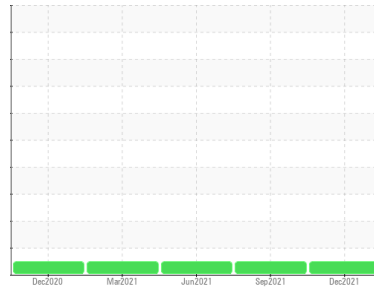




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
CCUP STG

Component
Turbine

Fluid
PHILLIPS 66 TURBINE OIL ISO 32 (300 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

MPC (Membrane Patch Colorimetry) test indicates acceptable levels of varnish present. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. Linear Sweep Voltammetry (RULER – ASTM D6971) testing indicates normal levels of anti-oxidants present in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	WC0545578	WC0545577	WC0545579
Sample Date	Client Info	15 Dec 2021	03 Sep 2021	02 Jun 2021
Machine Age	hrs Client Info	0	22278	19544
Oil Age	hrs Client Info	24109	0	19544
Oil Changed	Client Info	N/A	N/A	Not Changd
Sample Status		NORMAL	NORMAL	NORMAL

WEAR METALS

method	limit/base	current	history1	history2
Iron ppm	ASTM D5185m >15	0	0	0
Chromium ppm	ASTM D5185m >4	0	0	0
Nickel ppm	ASTM D5185m >2	0	0	0
Titanium ppm	ASTM D5185m	0	0	0
Silver ppm	ASTM D5185m	0	0	0
Aluminum ppm	ASTM D5185m >10	0	0	0
Lead ppm	ASTM D5185m	<1	1	<1
Copper ppm	ASTM D5185m >5	<1	<1	<1
Tin ppm	ASTM D5185m >5	<1	0	0
Antimony ppm	ASTM D5185m	0	0	0
Vanadium ppm	ASTM D5185m	0	0	1
Cadmium ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2
Boron ppm	ASTM D5185m	0	<1	2
Barium ppm	ASTM D5185m	0	0	0
Molybdenum ppm	ASTM D5185m	0	0	0
Manganese ppm	ASTM D5185m	0	<1	0
Magnesium ppm	ASTM D5185m	0	0	0
Calcium ppm	ASTM D5185m	2	2	2
Phosphorus ppm	ASTM D5185m	88	80	78
Zinc ppm	ASTM D5185m	4	0	8
Sulfur ppm	ASTM D5185m	50	149	42

CONTAMINANTS

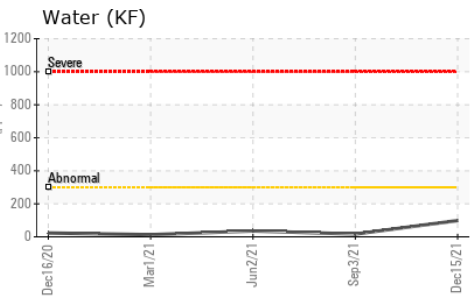
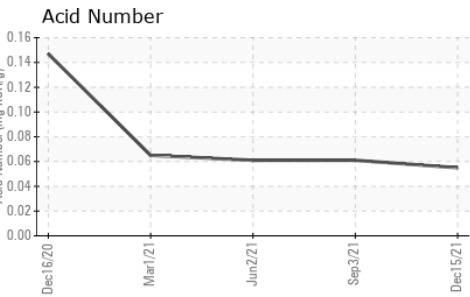
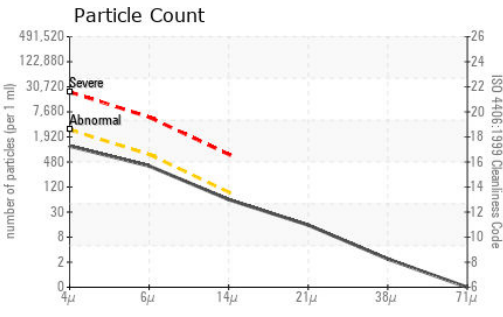
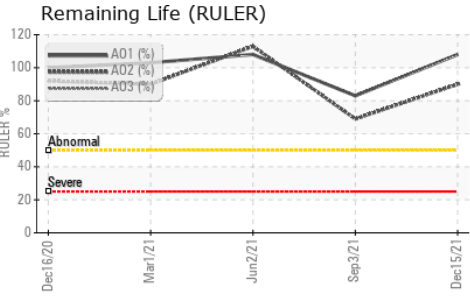
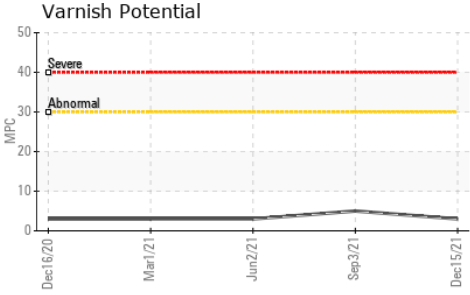
method	limit/base	current	history1	history2
Silicon ppm	ASTM D5185m >15	<1	0	<1
Sodium ppm	ASTM D5185m	4	<1	2
Potassium ppm	ASTM D5185m >20	0	0	0
Water %	ASTM D6304 >0.03	0.009	0.002	0.003
ppm Water	ASTM D6304 >300	98.5	16.8	35.5

FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >2500	1014	486	947
Particles >6µm	ASTM D7647 >640	338	73	229
Particles >14µm	ASTM D7647 >80	53	5	22
Particles >21µm	ASTM D7647 >20	13	2	8
Particles >38µm	ASTM D7647 >4	2	0	1
Particles >71µm	ASTM D7647 >3	0	0	0
Oil Cleanliness	ISO 4406 (c) >18/16/13	17/16/13	16/13/10	17/15/12



OIL ANALYSIS REPORT

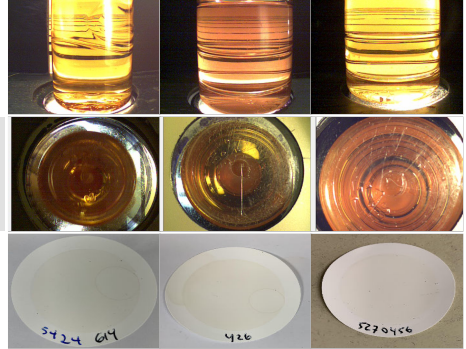


FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.055	0.061	0.061
Anti-Oxidant 1	%	ASTM D6971	108	83	108
Anti-Oxidant 2	%	ASTM D6971	90	69	113
MPC Varnish Potential	Scale	ASTM D7843	3	5	3

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.03	NEG	NEG
Free Water	scalar	*Visual	>0.03	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	31.8	31.7	31.6
Visc @ 100°C	cSt	ASTM D445	5.87	---	5.87
Viscosity Index (VI)	Scale	ASTM D2270	130	---	131

