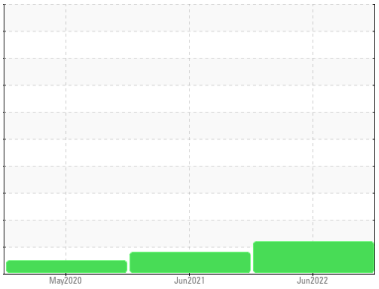
PROBLEM SUMMARY

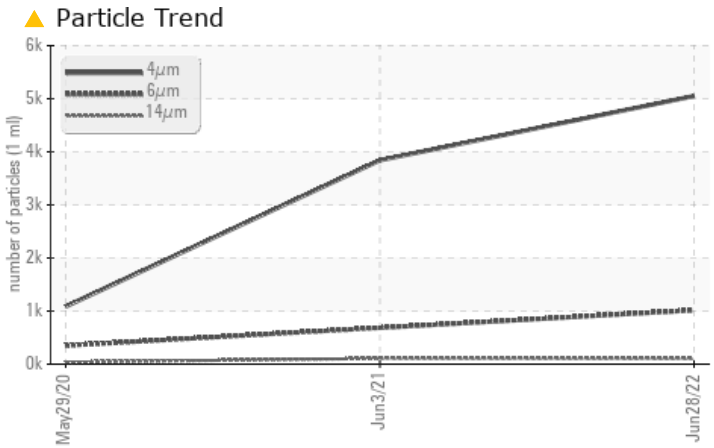
Sample Rating Trend



ISO

Machine Id
KAESER ASD 25 1001
Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ATTENTION	ATTENTION	NORMAL
Particles >14µm		ASTM D7647	>80	▲ **103**	▲ 108	37
Particles >21µm		ASTM D7647	>20	▲ **29**	▲ 37	13
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ **20/17/14**	▲ 17/14	16/12

Customer Id: PRIDEC
Sample No.: KCP51400
Lab Number: 05582452
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldridge +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

HISTORICAL DIAGNOSIS

03 Jun 2021 Diag: Doug Bogart

ISO

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.All component wear rates are normal. There is a moderate amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

29 May 2020 Diag: Doug Bogart

NORMAL

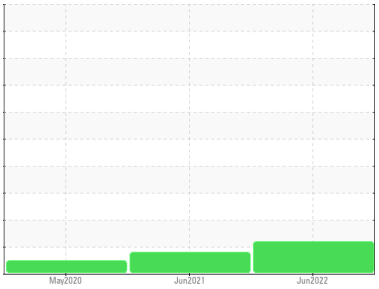
Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

KAESER COMPRESSORS
Built for a lifetime.

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
KAESER ASD 25 1001
Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

Recommendation
Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a moderate amount of particulates present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KCP51400**	KCP33681	KCP25080
Sample Date		Client Info		**28 Jun 2022**	03 Jun 2021	29 May 2020
Machine Age	hrs	Client Info		**11762**	7235	3284
Oil Age	hrs	Client Info		**4490**	3052	3284
Oil Changed		Client Info		**Changed**	Changed	Changed
Sample Status				**ATTENTION**	ATTENTION	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**<1**	<1	1
Chromium	ppm	ASTM D5185m	>10	**0**	0	0
Nickel	ppm	ASTM D5185m	>3	**0**	0	0
Titanium	ppm	ASTM D5185m	>3	**0**	0	0
Silver	ppm	ASTM D5185m	>2	**0**	0	0
Aluminum	ppm	ASTM D5185m	>10	**1**	2	5
Lead	ppm	ASTM D5185m	>10	**0**	0	0
Copper	ppm	ASTM D5185m	>50	**11**	9	9
Tin	ppm	ASTM D5185m	>10	**0**	0	0
Antimony	ppm	ASTM D5185m		**---**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	**0**	12	1
Barium	ppm	ASTM D5185m	90	**0**	0	0
Molybdenum	ppm	ASTM D5185m	0	**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	<1	<1
Magnesium	ppm	ASTM D5185m	100	**8**	16	20
Calcium	ppm	ASTM D5185m	0	**0**	0	0
Phosphorus	ppm	ASTM D5185m	0	**5**	5	1
Zinc	ppm	ASTM D5185m	0	**123**	132	108
Sulfur	ppm	ASTM D5185m	23500	**22088**	16173	15675

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**2**	<1	<1
Sodium	ppm	ASTM D5185m		**2**	10	10
Potassium	ppm	ASTM D5185m	>20	**0**	3	18
Water	%	ASTM D6304	>0.05	**0.020**	0.014	0.016
ppm Water	ppm	ASTM D6304	>500	**209.6**	140.5	164.7

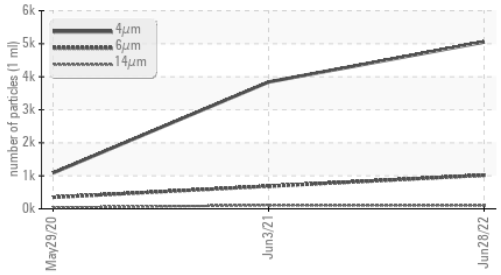
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**5051**	3841	1086
Particles >6µm		ASTM D7647	>1300	**1016**	685	349
Particles >14µm		ASTM D7647	>80	▲ **103**	▲ 108	37
Particles >21µm		ASTM D7647	>20	▲ **29**	▲ 37	13
Particles >38µm		ASTM D7647	>4	**1**	3	1
Particles >71µm		ASTM D7647	>3	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ **20/17/14**	▲ 17/14	16/12

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	**0.39**	0.379	0.318

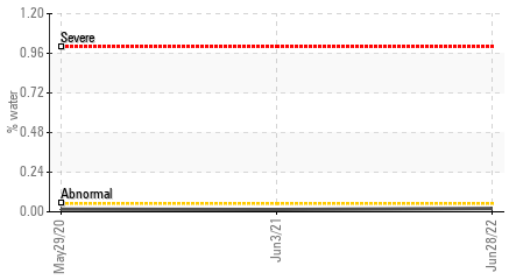
KAESER COMPRESSORS
Built for a lifetime.

