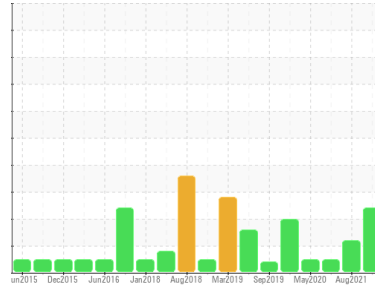




# PROBLEM SUMMARY

Sample Rating Trend



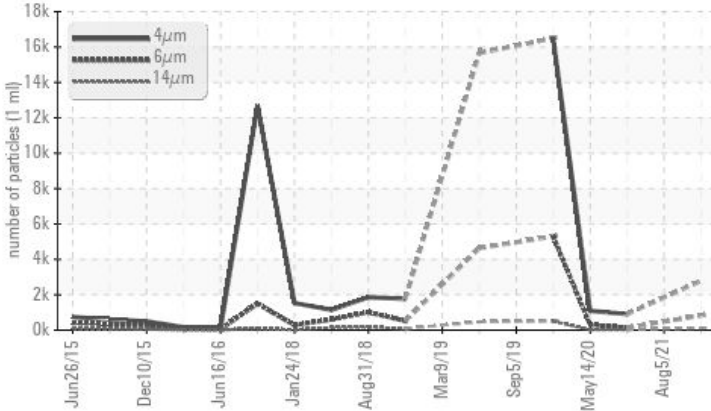
## ADDITIVES



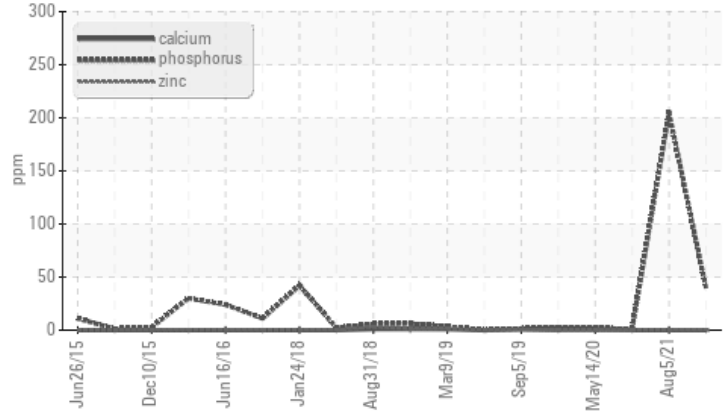
Machine Id  
**KAESER C-200 (S/N 7600972)**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

### COMPONENT CONDITION SUMMARY

▲ Particle Trend



▲ Additives



### RECOMMENDATION

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### PROBLEMATIC TEST RESULTS

| Sample Status   |     |                        | ATTENTION  | ABNORMAL | NORMAL   |
|-----------------|-----|------------------------|------------|----------|----------|
| Phosphorus      | ppm | ASTM D5185m            | ▲ 40       | ▲ 205    | <1       |
| Sulfur          | ppm | ASTM D5185m            | ▲ 398      | ▲ 977    | 8639     |
| Particles >14µm |     | ASTM D7647 >80         | ▲ 114      | ---      | 26       |
| Particles >21µm |     | ASTM D7647 >20         | ▲ 42       | ---      | 14       |
| Particles >38µm |     | ASTM D7647 >4          | ▲ 5        | ---      | 3        |
| Oil Cleanliness |     | ISO 4406 (c) >--/17/13 | ▲ 19/17/14 | ---      | 17/14/12 |

Customer Id: WESLONWC  
 Sample No.: WC0710519  
 Lab Number: 05585950  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Doug Bogart +1 (800)237-1369 x4016  
[dougb@wearcheckusa.com](mailto:dougb@wearcheckusa.com)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

| Action        | Status | Date | Done By | Description   |
|---------------|--------|------|---------|---|
| Change Fluid  | ---    | ---  | ?       | Oil and filter change at the time of sampling has been noted. |
| Change Filter | ---    | ---  | ?       | Oil and filter change at the time of sampling has been noted. |

## HISTORICAL DIAGNOSIS

### 05 Aug 2021 Diag: Don Baldrige

#### ADDITIVES



No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. Additive levels indicate the addition of a different brand, or type of oil. Confirm oil type. The AN level is acceptable for this fluid.