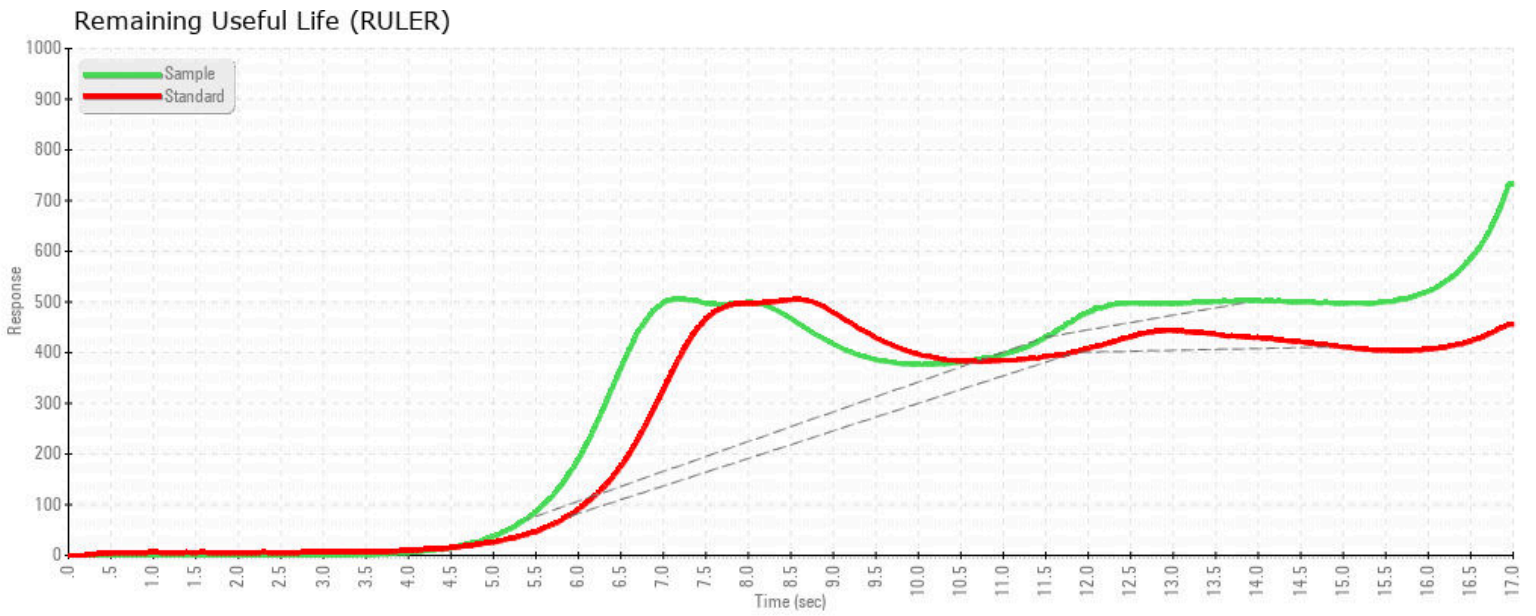
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					
MPC					



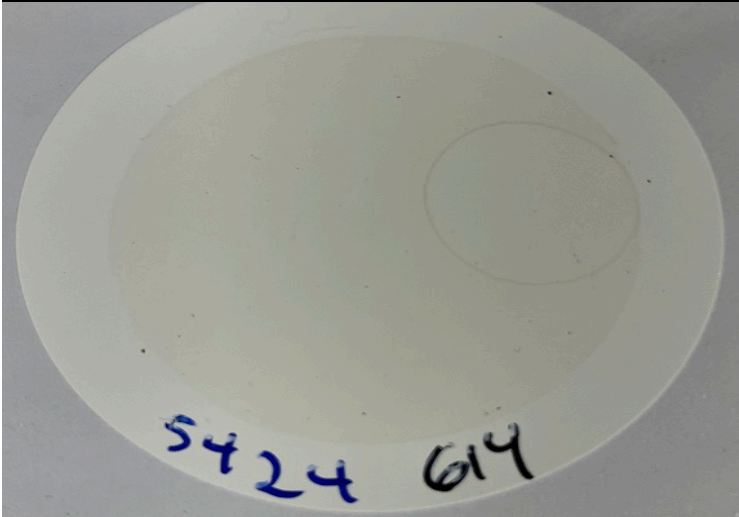
Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0545578
Lab Number : **05424614**
Unique Number : 9778805
Test Package : AOM 1 (Additional Tests: KF)
Received : 16 Dec 2021
Tested : 28 Dec 2021
Diagnosed : 28 Dec 2021 - Doug Bogart

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 RALEIGH, NC
 US 27607
 Contact: PAUL WALKER
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 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)



MPC (Varnish Test)



Sample Color & Clarity



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