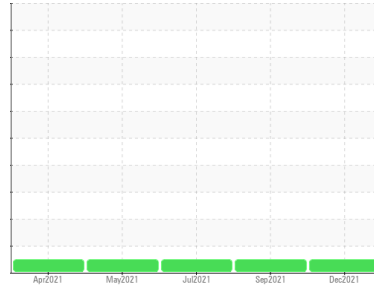




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
Fermentation
 Machine Id
1304-C SEED TANK (S/N 93/8194758003)
 Component
Agitator Gearbox
 Fluid
Mobilgear 629 (15 QTS)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0647276	WC0608859	WC0578476
Sample Date	Client Info		07 Dec 2021	02 Sep 2021	20 Jul 2021
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >150	<1	<1	<1
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >10	<1	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	<1	0	0
Aluminum	ppm	ASTM D5185m >25	0	0	0
Lead	ppm	ASTM D5185m >100	<1	0	0
Copper	ppm	ASTM D5185m >50	0	0	0
Tin	ppm	ASTM D5185m >10	0	0	0
Antimony	ppm	ASTM D5185m	0	0	<1
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	19	33	35
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	<1	0	0
Magnesium	ppm	ASTM D5185m	0	0	0
Calcium	ppm	ASTM D5185m	<1	0	0
Phosphorus	ppm	ASTM D5185m	333	315	328
Zinc	ppm	ASTM D5185m	0	0	0
Sulfur	ppm	ASTM D5185m	12458	13096	12576

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<1	0	<1
Sodium	ppm	ASTM D5185m	0	0	<1
Potassium	ppm	ASTM D5185m >20	<1	0	<1
Water	%	ASTM D6304 >0.1	0.007	0.011	0.001
ppm Water	ppm	ASTM D6304 >1000	71.2	114.3	0.00

FLUID CLEANLINESS

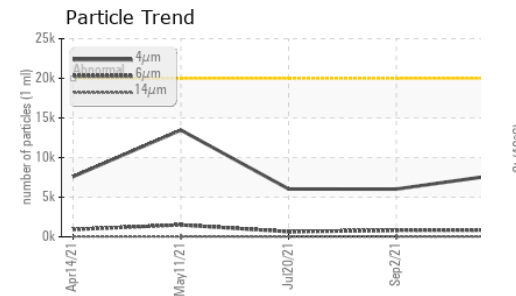
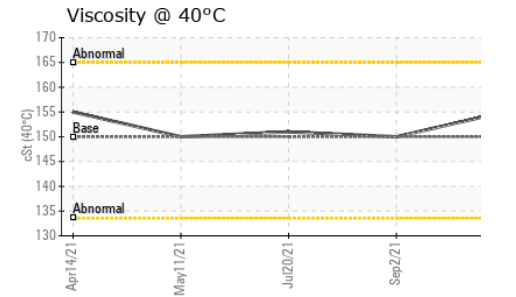
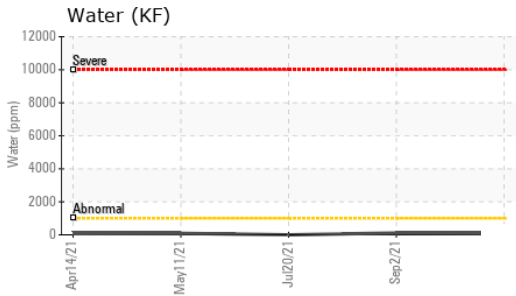
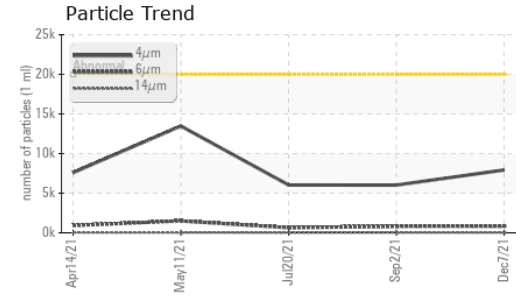
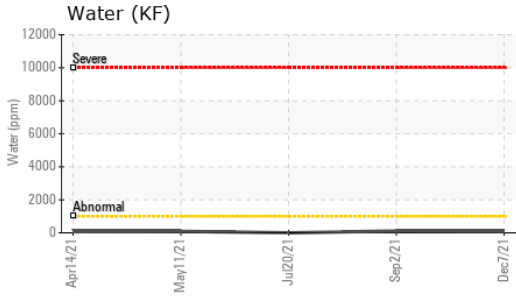
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	7929	6023	6035
Particles >6µm	ASTM D7647	>5000	830	820	655
Particles >14µm	ASTM D7647	>640	33	31	18
Particles >21µm	ASTM D7647	>160	9	6	2
Particles >38µm	ASTM D7647	>40	1	1	0
Particles >71µm	ASTM D7647	>10	0	0	0
Oil Cleanliness	ISO 4406 (c)	>21/19/16	20/17/12	20/17/12	20/17/11

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.714	0.726	0.795



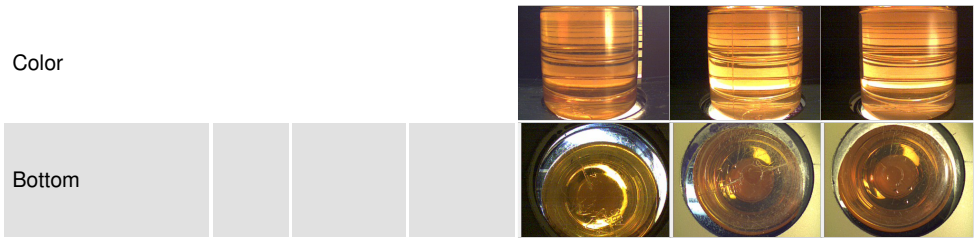
OIL ANALYSIS REPORT



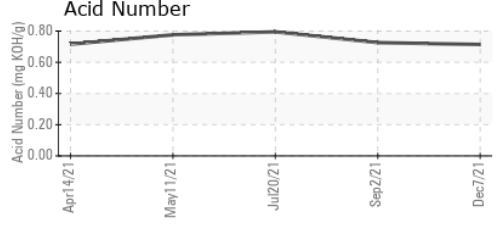
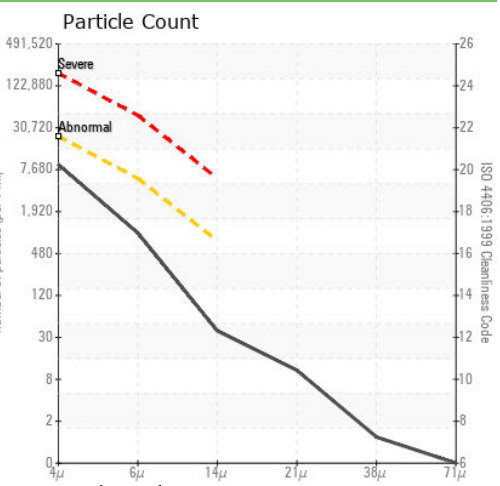
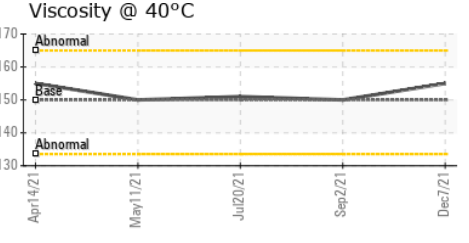
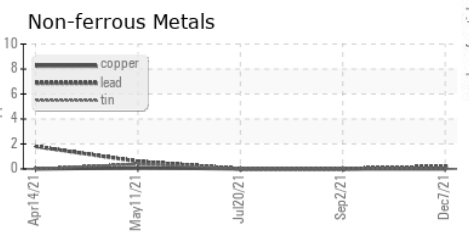
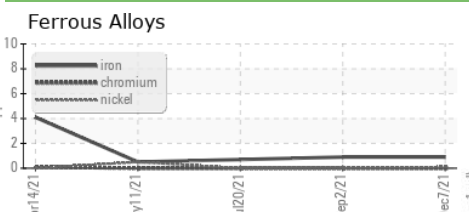
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	150	155	150

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0647276 **Received** : 20 Dec 2021
Lab Number : 05426262 **Diagnosed** : 21 Dec 2021
Unique Number : 9785454 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

AJINOMOTO USA
 4020 AJINOMOTO DRIVE
 RALEIGH, NC
 US 27610
 Contact: Michael Thompson
 thompsonm@ajiusa.com
 T: (919)723-2142
 F:

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)