

PROBLEM SUMMARY

Sample Rating Trend



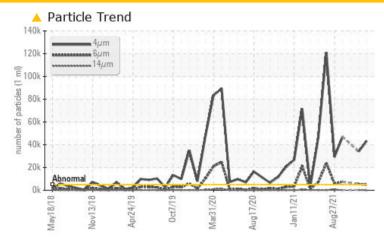


UTL Machine Id A65P001 BOILER FEED PUMP A

Hydraulic System

PETRO CANADA HYDREX AW 46 (30 GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS							
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL		
Particles >4µm	ASTM D7647	>5000	43456	▲ 33990			
Particles >6µm	ASTM D7647	>1300	4725	▲ 5373			
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<u>^</u> 23/19/13	<u>22/20/15</u>			

Customer Id: INGBED Sample No.: WC0647343 Lab Number: 05422955 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Doug Bogart +1 (800)237-1369 x4016 dougb@wearcheckusa.com

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter			?	We recommend you service the filters on this component if applicable.

HISTORICAL DIAGNOSIS

10 Nov 2021 Diag: Don Baldridge

VISCOSITY



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. Viscosity of sample indicates oil is within ISO 46 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.



13 Oct 2021 Diag: Doug Bogart

VISCOSITY



We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. Viscosity of sample indicates oil is within ISO 46 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.

View report

30 Sep 2021 Diag: Don Baldridge

VISCOSITY



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. Viscosity of sample indicates oil is within ISO 46 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.





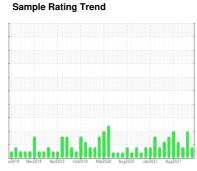
OIL ANALYSIS REPORT

Area UTL

A65P001 BOILER FEED PUMP A

Hydraulic System

PETRO CANADA HYDREX AW 46 (30 GAL)





DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

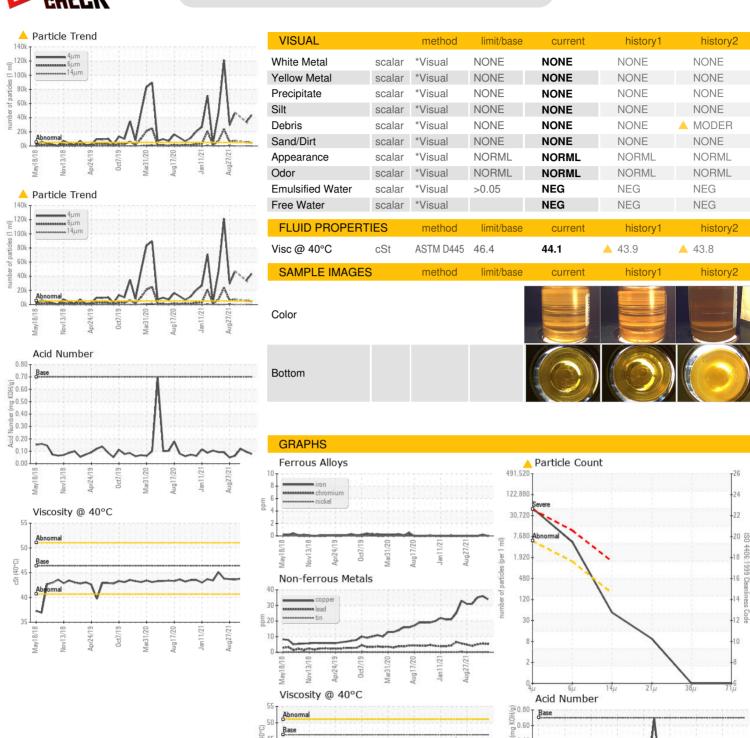
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION method limit/base current history1 history2			y2018 Nov20	18 Apr2019 Oct2019	Mar2020 Aug2020 Jan2021	Aug2021	
Sample Date Client Info 08 Dec 2021 10 Nov 2021 13 Oct 2021	SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Machine Age OII Age hrs Client Info 0	Sample Number		Client Info		WC0647343	WC0621306	WC05374293
Oil Age hrs Client Info N/A N/A N/A N/A Oil Changed Client Info N/A N/A N/A N/A Sample Status Client Info N/A N/A N/A N/A WEAR METALS method limit/base current history1 history2 Iron ppm ASTM D5185m ≥20 0 <1 0 Chromium ppm ASTM D5185m ≥20 0 <1 0 Nickel ppm ASTM D5185m ≥20 0 0 0 Silver ppm ASTM D5185m ≥20 0 0 0 Aluminum ppm ASTM D5185m >20 0 0 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <	Sample Date		Client Info		08 Dec 2021	10 Nov 2021	13 Oct 2021
Oil Changed Status	Machine Age	hrs	Client Info		0	0	0
Sample Status method limit/base current history1 history2 Iron ppm ASTM D5185m >20 0 <1	Oil Age	hrs	Client Info		0	0	0
WEAR METALS method limit/base current history1 history2 Iron ppm ASTM D5185m >20 0 <1	Oil Changed		Client Info		N/A	N/A	N/A
Iron	Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
Chromium ppm ASTM D5185m >20 0 <1	WEAR METALS		method	limit/base	current	history1	history2
Nickel ppm ASTM D5185m > 20 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	Iron	ppm	ASTM D5185m	>20	0	<1	0
Titanium ppm ASTM D5185m Q	Chromium	ppm	ASTM D5185m	>20	0	<1	0
Silver	Nickel	ppm	ASTM D5185m	>20	0	0	0
Aluminum ppm ASTM D5185m >20 0 0 <1 Lead ppm ASTM D5185m >20 5 6 5 Copper ppm ASTM D5185m >20 34 36 35 Tin ppm ASTM D5185m >20 <1	Titanium	ppm	ASTM D5185m		0	0	0
Lead ppm ASTM D5185m >20 5 6 5 Copper ppm ASTM D5185m >20 34 36 35 Tin ppm ASTM D5185m >20 <1 <1 <1 Antimony ppm ASTM D5185m 0 0 0 0 Vanadium ppm ASTM D5185m 0 0 0 <1 Cadmium ppm ASTM D5185m 0 0 0 <1 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185m 0 0 0 <1 0 Barium ppm ASTM D5185m 0 0 0 0 0 Barium ppm ASTM D5185m 0 6 7 7 7 Calcium ppm ASTM D5185m 50 16 18 16 Phosphorus ppm ASTM D5185m 30	Silver	ppm	ASTM D5185m		<1	<1	<1
Copper ppm ASTM D5185m >20 34 36 35 Tin ppm ASTM D5185m >20 <1	Aluminum	ppm	ASTM D5185m	>20	0	0	<1
Tin ppm ASTM D5185m >20 <1 <1 <1 <1 Antimony ppm ASTM D5185m 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	Lead	ppm	ASTM D5185m	>20	5	6	5
Tin	Copper	ppm	ASTM D5185m	>20	34	36	35
Vanadium ppm ASTM D5185m 0 0 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185m 0 0 <1		ppm	ASTM D5185m	>20	<1	<1	<1
Cadmium ppm ASTM D5185m 0 0 <1 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185m 0 0 <1	Antimony	ppm	ASTM D5185m		0	0	0
ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185m 0 0 <1	Vanadium	ppm	ASTM D5185m		0	0	0
Boron ppm ASTM D5185m 0 0 <1 0 Barium ppm ASTM D5185m 0 0 0 0 Molybdenum ppm ASTM D5185m 0 <1 <1 0 Manganese ppm ASTM D5185m 0 0 0 <1 Magnesium ppm ASTM D5185m 0 6 7 7 Calcium ppm ASTM D5185m 50 16 18 16 Phosphorus ppm ASTM D5185m 50 16 18 16 Phosphorus ppm ASTM D5185m 330 156 118 113 Zinc ppm ASTM D5185m 430 109 131 124 Sulfur ppm ASTM D5185m 760 2379 2483 2415 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >15 <1	Cadmium		ASTM D5185m		0	0	<1
