

OIL ANALYSIS REPORT



Machine Id

PORT 33 Component Heat Transfer Fluid Fluid ROYAL 650 THERMAL OIL (--- GAL)

DIAGNOSIS

A Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

A Wear

Light concentration of visible metal present. All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the fluid.

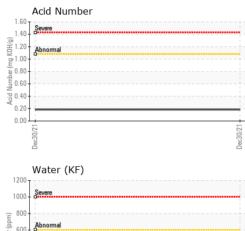
Fluid Condition

The AN level is acceptable for this fluid. The condition of the fluid is acceptable for the time in service.

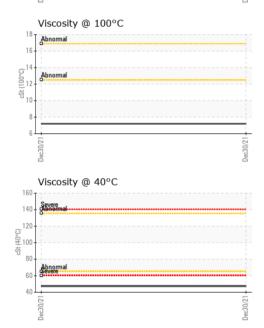
Iron ppm ASTM D5185m >200 17 Chromium ppm ASTM D5185m >21 0 Nickel ppm ASTM D5185m >21 0 Titanium ppm ASTM D5185m >21 0 Aluminum ppm ASTM D5185m >21 0 Aluminum ppm ASTM D5185m >21 0 Lead ppm ASTM D5185m >21 0 Copper ppm ASTM D5185m >21 0 Antimony ppm ASTM D5185m 0 Vanadium ppm ASTM D5185m 0 Cadmium ppm ASTM D5185m 0	SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
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Sample Status Image Status	Oil Age	hrs	Client Info		0		
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Sulfur ppm ASTM D5185m 214 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >25 0 <td< td=""><td>Boron Barium Molybdenum Manganese Magnesium</td><td>ppm ppm ppm ppm</td><td>ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m</td><td>limit/base</td><td>0 0 0 <1 0</td><td></td><td></td></td<>	Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 0 <1 0		
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	Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m	limit/base >25 >21	0 0 0 <1 0 3 0 0 214 current 0 10	 history 1	 history2
FLUID DEGRADATION method limit/base current history1 history2	Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m	limit/base >25 >21 >20	0 0 0 <1 0 3 0 0 214 current 0 10 0	 history1	 history2
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Acid Number (AN) mg KOH/g ASTM D8045 0.184	Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water ppm Water	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D6304	limit/base >25 >21 >20 >0.0601 >601	0 0 0 <1 0 3 0 0 214 current 0 10 0 0 0.005 52.3	history1	history2



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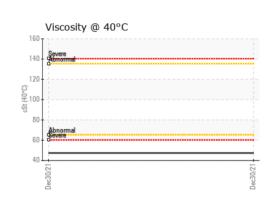






VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	🔺 LIGHT		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	A MODER		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.0601	NEG		
Free Water	scalar	*Visual		NEG		
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		47.3		
Visc @ 100°C	cSt	ASTM D445		7.2		
Viscosity Index (VI)	Scale	ASTM D2270		111		
SAMPLE IMAGES	6	method	limit/base	current	history1	history2
Color					no image	no image
Bottom					no image	no image

GRAPHS



ERGON - CATOOSA

5645 E CHANNEL RD CATOOSA, OK US 74015

	Lab Number	: 05438043	Tested	: 07 Jan 2022
	Unique Number	: 9802236	Diagnosed	: 07 Jan 2022 - Doug Bo
	Certificate L2367 Test Package	: IND 2 (Additional Test	s: KF, KV100,	PrtCount, VI)
	To discuss this sample report	, contact Customer Servic	ce at 1-800-237	7-1369.
E	* - Denotes test methods that	are outside of the ISO 17	025 scope of a	accreditation.

: TO10000606

: WearCheck USA - 501 Madison Ave., Cary, NC 27513

Received

: 06 Jan 2022

ogart Contact: BRIAN MORGAN Brian.Morgan@ergon.com T: Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F:

Report Id: BLUCAT [WUSCAR] 05438043 (Generated: 05/15/2024 09:22:04) Rev: 1

ANAR

Laboratory

Sample No.

Contact/Location: BRIAN MORGAN - BLUCAT