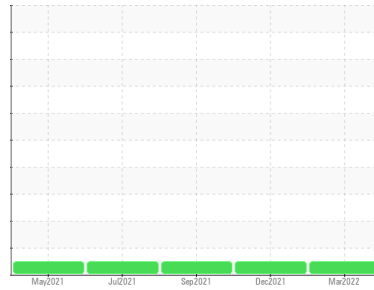




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**Fermentation**  
 Machine Id  
**1304-D SEED TANK**  
 Component  
**Agitator Gearbox**  
 Fluid  
**Mobilgear 629 (15 QTS)**

## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0652629</b>	WC0647277	WC0614176
Sample Date	Client Info			<b>11 Mar 2022</b>	07 Dec 2021	02 Sep 2021
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>150	<b>3</b>	0	10
Chromium	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	<1
Nickel	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>2</b>	0	0
Aluminum	ppm	ASTM D5185m	>25	<b>&lt;1</b>	0	0
Lead	ppm	ASTM D5185m	>100	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m	>50	<b>0</b>	0	0
Tin	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Antimony	ppm	ASTM D5185m		<b>---</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>40</b>	31	31
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	0	<1
Magnesium	ppm	ASTM D5185m		<b>0</b>	0	0
Calcium	ppm	ASTM D5185m		<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m		<b>373</b>	365	303
Zinc	ppm	ASTM D5185m		<b>2</b>	0	0
Sulfur	ppm	ASTM D5185m		<b>14692</b>	14557	13030

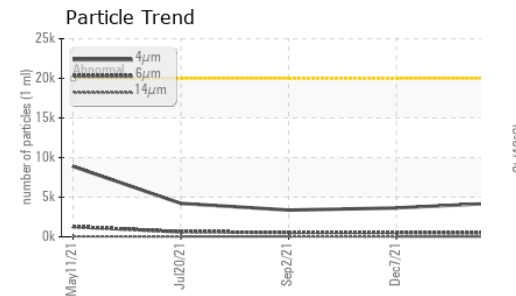
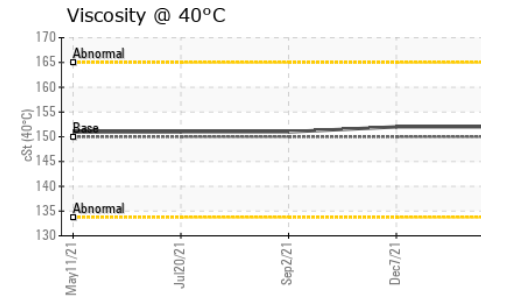
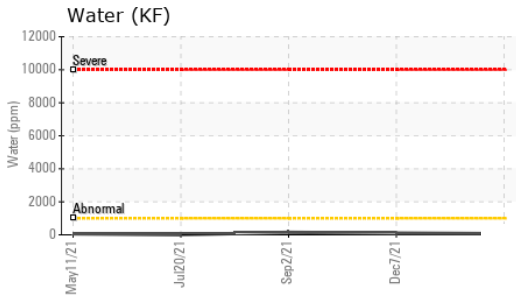
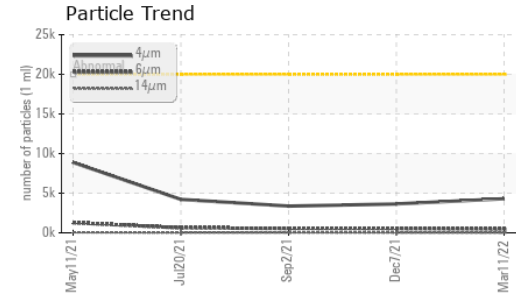
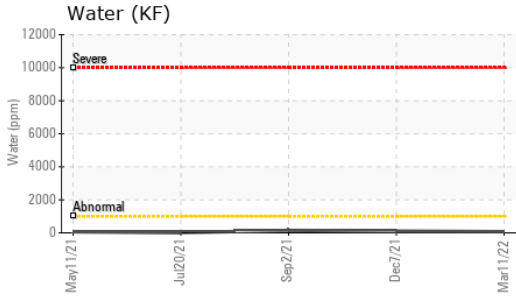
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<b>&lt;1</b>	0	0
Sodium	ppm	ASTM D5185m		<b>0</b>	0	0
Potassium	ppm	ASTM D5185m	>20	<b>9</b>	9	7
Water	%	ASTM D6304	>0.1	<b>0.006</b>	0.010	0.014
ppm Water	ppm	ASTM D6304	>1000	<b>69.8</b>	104.9	149.8