[view report](#)



### 28 Aug 2020 Diag: Doug Bogart

#### NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



### 14 May 2020 Diag: Don Baldrige

#### NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

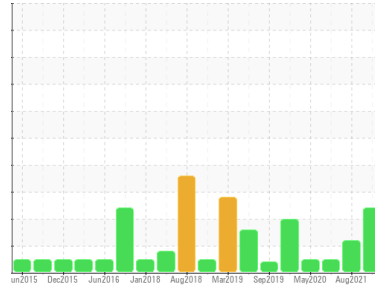
[view report](#)





# OIL ANALYSIS REPORT

Sample Rating Trend



## ADDITIVES



Machine Id  
**KAESER C-200 (S/N 7600972)**

Component  
**Compressor**

Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

### DIAGNOSIS

#### Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is a moderate amount of particulates present in the oil.

#### Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil. Confirm oil type. The AN level is acceptable for this fluid.

### SAMPLE INFORMATION

|               | method      | limit/base  | current            | history 1   | history 2   |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info |             | <b>WC0710519</b>   | WC0613570   | WC0448257   |
| Sample Date   | Client Info |             | <b>29 Jun 2022</b> | 05 Aug 2021 | 28 Aug 2020 |
| Machine Age   | hrs         | Client Info | <b>150876</b>      | 113073      | 36428       |
| Oil Age       | hrs         | Client Info | <b>8000</b>        | 0           | 0           |
| Oil Changed   | Client Info |             | <b>Changed</b>     | N/A         | Not Changd  |
| Sample Status |             |             | <b>ATTENTION</b>   | ABNORMAL    | NORMAL      |

### WEAR METALS

|          | method | limit/base      | current | history 1 | history 2 |
|----------|--------|-----------------|---------|-----------|-----------|
| Iron     | ppm    | ASTM D5185m >50 | <1      | 0         | 0         |
| Chromium | ppm    | ASTM D5185m >10 | 0       | 0         | 0         |
| Nickel   | ppm    | ASTM D5185m >3  | 0       | 0         | 0         |
| Titanium | ppm    | ASTM D5185m >3  | 0       | 0         | 0         |
| Silver   | ppm    | ASTM D5185m >2  | 0       | <1        | 0         |
| Aluminum | ppm    | ASTM D5185m >10 | 0       | 0         | 0         |
| Lead     | ppm    | ASTM D5185m >10 | 0       | 0         | 0         |
| Copper   | ppm    | ASTM D5185m >50 | <1      | <1        | 8         |
| Tin      | ppm    | ASTM D5185m >10 | 0       | <1        | 0         |
| Antimony | ppm    | ASTM D5185m     | ---     | 0         | 0         |
| Vanadium | ppm    | ASTM D5185m     | 0       | 0         | 0         |
| Cadmium  | ppm    | ASTM D5185m     | 0       | 0         | 0         |

### ADDITIVES

|            | method | limit/base     | current | history 1 | history 2 |
|------------|--------|----------------|---------|-----------|-----------|
| Boron      | ppm    | ASTM D5185m    | 2       | 1         | 7         |
| Barium     | ppm    | ASTM D5185m 90 | 4       | 0         | <1        |
| Molybdenum | ppm    | ASTM D5185m    | 0       | 0         | 0         |
| Manganese  | ppm    | ASTM D5185m    | 0       | 0         | 0         |
| Magnesium  | ppm    | ASTM D5185m 90 | 0       | 0         | 0         |
| Calcium    | ppm    | ASTM D5185m 2  | 0       | 0         | 0         |
| Phosphorus | ppm    | ASTM D5185m    | ▲ 40    | ▲ 205     | <1        |
| Zinc       | ppm    | ASTM D5185m    | 0       | 0         | 0         |
| Sulfur     | ppm    | ASTM D5185m    | ▲ 398   | ▲ 977     | 8639      |

### CONTAMINANTS

|           | method | limit/base      | current | history 1 | history 2 |
|-----------|--------|-----------------|---------|-----------|-----------|
| Silicon   | ppm    | ASTM D5185m >25 | <1      | 0         | 0         |
| Sodium    | ppm    | ASTM D5185m     | <1      | 0         | 0         |
| Potassium | ppm    | ASTM D5185m >20 | 0       | 0         | 0         |

