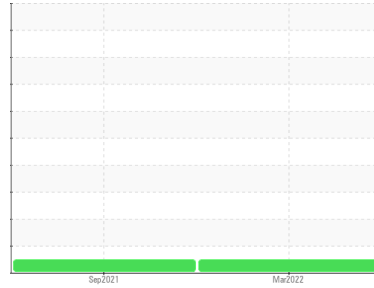




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Machine Id
7913552 (S/N 1745)

Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KC96233	KC99085	---
Sample Date	Client Info			29 Mar 2022	29 Sep 2021	---
Machine Age	hrs	Client Info		5344	2049	---
Oil Age	hrs	Client Info		3295	2049	---
Oil Changed	Client Info			Not Chngd	Changed	---
Sample Status				NORMAL	NORMAL	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	<1	---
Chromium	ppm	ASTM D5185m	>10	0	0	---
Nickel	ppm	ASTM D5185m	>3	0	0	---
Titanium	ppm	ASTM D5185m	>3	0	0	---
Silver	ppm	ASTM D5185m	>2	0	<1	---
Aluminum	ppm	ASTM D5185m	>10	<1	<1	---
Lead	ppm	ASTM D5185m	>10	<1	0	---
Copper	ppm	ASTM D5185m	>50	28	13	---
Tin	ppm	ASTM D5185m	>10	0	0	---
Antimony	ppm	ASTM D5185m		---	0	---
Vanadium	ppm	ASTM D5185m		0	0	---
Cadmium	ppm	ASTM D5185m		0	0	---

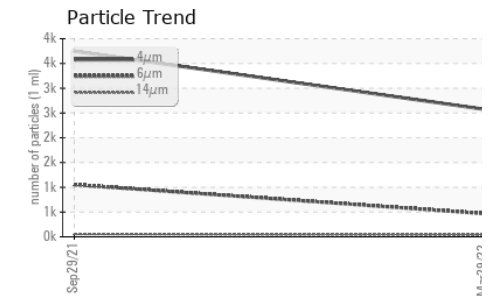
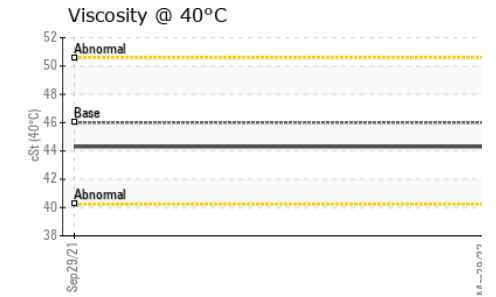
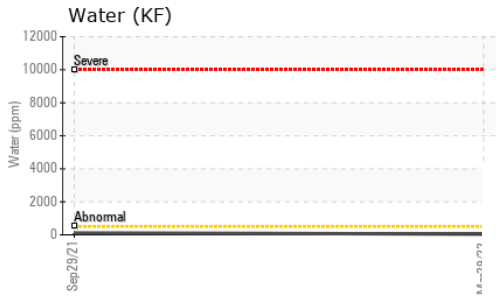
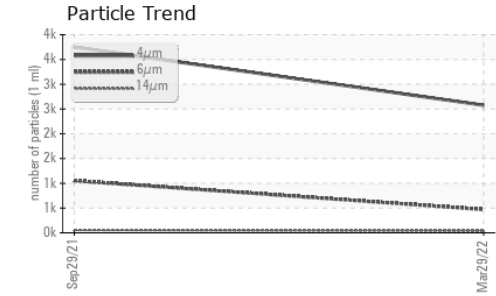
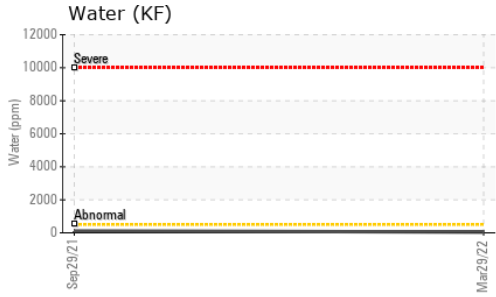
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<1	0	---
Barium	ppm	ASTM D5185m	90	0	0	---
Molybdenum	ppm	ASTM D5185m		<1	0	---
Manganese	ppm	ASTM D5185m		0	<1	---
Magnesium	ppm	ASTM D5185m	90	4	17	---
Calcium	ppm	ASTM D5185m	2	0	0	---
Phosphorus	ppm	ASTM D5185m		0	<1	---
Zinc	ppm	ASTM D5185m		19	18	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	2	0	---
Sodium	ppm	ASTM D5185m		0	5	---
Potassium	ppm	ASTM D5185m	>20	<1	0	---
Water	%	ASTM D6304	>0.05	0.004	0.012	---
ppm Water	ppm	ASTM D6304	>500	41.8	123.9	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		2576	3748	---
Particles >6µm		ASTM D7647	>1300	470	1052	---
Particles >14µm		ASTM D7647	>80	37	57	---
Particles >21µm		ASTM D7647	>20	6	10	---
Particles >38µm		ASTM D7647	>4	0	0	---
Particles >71µm		ASTM D7647	>3	0	0	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	16/12	17/13	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.28	0.311	---

