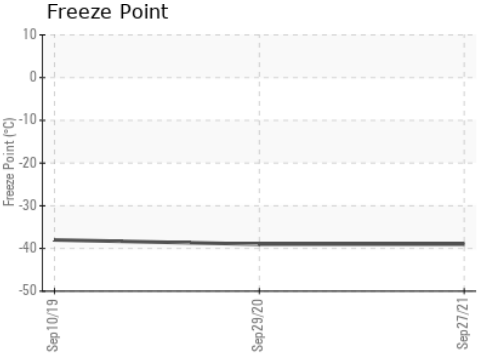
Reserve Alkalinity



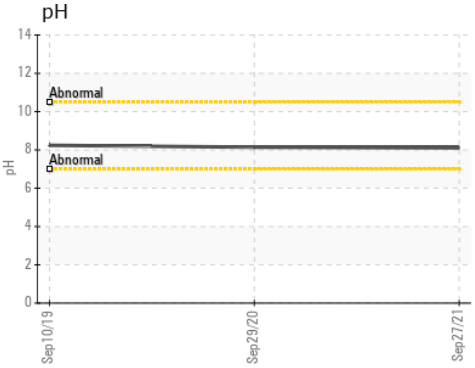
Copper/Aluminum/Lead



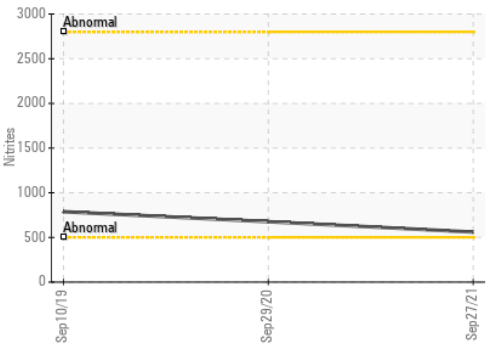
Freeze Point



pH



Nitrites



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0621058 **Received** : 30 Sep 2021
Lab Number : 05363324 **Diagnosed** : 06 Oct 2021
Unique Number : 9682430 **Diagnostician** : Doug Bogart
Test Package : COOL- (Additional Tests: COOL, ICP)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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