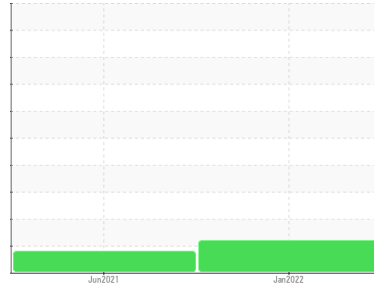




# PROBLEM SUMMARY

Sample Rating Trend



ISO



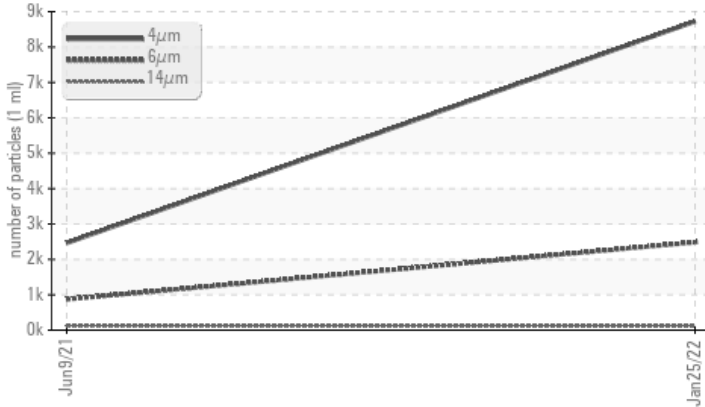
Machine Id  
**KAESER 7151738**

Component  
**Compressor**

Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

## COMPONENT CONDITION SUMMARY

▲ Particle Trend



## RECOMMENDATION

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status			ATTENTION	ATTENTION	---
Particles >6µm	ASTM D7647	>1300	▲ 2482	871	---
Particles >14µm	ASTM D7647	>80	▲ 111	▲ 118	---
Particles >21µm	ASTM D7647	>20	▲ 21	▲ 40	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 18/14	▲ 17/14	---

Customer Id: MCKLEB  
Sample No.: KC89545  
Lab Number: 05462576  
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

## HISTORICAL DIAGNOSIS

09 Jun 2021 Diag: Angela Borella

ISO



The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

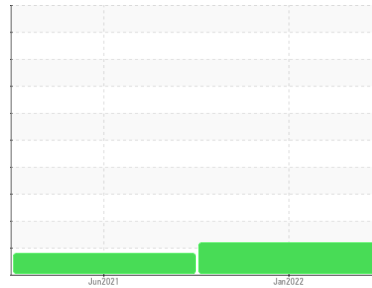
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**KAESER 7151738**

Component  
**Compressor**  
Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

## DIAGNOSIS

### Recommendation

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>KC89545</b>	KC91176	---
Sample Date	Client Info			<b>25 Jan 2022</b>	09 Jun 2021	---
Machine Age	hrs	Client Info		<b>8728</b>	6093	---
Oil Age	hrs	Client Info		<b>5975</b>	3340	---
Oil Changed	Client Info			<b>Changed</b>	Not Changd	---
Sample Status				<b>ATTENTION</b>	ATTENTION	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>&lt;1</b>	0	---
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	---
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	0	---
Titanium	ppm	ASTM D5185m	>3	<b>0</b>	0	---
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	---
Aluminum	ppm	ASTM D5185m	>10	<b>1</b>	<1	---
Lead	ppm	ASTM D5185m	>10	<b>0</b>	2	---
Copper	ppm	ASTM D5185m	>50	<b>12</b>	4	---
Tin	ppm	ASTM D5185m	>10	<b>0</b>	<1	---
Antimony	ppm	ASTM D5185m		<b>0</b>	0	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	---

