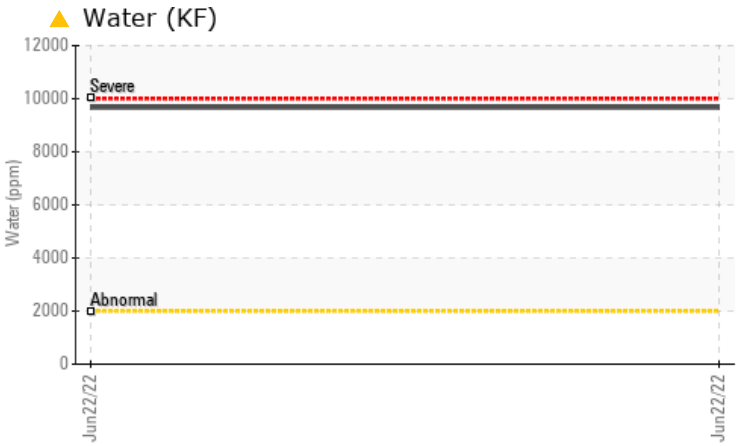
PROBLEM SUMMARY

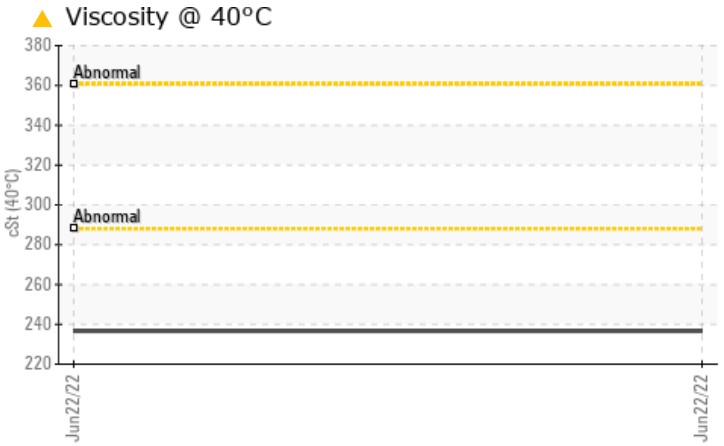
Sample Rating Trend

WATER

Area
HOTLINE/170 REVERSING MILL
Machine Id
170-EDGER 170-EDGER
Component
Gearbox
Fluid
MDAW-320 (--- GAL)

COMPONENT CONDITION SUMMARY





RECOMMENDATION

We advise that you check for the source of water entry. We advise that you follow the water drain-off procedure for this component. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				**SEVERE**	---	---
Water	%	ASTM D6304	>0.2	▲ **0.967**	---	---
ppm Water	ppm	ASTM D6304	>2000	▲ **9670**	---	---
Appearance	scalar	*Visual	NORML	▲ **MILKY**	---	---
Free Water	scalar	*Visual		⬢ **1.0**	---	---
Visc @ 40°C	cSt	ASTM D445		▲ **236.7**	---	---

Customer Id: CONMUSAL
Sample No.: KFS0000096
Lab Number: 05575690
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Water Drain-off	---	---	?	We advise that you follow the water drain-off procedure for this component.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Check Water Access	---	---	?	We advise that you check for the source of water entry.

HISTORICAL DIAGNOSIS

KIMBRO FLUID SOLUTIONS

OIL ANALYSIS REPORT

Sample Rating Trend

WATER

Area
HOTLINE/170 REVERSING MILL
Machine Id
170-EDGER 170-EDGER
Component
Gearbox
Fluid
MDAW-320 (--- GAL)

DIAGNOSIS

Recommendation

We advise that you check for the source of water entry. We advise that you follow the water drain-off procedure for this component. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

Free water present. There is a high concentration of water present in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

Viscosity of sample indicates oil is within ISO 220 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KFS0000096**	---	---
Sample Date		Client Info		**22 Jun 2022**	---	---
Machine Age	hrs	Client Info		**0**	---	---
Oil Age	hrs	Client Info		**0**	---	---
Oil Changed		Client Info		**N/A**	---	---
Sample Status				**SEVERE**	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	**39**	---	---
Chromium	ppm	ASTM D5185m	>15	**<1**	---	---
Nickel	ppm	ASTM D5185m	>15	**0**	---	---
Titanium	ppm	ASTM D5185m		**0**	---	---
Silver	ppm	ASTM D5185m		**0**	---	---
Aluminum	ppm	ASTM D5185m	>25	**9**	---	---
Lead	ppm	ASTM D5185m	>100	**<1**	---	---
Copper	ppm	ASTM D5185m	>200	**<1**	---	---
Tin	ppm	ASTM D5185m	>25	**1**	---	---
Vanadium	ppm	ASTM D5185m		**0**	---	---
Cadmium	ppm	ASTM D5185m		**0**	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**4**	---	---
Barium	ppm	ASTM D5185m		**0**	---	---
Molybdenum	ppm	ASTM D5185m		**0**	---	---
Manganese	ppm	ASTM D5185m		**<1**	---	---
Magnesium	ppm	ASTM D5185m		**2**	---	---
Calcium	ppm	ASTM D5185m		**57**	---	---
Phosphorus	ppm	ASTM D5185m		**75**	---	---
Zinc	ppm	ASTM D5185m		**1**	---	---
Sulfur	ppm	ASTM D5185m		**1552**	---	---

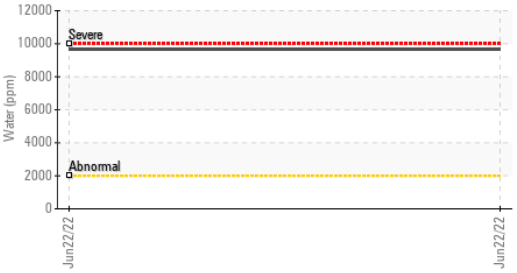
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**<1**	---	---
Sodium	ppm	ASTM D5185m		**<1**	---	---
Potassium	ppm	ASTM D5185m	>20	**<1**	---	---
Water	%	ASTM D6304	>0.2	▲ **0.967**	---	---
ppm Water	ppm	ASTM D6304	>2000	▲ **9670**	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	**2488**	---	---
Particles >6µm		ASTM D7647	>5000	**1355**	---	---
Particles >14µm		ASTM D7647	>640	**231**	---	---
Particles >21µm		ASTM D7647	>160	**78**	---	---
Particles >38µm		ASTM D7647	>40	**12**	---	---
Particles >71µm		ASTM D7647	>10	**1**	---	---
Oil Cleanliness		ISO 4406 (c)	>21/19/16	**18/18/15**	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**1.45**	---	---

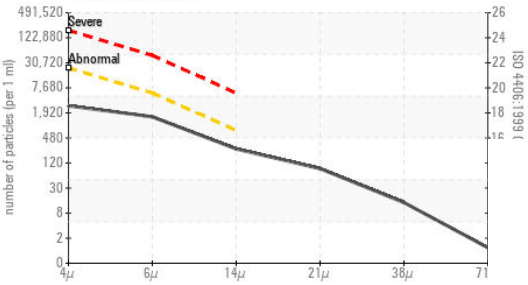
OIL ANALYSIS REPORT

Water (KF)

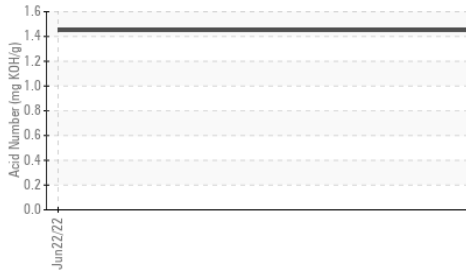


Particle Trend

Particle Count



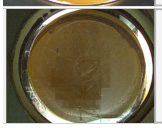
Acid Number



Particle Trend

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	---	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	---	---
Precipitate	scalar	*Visual	NONE	**NONE**	---	---
Silt	scalar	*Visual	NONE	**NONE**	---	---
Debris	scalar	*Visual	NONE	**NONE**	---	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	---	---
Appearance	scalar	*Visual	NORML	▲ **MILKY**	---	---
Odor	scalar	*Visual	NORML	**NORML**	---	---
Emulsified Water	scalar	*Visual	>0.2	**0.2%**	---	---
Free Water	scalar	*Visual		⬢ **1.0**	---	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		▲ **236.7**	---	---

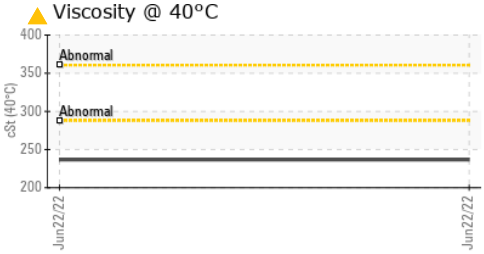
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				*no image*	*no image*
Bottom				*no image*	*no image*

GRAPHS

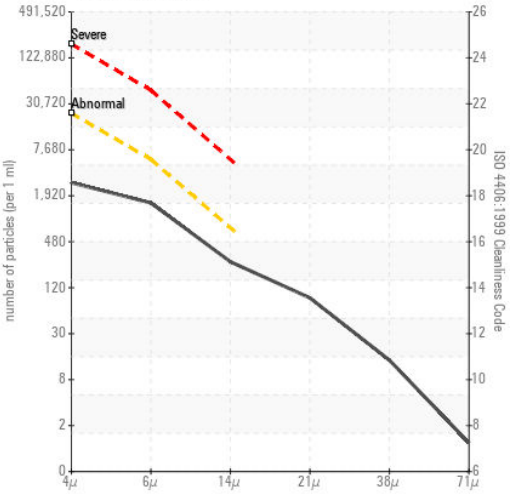
Ferrous Alloys

Non-ferrous Metals

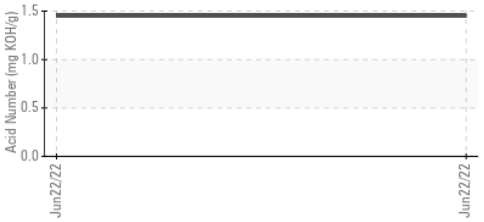
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KFS0000096 **Received** : 23 Jun 2022
Lab Number : 05575690 **Diagnosed** : 27 Jun 2022
Unique Number : 10025107 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: KF, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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