### FLUID CLEANLINESS

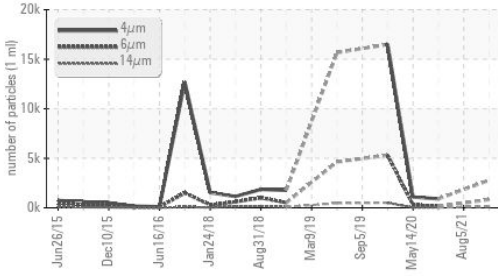
|                 | method       | limit/base | current           | history 1 | history 2 |
|-----------------|--------------|------------|-------------------|-----------|-----------|
| Particles >4µm  | ASTM D7647   |            | <b>2794</b>       | ---       | 905       |
| Particles >6µm  | ASTM D7647   | >1300      | <b>830</b>        | ---       | 142       |
| Particles >14µm | ASTM D7647   | >80        | ▲ <b>114</b>      | ---       | 26        |
| Particles >21µm | ASTM D7647   | >20        | ▲ <b>42</b>       | ---       | 14        |
| Particles >38µm | ASTM D7647   | >4         | ▲ <b>5</b>        | ---       | 3         |
| Particles >71µm | ASTM D7647   | >3         | <b>0</b>          | ---       | 0         |
| Oil Cleanliness | ISO 4406 (c) | >--/17/13  | ▲ <b>19/17/14</b> | ---       | 17/14/12  |

### FLUID DEGRADATION

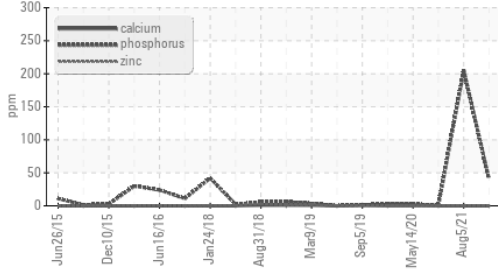
|                  | method   | limit/base     | current     | history 1 | history 2 |
|------------------|----------|----------------|-------------|-----------|-----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 0.4 | <b>0.98</b> | 0.279     | 0.489     |

