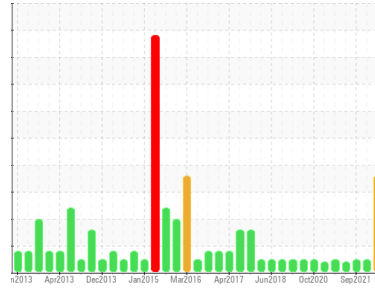




# PROBLEM SUMMARY

Sample Rating Trend

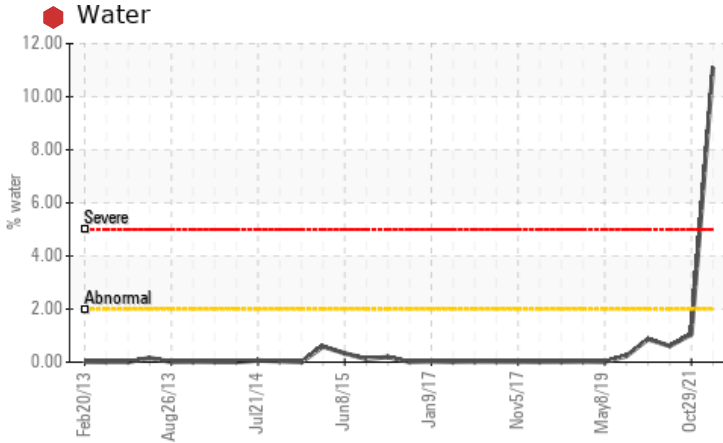


WATER



Area  
**BLEACH O2**  
 Machine Id  
**METSO BX060 POST 02 PRESS NW (S/N 0661-03-02-040-040)**  
 Component  
**Bearing**  
 Fluid  
**NOT GIVEN (4 GAL)**

## COMPONENT CONDITION SUMMARY



## RECOMMENDATION

We advise that you check for the source of water entry. We advise that you follow the water drain-off procedure for this component. Inspect/Change air breather if applicable. We recommend an early resample to monitor this condition.

## PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	NORMAL	NORMAL
Water	%	ASTM D6304	>2	<span style="color:red">●</span> <b>11.1</b>	1.048	0.608
ppm Water	ppm	ASTM D6304		<span style="color:red">●</span> <b>111000</b>	10480	6080
Debris	scalar	*Visual	NONE	<span style="color:orange">▲</span> <b>MODER</b>	VLITE	NONE
Emulsified Water	scalar	*Visual	>2	<span style="color:red">●</span> <b>0.2%</b>	NEG	0.2%

Customer Id: INTRIERP  
 Sample No.: WC0625263  
 Lab Number: 05470410  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Angela Borella +1 800-237-1369  
[angela.borella@wearcheckusa.com](mailto:angela.borella@wearcheckusa.com)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Water Drain-off	MISSED	Feb 28 2022	?	We advise that you follow the water drain-off procedure for this component.
Resample	MISSED	Feb 28 2022	?	We recommend an early resample to monitor this condition.
Check Water Access	MISSED	Feb 28 2022	?	We advise that you check for the source of water entry.

## HISTORICAL DIAGNOSIS

### 29 Oct 2021 Diag: Jonathan Hester

NORMAL



Resample at the next service interval to monitor. Please note that this is a corrected copy for laboratory data updates. All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 28 Sep 2021 Diag: Jonathan Hester

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 28 Jul 2021 Diag: Jonathan Hester

VIS DEBRIS



We suspect abnormal contamination may be due to sampling method. No corrective action is recommended at this time. Resample at the next service interval to monitor. Please note that this is a corrected copy for laboratory data updates. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

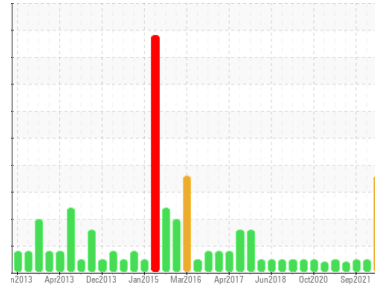
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Area  
**BLEACH O2**  
 Machine Id  
**METSO BX060 POST 02 PRESS NW (S/N 0661-03-02-040-040)**  
 Component  
**Bearing**  
 Fluid  
**NOT GIVEN (4 GAL)**

## DIAGNOSIS

### Recommendation

We advise that you check for the source of water entry. We advise that you follow the water drain-off procedure for this component. Inspect/Change air breather if applicable. We recommend an early resample to monitor this condition.

### Wear

All component wear rates are normal.

### Contamination

There is a high concentration of water present in the oil. Moderate concentration of visible dirt/debris present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0625263</b>	WC0625270	WC0625276
Sample Date	Client Info		<b>31 Jan 2022</b>	29 Oct 2021	28 Sep 2021
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>SEVERE</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<b>38</b>	13	13
Chromium	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	<1
Nickel	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Aluminum	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	10
Lead	ppm	ASTM D5185m >20	<b>0</b>	<1	0
Copper	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	0
Antimony	ppm	ASTM D5185m	<b>0</b>	<1	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>2</b>	0	<1
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m	<b>0</b>	0	0
Calcium	ppm	ASTM D5185m	<b>8</b>	6	114
Phosphorus	ppm	ASTM D5185m	<b>50</b>	35	70
Zinc	ppm	ASTM D5185m	<b>0</b>	0	45
Sulfur	ppm	ASTM D5185m	<b>9150</b>	7357	8500

## CONTAMINANTS

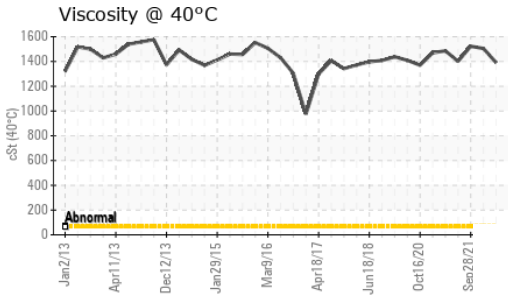
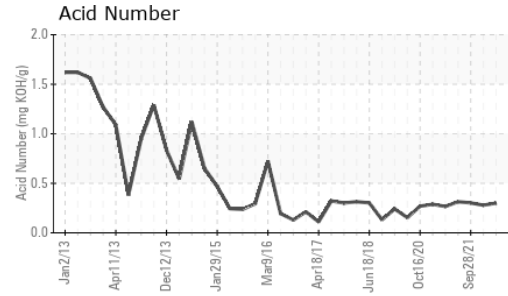
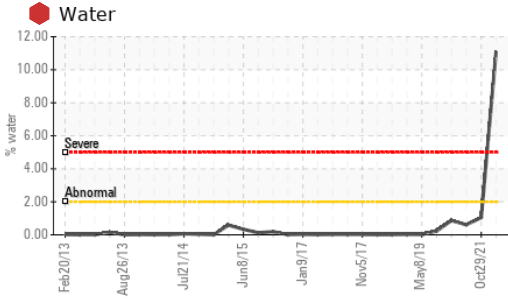
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>4</b>	2	2
Sodium	ppm	ASTM D5185m	<b>13</b>	5	6
Potassium	ppm	ASTM D5185m >20	<b>0</b>	<1	0
Water	%	ASTM D6304 >2	<b>11.1</b>	1.048	0.608
ppm Water	ppm	ASTM D6304	<b>111000</b>	10480	6080

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.300</b>	0.279	0.302



# OIL ANALYSIS REPORT



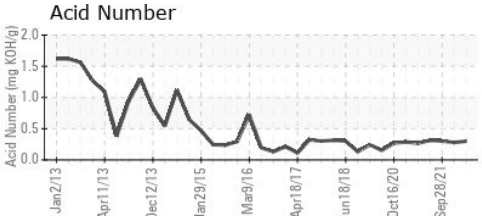
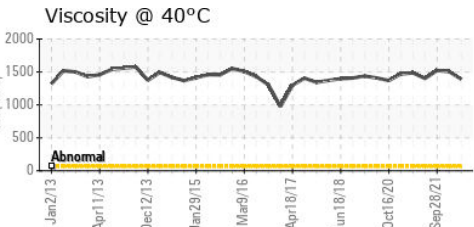
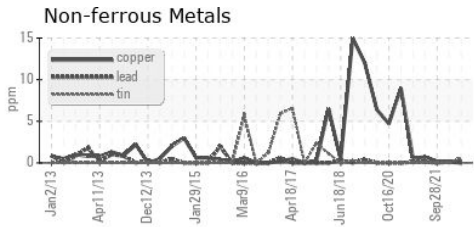
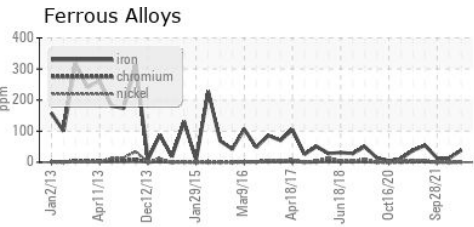
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	LIGHT	VLITE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	▲ MODER	VLITE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	THICK
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>2	0.2%	NEG	0.2%
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	1391	1505	1523

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0625263 **Received** : 16 Feb 2022  
**Lab Number** : 05470410 **Diagnosed** : 18 Feb 2022  
**Unique Number** : 9854623 **Diagnostician** : Angela Borella  
**Test Package** : IND 2 ( Additional Tests: KF )

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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