Barium ppm ASTM D5185m 0 0 0 0 Molybdenum ppm ASTM D5185m 0 <1 <1 0 Manganese ppm ASTM D5185m 0 0 0 <1 Magnesium ppm ASTM D5185m 0 6 7 7 Calcium ppm ASTM D5185m 50 16 18 16 Phosphorus ppm ASTM D5185m 50 166 118 113 Zinc ppm ASTM D5185m 330 156 118 113 Zinc ppm ASTM D5185m 430 109 131 124 Sulfur ppm ASTM D5185m 760 2379 2483 2415 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >15 <1 <1 0 Sodium ppm ASTM D5185m >20	ADDITIVES		method	limit/base	current	history1	history2
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Manganese ppm ASTM D5185m 0 0 0 <1 Magnesium ppm ASTM D5185m 0 6 7 7 Calcium ppm ASTM D5185m 50 16 18 16 Phosphorus ppm ASTM D5185m 330 156 118 113 Zinc ppm ASTM D5185m 430 109 131 124 Sulfur ppm ASTM D5185m 760 2379 2483 2415 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >15 <1	Barium	ppm	ASTM D5185m	0	0	0	0
Manganese ppm ASTM D5185m 0 0 0 <1 Magnesium ppm ASTM D5185m 0 6 7 7 Calcium ppm ASTM D5185m 50 16 18 16 Phosphorus ppm ASTM D5185m 330 156 118 113 Zinc ppm ASTM D5185m 430 109 131 124 Sulfur ppm ASTM D5185m 760 2379 2483 2415 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >15 <1	Molybdenum	ppm	ASTM D5185m	0	<1	<1	0
Calcium ppm ASTM D5185m 50 16 18 16 Phosphorus ppm ASTM D5185m 330 156 118 113 Zinc ppm ASTM D5185m 430 109 131 124 Sulfur ppm ASTM D5185m 760 2379 2483 2415 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >15 <1	Manganese	ppm	ASTM D5185m	0	0	0	<1
Phosphorus ppm ASTM D5185m 330 156 118 113 Zinc ppm ASTM D5185m 430 109 131 124 Sulfur ppm ASTM D5185m 760 2379 2483 2415 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >15 <1	Magnesium	ppm	ASTM D5185m	0	6	7	7
Zinc ppm ASTM D5185m 430 109 131 124 Sulfur ppm ASTM D5185m 760 2379 2483 2415 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >15 <1			ASTM D5185m	50	16	18	16
Zinc ppm ASTM D5185m 430 109 131 124 Sulfur ppm ASTM D5185m 760 2379 2483 2415 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >15 <1 <1 0 Sodium ppm ASTM D5185m <20 0 <1 0 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4µm ASTM D7647 >5000 43456 33990 Particles >6µm ASTM D7647 >1300 4725 5373 Particles >14µm ASTM D7647 >160 45 253 Particles >21µm ASTM D7647 >40 8 41 Particles >71µm ASTM D7647 >3 0 0 Particles >71µm ASTM D7647 3 0 0	Phosphorus		ASTM D5185m	330	156	118	113
Sulfur ppm ASTM D5185m 760 2379 2483 2415 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >15 <1			ASTM D5185m	430	109	131	124
Silicon ppm ASTM D5185m >15 <1 <1 0 Sodium ppm ASTM D5185m <1 0 <1 0 Potassium ppm ASTM D5185m >20 0 <1 0 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4μm ASTM D7647 >5000 43456 33990 Particles >6μm ASTM D7647 >1300 4725 5373 Particles >14μm ASTM D7647 >160 45 253 Particles >21μm ASTM D7647 >40 8 41 Particles >38μm ASTM D7647 >10 0 2 Particles >71μm ASTM D7647 >3 0 0 Oil Cleanliness ISO 4406 (c) >19/17/14 23/19/13 22/20/15 FLUID DEGRADATION method limit/base current history1 histor	Sulfur			760		2483	2415
Sodium ppm ASTM D5185m <1	CONTAMINANTS	3	method	limit/base	current	history1	history2
Potassium ppm ASTM D5185m >20 0 <1 0 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4μm ASTM D7647 >5000 43456 33990 Particles >6μm ASTM D7647 >1300 4725 5373 Particles >14μm ASTM D7647 >160 45 253 Particles >21μm ASTM D7647 >40 8 41 Particles >38μm ASTM D7647 >10 0 2 Particles >71μm ASTM D7647 >3 0 0 Oil Cleanliness ISO 4406 (c) >19/17/14 23/19/13 22/20/15 FLUID DEGRADATION method limit/base current history1 history2	Silicon	ppm	ASTM D5185m	>15	<1	<1	0
