



OIL ANALYSIS REPORT

Sample Rating Trend

ISO



Area

P3

Machine Id

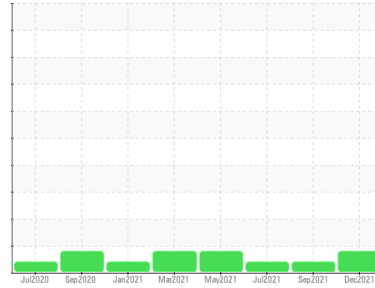
3543-C CRYSTALLIZER GEARBOX

Component

Agitator Gearbox

Fluid

MOBIL MOBILGEAR 600 XP ISO 150 (43 GAL)



DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0647278	WC0614179	WC0584826
Sample Date	Client Info		07 Dec 2021	02 Sep 2021	20 Jul 2021
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >150	2	4	5
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >10	0	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	7	0	<1
Aluminum	ppm	ASTM D5185m >25	3	0	0
Lead	ppm	ASTM D5185m >100	0	0	0
Copper	ppm	ASTM D5185m >50	0	0	<1
Tin	ppm	ASTM D5185m >10	0	0	0
Antimony	ppm	ASTM D5185m	0	0	<1
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	<1

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	15	36	32
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	<1	<1
Magnesium	ppm	ASTM D5185m	0	0	1
Calcium	ppm	ASTM D5185m	0	<1	0
Phosphorus	ppm	ASTM D5185m	297	323	330
Zinc	ppm	ASTM D5185m	0	2	3
Sulfur	ppm	ASTM D5185m	14451	14555	14040

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	0	0	<1
Sodium	ppm	ASTM D5185m	0	0	<1
Potassium	ppm	ASTM D5185m >20	0	0	0
Water	%	ASTM D6304 >0.1	0.009	0.013	0.001
ppm Water	ppm	ASTM D6304 >1000	92.5	139.2	0.00

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	▲ 79297	▲ 63302	▲ 60616
Particles >6µm	ASTM D7647	>5000	▲ 7625	4536	4672
Particles >14µm	ASTM D7647	>640	261	138	130
Particles >21µm	ASTM D7647	>160	43	21	29
Particles >38µm	ASTM D7647	>40	3	0	1
Particles >71µm	ASTM D7647	>10	0	0	0
Oil Cleanliness	ISO 4406 (c)	>21/19/16	▲ 23/20/15	▲ 23/19/14	▲ 23/19/14

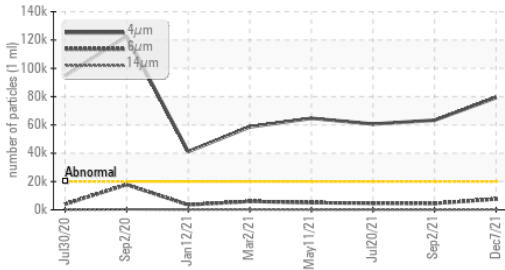
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.825	0.724	0.803

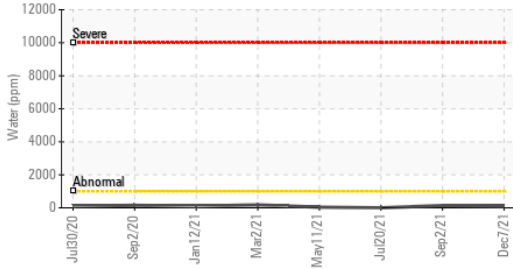


OIL ANALYSIS REPORT

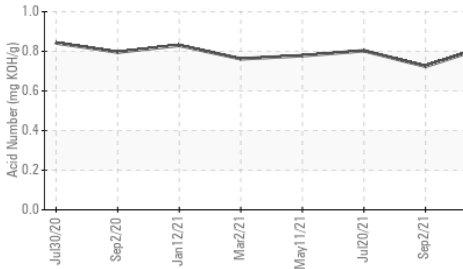
Particle Trend



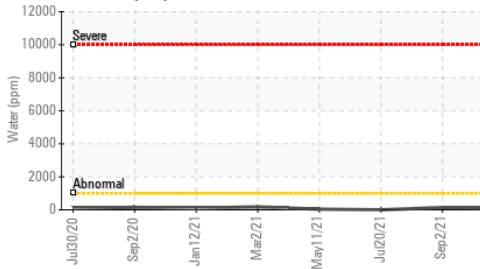
Water (KF)



