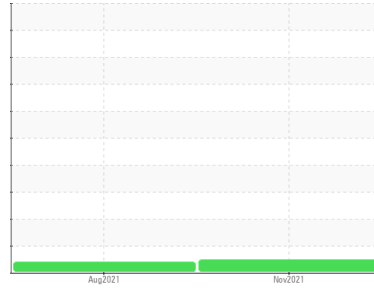




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**Separation**  
 Machine Id  
**2592-B S-Line Crystalizer Gearbox**  
 Component  
**Agitator Gearbox**  
 Fluid  
**Mobilgear 629 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0623707</b>	WC0608856	---
Sample Date	Client Info			<b>30 Nov 2021</b>	12 Aug 2021	---
Machine Age	hrs	Client Info		<b>0</b>	0	---
Oil Age	hrs	Client Info		<b>0</b>	0	---
Oil Changed	Client Info			<b>N/A</b>	N/A	---
Sample Status				<b>NORMAL</b>	ATTENTION	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>150	<b>2</b>	2	---
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	---
Nickel	ppm	ASTM D5185m	>10	<b>0</b>	0	---
Titanium	ppm	ASTM D5185m		<b>0</b>	0	---
Silver	ppm	ASTM D5185m		<b>&lt;1</b>	<1	---
Aluminum	ppm	ASTM D5185m	>25	<b>1</b>	0	---
Lead	ppm	ASTM D5185m	>100	<b>&lt;1</b>	<1	---
Copper	ppm	ASTM D5185m	>50	<b>&lt;1</b>	<1	---
Tin	ppm	ASTM D5185m	>10	<b>0</b>	0	---
Antimony	ppm	ASTM D5185m		<b>2</b>	2	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	<1	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>26</b>	30	---
Barium	ppm	ASTM D5185m		<b>0</b>	0	---
Molybdenum	ppm	ASTM D5185m		<b>&lt;1</b>	0	---
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	---
Magnesium	ppm	ASTM D5185m		<b>&lt;1</b>	0	---
Calcium	ppm	ASTM D5185m		<b>14</b>	<1	---
Phosphorus	ppm	ASTM D5185m		<b>296</b>	338	---
Zinc	ppm	ASTM D5185m		<b>0</b>	0	---
Sulfur	ppm	ASTM D5185m		<b>12132</b>	14370	---

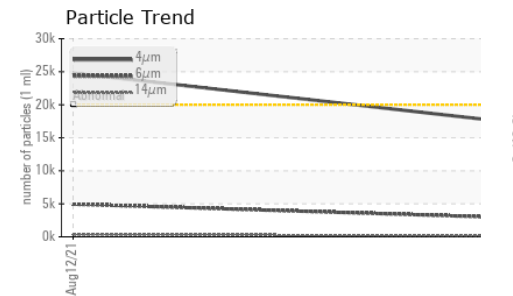
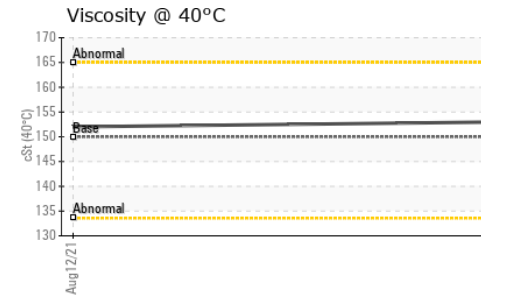
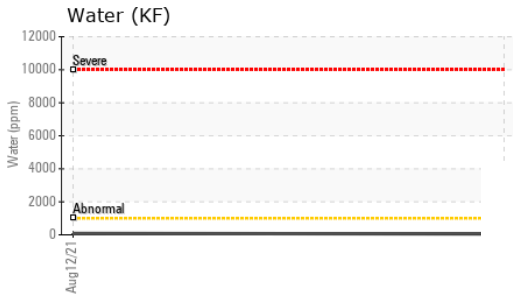
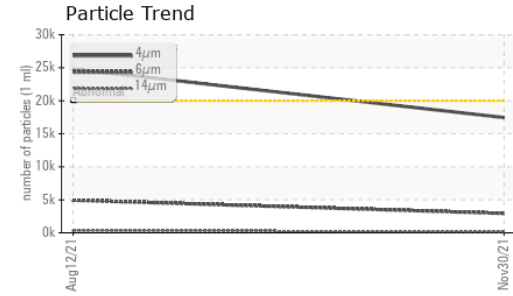
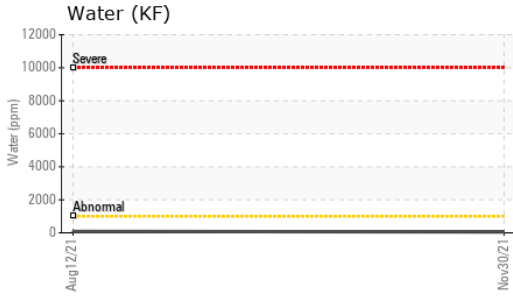
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<b>&lt;1</b>	<1	---
Sodium	ppm	ASTM D5185m		<b>0</b>	<1	---
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	---
Water	%	ASTM D6304	>0.1	<b>0.005</b>	0.008	---
ppm Water	ppm	ASTM D6304	>1000	<b>55.5</b>	83.7	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	<b>17451</b>	▲ 24801	---
Particles >6µm		ASTM D7647	>5000	<b>2933</b>	4941	---
Particles >14µm		ASTM D7647	>640	<b>190</b>	332	---
Particles >21µm		ASTM D7647	>160	<b>45</b>	80	---
Particles >38µm		ASTM D7647	>40	<b>4</b>	3	---
Particles >71µm		ASTM D7647	>10	<b>0</b>	0	---
Oil Cleanliness		ISO 4406 (c)	>21/19/16	<b>21/19/15</b>	▲ 22/19/16	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.718</b>	0.748	---



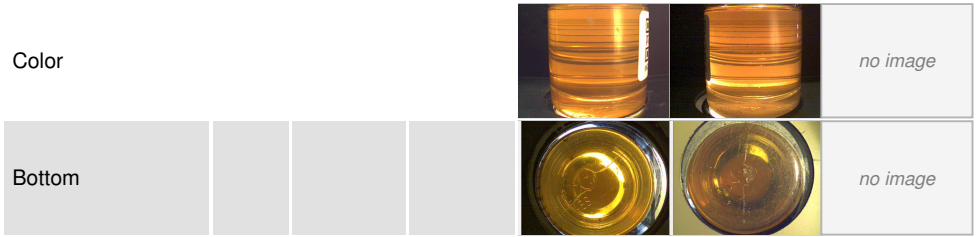
# OIL ANALYSIS REPORT



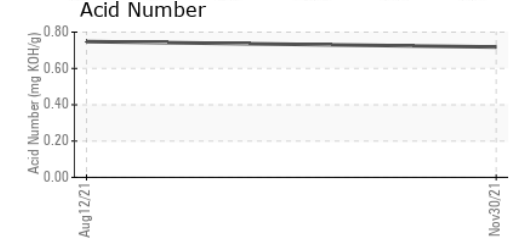
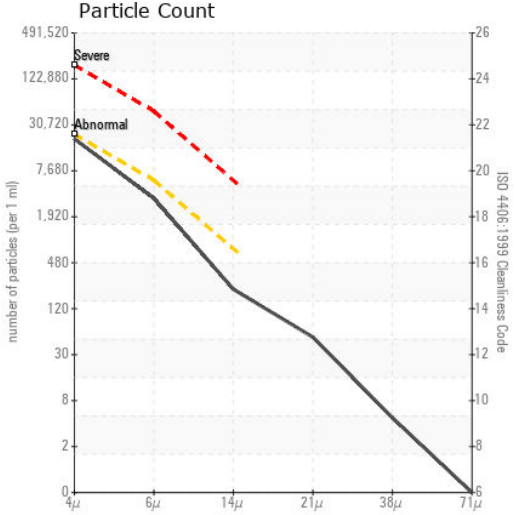
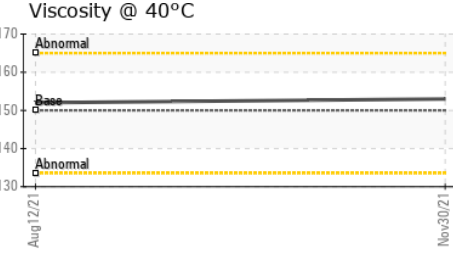
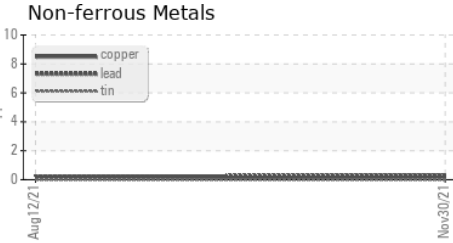
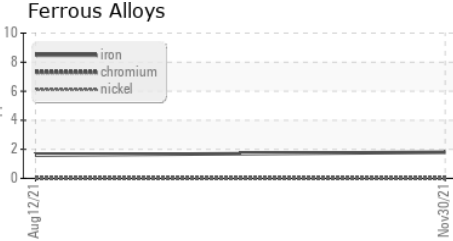
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	150	153	152

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
 Sample No. : WC0623707      Recieved : 14 Dec 2021  
 Lab Number : 05422509      Diagnosed : 15 Dec 2021  
 Unique Number : 9776700      Diagnostician : Angela Borella

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 RALEIGH, NC  
 US 27610  
 Contact: Michael Thompson  
 thompsonm@ajiusa.com  
 T: (919)723-2142  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)