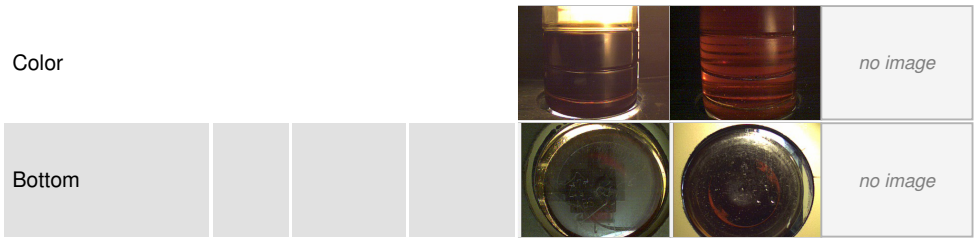
OIL ANALYSIS REPORT



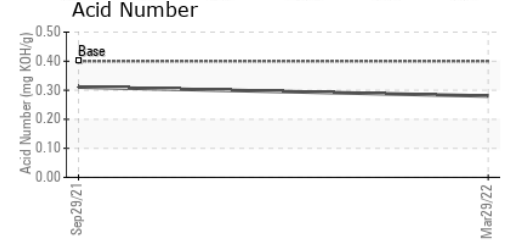
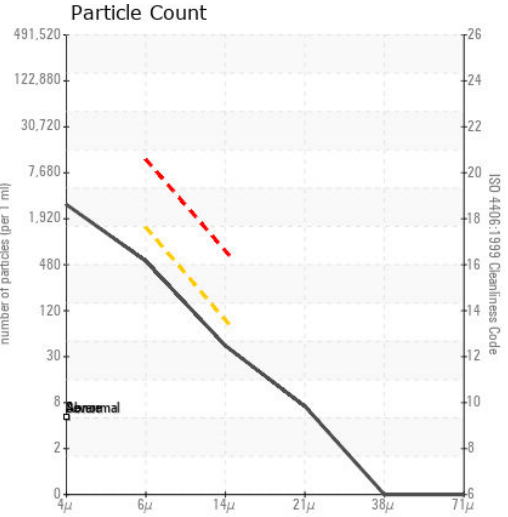
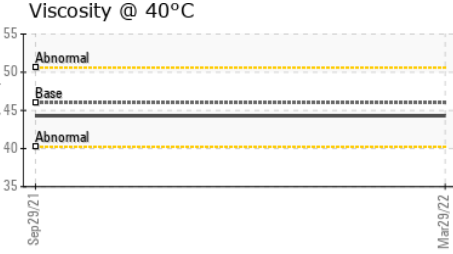
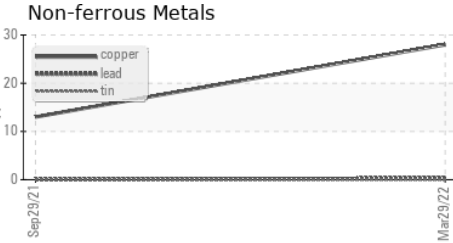
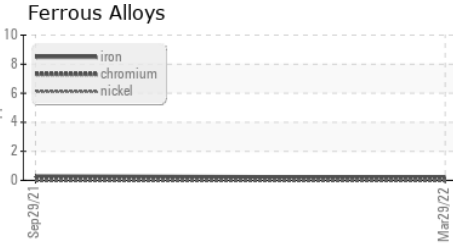
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	LIGHT	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	---
Free Water	scalar	*Visual		NEG	NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	44.3	44.3	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC96233
Lab Number : 05509697
Unique Number : 9918971
Test Package : IND 2
Received : 04 Apr 2022
Tested : 05 Apr 2022
Diagnosed : 05 Apr 2022 - Doug Bogart

PACE ENGINEERING
 4800 BEIDLER RD
 WILLOUGHBY, OH
 US 44094
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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