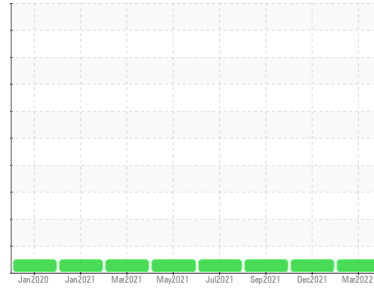




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
P1
 Machine Id
3104 - 3101 EVAPORATOR

Component
Gearbox
 Fluid
MOBIL MOBILGEAR 600 XP ISO 150 (15 QTS)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

| | method | limit/base | current | history1 | history2 |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | | WC0681504 | WC0647279 | WC0623704 |
| Sample Date | Client Info | | 29 Mar 2022 | 30 Dec 2021 | 10 Sep 2021 |
| Machine Age | hrs | Client Info | 0 | 0 | 0 |
| Oil Age | hrs | Client Info | 0 | 0 | 0 |
| Oil Changed | Client Info | | N/A | N/A | N/A |
| Sample Status | | | NORMAL | NORMAL | NORMAL |

WEAR METALS

| | method | limit/base | current | history1 | history2 |
|----------|--------|------------------|--------------|----------|----------|
| Iron | ppm | ASTM D5185m >200 | 13 | 15 | 6 |
| Chromium | ppm | ASTM D5185m >15 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185m >15 | 0 | 0 | 0 |
| Titanium | ppm | ASTM D5185m | 2 | 3 | <1 |
| Silver | ppm | ASTM D5185m | <1 | <1 | <1 |
| Aluminum | ppm | ASTM D5185m >25 | <1 | 0 | <1 |
| Lead | ppm | ASTM D5185m >100 | 0 | 0 | 0 |
| Copper | ppm | ASTM D5185m >200 | 0 | 0 | 0 |
| Tin | ppm | ASTM D5185m >25 | 0 | 0 | 0 |
| Antimony | ppm | ASTM D5185m | --- | <1 | 0 |
| Vanadium | ppm | ASTM D5185m | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | 0 | 0 | 0 |

ADDITIVES

| | method | limit/base | current | history1 | history2 |
|------------|--------|-------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185m | 29 | 17 | 14 |
| Barium | ppm | ASTM D5185m | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185m | <1 | <1 | <1 |
| Magnesium | ppm | ASTM D5185m | 0 | 0 | 0 |
| Calcium | ppm | ASTM D5185m | 2 | 3 | 0 |
| Phosphorus | ppm | ASTM D5185m | 373 | 320 | 310 |
| Zinc | ppm | ASTM D5185m | 0 | 0 | 0 |
| Sulfur | ppm | ASTM D5185m | 13013 | 13679 | 13536 |

CONTAMINANTS

| | method | limit/base | current | history1 | history2 |
|-----------|--------|------------------|--------------|----------|----------|
| Silicon | ppm | ASTM D5185m >50 | <1 | <1 | <1 |
| Sodium | ppm | ASTM D5185m | <1 | <1 | <1 |
| Potassium | ppm | ASTM D5185m >20 | 0 | 0 | 0 |
| Water | % | ASTM D6304 >0.2 | 0.006 | 0.011 | 0.011 |
| ppm Water | ppm | ASTM D6304 >2000 | 61.1 | 118.9 | 113.3 |

FLUID CLEANLINESS

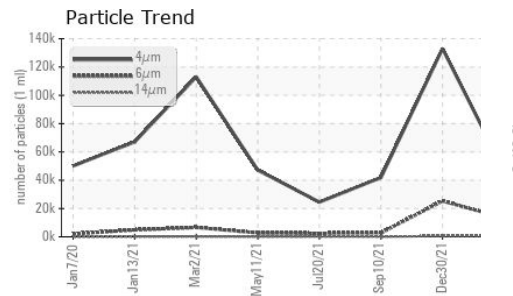
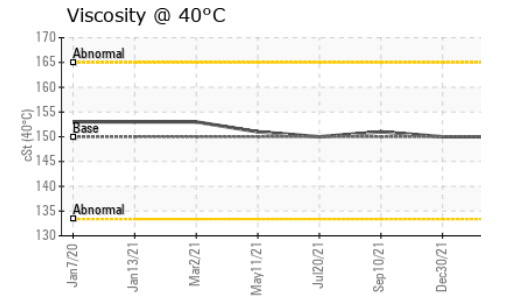
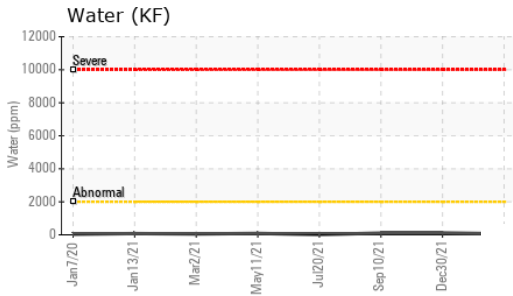
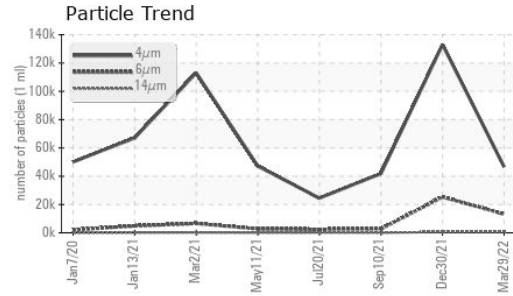
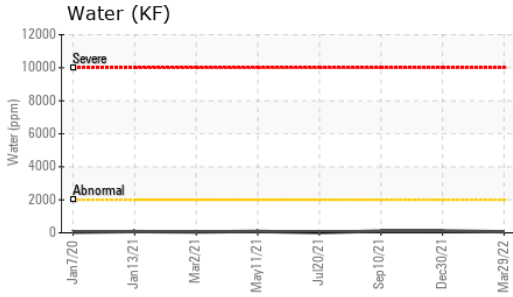
| | method | limit/base | current | history1 | history2 |
|-----------------|--------------|------------|-----------------|----------|----------|
| Particles >4µm | ASTM D7647 | | 46634 | 132978 | 41875 |
| Particles >6µm | ASTM D7647 | >40000 | 13228 | 25352 | 2773 |
| Particles >14µm | ASTM D7647 | >10000 | 555 | 611 | 84 |
| Particles >21µm | ASTM D7647 | >2500 | 185 | 71 | 18 |
| Particles >38µm | ASTM D7647 | >640 | 51 | 4 | 0 |
| Particles >71µm | ASTM D7647 | >160 | 19 | 0 | 0 |
| Oil Cleanliness | ISO 4406 (c) | >22/20 | 23/21/16 | 24/22/16 | 23/19/14 |

FLUID DEGRADATION

| | method | limit/base | current | history1 | history2 |
|------------------|----------|------------|--------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.773 | 0.768 | 0.769 |



OIL ANALYSIS REPORT



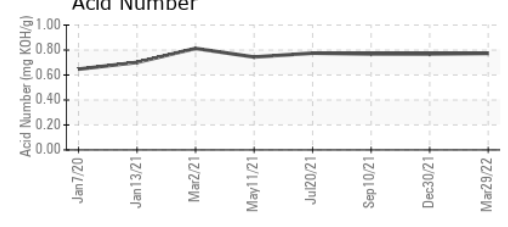
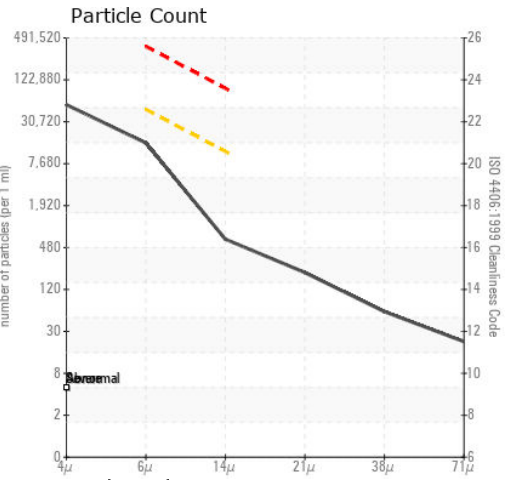
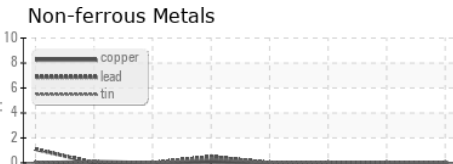
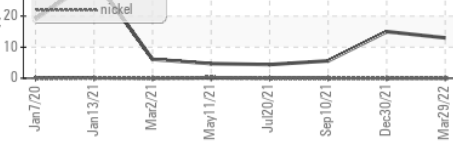
| VISUAL | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.2 | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| Visc @ 40°C | cSt | ASTM D445 | 150 | 150 | 151 |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0681504 **Received** : 01 Apr 2022
Lab Number : 05508969 **Diagnosed** : 04 Apr 2022
Unique Number : 9918243 **Diagnostician** : Wes Davis
Test Package : IND 2 (Additional Tests: KF, PrtCount)

AJINOMOTO USA
 4020 AJINOMOTO DRIVE
 RALEIGH, NC
 US 27610
 Contact: Michael Thompson
 thompsonm@ajiusa.com
 T: (919)723-2142
 F:

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)