



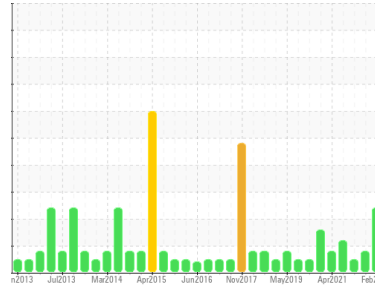
# PROBLEM SUMMARY

Sample Rating Trend

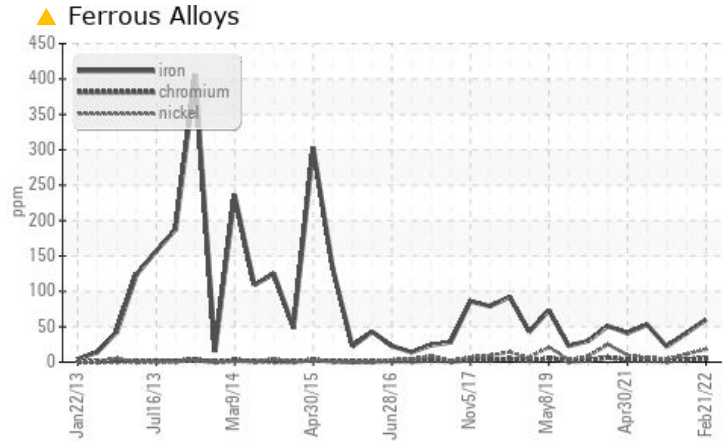
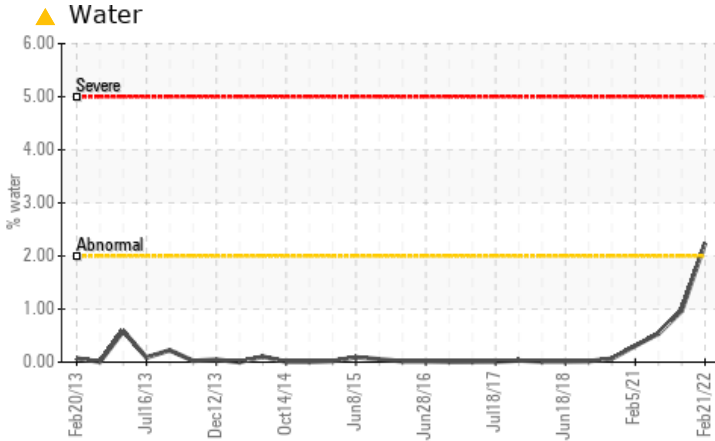
**WATER**



Area  
**BLEACH O2**  
 Machine Id  
**METSO BX025 PRE02 PRESS NE (S/N 0661-03-02-040-040-090)**  
 Component  
**Bearing**  
 Fluid  
**NOT GIVEN (4 GAL)**



## COMPONENT CONDITION SUMMARY



## RECOMMENDATION

We advise that you check for the source of water entry. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	NORMAL
Iron	ppm	ASTM D5185m	>20	▲ 60	▲ 41	22
Water	%	ASTM D6304	>2	▲ 2.24	---	---
ppm Water	ppm	ASTM D6304		▲ 22400	---	---
Emulsified Water	scalar	*Visual	>2	▲ 0.2%	NEG	NEG

Customer Id: INTRIERP  
 Sample No.: WC0625258  
 Lab Number: 05477075  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Jonathan Hester +1 919-379-4092 x4092  
[jhester@wearcheckusa.com](mailto:jhester@wearcheckusa.com)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Check Water Access	MISSED	Apr 05 2022	?	We advise that you check for the source of water entry.

## HISTORICAL DIAGNOSIS

### 31 Jan 2022 Diag: Don Baldrige

#### WEAR



No corrective action is recommended at this time. Resample at the next service interval to monitor. The iron level is abnormal. All other component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



### 29 Oct 2021 Diag: Doug Bogart

#### NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

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### 28 Jul 2021 Diag: Jonathan Hester

#### WEAR



We suspect abnormal contamination may be due to sampling method. No corrective action is recommended at this time. Resample at the next service interval to monitor. The iron level is abnormal. All other component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

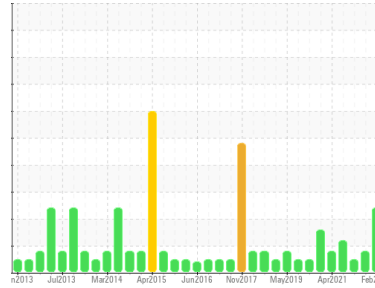
[view report](#)





# OIL ANALYSIS REPORT

Sample Rating Trend



**WATER**



Area  
**BLEACH O2**  
 Machine Id  
**METSO BX025 PRE02 PRESS NE (S/N 0661-03-02-040-040-090)**  
 Component  
**Bearing**  
 Fluid  
**NOT GIVEN (4 GAL)**

## DIAGNOSIS

### Recommendation

We advise that you check for the source of water entry. Resample at the next service interval to monitor.

### Wear

The iron level is abnormal. All other component wear rates are normal.