OIL ANALYSIS REPORT

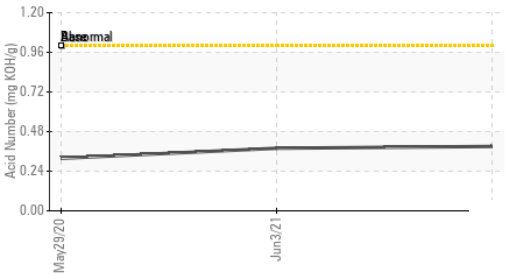
Particle Trend



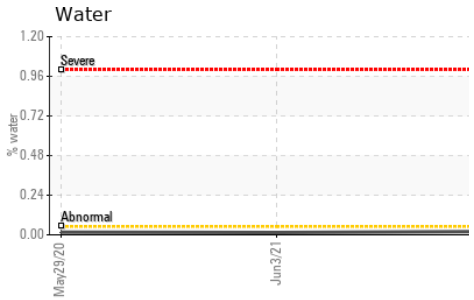
Water



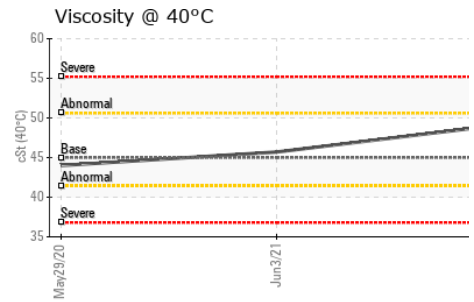
Acid Number



Water

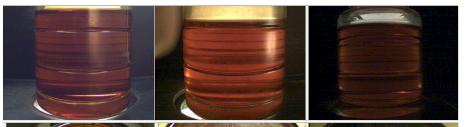
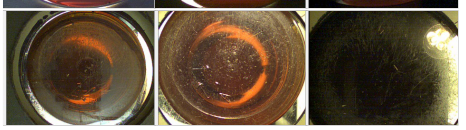


Viscosity @ 40°C



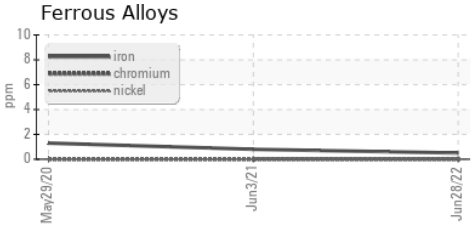
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	**49.0**	45.7	44.0

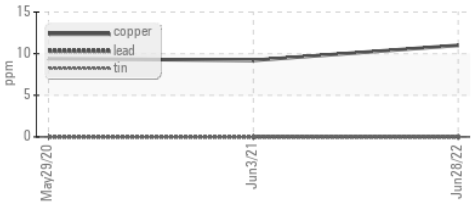
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

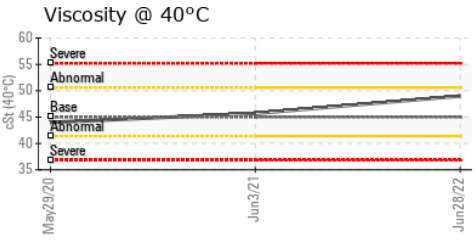
Ferrous Alloys



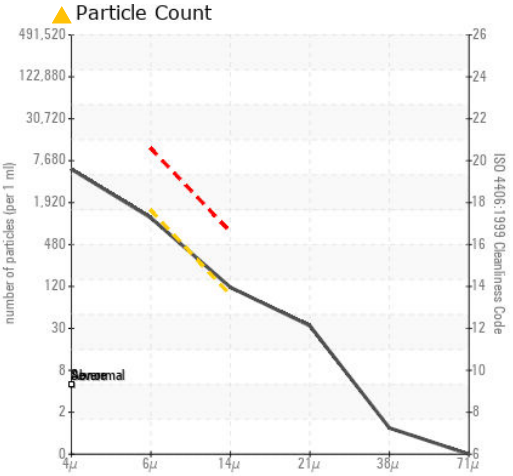
Non-ferrous Metals



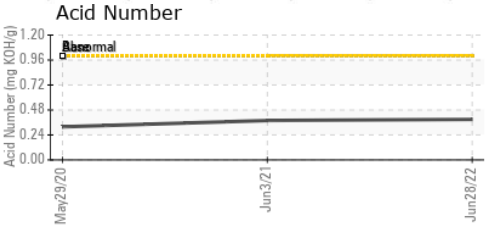
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCP51400 **Received** : 01 Jul 2022
Lab Number : 05582452 **Diagnosed** : 05 Jul 2022
Unique Number : 10036878 **Diagnostician** : Don Baldridge
Test Package : IND 2 (Additional Tests: KF, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

PRIMETALS TECHNOLOGIES
701 MARKET ST NW
DECATUR, AL
US 35601
Contact: CHRISTOPHER ROBERTS
roberts.christopher@primetals.com
T:
F: