

## **OIL ANALYSIS REPORT**

Sample Rating Trend



## Machine Id CINNCINATI EXTRUDER-045

Gearbox

#### Fluid

### SHELL OMALA S2 G 320 (10 GAL)

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

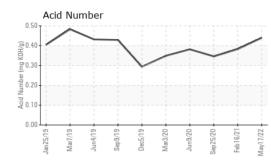
#### Fluid Condition

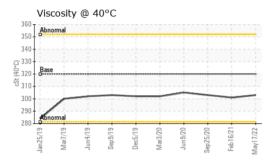
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM		Janž019 Marži	limit/base	019 Maržozo Junžozo Sepžozo Febz	021 May2022 history1	history2
			mmubase			
Sample Number		Client Info		WC0518402	WC0474315	WC0474325
Sample Date		Client Info		17 May 2022	16 Feb 2021	25 Sep 2020
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	7	6	4
Chromium	ppm	ASTM D5185m	>15	0	0	0
Nickel	ppm	ASTM D5185m	>15	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		1	<1	<1
Aluminum	ppm	ASTM D5185m	>25	<1	0	<1
Lead	ppm	ASTM D5185m	>100	<1	<1	<1
Copper	ppm	ASTM D5185m	>200	<1	<1	<1
Tin	ppm	ASTM D5185m	>25	<1	0	0
Antimony	ppm	ASTM D5185m			0	<1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5.5	2	2	2
Barium	ppm	ASTM D5185m	0.4	0	0	0
Molybdenum	ppm	ASTM D5185m	0.5	0	0	0
Manganese	ppm	ASTM D5185m	0.0	<1	<1	<1
Magnesium	ppm	ASTM D5185m	23	0	0	<1
Calcium	ppm	ASTM D5185m	13	2	1	0
Phosphorus	ppm	ASTM D5185m	450	274	272	255
Zinc	ppm	ASTM D5185m	9.9	0	0	0
Sulfur	ppm	ASTM D5185m		8920	8423	8437
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm		>50	1	3	2
Sodium	ppm	ASTM D5185m		<1	0	0
Potassium	ppm	ASTM D5185m	>20	0	0	<1
FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.44	0.383	0.346
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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	320	303	301	303
SAMPLE IMAGES	\$	method	limit/base	current	history1	history2
Color						
Bottom						

