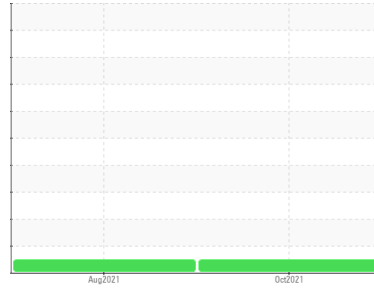




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**FRONTIER II [200006776]**  
 Machine Id  
**67WEA86953**  
 Component  
**Wind Turbine Gearbox**  
 Fluid  
**FUCHS RENOLIN CLP ISO 320 (--- LTR)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>NX05391887</b>	NX008456	---
Sample Date	Client Info			<b>09 Oct 2021</b>	03 Aug 2021	---
Machine Age	hrs	Client Info		<b>0</b>	0	---
Oil Age	hrs	Client Info		<b>0</b>	0	---
Oil Changed	Client Info			<b>N/A</b>	N/A	---
Sample Status				<b>NORMAL</b>	NORMAL	---

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184	>80	<b>16</b>	21	---
Iron	ppm	ASTM D5185m	>150	<b>9</b>	6	---
Chromium	ppm	ASTM D5185m	>5	<b>0</b>	0	---
Nickel	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	---
Titanium	ppm	ASTM D5185m		<b>0</b>	0	---
Silver	ppm	ASTM D5185m		<b>0</b>	0	---
Aluminum	ppm	ASTM D5185m	>10	<b>&lt;1</b>	<1	---
Lead	ppm	ASTM D5185m	>20	<b>0</b>	0	---
Copper	ppm	ASTM D5185m	>50	<b>1</b>	<1	---
Tin	ppm	ASTM D5185m		<b>&lt;1</b>	0	---
Antimony	ppm	ASTM D5185m		<b>0</b>	0	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	---

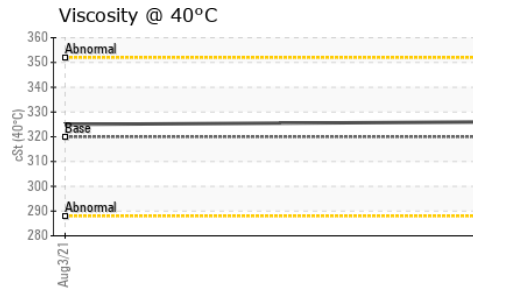
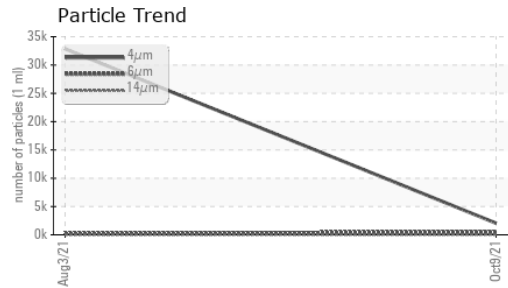
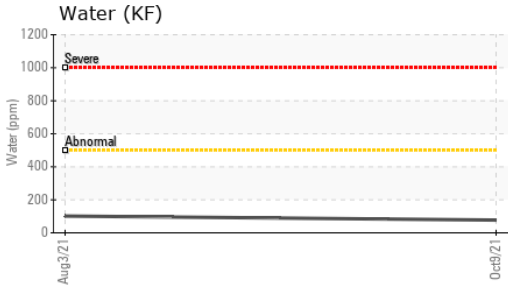
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>19</b>	9	---
Barium	ppm	ASTM D5185m		<b>0</b>	0	---
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	---
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	0	---
Magnesium	ppm	ASTM D5185m		<b>&lt;1</b>	0	---
Calcium	ppm	ASTM D5185m		<b>18</b>	<1	---
Phosphorus	ppm	ASTM D5185m		<b>182</b>	190	---
Zinc	ppm	ASTM D5185m		<b>0</b>	0	---
Sulfur	ppm	ASTM D5185m		<b>6602</b>	4079	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<b>4</b>	1	---
Sodium	ppm	ASTM D5185m	>20	<b>2</b>	0	---
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	---
Water	%	ASTM D6304	>0.05	<b>0.007</b>	0.010	---
ppm Water	ppm	ASTM D6304	>500	<b>77.2</b>	101.6	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>2055</b>	32858	---
Particles >6µm		ASTM D7647	>2500	<b>536</b>	232	---
Particles >14µm		ASTM D7647	>320	<b>40</b>	8	---
Particles >21µm		ASTM D7647	>80	<b>5</b>	2	---
Particles >38µm		ASTM D7647	>20	<b>0</b>	0	---
Particles >71µm		ASTM D7647	>4	<b>0</b>	0	---
Oil Cleanliness		ISO 4406 (c)	>--/18/15	<b>18/16/12</b>	22/15/10	---



# OIL ANALYSIS REPORT

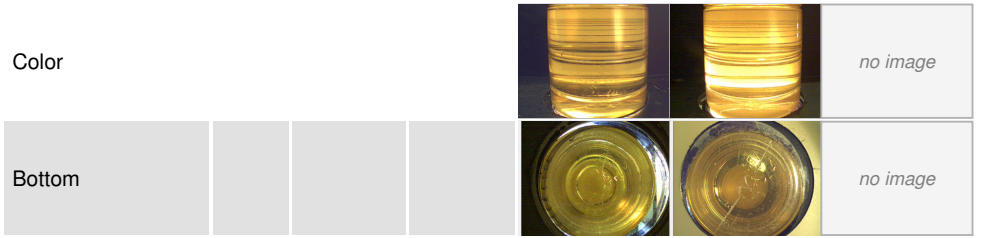


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.529</b>	0.507	---

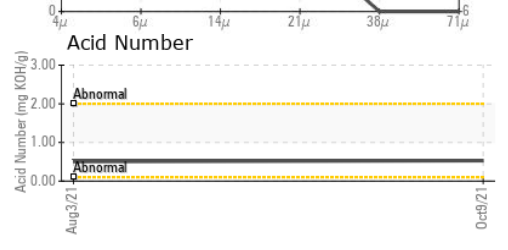
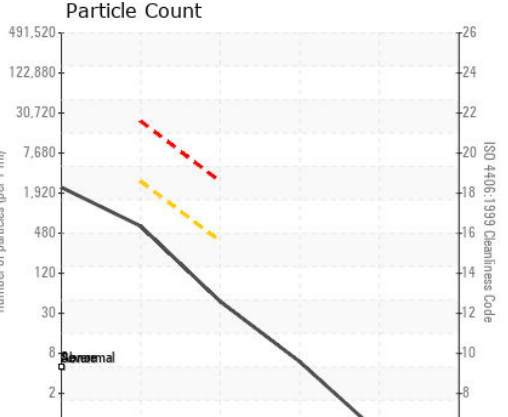
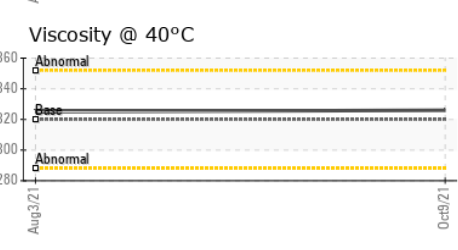
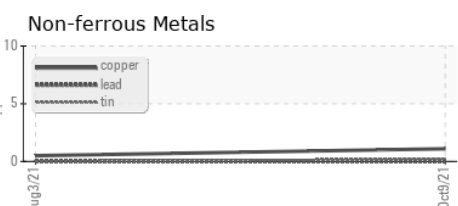
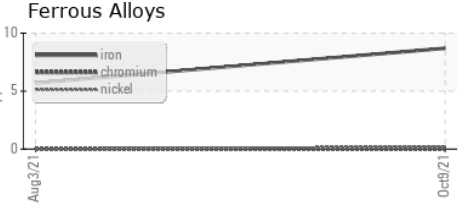
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	---
Emulsified Water	scalar	*Visual	>0.05	<b>NEG</b>	NEG	---
Free Water	scalar	*Visual		<b>NEG</b>	NEG	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	320	<b>326</b>	325	---

## SAMPLE IMAGES



## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : NX05391887 **Received** : 04 Nov 2021  
**Lab Number** : **05391887** **Diagnosed** : 08 Nov 2021  
**Unique Number** : 9726020 **Diagnostician** : Angela Borella  
**Test Package** : IND 2 ( Additional Tests: KF, PQ, PrtCount )

**NORDEX USA - Chicago**  
 300 SOUTH WACKER DRIVE, SUITE 1500  
 CHICAGO, IL  
 US 60606  
 Contact: DEVIN LINEHAN  
 DLinehan@nordex-online.com  
 T: (312)386-4124  
 F: (312)386-7102

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)