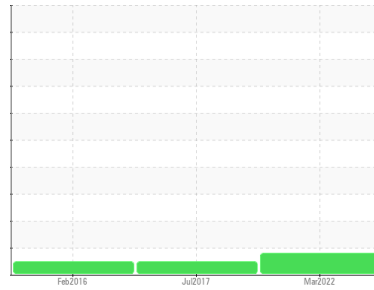




# PROBLEM SUMMARY

## Sample Rating Trend



ISO



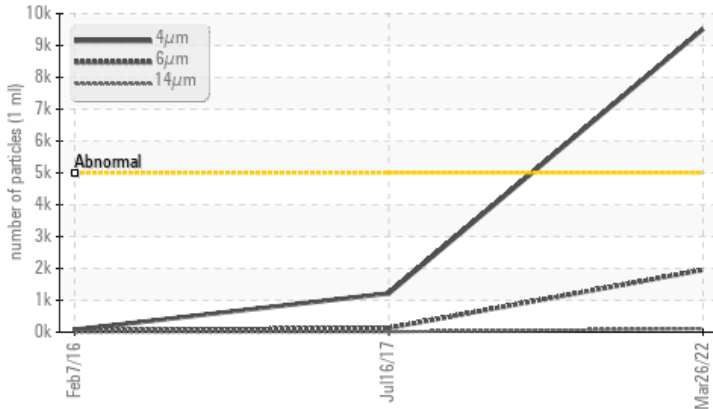
Machine Id  
**GFM LUBE**

Component  
**Hydraulic System**

Fluid  
**ROYAL PURPLE SYNDRAULIC (2507 GAL)**

## COMPONENT CONDITION SUMMARY

### ▲ Particle Trend



## RECOMMENDATION

No corrective action is recommended at this time.  
Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status			ATTENTION	NORMAL	NORMAL
Particles >4µm	ASTM D7647	>5000	▲ 9512	1217	76
Particles >6µm	ASTM D7647	>1300	▲ 1951	128	41
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 20/18/14	17/14/11	13/13/10

Customer Id: ALLMONSAF

Sample No.: WC0682854

Lab Number: 05502287

Test Package: PLANT



To manage this report scan the QR code

To discuss the diagnosis or test data:

Doug Bogart +1 (800)237-1369 x4016

[dougb@wearcheckusa.com](mailto:dougb@wearcheckusa.com)

To change component or sample information:

Customer Service +1 1-800-237-1369

[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS

### 16 Jul 2017 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



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### 07 Feb 2016 Diag: Jonathan Hester

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

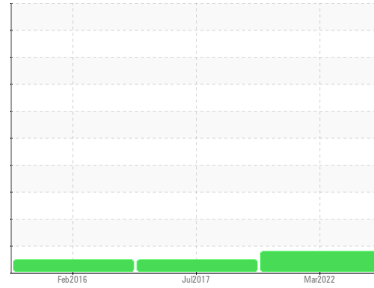
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id

**GFM LUBE**

Component

**Hydraulic System**

Fluid

**ROYAL PURPLE SYNDRAULIC (2507 GAL)**

## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0682854</b>	WCI2329623	WCI2283499
Sample Date	Client Info		<b>26 Mar 2022</b>	16 Jul 2017	07 Feb 2016
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ATTENTION</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<b>9</b>	2	2
Chromium	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	<1
Nickel	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	<1
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Aluminum	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	0
Lead	ppm	ASTM D5185m >20	<b>&lt;1</b>	1	0
Copper	ppm	ASTM D5185m >20	<b>6</b>	5	10
Tin	ppm	ASTM D5185m >20	<b>&lt;1</b>	4	<1
Antimony	ppm	ASTM D5185m	<b>---</b>	0	12
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>1</b>	<1	0
Barium	ppm	ASTM D5185m	<b>0</b>	<1	0
Molybdenum	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0
Magnesium	ppm	ASTM D5185m	<b>0</b>	2	2
Calcium	ppm	ASTM D5185m 150	<b>22</b>	62	108
Phosphorus	ppm	ASTM D5185m 670	<b>344</b>	367	556
Zinc	ppm	ASTM D5185m 800	<b>379</b>	424	698
Sulfur	ppm	ASTM D5185m	<b>11651</b>	13368	13754

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>2</b>	<1	<1
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	3	<1
Potassium	ppm	ASTM D5185m >20	<b>0</b>	<1	0

## FLUID CLEANLINESS

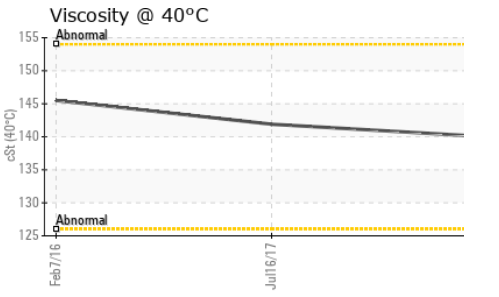
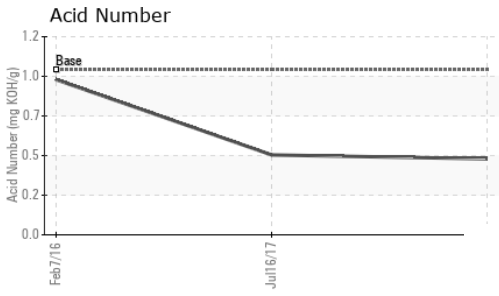
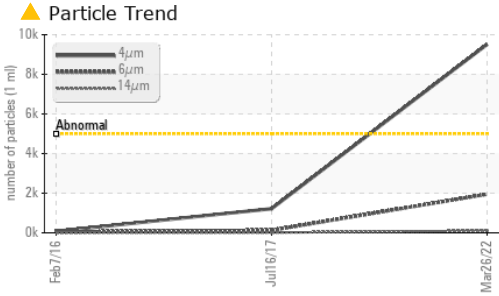
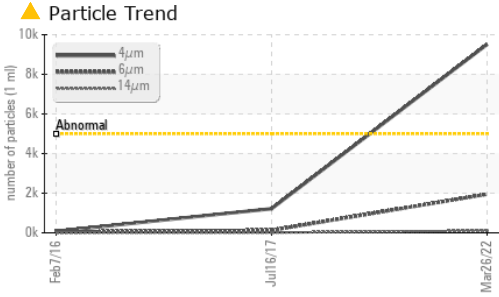
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>▲ 9512</b>	1217	76
Particles >6µm	ASTM D7647	>1300	<b>▲ 1951</b>	128	41
Particles >14µm	ASTM D7647	>160	<b>106</b>	11	7
Particles >21µm	ASTM D7647	>40	<b>22</b>	4	2
Particles >38µm	ASTM D7647	>10	<b>0</b>	2	0
Particles >71µm	ASTM D7647	>3	<b>0</b>	2	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>▲ 20/18/14</b>	17/14/11	13/13/10

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.0	<b>0.46</b>	0.484	0.940



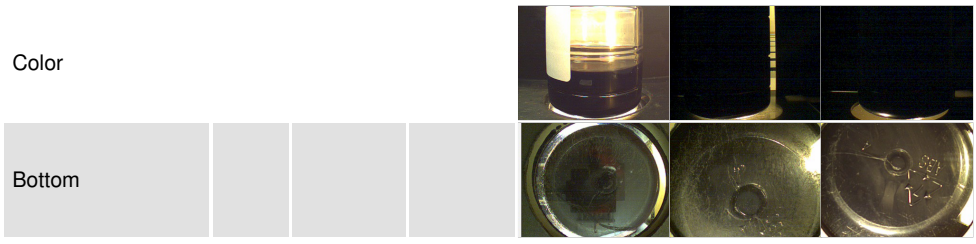
# OIL ANALYSIS REPORT



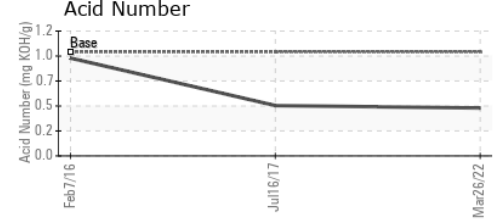
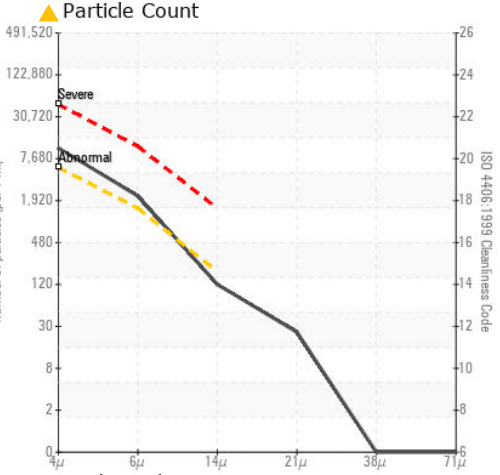
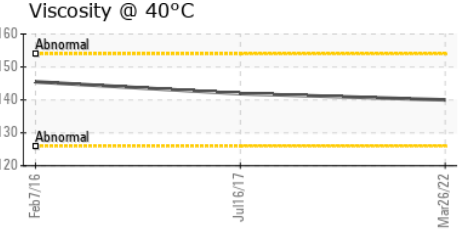
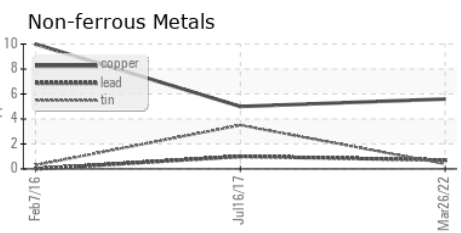
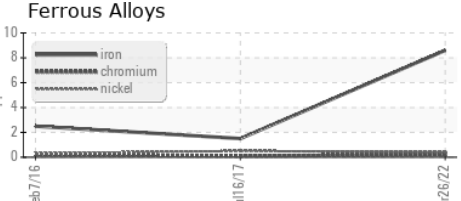
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	140	141.9	145.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0682854 **Received** : 25 Mar 2022  
**Lab Number** : 05502287 **Diagnosed** : 28 Mar 2022  
**Unique Number** : 9906524 **Diagnostician** : Doug Bogart  
**Test Package** : PLANT

**ALLVAC SAF CONDITIONING**  
 3750 ALLOY WAY  
 MONROE, NC  
 US 28110  
 Contact: BRIAN THORNTON  
 brian.thornton@atimetals.com  
 T: (704)289-4511  
 F:

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)