# OIL ANALYSIS REPORT

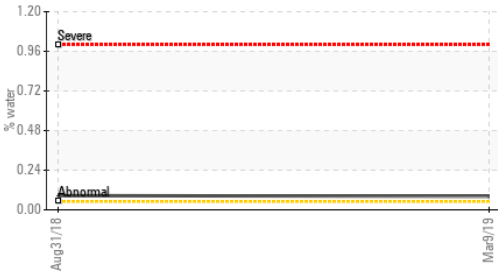
### ▲ Particle Trend



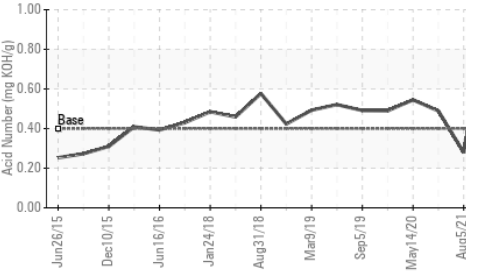
### ▲ Additives



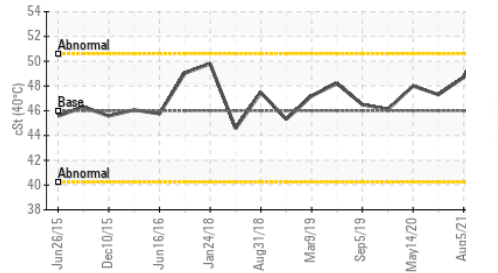
### Water



### Acid Number



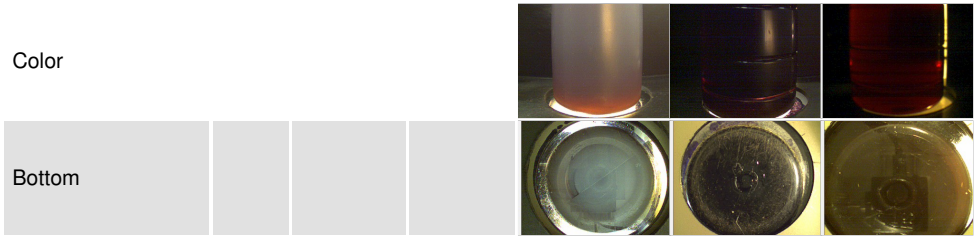
### Viscosity @ 40°C



| VISUAL           | method | limit/base | current | history 1    | history 2 |
|------------------|--------|------------|---------|--------------|-----------|
| White Metal      | scalar | *Visual    | NONE    | NONE         | NONE      |
| Yellow Metal     | scalar | *Visual    | NONE    | NONE         | NONE      |
| Precipitate      | scalar | *Visual    | NONE    | NONE         | NONE      |
| Silt             | scalar | *Visual    | NONE    | NONE         | NONE      |
| Debris           | scalar | *Visual    | NONE    | <b>LIGHT</b> | ▲ MODER   |
| Sand/Dirt        | scalar | *Visual    | NONE    | NONE         | NONE      |
| Appearance       | scalar | *Visual    | NORML   | NORML        | NORML     |
| Odor             | scalar | *Visual    | NORML   | NORML        | NORML     |
| Emulsified Water | scalar | *Visual    | >0.05   | NEG          | NEG       |
| Free Water       | scalar | *Visual    |         | NEG          | NEG       |

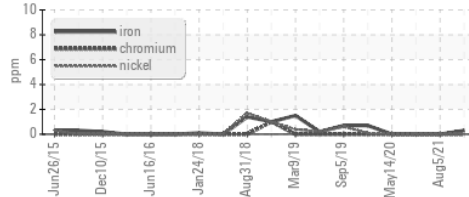
| FLUID PROPERTIES | method | limit/base | current | history 1   | history 2 |      |
|------------------|--------|------------|---------|-------------|-----------|------|
| Visc @ 40°C      | cSt    | ASTM D445  | 46      | <b>52.1</b> | 48.7      | 47.3 |

| SAMPLE IMAGES | method | limit/base | current | history 1 | history 2 |
|---------------|--------|------------|---------|-----------|-----------|
|---------------|--------|------------|---------|-----------|-----------|

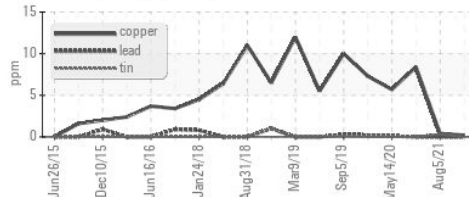


### GRAPHS

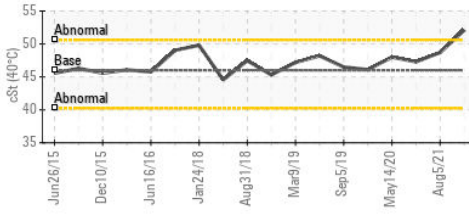
#### Ferrous Alloys



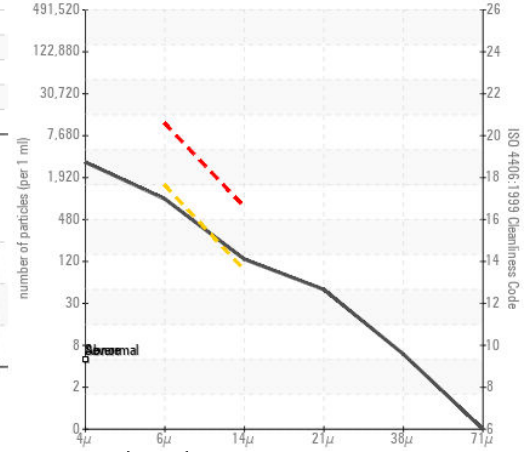
#### Non-ferrous Metals



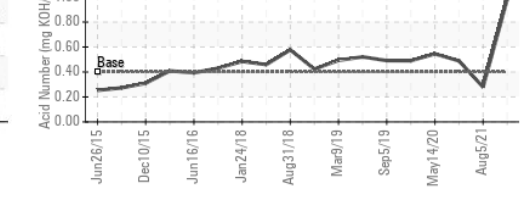
#### Viscosity @ 40°C



#### ▲ Particle Count



#### Acid Number



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0710519 **Received** : 07 Jul 2022  
**Lab Number** : 05585950 **Diagnosed** : 08 Jul 2022  
**Unique Number** : 10045397 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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