### Contamination

There is a moderate concentration of water present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0625258</b>	WC0625266	WC0625272
Sample Date	Client Info		<b>21 Feb 2022</b>	31 Jan 2022	29 Oct 2021
Machine Age	mls	Client Info	<b>0</b>	0	0
Oil Age	mls	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ABNORMAL</b>	ABNORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<b>▲ 60</b>	▲ 41	22
Chromium	ppm	ASTM D5185m >20	<b>5</b>	4	1
Nickel	ppm	ASTM D5185m >20	<b>18</b>	11	4
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0
Aluminum	ppm	ASTM D5185m >20	<b>0</b>	<1	0
Lead	ppm	ASTM D5185m >20	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >20	<b>2</b>	<1	<1
Tin	ppm	ASTM D5185m >20	<b>0</b>	<1	0
Antimony	ppm	ASTM D5185m	<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>3</b>	<1	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m	<b>&lt;1</b>	0	<1
Calcium	ppm	ASTM D5185m	<b>21</b>	13	8
Phosphorus	ppm	ASTM D5185m	<b>73</b>	57	37
Zinc	ppm	ASTM D5185m	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m	<b>11219</b>	9657	7118

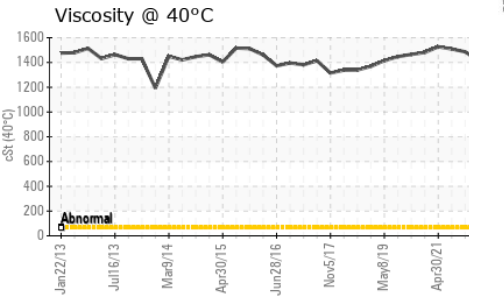
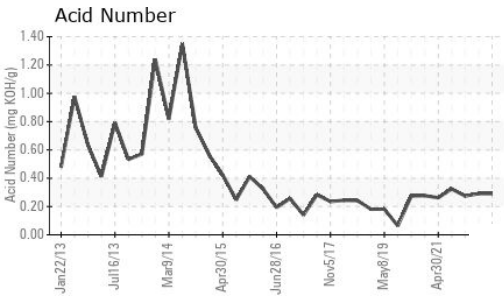
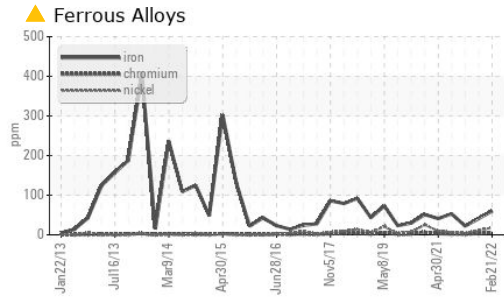
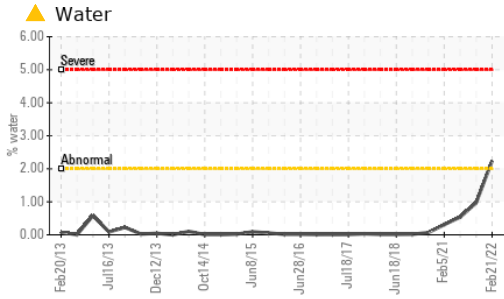
## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>8</b>	6	2
Sodium	ppm	ASTM D5185m	<b>2</b>	<1	<1
Potassium	ppm	ASTM D5185m >20	<b>1</b>	0	<1
Water	%	ASTM D6304 >2	<b>▲ 2.24</b>	---	---
ppm Water	ppm	ASTM D6304	<b>▲ 22400</b>	---	---

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.29</b>	0.291	0.274

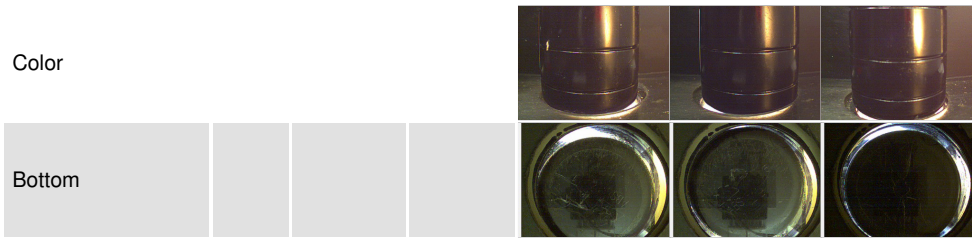
# OIL ANALYSIS REPORT



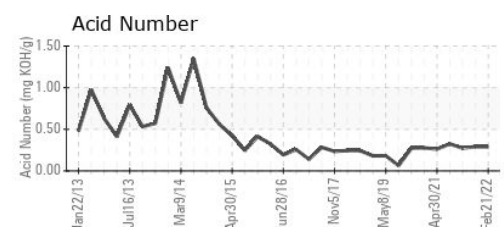
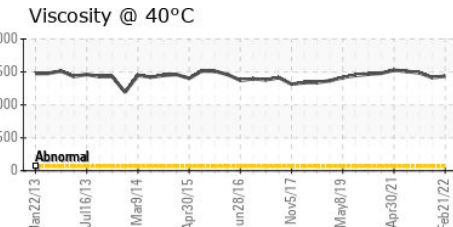
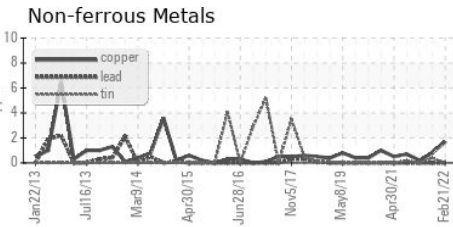
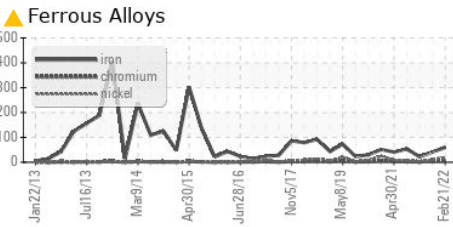
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	VLITE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	THICK	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>2	▲ 0.2%	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	1438	1414	1486

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0625258 **Received** : 24 Feb 2022  
**Lab Number** : 05477075 **Diagnosed** : 28 Feb 2022  
**Unique Number** : 9866289 **Diagnostician** : Jonathan Hester  
**Test Package** : IND 2 ( Additional Tests: KF )

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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