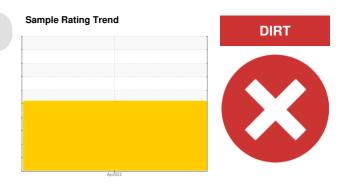


PROBLEM SUMMARY

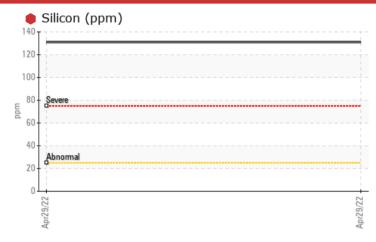
Component

Area HPL

Compressor



COMPONENT CONDITION SUMMARY



LEROI 4166X1525 - TRANSPORTATION SERVICES

RECOMMENDATION

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

PROBLEMATIC TEST RESULTS								
Sample Status				SEVERE				
Silicon	ppm	ASTM D5185m	>25	131				
Debris	scalar	*Visual	NONE	▲ MODER				

Customer Id: UCAIMMEM Sample No.: UCH05537466 Lab Number: 05537466 Test Package: IND 2 To manage this report scan the QR code To discuss the diagnosis or test data: Angela Borella +1 800-237-1369 angela.borella@wearcheckusa.com To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Change Fluid			?	Oil and filter change at the time of sampling has been noted.			
Change Filter			?	Oil and filter change at the time of sampling has been noted.			
Alert			?	We were unable to perform a particle count due to a high concentration of particles present in this sample.			

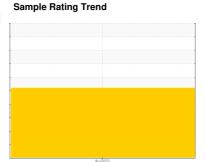
HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT

AIM HPL **LEROI 4166X1525 - TRANSPORTATION SERVICES**

Compressor





DIAGNOSIS

Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil. Elemental level of silicon (Si) above normal indicating ingress of seal material.

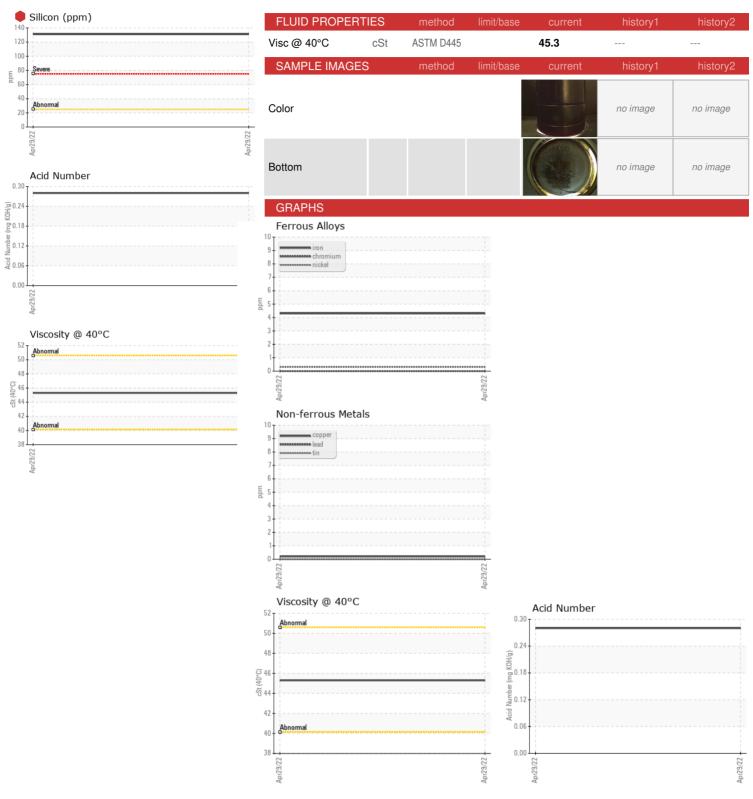
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

		•				
				Apr2022		
SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH05537466		
Sample Date		Client Info		29 Apr 2022		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		8000		
Oil Changed		Client Info		Changed		
Sample Status				SEVERE		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	4		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m		<1		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		<1		
Aluminum	ppm	ASTM D5185m	>25	0		
Lead	ppm	ASTM D5185m	>25	0		
Copper	ppm	ASTM D5185m	>50	<1		
Tin	ppm	ASTM D5185m	>15	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m		0		
Calcium	ppm	ASTM D5185m		0		
Phosphorus	ppm	ASTM D5185m		234		
Zinc	ppm	ASTM D5185m		23		
Sulfur	ppm	ASTM D5185m		210		
CONTAMINANTS	S	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	131		
Sodium	ppm	ASTM D5185m	<i>></i> 20	0		
Potassium	ppm	ASTM D5185m	>20	0		
FLUID DEGRAD		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	mmedaee	0.28		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	▲ MODER		
Sand/Dirt	scalar	*Visual	NONE	NONE		
	scalar	*Visual	NORML	NORML		
Appearance Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.1	NEG		
Free Water	scalar	*Visual	> 0.1	NEG		
I ICC Walt	Scalai	Visual		ILG		



OIL ANALYSIS REPORT





Certificate L2367

Laboratory Sample No. Lab Number

: 05537466 Unique Number : 9961755 Test Package : IND 2

To discuss this sample report, contact Customer Service at 1-800-237-1369.

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : UCH05537466 Received Diagnosed

: 05 May 2022 : 09 May 2022 Diagnostician : Angela Borella **AIM POWER AND FLUIDS** 2884 SANDERWOOD DR MEMPHIS, TN US 38118 Contact: WAIN GOAD

Wain.goad@aimcompanies.com

T: (901)363-2200

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)