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	<b>4298</b>	3645	3374
Particles >6µm		ASTM D7647	>5000	<b>461</b>	521	543
Particles >14µm		ASTM D7647	>640	<b>19</b>	28	38
Particles >21µm		ASTM D7647	>160	<b>4</b>	6	11
Particles >38µm		ASTM D7647	>40	<b>0</b>	2	2
Particles >71µm		ASTM D7647	>10	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>21/19/16	<b>19/16/11</b>	19/16/12	19/16/12

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.80</b>	0.813	0.712



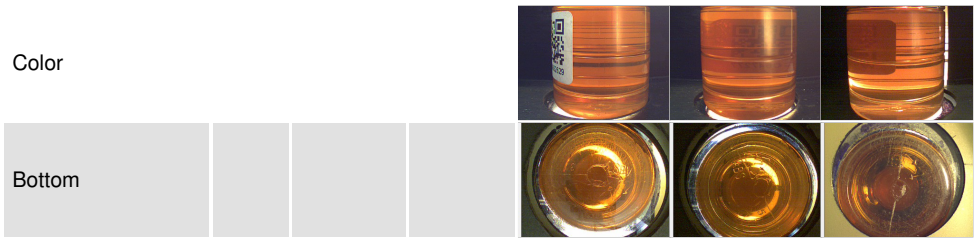
# OIL ANALYSIS REPORT



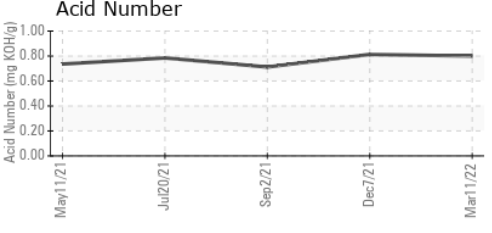
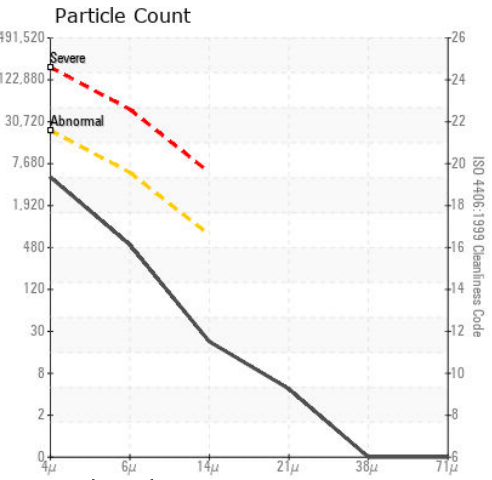
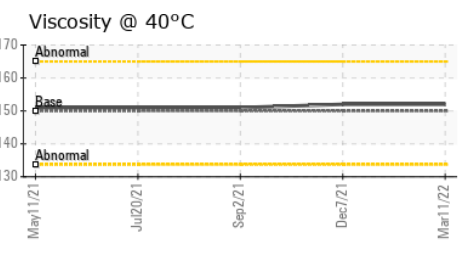
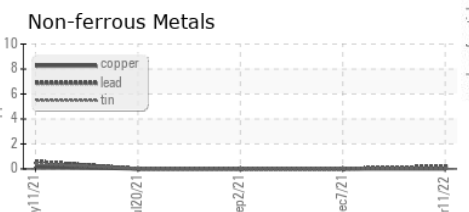
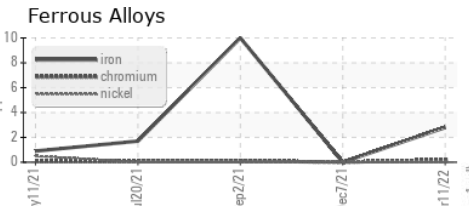
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	150	152	151

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0652629 **Received** : 16 Mar 2022  
**Lab Number** : 05493753 **Diagnosed** : 21 Mar 2022  
**Unique Number** : 9892973 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

**AJINOMOTO USA**  
 4020 AJINOMOTO DRIVE  
 RALEIGH, NC  
 US 27610  
 Contact: Michael Thompson  
 thompsonm@ajiusa.com  
 T: (919)723-2142  
 F:

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)