

# **OIL ANALYSIS REPORT**

Sample Rating Trend



### Area DPO [00000267] Machine Id KAESER 1077 - MAPEI CORP Component

Compressor

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

## Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

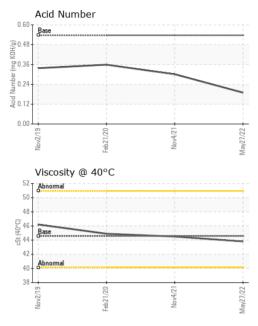
# Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

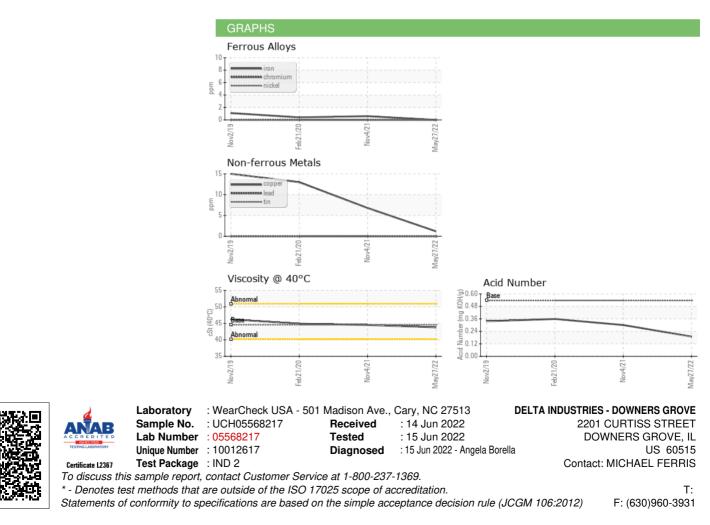
SAMPLE INFORM		method	limit/base	current	history1	history2
			mmbasc		UCH05410816	
Sample Number		Client Info Client Info		UCH05568217 27 May 2022	04 Nov 2021	UCH04923035 21 Feb 2020
Sample Date Machine Age	hrs	Client Info		39238	34700	20138
Oil Age	hrs	Client Info		4572	4200	8000
Oil Changed	1115	Client Info		Changed	Changed	Changed
Sample Status				NORMAL	NORMAL	NORMAL
				-	-	-
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	<1	<1
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>10	<1	<1	1
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>50	1	7	13
Tin	ppm	ASTM D5185m	>10	0	<1	0
Antimony	ppm	ASTM D5185m			0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0.1	0	23	0
Barium	ppm	ASTM D5185m	0.8	0	0	2
Molybdenum	ppm	ASTM D5185m	0	0	0	0
Manganese	ppm	ASTM D5185m	0.9	0	<1	<1
Magnesium	ppm	ASTM D5185m	0	0	19	18
Calcium	ppm	ASTM D5185m	0	0	0	0
Phosphorus	ppm	ASTM D5185m	409	209	0	3
Zinc	ppm	ASTM D5185m	0	1	11	4
Sulfur	ppm	ASTM D5185m	1290	2663	14647	14466
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	12	6	10
Sodium	ppm	ASTM D5185m		<1	30	17
Potassium	ppm	ASTM D5185m	>20	0	6	8
FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.537	0.19	0.301	0.359
					0.000	0.000



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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	44.56	43.8	44.5	44.9
SAMPLE IMAGES	\$	method	limit/base	current	history1	history2
Color					3	



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