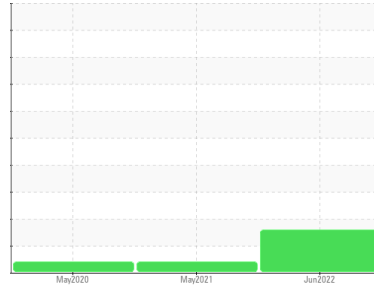




PROBLEM SUMMARY

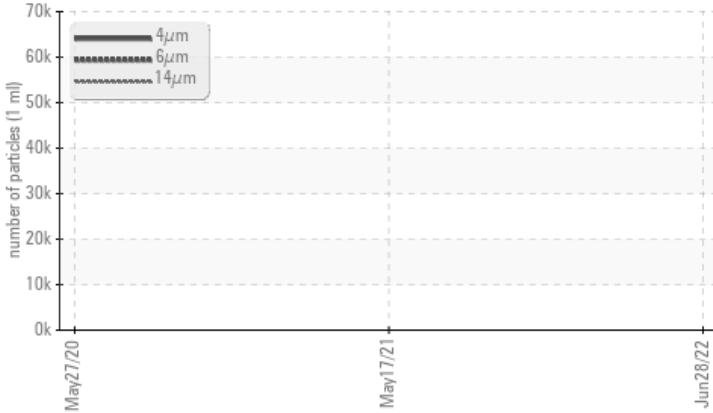
Sample Rating Trend



Machine Id
5859912 (S/N 3451)
 Component
Compressor
 Fluid
NOT GIVEN (--- QTS)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ABNORMAL	ABNORMAL
Particles >6µm	ASTM D7647	>1300	▲ 17080	---	---
Particles >14µm	ASTM D7647	>80	▲ 1262	---	---
Particles >21µm	ASTM D7647	>20	▲ 287	---	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 23/21/17	---	---

Customer Id: WEIEDE
Sample No.: KCP51885
Lab Number: 05582458
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

HISTORICAL DIAGNOSIS

17 May 2021 Diag: Angela Borella

VIS DEBRIS



No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The condition of the oil is acceptable for the time in service.

[view report](#)



27 May 2020 Diag: Doug Bogart

VIS DEBRIS



No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The condition of the oil is acceptable for the time in service.

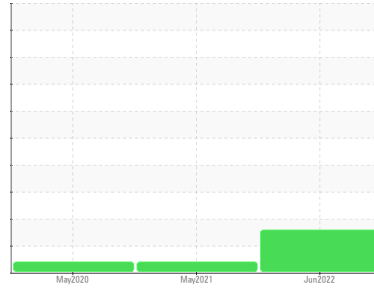
[view report](#)





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
5859912 (S/N 3451)

Component
Compressor
Fluid
NOT GIVEN (--- QTS)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history 1	history 2
Sample Number	Client Info		KCP51885	KCP36604	KCP23193
Sample Date	Client Info		28 Jun 2022	17 May 2021	27 May 2020
Machine Age	hrs	Client Info	33271	24036	15645
Oil Age	hrs	Client Info	7000	5500	5000
Oil Changed	Client Info		Changed	Changed	Changed
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m >50	<1	<1	<1
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >3	0	0	0
Titanium	ppm	ASTM D5185m >3	0	0	0
Silver	ppm	ASTM D5185m >2	0	<1	0
Aluminum	ppm	ASTM D5185m >10	1	<1	<1
Lead	ppm	ASTM D5185m >10	0	<1	0
Copper	ppm	ASTM D5185m >50	7	7	2
Tin	ppm	ASTM D5185m >10	<1	<1	0
Antimony	ppm	ASTM D5185m	---	<1	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m	0	<1	<1
Barium	ppm	ASTM D5185m	<1	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	<1	0	<1
Magnesium	ppm	ASTM D5185m	15	1	38
Calcium	ppm	ASTM D5185m	<1	0	0
Phosphorus	ppm	ASTM D5185m	50	54	154
Zinc	ppm	ASTM D5185m	13	0	9
Sulfur	ppm	ASTM D5185m	21040	16160	15406

CONTAMINANTS

	method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m >25	<1	2	1
Sodium	ppm	ASTM D5185m	5	0	10
Potassium	ppm	ASTM D5185m >20	<1	<1	2
Water	%	ASTM D6304 >0.05	0.016	0.006	0.026
ppm Water	ppm	ASTM D6304 >500	167.2	67.3	269.6

