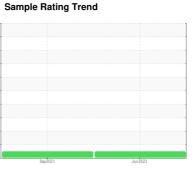


OIL ANALYSIS REPORT



NORMAL



Machine Id KAESER CSD 75 7141038 (S/N 1049)

Compressor

KAESER SIGMA (OEM) S-460 (--- GAL)

Recommendation

Resample at the next service interval to monitor.

All component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

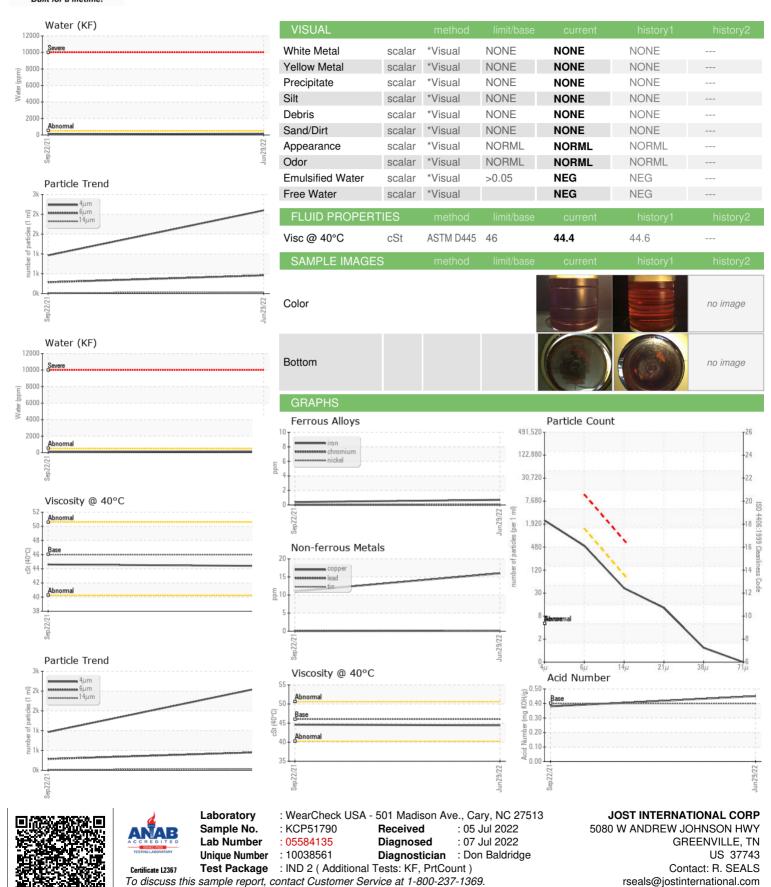
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

			Sep2021	Jun2022		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number	<i>,,</i> (1101 1	Client Info	mmusacc	KCP51790	KCP36301	
Sample Date		Client Info		29 Jun 2022	22 Sep 2021	
Machine Age	hrs	Client Info		11235	4575	
Oil Age	hrs	Client Info		6660	4575	
Oil Changed	1113	Client Info		Changed	Changed	
Sample Status		Oliciti IIIIo		NORMAL	NORMAL	
WEAR METALS		method	limit/base	current	history1	history2
					•	,
Iron Chromium	ppm	ASTM D5185m	>50 >10	<1 0	<1 0	
Nickel	ppm			-		
	ppm	ASTM D5185m	>3	0	<1	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m	>2	0	<1	
Aluminum	ppm	ASTM D5185m		<1	2	
Lead	ppm	ASTM D5185m	>10	<1	0	
Copper	ppm		>50	16	11	
Tin	ppm	ASTM D5185m	>10	<1	0	
Antimony	ppm	ASTM D5185m			0	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	<1	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	4	
Barium	ppm	ASTM D5185m	90	0	0	
Molybdenum	ppm	ASTM D5185m		0	0	
Manganese	ppm	ASTM D5185m		0	0	
Magnesium	ppm	ASTM D5185m	90	<1	6	
Calcium	ppm	ASTM D5185m	2	0	0	
Phosphorus	ppm	ASTM D5185m		0	2	
Zinc	ppm	ASTM D5185m		0	8	
Sulfur	ppm	ASTM D5185m		17127	14783	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0	0	
Sodium	ppm	ASTM D5185m		0	<1	
Potassium	ppm	ASTM D5185m	>20	<1	1	
Water	%	ASTM D6304	>0.05	0.015	0.011	
ppm Water	ppm	ASTM D6304	>500	158.5	115.4	
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4μm		ASTM D7647		2098	964	
Particles >6µm		ASTM D7647	>1300	459	286	
Particles >14μm		ASTM D7647	>80	36	16	
Particles >21µm		ASTM D7647	>20	11	2	
Particles >38µm		ASTM D7647	>4	1	0	
Particles >71µm		ASTM D7647	>3	0	0	
Oil Cleanliness		ISO 4406 (c)	>/17/13	18/16/12	15/11	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2



OIL ANALYSIS REPORT



* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: F: