

## **OIL ANALYSIS REPORT**

## HER SON Machine Id Schott Mexico AG INY-1

Component Hydraulic System

### TEXACO RANDO OIL HD 46 (1200 LTR)

#### DIAGNOSIS

#### A Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

#### Wear

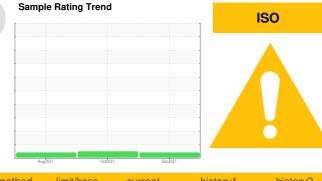
All component wear rates are normal.

#### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

#### Fluid Condition

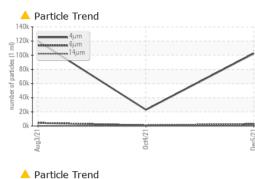
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

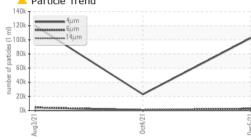


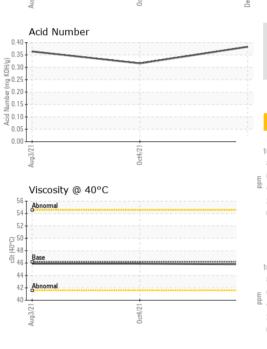
SAMPLE INFORM	<b>IATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		KL05415301	KL0006811	KL0006803
Sample Date		Client Info		05 Dec 2021	04 Oct 2021	03 Aug 2021
Machine Age	mths	Client Info		0	0	0
Oil Age	mths	Client Info		0	6	5
Oil Changed		Client Info		N/A	Not Changd	Not Changd
Sample Status				ABNORMAL	NORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	0	0	<1
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>10	<1	<1	0
Lead	ppm	ASTM D5185m	>10	0	2	0
Copper	ppm	ASTM D5185m	>75	<1	0	0
Tin	ppm	ASTM D5185m	>10	0	0	0
Antimony	ppm	ASTM D5185m		0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0.2	0	0	0
Barium	ppm	ASTM D5185m	0	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m	0	0	0	0
Calcium	ppm	ASTM D5185m	49	36	38	40
Phosphorus	ppm	ASTM D5185m	247	335	331	334
Zinc	ppm	ASTM D5185m	323	436	438	403
Sulfur	ppm	ASTM D5185m	4717	745	737	717
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	0	0	<1
Sodium	ppm	ASTM D5185m		0	0	<1
Potassium	ppm	ASTM D5185m	>20	0	0	2
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		102346	22960	119894
Particles >6µm		ASTM D7647	>1300	<u> </u>	791	<b>4</b> 361
Particles >14µm		ASTM D7647	>160	25	24	20
Particles >21µm		ASTM D7647	>40	6	7	2
Particles >38µm		ASTM D7647	>10	0	0	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>17/14	<b>1</b> 9/12	17/12	▲ 19/11
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.383	0.316	0.364



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White Metalscalar*VisualNONENONEVLITENONEYellow Metalscalar*VisualNONENONENONENONENONEPrecipitatescalar*VisualNONENONENONENONENONESiltscalar*VisualNONENONENONENONENONEDebrisscalar*VisualNONENONENONENONENONESand/Dirtscalar*VisualNONENONENONENONENONEAppearancescalar*VisualNORMLNORMLNORMLNORMLNORMLOdorscalar*VisualNORMLNORMLNORMLNORMLNORMLEmulsified Waterscalar*Visual>0.1NEGNEGNEGFree Waterscalar*VisualImit/basecurrenthistory1historyVisc @ 40°CcStASTM D44546.245.845.945.9							
Yellow Metalscalar*VisualNONENONENONENONENONEPrecipitatescalar*VisualNONENONENONENONENONESiltscalar*VisualNONENONENONENONENONEDebrisscalar*VisualNONENONENONENONENONESand/Dirtscalar*VisualNONENONENONENONENONEAppearancescalar*VisualNORMLNORMLNORMLNORMLNORMLOdorscalar*VisualNORMLNORMLNORMLNORMLNORMLEmulsified Waterscalar*Visual>0.1NEGNEGNEGFree Waterscalar*Visual>0.1NEGNEGNEGVisc @ 40°CcStASTM D44546.245.845.945.9SAMPLE IMAGESmethodlimit/basecurrenthistory1history1	VISUAL		method	limit/base	current	history1	history2
Precipitatescalar*VisualNONENONENONENONENONESiltscalar*VisualNONENONENONENONENONEDebrisscalar*VisualNONENONENONENONENONESand/Dirtscalar*VisualNONENONENONENONENONEAppearancescalar*VisualNORMLNORMLNORMLNORMLNORMLOdorscalar*VisualNORMLNORMLNORMLNORMLNORMLEmulsified Waterscalar*Visual>0.1NEGNEGNEGFree Waterscalar*Visual>0.1NEGNEGNEGFLUID PROPERTIESmethodlimit/basecurrenthistory1historyVisc @ 40°CcStASTM D44546.245.845.945.9SAMPLE IMAGESmethodlimit/basecurrenthistory1history	White Metal	scalar	*Visual	NONE	NONE	VLITE	NONE
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Debrisscalar*VisualNONENONENONENONENONESand/Dirtscalar*VisualNONENONENONENONENONEAppearancescalar*VisualNORMLNORMLNORMLNORMLNORMLOdorscalar*VisualNORMLNORMLNORMLNORMLNORMLEmulsified Waterscalar*Visual>0.1NEGNEGNEGFree Waterscalar*Visual>0.1NEGNEGNEGFree Waterscalar*VisualNEGNEGNEGFLUID PROPERTIESmethodlimit/basecurrenthistory1historyVisc @ 40°CcStASTM D44546.245.845.945.9SAMPLE IMAGESmethodlimit/basecurrenthistory1history	Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt scalar *Visual NONE NONE NONE NONE   Appearance scalar *Visual NORML NORML NORML NORML NORML   Odor scalar *Visual NORML NORML NORML NORML NORML NORML   Emulsified Water scalar *Visual NORML NORML NORML NORML NORML   Free Water scalar *Visual >0.1 NEG NEG NEG   FLUID PROPERTIES method limit/base current history1 history   Visc @ 40°C cSt ASTM D445 46.2 45.8 45.9 45.9   SAMPLE IMAGES method limit/base current history1 history1	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance scalar *Visual NORML NOR NOR NOR <	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Odor scalar *Visual NORML NOR NEG NEG NEG NEG NEG NEG NEG NEG NOR NOR Normandeddddddddddddddddddddddddddddddddddd	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Emulsified Water scalar *Visual >0.1 NEG NEG NEG   Free Water scalar *Visual NEG NEG NEG NEG   FLUID PROPERTIES method limit/base current history1 history   Visc @ 40°C cSt ASTM D445 46.2 45.8 45.9 45.9   SAMPLE IMAGES method limit/base current history1 history	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Free Water scalar *Visual NEG NEG NEG   FLUID PROPERTIES method limit/base current history1 history   Visc @ 40°C cSt ASTM D445 46.2 45.8 45.9 45.9   SAMPLE IMAGES method limit/base current history1 history	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
FLUID PROPERTIES method limit/base current history1 history   Visc @ 40°C cSt ASTM D445 46.2 45.8 45.9 45.9   SAMPLE IMAGES method limit/base current history1 history	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Visc @ 40°C cSt ASTM D445 46.2 45.8 45.9 45.9 SAMPLE IMAGES method limit/base current history1 history	Free Water	scalar	*Visual		NEG	NEG	NEG
SAMPLE IMAGES method limit/base current history1 history	FLUID PROPERTIES		method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445	46.2	45.8	45.9	45.9
Color	SAMPLE IMAGES		method	limit/base	current	history1	history2
	Color						

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