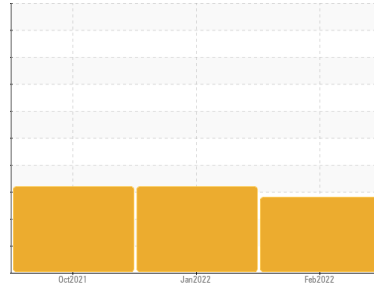


# PROBLEM SUMMARY

Sample Rating Trend



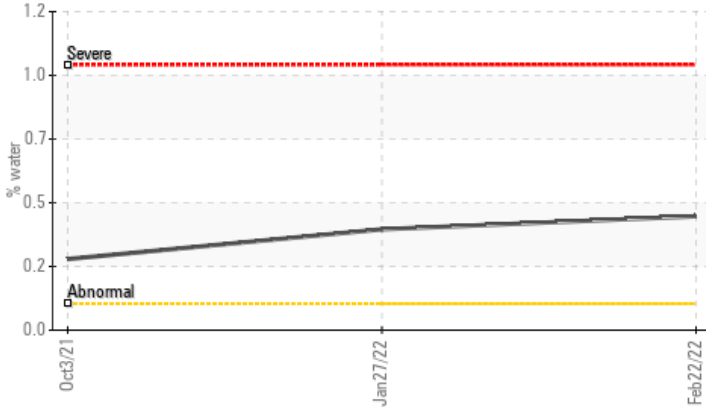
**WATER**



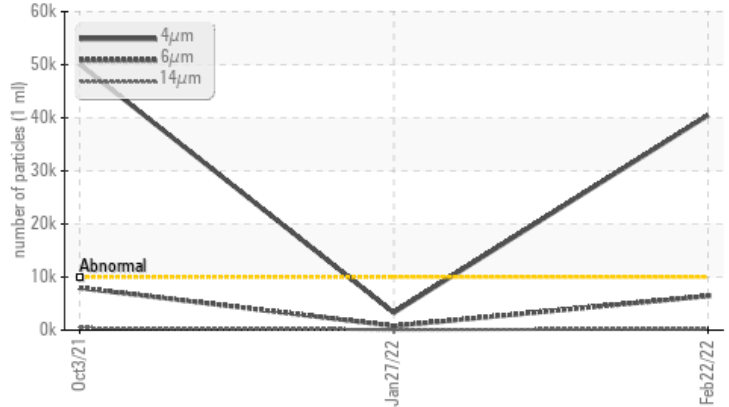
Machine Id  
**FRICK FRICK A**  
Component  
**Screw Compressor**  
Fluid  
**ISO 100 (--- GAL)**

## COMPONENT CONDITION SUMMARY

▲ Water



▲ Particle Trend



## RECOMMENDATION

We advise that you follow the water drain-off procedure for this component, and use off-line filtration to improve the cleanliness of the system fluid. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status				<b>ABNORMAL</b>	ABNORMAL	ABNORMAL
Water	%	ASTM D6304	>0.1	▲ <b>0.429</b>	▲ 0.380	▲ 0.268
ppm Water	ppm	ASTM D6304	>1000	▲ <b>4296.1</b>	▲ 3807.0	▲ 2681.6
Particles >4µm		ASTM D7647	>10000	▲ <b>40464</b>	3288	▲ 50068
Particles >6µm		ASTM D7647	>2500	▲ <b>6430</b>	791	▲ 7959
Oil Cleanliness		ISO 4406 (c)	>20/18/15	▲ <b>23/20/15</b>	19/17/14	▲ 23/20/16
Debris	scalar	*Visual	NONE	▲ <b>MODER</b>	NONE	LIGHT

Customer Id: GARROW  
Sample No.: TO50000456  
Lab Number: 05535248  
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Jonathan Hester +1 919-379-4092 x4092  
[jhester@wearcheckusa.com](mailto:jhester@wearcheckusa.com)

To change component or sample information:  
Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Water Drain-off	MISSED	May 05 2022	?	We advise that you follow the water drain-off procedure for this component, and use off-line filtration to improve the cleanliness of the system fluid.

## HISTORICAL DIAGNOSIS

### 27 Jan 2022 Diag: Jonathan Hester

#### WATER



We advise that you follow the water drain-off procedure for this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a light concentration of water present in the oil. Elemental level of silicon (Si) above normal. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 03 Oct 2021 Diag: Doug Bogart

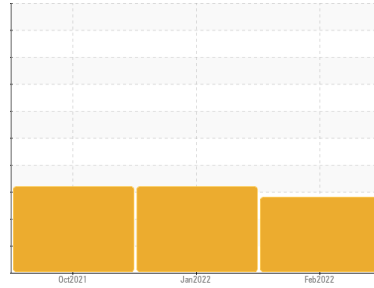
#### WATER



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. There is a light concentration of water present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report





Machine Id  
**FRICK FRICK A**  
Component  
**Screw Compressor**  
Fluid  
**ISO 100 (--- GAL)**

**DIAGNOSIS**

**Recommendation**  
We advise that you follow the water drain-off procedure for this component, and use off-line filtration to improve the cleanliness of the system fluid. Resample at the next service interval to monitor.

**Wear**  
All component wear rates are normal.

**Contamination**  
Insufficient sample was received to conduct all the routine laboratory tests. There is a high amount of silt (particulates < 14 microns in size) present in the oil. There is a moderate concentration of water present in the oil.

**Fluid Condition**  
The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>TO50000456</b>	TO50000455	TO50000451
Sample Date	Client Info		<b>22 Feb 2022</b>	27 Jan 2022	03 Oct 2021
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

WEAR METALS	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >60	<b>0</b>	0	<1
Chromium	ppm	ASTM D5185m >4	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	<b>0</b>	<1	<1
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	1
Aluminum	ppm	ASTM D5185m >5	<b>0</b>	0	<1
Lead	ppm	ASTM D5185m >10	<b>0</b>	0	<1
Copper	ppm	ASTM D5185m >30	<b>0</b>	0	<1
Tin	ppm	ASTM D5185m >15	<b>&lt;1</b>	<1	<1
Antimony	ppm	ASTM D5185m	<b>---</b>	---	<1
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	<1
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	<1

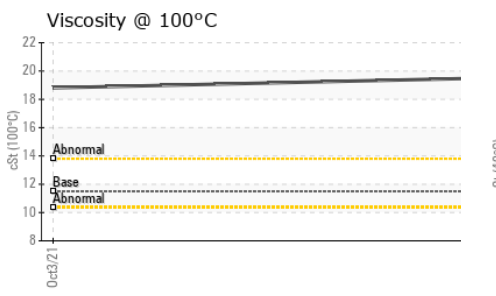
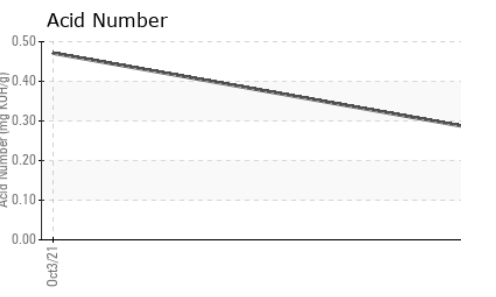
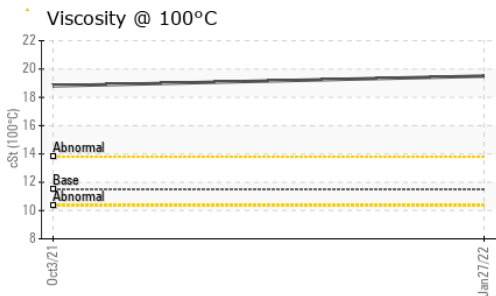
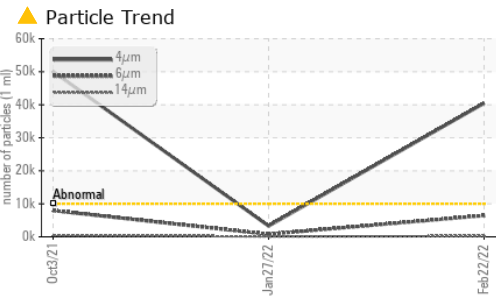
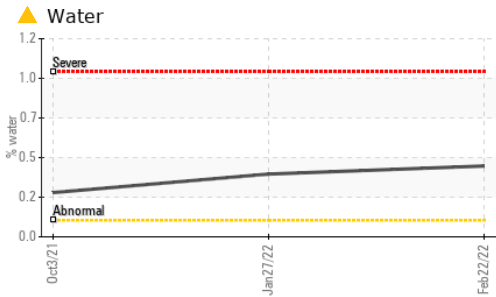
ADDITIVES	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>1</b>	0	1
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	0	<1
Magnesium	ppm	ASTM D5185m	<b>0</b>	0	<1
Calcium	ppm	ASTM D5185m	<b>0</b>	0	5
Phosphorus	ppm	ASTM D5185m	<b>12</b>	7	9
Zinc	ppm	ASTM D5185m	<b>0</b>	0	1
Sulfur	ppm	ASTM D5185m	<b>1969</b>	2026	326

CONTAMINANTS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<b>28</b>	▲ 52	17
Sodium	ppm	ASTM D5185m	<b>0</b>	0	1
Potassium	ppm	ASTM D5185m >20	<b>2</b>	<1	<1
Water	%	ASTM D6304 >0.1	▲ <b>0.429</b>	▲ 0.380	▲ 0.268
ppm Water	ppm	ASTM D6304 >1000	▲ <b>4296.1</b>	▲ 3807.0	▲ 2681.6

FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	▲ <b>40464</b>	3288	▲ 50068
Particles >6µm	ASTM D7647	>2500	▲ <b>6430</b>	791	▲ 7959
Particles >14µm	ASTM D7647	>320	<b>207</b>	90	▲ 443
Particles >21µm	ASTM D7647	>80	<b>40</b>	33	▲ 109
Particles >38µm	ASTM D7647	>20	<b>0</b>	1	2
Particles >71µm	ASTM D7647	>4	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>20/18/15	▲ <b>23/20/15</b>	19/17/14	▲ 23/20/16

FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>---</b>	0.277	0.471

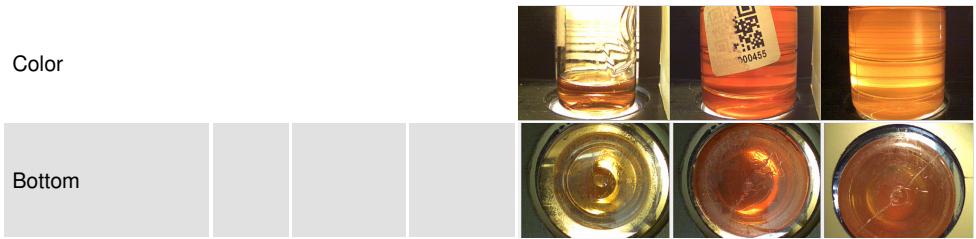
# OIL ANALYSIS REPORT



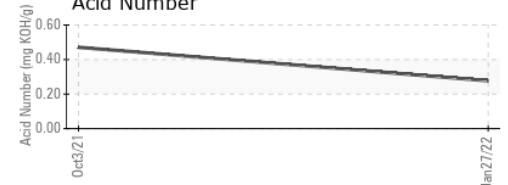
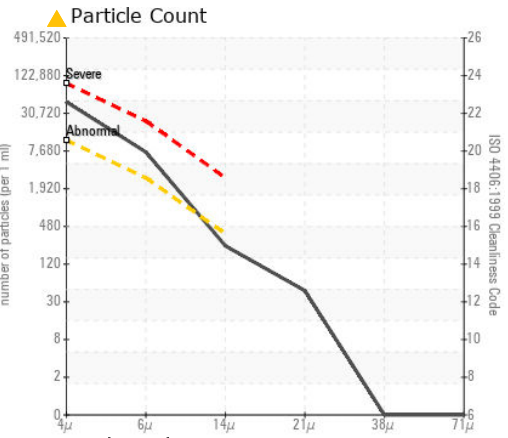
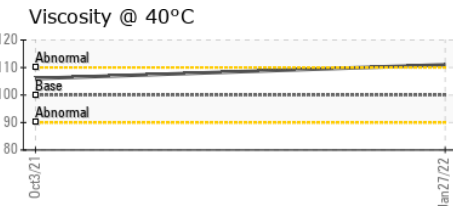
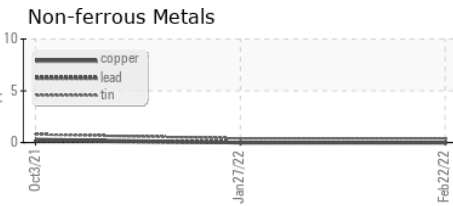
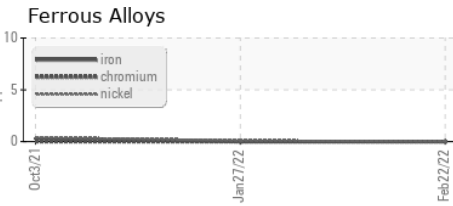
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	100	---	111	106
Visc @ 100°C	cSt	ASTM D445	11.5	---	19.5	18.81
Viscosity Index (VI)	Scale	ASTM D2270	102	---	198	198

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : TO50000456 **Received** : 03 May 2022  
**Lab Number** : 05535248 **Diagnosed** : 05 May 2022  
**Unique Number** : 9959537 **Diagnostician** : Jonathan Hester  
**Test Package** : IND 2 ( Additional Tests: KF, KV100, PrtCount, VI )

**GARLAND RENEWABLES**  
 3175 ELM GROVE RD  
 ROWLETT, TX  
 US 75089  
 Contact: DUSTIN FRY  
 dustin@morrowrenew.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)