

OIL ANALYSIS REPORT

Area ULTRACHEM DPO [00000382] Machine Id KAESER AC-1001 - MAPEI CORP - COMP RM 2 (S/N 1004) Component

Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

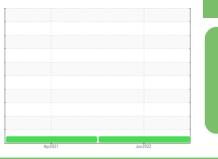
All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



Sample Rating Trend



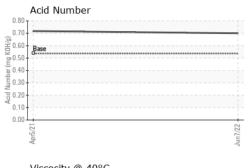
NORMAL

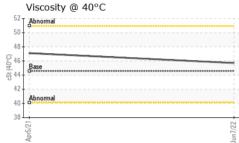
SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH05596120	UCH05229383	
Sample Date		Client Info		07 Jun 2022	05 Apr 2021	
Machine Age	hrs	Client Info		0	156335	
Oil Age	hrs	Client Info		6000	5856	
Oil Changed		Client Info		Not Changd	Changed	
Sample Status				NORMAL	NORMAL	
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	<1	
Chromium	ppm	ASTM D5185m	>10	0	0	
Nickel	ppm	ASTM D5185m	>3	0	0	
Titanium	ppm	ASTM D5185m	>3	0	0	
Silver	ppm	ASTM D5185m	>2	<1	0	
Aluminum	ppm	ASTM D5185m	>10	1	<1	
Lead	ppm	ASTM D5185m	>10	<1	0	
Copper	ppm	ASTM D5185m	>50	<1	<1	
Tin	ppm	ASTM D5185m	>10	<1	0	
Antimony	ppm	ASTM D5185m			<1	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0.1	<1	0	
Barium	ppm	ASTM D5185m	0.8	0	0	
Molybdenum	ppm	ASTM D5185m	0	0	0	
Manganese	ppm	ASTM D5185m	0.9	0	0	
Magnesium	ppm	ASTM D5185m	0	<1	0	
Calcium	ppm	ASTM D5185m	0	2	0	
Phosphorus	ppm	ASTM D5185m	409	117	96	
Zinc	ppm	ASTM D5185m	0	0	<1	
Sulfur	ppm	ASTM D5185m	1290	216	627	
CONTAMINANTS	5	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	2	0	
Sodium	ppm	ASTM D5185m		0	<1	
Potassium	ppm	ASTM D5185m	>20	1	0	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.537	0.70	0.718	



OIL ANALYSIS REPORT

VISUAL





	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
1	Precipitate	scalar	*Visual	NONE	NONE	NONE	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	LIGHT	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
- 22		scalar	*Visual	NORML		NORML	
Jun7/22	Appearance				NORML		
,	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	
	Free Water	scalar	*Visual		NEG	NEG	
	FLUID PROPER	RTIES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445	44.56	45.7	47.1	
	SAMPLE IMAGE	ES	method	limit/base	current	history1	history2
22/LnuL	Color						no image
	Bottom						no image
	BREEDER COTOTOLUUTO						
	Non-ferrous Met	als		Jun7/22			
	Non-ferrous Met			Jun7/22	Acid Number		
	Non-ferrous Met			Jun7/22	Acid Number		
	Non-ferrous Meta Non-ferrous Meta Non-ferrous Meta Non-ferrous Meta Non-ferrous Meta Non-ferrous Meta Non-ferrous Meta Non-ferrous Meta Non-ferrous Meta Non-ferrous Meta Meta Non-ferrous Meta Meta Non-ferrous Meta Non-ferrous Meta Meta Non-ferrous Meta Non-ferrous			Jun7/22	Acid Number		
	Non-ferrous Met			Jun7/22	Acid Number		
	Non-ferrous Met			0.8.0 0.0140000000000	Acid Number		
	Non-ferrous Meta Non-ferrous			Acid Number (mg KOH(g) 18°0 (18°0)	Base		
	Non-ferrous Met			Acid Number (mg KOH(g) 18°0 (18°0)	Base		
	Non-ferrous Met			Jun7/22 b9'0 (NUmber (mg KOH(g) 12'0 (NUmber (mg KOH(g)	Base		

Contact/Location: MICHAEL FERRIS - UCDELDOW