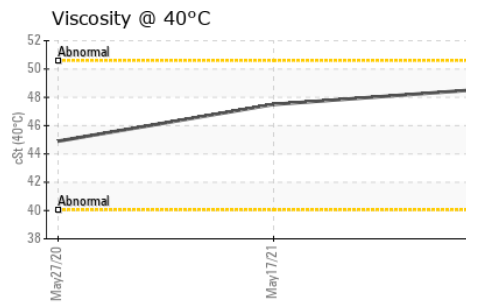
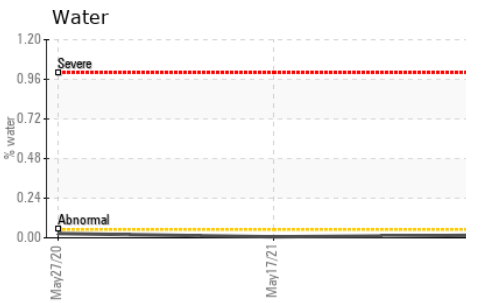
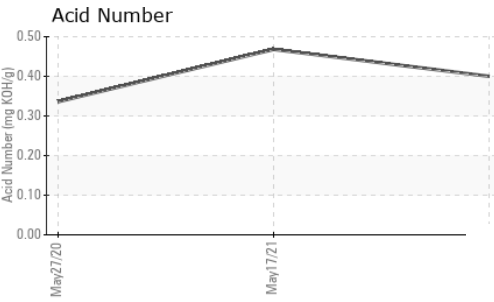
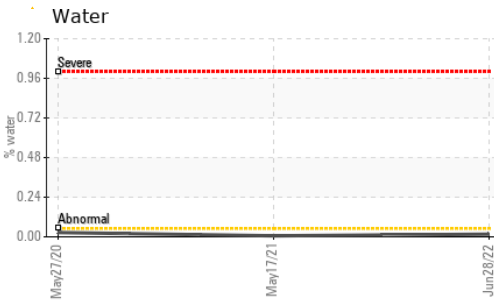
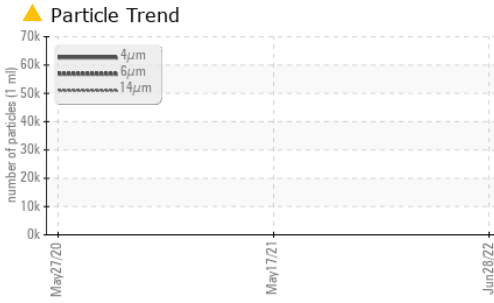
FLUID CLEANLINESS

	method	limit/base	current	history 1	history 2
Particles >4µm	ASTM D7647		59534	---	---
Particles >6µm	ASTM D7647	>1300	▲ 17080	---	---
Particles >14µm	ASTM D7647	>80	▲ 1262	---	---
Particles >21µm	ASTM D7647	>20	▲ 287	---	---
Particles >38µm	ASTM D7647	>4	7	---	---
Particles >71µm	ASTM D7647	>3	0	---	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 23/21/17	---	---

FLUID DEGRADATION

	method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.40	0.468	0.336

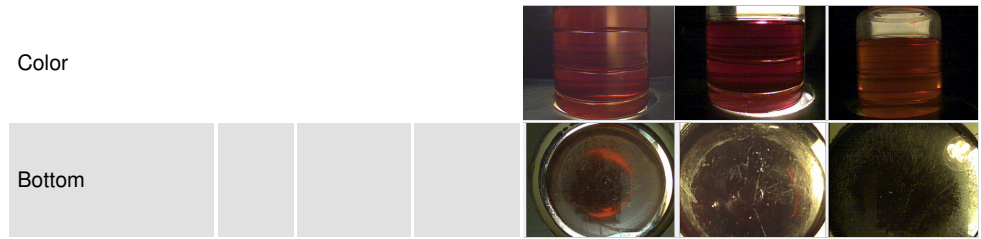
OIL ANALYSIS REPORT



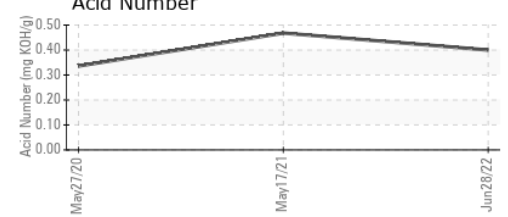
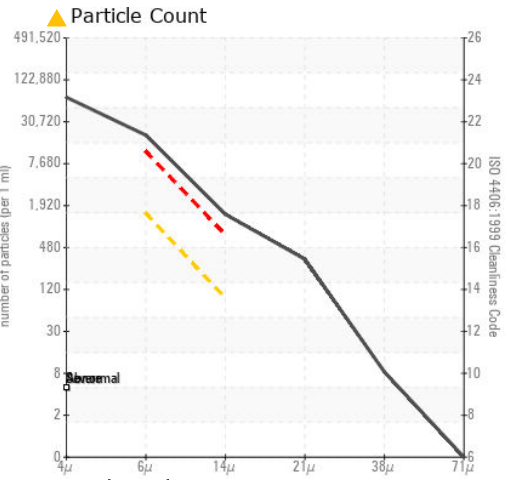
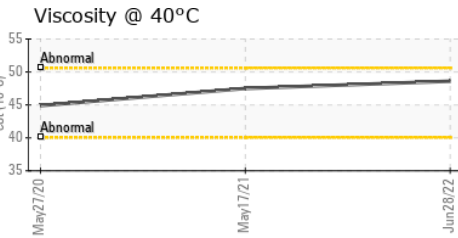
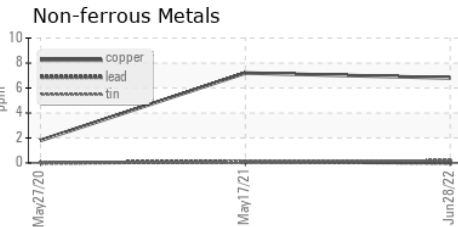
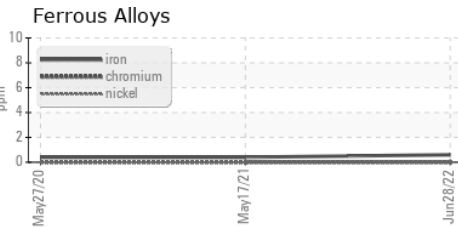
VISUAL	method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	▲ MODER	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445	48.6	47.5	44.9

SAMPLE IMAGES	method	limit/base	current	history 1	history 2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCP51885 **Received** : 01 Jul 2022
Lab Number : 05582458 **Diagnosed** : 05 Jul 2022
Unique Number : 10036884 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

WEIL-MCLAIN CO
 523 S NEW ST
 EDEN, NC
 US 27288
 Contact: M MORETZ
 MMORETZ@WEIL-MCLAIN.COM
 T:
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)