FLUID CLEANLINESS method limit/base current history1 history2 Particles >4μm ASTM D7647 >5000 ▲ 43456 ▲ 33990 Particles >6μm ASTM D7647 >1300 ▲ 4725 ▲ 5373 Particles >14μm ASTM D7647 >160 45 ▲ 253 Particles >21μm ASTM D7647 >40 8 ▲ 41 Particles >38μm ASTM D7647 >10 0 2 Particles >71μm ASTM D7647 >3 0 0 Oil Cleanliness ISO 4406 (c) >19/17/14 ▲ 23/19/13 ▲ 22/20/15 FLUID DEGRADATION method limit/base current history1 history2	Sodium	ppm	ASTM D5185m		<1	0	<1
Particles >4μm ASTM D7647 >5000 ▲ 43456 ▲ 33990 Particles >6μm ASTM D7647 >1300 ▲ 4725 ▲ 5373 Particles >14μm ASTM D7647 >160 45 ▲ 253 Particles >21μm ASTM D7647 >40 8 ▲ 41 Particles >38μm ASTM D7647 >10 0 2 Particles >71μm ASTM D7647 >3 0 0 Oil Cleanliness ISO 4406 (c) >19/17/14 ▲ 23/19/13 ▲ 22/20/15 FLUID DEGRADATION method limit/base current history1 history2	Potassium	ppm	ASTM D5185m	>20	0	<1	0
Particles >6μm ASTM D7647 >1300 4725 5373 Particles >14μm ASTM D7647 >160 45 ≥53 Particles >21μm ASTM D7647 >40 8 41 Particles >38μm ASTM D7647 >10 0 2 Particles >71μm ASTM D7647 >3 0 0 Oil Cleanliness ISO 4406 (c) >19/17/14 23/19/13 ≥22/20/15 FLUID DEGRADATION method limit/base current history1 history2	FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >14μm ASTM D7647 >160 45 Δ 253 Particles >21μm ASTM D7647 >40 8 Δ 41 Particles >38μm ASTM D7647 >10 0 2 Particles >71μm ASTM D7647 >3 0 0 Oil Cleanliness ISO 4406 (c) >19/17/14 23/19/13 Δ 22/20/15 FLUID DEGRADATION method limit/base current history1 history2	Particles >4µm		ASTM D7647	>5000	43456	▲ 33990	
Particles >14μm ASTM D7647 >160 45 Δ 253 Particles >21μm ASTM D7647 >40 8 Δ 41 Particles >38μm ASTM D7647 >10 0 2 Particles >71μm ASTM D7647 >3 0 0 Oil Cleanliness ISO 4406 (c) >19/17/14 23/19/13 22/20/15 FLUID DEGRADATION method limit/base current history1 history2	Particles >6µm		ASTM D7647	>1300	4725	△ 5373	
Particles >21μm ASTM D7647 >40 8 ▲ 41 Particles >38μm ASTM D7647 >10 0 2 Particles >71μm ASTM D7647 >3 0 0 Oil Cleanliness ISO 4406 (c) >19/17/14 ▲ 23/19/13 ▲ 22/20/15 FLUID DEGRADATION method limit/base current history1 history2	•		ASTM D7647	>160	45	<u>\$\times\$ 253</u>	
Particles >38μm ASTM D7647 >10 0 2 Particles >71μm ASTM D7647 >3 0 0 Oil Cleanliness ISO 4406 (c) >19/17/14 Δ 23/19/13 Δ 22/20/15 FLUID DEGRADATION method limit/base current history1 history2			ASTM D7647	>40	8		
Particles >71μm ASTM D7647 >3 0 0 Oil Cleanliness ISO 4406 (c) >19/17/14 ▲ 23/19/13 ▲ 22/20/15 FLUID DEGRADATION method limit/base current history1 history2	·			>10			
Oil Cleanliness ISO 4406 (c) >19/17/14 23/19/13 22/20/15 FLUID DEGRADATION method limit/base current history1 history2	•					0	
	FLUID DEGRADA	ATION	method	limit/base	currenţ	history1	history2



OIL ANALYSIS REPORT







Certificate L2367

Laboratory Sample No.

Lab Number **Unique Number**

Test Package : IND 2

: 05422955

: WC0647343 : 9777146

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : 15 Dec 2021 Received Diagnosed

: 15 Dec 2021 Diagnostician : Doug Bogart

Aug27/21

b 0.40

00.00 PG

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

INGREDION - BEDFORD PARK 6400 SOUTH ARCHER ROAD

BEDFORD PARK, IL US 60501

Contact: Ricardo Gutierrez Ricardo.Gutierrez@ingredion.com

> T: (219)805-1307 F:

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)