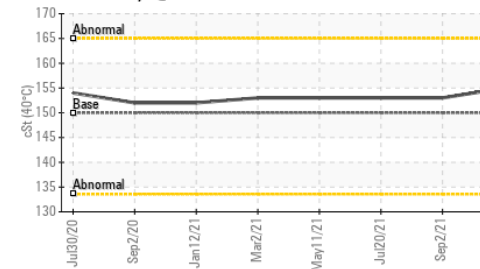
Acid Number



Water (KF)



Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	VLITE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

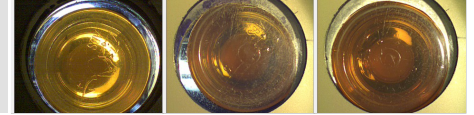
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	150	155	153

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

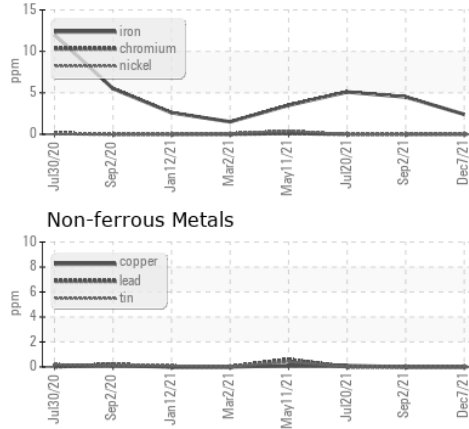


Bottom

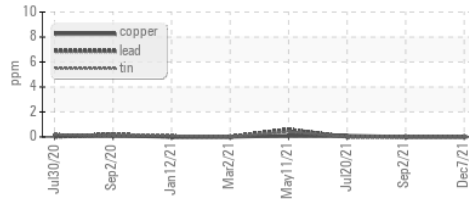


GRAPHS

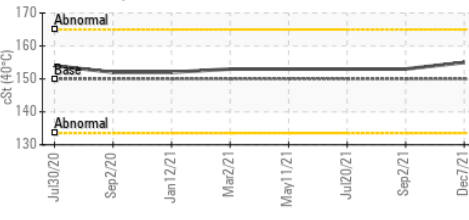
Ferrous Alloys



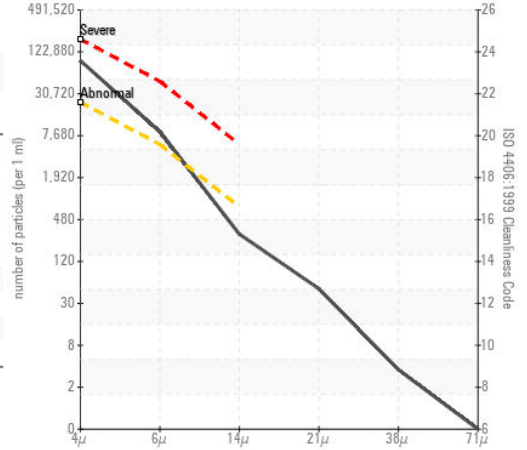
Non-ferrous Metals



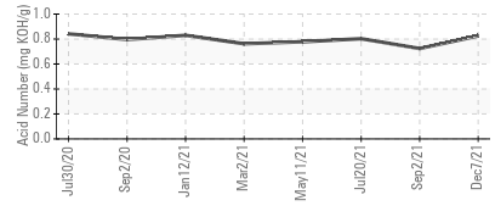
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : WC0647278
 Lab Number : 05418979
 Unique Number : 9773170
 Test Package : IND 2 (Additional Tests: KF, PrtCount)

Received : 09 Dec 2021
 Diagnosed : 10 Dec 2021
 Diagnostician : Angela Borella

AJINOMOTO USA
 4020 AJINOMOTO DRIVE
 RALEIGH, NC
 US 27610
 Contact: Michael Thompson
 thompsonm@ajiusa.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (919)723-2142

F: