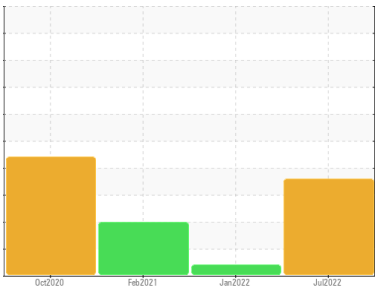
KAESER COMPRESSORS
Built for a lifetime.

OIL ANALYSIS REPORT

Sample Rating Trend



WATER

Machine Id
7250193 (S/N 1017)
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

▲ Recommendation
No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. We recommend an early resample in 500 hours to monitor this condition.

Wear
All component wear rates are normal.

▲ Contamination
There is a high amount of particulates present in the oil. There is a light concentration of water present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KC102267**	KC96045	KC73462
Sample Date		Client Info		**15 Jul 2022**	24 Jan 2022	17 Feb 2021
Machine Age	hrs	Client Info		**13081**	10199	4364
Oil Age	hrs	Client Info		**0**	2965	4000
Oil Changed		Client Info		**Changed**	Changed	Changed
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**4**	5	1
Chromium	ppm	ASTM D5185m	>10	**0**	0	0
Nickel	ppm	ASTM D5185m	>3	**0**	0	0
Titanium	ppm	ASTM D5185m	>3	**0**	0	<1
Silver	ppm	ASTM D5185m	>2	**0**	0	<1
Aluminum	ppm	ASTM D5185m	>10	**2**	3	▲ 14
Lead	ppm	ASTM D5185m	>10	**<1**	0	<1
Copper	ppm	ASTM D5185m	>50	**32**	7	6
Tin	ppm	ASTM D5185m	>10	**0**	0	<1
Antimony	ppm	ASTM D5185m		**---**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	1	11
Barium	ppm	ASTM D5185m	90	**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	<1
Manganese	ppm	ASTM D5185m		**0**	0	<1
Magnesium	ppm	ASTM D5185m	90	**1**	0	4
Calcium	ppm	ASTM D5185m	2	**0**	0	0
Phosphorus	ppm	ASTM D5185m		**4**	6	<1
Zinc	ppm	ASTM D5185m		**15**	<1	38

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**2**	<1	1
Sodium	ppm	ASTM D5185m		**0**	2	10
Potassium	ppm	ASTM D5185m	>20	**2**	0	6
Water	%	ASTM D6304	>0.05	▲ **0.255**	0.003	0.011
ppm Water	ppm	ASTM D6304	>500	▲ **2550**	25.3	110.8

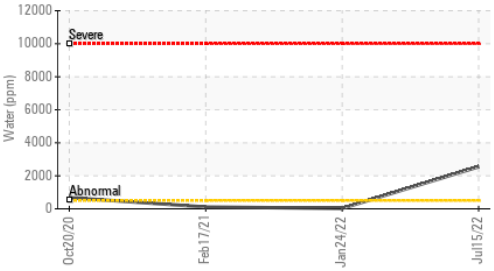
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**3430**	74601	4494
Particles >6µm		ASTM D7647	>1300	● **1868**	▲ 9278	▲ 1334
Particles >14µm		ASTM D7647	>80	▲ **318**	65	▲ 197
Particles >21µm		ASTM D7647	>20	▲ **107**	9	▲ 61
Particles >38µm		ASTM D7647	>4	▲ **17**	0	4
Particles >71µm		ASTM D7647	>3	**2**	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ **19/18/15**	▲ 20/13	▲ 18/15

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	**0.42**	0.43	0.404

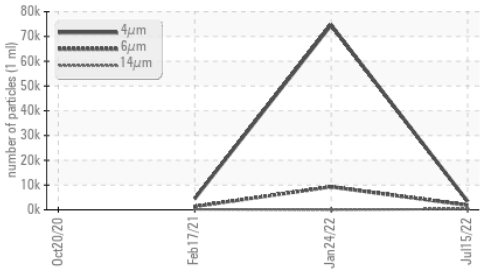
KAESER COMPRESSORS
Built for a lifetime.

OIL ANALYSIS REPORT

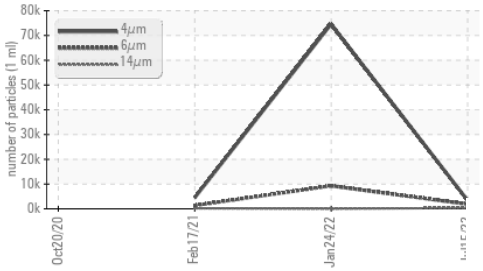
Water (KF)



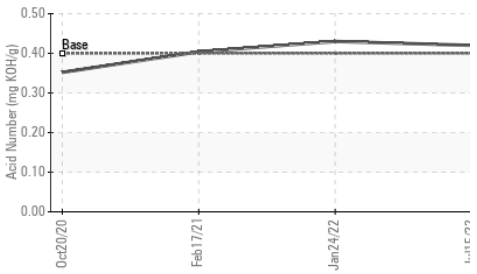
Particle Trend



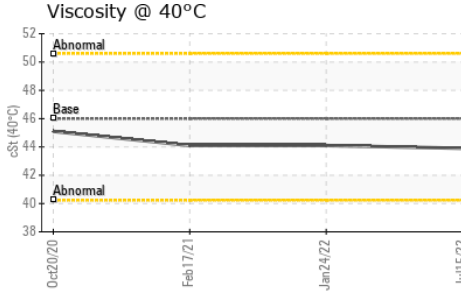
Particle Trend



Acid Number

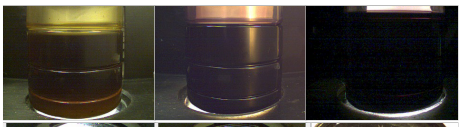
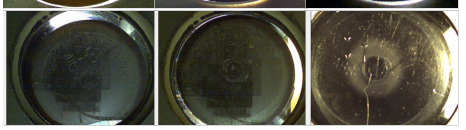


Viscosity @ 40°C



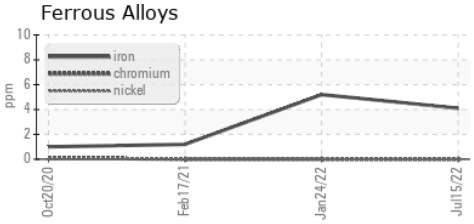
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**LIGHT**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**0.2%**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	**43.9**	44.1	44.1

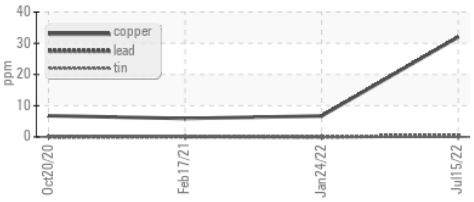
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

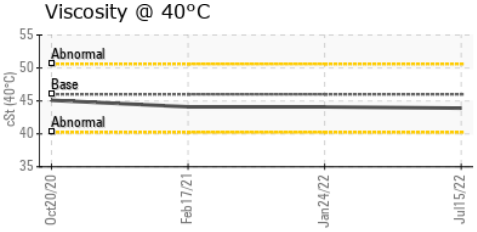
Ferrous Alloys



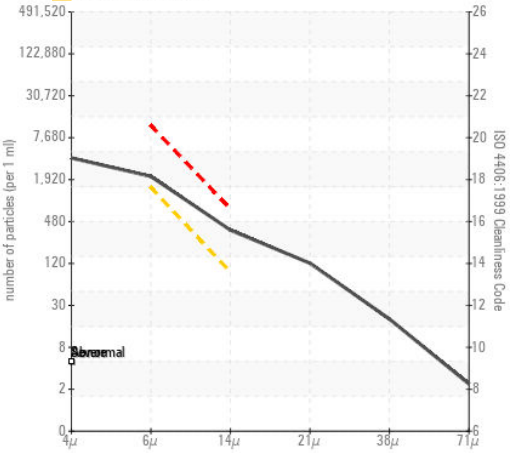
Non-ferrous Metals



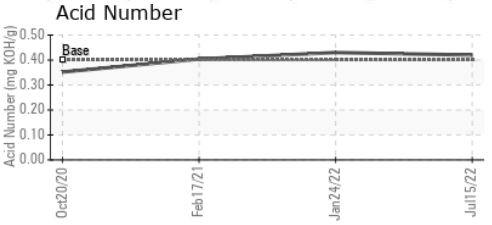
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC102267
Lab Number : 05606045
Unique Number : 10075526
Test Package : IND 2

Received : 01 Aug 2022
Tested : 10 Aug 2022
Diagnosed : 10 Aug 2022 - Doug Bogart

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

RAND-WHITNEY MID ATLANTIC LLC
175 E WALNUT ST
RED LION, PA
US 17356
Contact: A. SITLER
asitler@rand.whitney.com
T:
F: