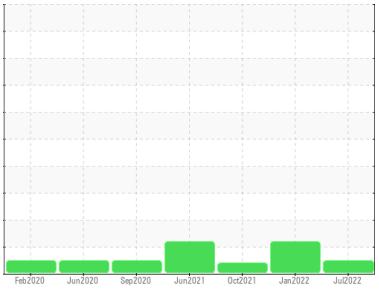
KAESER COMPRESSORS
Built for a lifetime.

OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Machine Id
7040975 (S/N 1006)
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation
Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is no indication of any contamination in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KC95149**	KC94518	KC100418
Sample Date		Client Info		**14 Jul 2022**	10 Jan 2022	29 Oct 2021
Machine Age	hrs	Client Info		**24242**	19809	18156
Oil Age	hrs	Client Info		**1316**	1653	6820
Oil Changed		Client Info		**Changed**	Changed	Changed
Sample Status				**NORMAL**	ATTENTION	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**1**	<1	0
Chromium	ppm	ASTM D5185m	>10	**0**	0	0
Nickel	ppm	ASTM D5185m	>3	**0**	0	0
Titanium	ppm	ASTM D5185m	>3	**0**	0	0
Silver	ppm	ASTM D5185m	>2	**0**	<1	<1
Aluminum	ppm	ASTM D5185m	>10	**2**	1	1
Lead	ppm	ASTM D5185m	>10	**<1**	0	0
Copper	ppm	ASTM D5185m	>50	**15**	6	31
Tin	ppm	ASTM D5185m	>10	**<1**	<1	<1
Antimony	ppm	ASTM D5185m		**---**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**2**	0	23
Barium	ppm	ASTM D5185m	90	**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	<1	0
Magnesium	ppm	ASTM D5185m	90	**19**	41	10
Calcium	ppm	ASTM D5185m	2	**0**	0	0
Phosphorus	ppm	ASTM D5185m		**38**	4	7
Zinc	ppm	ASTM D5185m		**73**	60	45

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**3**	1	3
Sodium	ppm	ASTM D5185m		**8**	11	12
Potassium	ppm	ASTM D5185m	>20	**6**	2	8
Water	%	ASTM D6304	>0.05	**0.012**	0.009	0.013
ppm Water	ppm	ASTM D6304	>500	**122.6**	91.0	131.2

FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		**1743**	6599	---
Particles >6µm	ASTM D7647	>1300	**581**	▲ 1448	---
Particles >14µm	ASTM D7647	>80	**70**	▲ 153	---
Particles >21µm	ASTM D7647	>20	**21**	▲ 56	---
Particles >38µm	ASTM D7647	>4	**0**	3	---
Particles >71µm	ASTM D7647	>3	**0**	0	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	**18/16/13**	▲ 18/14	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	**0.43**	0.423	0.374

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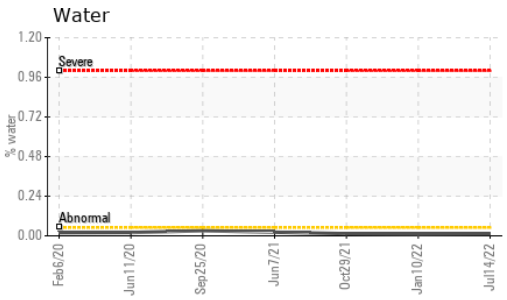
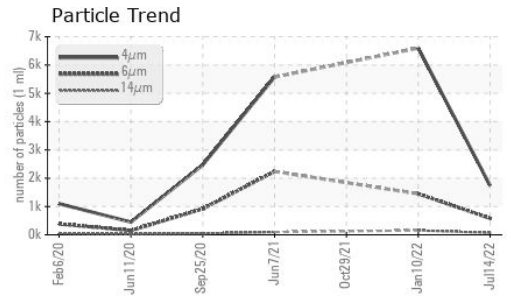
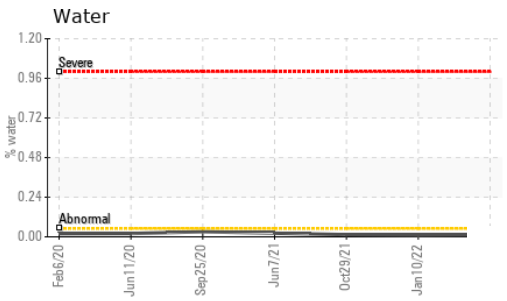
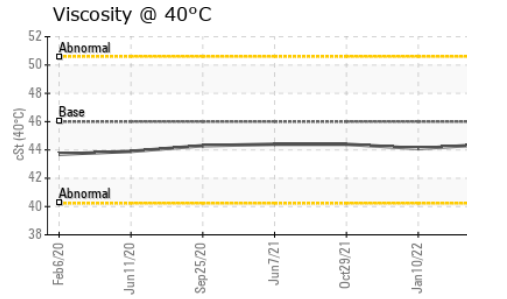
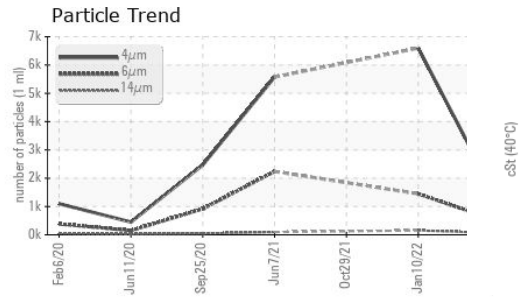