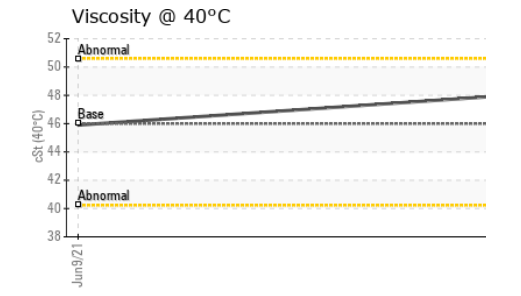
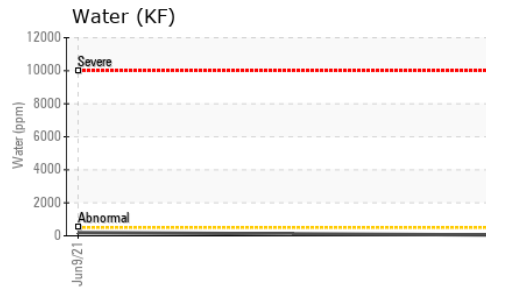
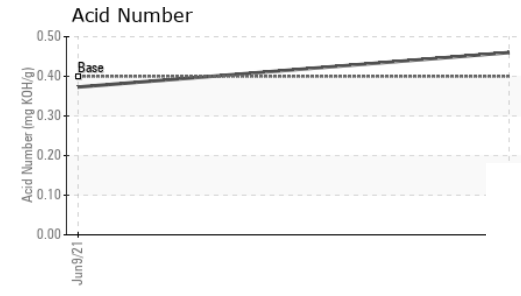
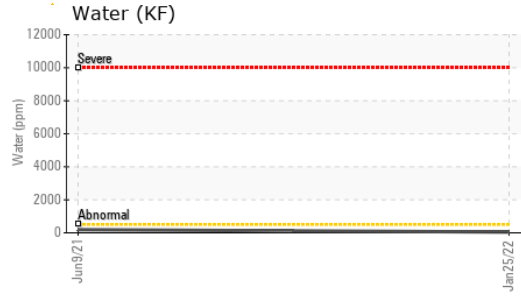
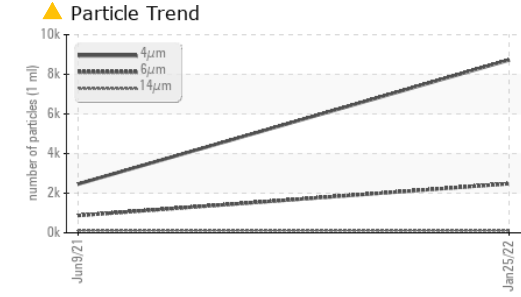
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>&lt;1</b>	14	---
Barium	ppm	ASTM D5185m	90	<b>0</b>	24	---
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	---
Manganese	ppm	ASTM D5185m		<b>0</b>	0	---
Magnesium	ppm	ASTM D5185m	90	<b>0</b>	36	---
Calcium	ppm	ASTM D5185m	2	<b>0</b>	0	---
Phosphorus	ppm	ASTM D5185m		<b>4</b>	2	---
Zinc	ppm	ASTM D5185m		<b>0</b>	<1	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>1</b>	0	---
Sodium	ppm	ASTM D5185m		<b>1</b>	9	---
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	2	---
Water	%	ASTM D6304	>0.05	<b>0.004</b>	0.019	---
ppm Water	ppm	ASTM D6304	>500	<b>47.1</b>	191.0	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>8724</b>	2462	---
Particles >6µm		ASTM D7647	>1300	<b>▲ 2482</b>	871	---
Particles >14µm		ASTM D7647	>80	<b>▲ 111</b>	▲ 118	---
Particles >21µm		ASTM D7647	>20	<b>▲ 21</b>	▲ 40	---
Particles >38µm		ASTM D7647	>4	<b>0</b>	1	---
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	<b>▲ 18/14</b>	▲ 17/14	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	<b>0.46</b>	0.373	---

# OIL ANALYSIS REPORT

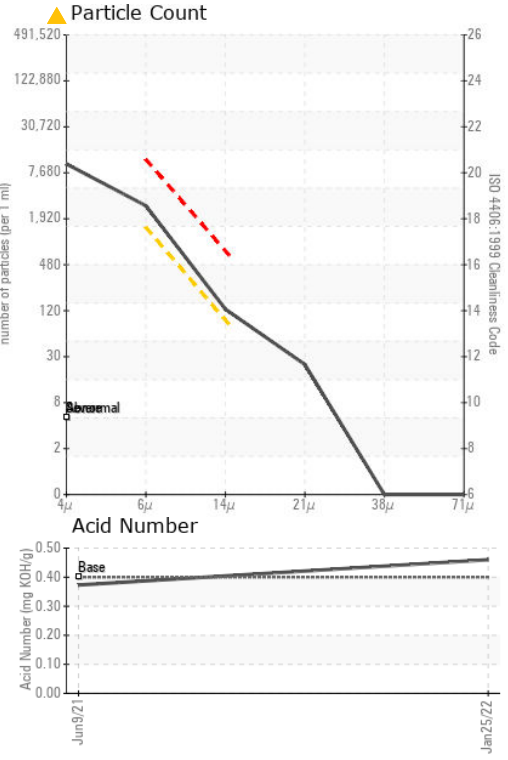
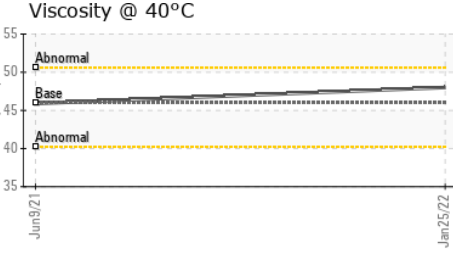
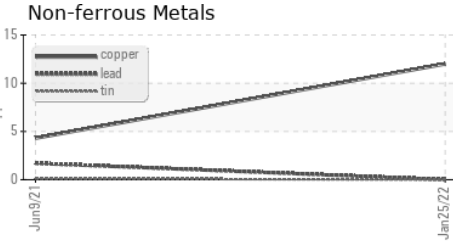
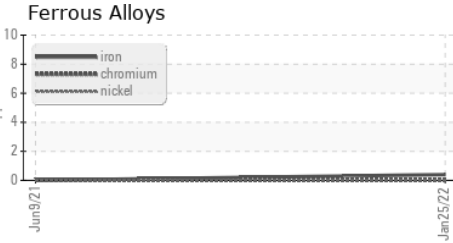


PARAMETER	VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	---
Emulsified Water	scalar	*Visual	>0.05	<b>NEG</b>	NEG	---
Free Water	scalar	*Visual		<b>NEG</b>	NEG	---

PARAMETER	method	limit/base	current	history1	history2
FLUID PROPERTIES					
Visc @ 40°C	cSt	ASTM D445 46	<b>48.0</b>	45.9	---

PARAMETER	method	limit/base	current	history1	history2
SAMPLE IMAGES					
Color					no image
Bottom					no image

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KC89545 **Received** : 08 Feb 2022  
**Lab Number** : 05462576 **Diagnosed** : 09 Feb 2022  
**Unique Number** : 9841772 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2

**MCKINLEY PACKAGING**  
 640 S STATE RD 39  
 LEBANON, IN  
 US 46052  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)