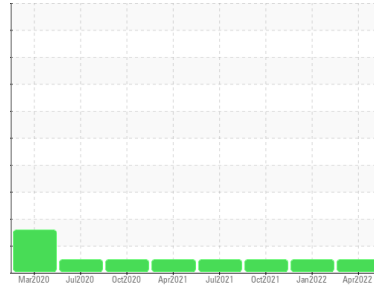




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
CENTRIFUGES
 Machine Id
Q-603 - CENTRIFUGE 3
 Component
Circulating System
 Fluid
MOBIL SHC 626 (15 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history 1	history 2
Sample Number	Client Info			WC0689385	WC0663861	WC0631794
Sample Date	Client Info			12 Apr 2022	26 Jan 2022	12 Oct 2021
Machine Age	mths	Client Info		19	19	18
Oil Age	mths	Client Info		3	3	3
Oil Changed	Client Info			Not Changed	Not Changed	Not Changed
Sample Status				NORMAL	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m		4	3	3
Chromium	ppm	ASTM D5185m		0	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	<1	<1
Aluminum	ppm	ASTM D5185m		<1	<1	<1
Lead	ppm	ASTM D5185m		0	0	0
Copper	ppm	ASTM D5185m		0	<1	<1
Tin	ppm	ASTM D5185m		0	0	0
Antimony	ppm	ASTM D5185m		---	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	<1

ADDITIVES		method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m		0	0	0
Calcium	ppm	ASTM D5185m		0	<1	0
Phosphorus	ppm	ASTM D5185m		512	428	420
Zinc	ppm	ASTM D5185m		<1	2	4
Sulfur	ppm	ASTM D5185m		13	14	5

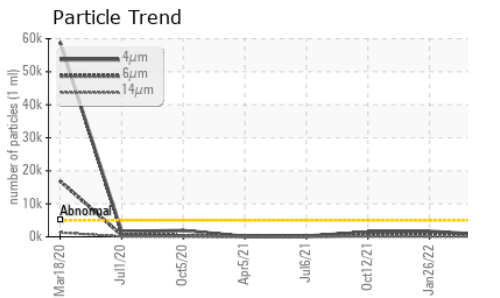
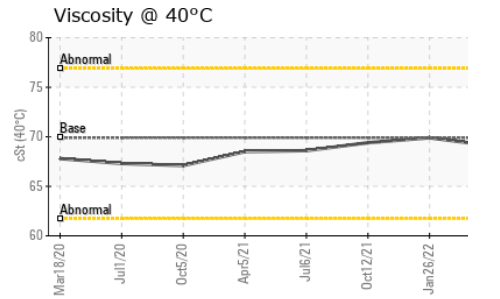
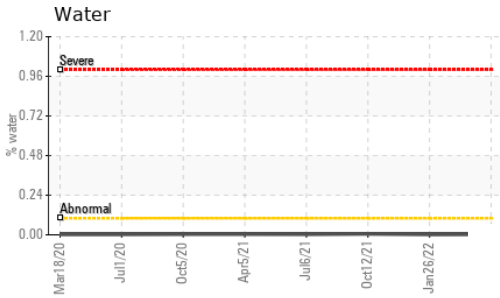
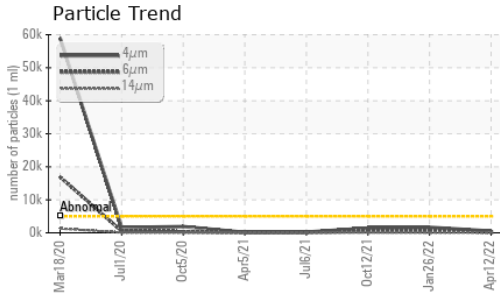
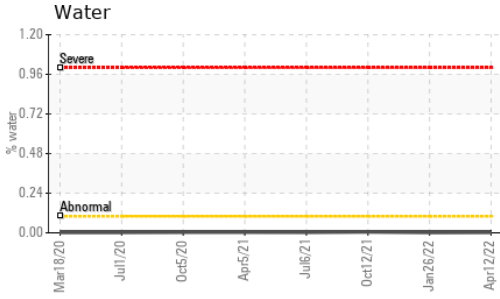
CONTAMINANTS		method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m		2	<1	0
Sodium	ppm	ASTM D5185m		0	0	0
Potassium	ppm	ASTM D5185m	>20	0	0	0
Water	%	ASTM D6304		0.002	0.001	0.005
ppm Water	ppm	ASTM D6304		20.9	13.0	52.7

FLUID CLEANLINESS		method	limit/base	current	history 1	history 2
Particles >4µm		ASTM D7647	>5000	546	1678	1445
Particles >6µm		ASTM D7647	>1300	226	555	504
Particles >14µm		ASTM D7647	>160	35	42	90
Particles >21µm		ASTM D7647	>40	5	10	23
Particles >38µm		ASTM D7647	>10	0	0	2
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	16/15/12	18/16/13	18/16/14

FLUID DEGRADATION		method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.456	0.58	0.494



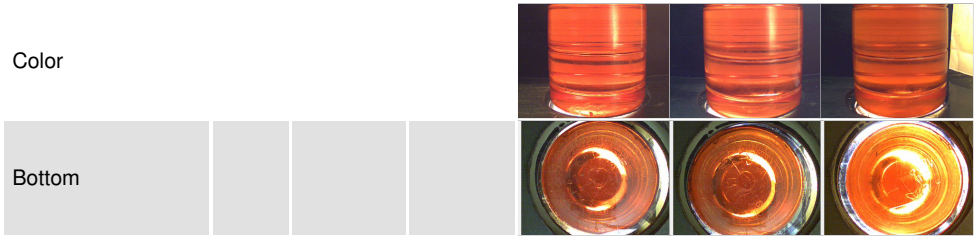
OIL ANALYSIS REPORT



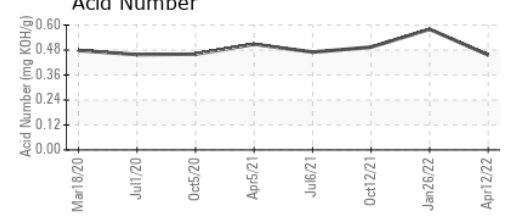
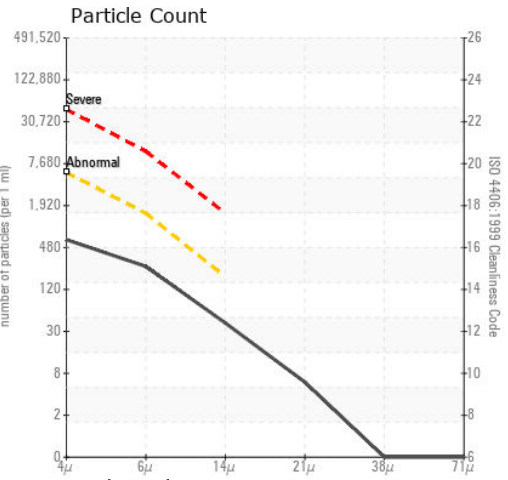
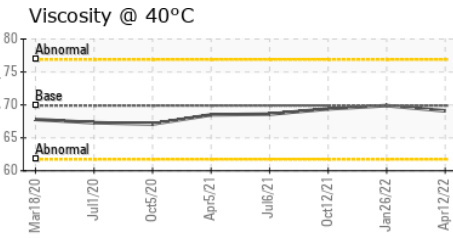
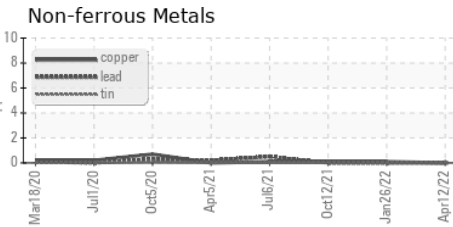
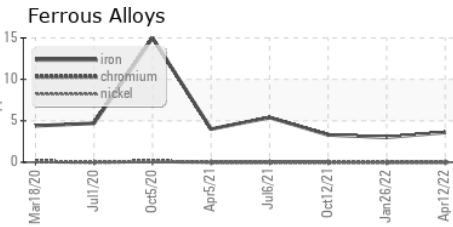
VISUAL	method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445	69.9	69.1	69.9

SAMPLE IMAGES	method	limit/base	current	history 1	history 2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0689385 **Received** : 14 Apr 2022
Lab Number : 05519536 **Diagnosed** : 18 Apr 2022
Unique Number : 9933815 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

POET BIOREFINING - Groton
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 GROTON, SD
 US 57445-6400
 Contact: GAVIN KRUEGER
 Gavin.Krueger@POET.COM
 T: 6(05) 846-6863
 F: (605)397-2754

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)