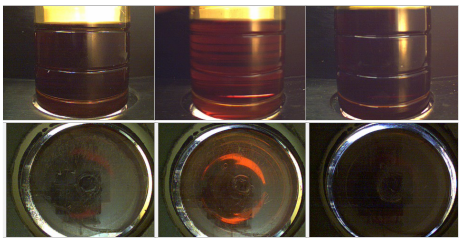




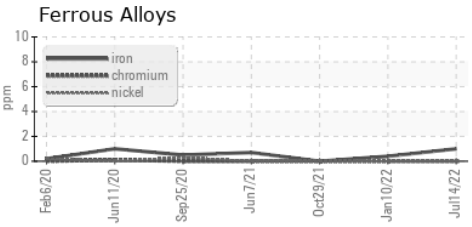
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	LIGHT	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

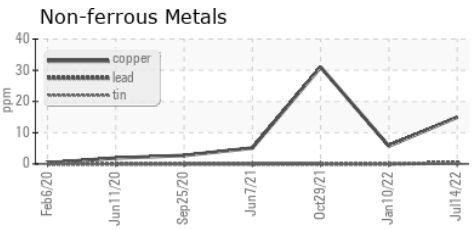
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	**44.4**	44.1	44.4

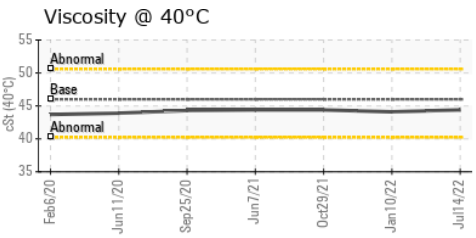
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

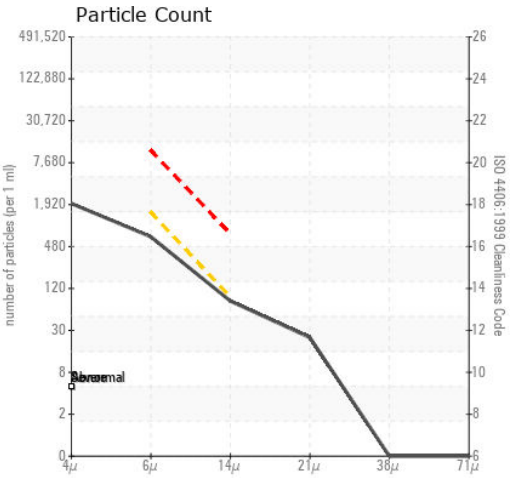


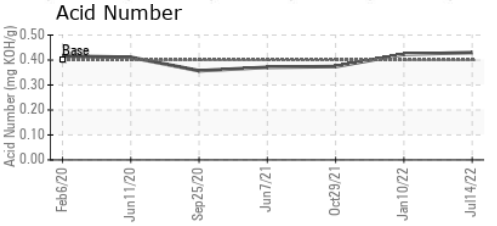
GRAPHS











Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC95149
Lab Number : 05598827
Unique Number : 10063307
Test Package : IND 2

Received : 22 Jul 2022
Diagnosed : 26 Jul 2022
Diagnostician : Angela Borella

Certificate L2367

RADICI PLASTICS
960 SEVILLE RD
WADSWORTH, OH
US 44281
Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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