

OIL ANALYSIS REPORT

Area **ROTO XTEND** Machine Id **ATLAS COPCO API623670 - MARKWEST** Component

Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

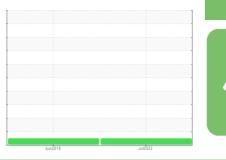
All component wear rates are normal.

Contamination

There is no indication of any contamination in the component.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



Sample Rating Trend



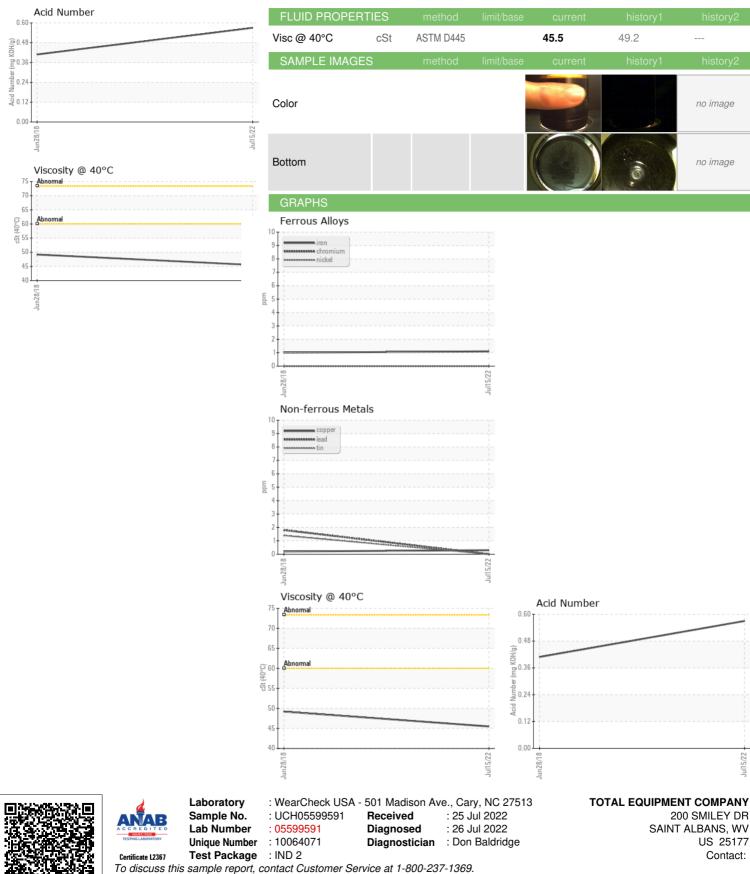
NORMAL

			Jun2018	Jul2022		
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH05599591	UCH04503404	
Sample Date		Client Info		15 Jul 2022	28 Jun 2018	
Machine Age	hrs	Client Info		26013	13255	
Oil Age	hrs	Client Info		5222	999	
Oil Changed		Client Info		Not Changd	N/A	
Sample Status				NORMAL	NORMAL	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	1	1	
Chromium	ppm	ASTM D5185m		0	0	
Nickel	ppm	ASTM D5185m	,	0	0	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		۰ <1	0	
Aluminum		ASTM D5185m	>25	< 1	<1	
ead	ppm	ASTM D5185m	>25 >25	0	2	
	ppm			-		
Copper	ppm	ASTM D5185m	>50	<1	<1	
Tin	ppm	ASTM D5185m	>15	0	1	
Antimony	ppm	ASTM D5185m			0	
Vanadium	ppm	ASTM D5185m		0	<1	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<1	0	
Barium	ppm	ASTM D5185m		0	2	
Volybdenum	ppm	ASTM D5185m		0	<1	
Vanganese	ppm	ASTM D5185m		0	<1	
Magnesium	ppm	ASTM D5185m		0	0	
Calcium	ppm	ASTM D5185m		5	4	
Phosphorus	ppm	ASTM D5185m		28	22	
Zinc	ppm	ASTM D5185m		114	73	
Sulfur	ppm	ASTM D5185m		64	20	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0	<1	
Sodium	ppm	ASTM D5185m		14	6	
Potassium	ppm	ASTM D5185m	>20	0	2	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.57	0.409	
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Precipitate	scalar	*Visual	NONE	NONE	NONE	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt		*Visual	NONE	NONE	NONE	
	scalar					
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	

NEG



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* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

US 25177

Contact:

T:

F:

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