



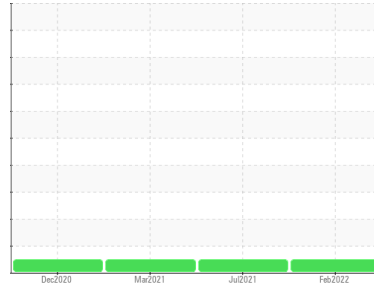
# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**INGERSOLL RAND [12395812]**  
 Machine Id  
**ATLAS COPCO API300037 - PRIME PROCESSING**  
 Component  
**Compressor**



## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>UCH05485165</b>	UCH05313064	UCH05221678
Sample Date	Client Info		<b>28 Feb 2022</b>	15 Jul 2021	31 Mar 2021
Machine Age	hrs	Client Info	<b>30806</b>	27660	25322
Oil Age	hrs	Client Info	<b>2007</b>	6275	4200
Oil Changed	Client Info		<b>Not Chngd</b>	Changed	Not Chngd
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>1</b>	2	0
Chromium	ppm	ASTM D5185m >5	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >15	<b>&lt;1</b>	<1	0
Lead	ppm	ASTM D5185m >65	<b>&lt;1</b>	<1	0
Copper	ppm	ASTM D5185m >65	<b>&lt;1</b>	<1	0
Tin	ppm	ASTM D5185m >10	<b>0</b>	<1	0
Antimony	ppm	ASTM D5185m	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	<b>2</b>	0	<1
Barium	ppm	ASTM D5185m 500	<b>570</b>	132	11
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	2	0
Manganese	ppm	ASTM D5185m	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m 0	<b>0</b>	32	0
Calcium	ppm	ASTM D5185m 0	<b>2</b>	50	0
Phosphorus	ppm	ASTM D5185m 20	<b>15</b>	66	11
Zinc	ppm	ASTM D5185m 0	<b>69</b>	203	0
Sulfur	ppm	ASTM D5185m 200	<b>246</b>	279	98

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >35	<b>&lt;1</b>	<1	<1
Sodium	ppm	ASTM D5185m	<b>20</b>	30	<1
Potassium	ppm	ASTM D5185m >20	<b>1</b>	2	<1

## FLUID DEGRADATION

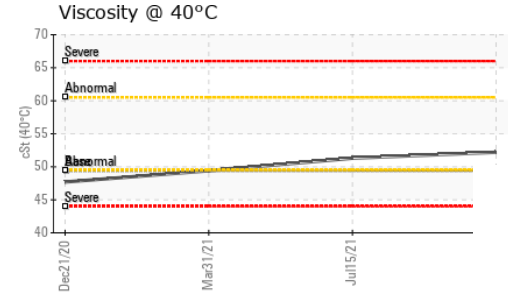
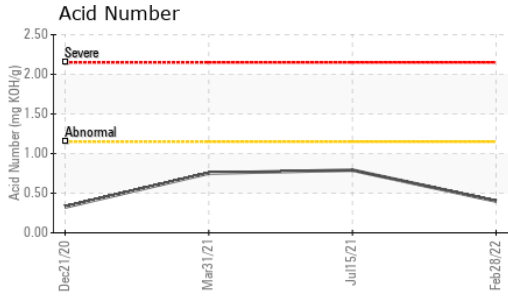
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.40</b>	0.791	0.753

## VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual NONE	<b>NONE</b>	VLITE	NONE
Sand/Dirt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual >0.1	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual	<b>NEG</b>	NEG	NEG

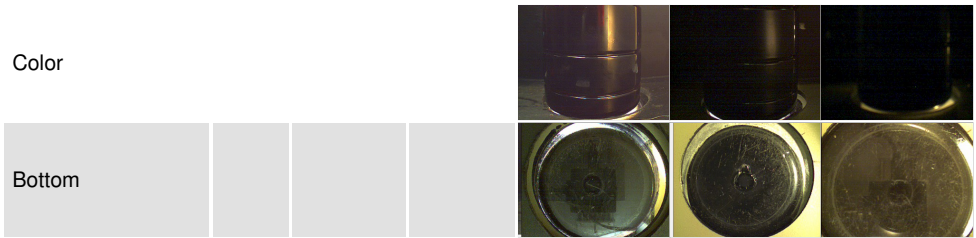


# OIL ANALYSIS REPORT

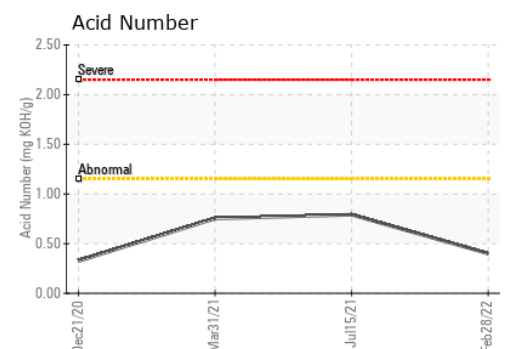
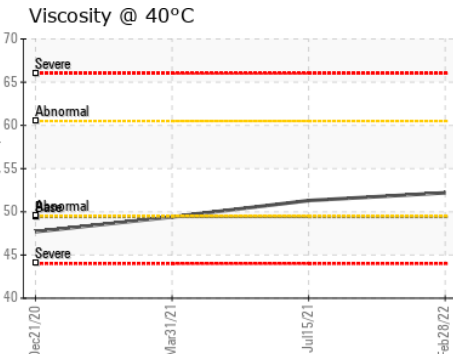
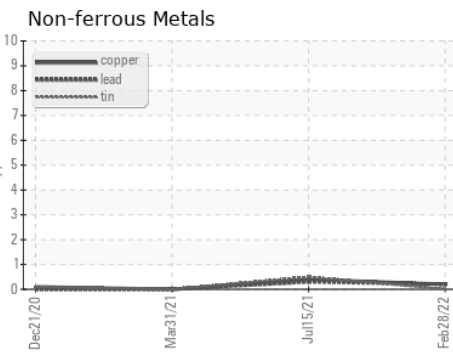
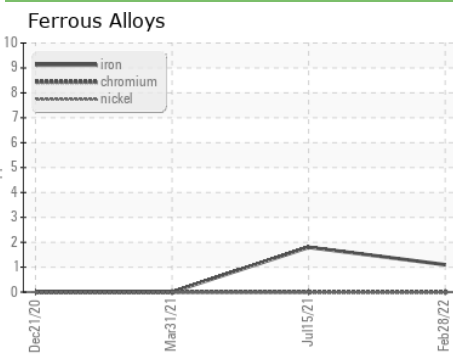


FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	49.4	<b>52.2</b>	51.3	49.4

SAMPLE IMAGES		method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCH05485165 **Received** : 07 Mar 2022  
**Lab Number** : 05485165 **Diagnosed** : 09 Mar 2022  
**Unique Number** : 9879384 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2

**TOTAL EQUIPMENT COMPANY**  
 200 SMILEY DR  
 SAINT ALBANS, WV  
 US 25177  
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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