# **LIEBHERR**

# **OIL ANALYSIS REPORT**

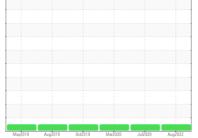
#### Sample Rating Trend

# NORMAL



# LIEBHERR LH50M 110225-1216

Component
Front Left Wheel Hub
Fluid
NOT GIVEN (--- GAL)



#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil

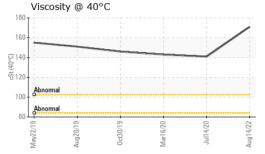
#### **Fluid Condition**

The condition of the oil is acceptable for the time in service.

|                  |        | May2019     | Aug2019 Oct2019 | Mar2020 Jul2020 | Aug2022     |             |
|------------------|--------|-------------|-----------------|-----------------|-------------|-------------|
| SAMPLE INFORM    | MATION | method      | limit/base      | current         | history1    | history2    |
| Sample Number    |        | Client Info |                 | LH05617412      | LHMC163660  | LHMC163992  |
| Sample Date      |        | Client Info |                 | 14 Aug 2022     | 14 Jul 2020 | 16 Mar 2020 |
| Machine Age      | hrs    | Client Info |                 | 11011           | 7927        | 5627        |
| Oil Age          | hrs    | Client Info |                 | 0               | 0           | 0           |
| Oil Changed      |        | Client Info |                 | Not Changd      | Not Changd  | Not Changd  |
| Sample Status    |        |             |                 | NORMAL          | NORMAL      | NORMAL      |
| WEAR METALS      |        | method      | limit/base      | current         | history1    | history2    |
| Iron             | ppm    | ASTM D5185m | >450            | 393             | 110         | 183         |
| Chromium         | ppm    | ASTM D5185m | >3              | 1               | <1          | <1          |
| Nickel           | ppm    | ASTM D5185m | >2              | 0               | <1          | <1          |
| Titanium         | ppm    | ASTM D5185m |                 | <1              | 0           | <1          |
| Silver           | ppm    | ASTM D5185m |                 | <1              | 0           | 0           |
| Aluminum         | ppm    | ASTM D5185m | >10             | 3               | 1           | 2           |
| Lead             | ppm    | ASTM D5185m | >4              | <1              | <1          | 1           |
| Copper           | ppm    | ASTM D5185m | >80             | 33              | 21          | 20          |
| Tin              | ppm    | ASTM D5185m | >3              | <1              | 0           | 0           |
| Antimony         | ppm    | ASTM D5185m | >10             |                 | 0           | 0           |
| Vanadium         | ppm    | ASTM D5185m |                 | 0               | 0           | 0           |
| Cadmium          | ppm    | ASTM D5185m |                 | <1              | 0           | 0           |
| ADDITIVES        |        | method      | limit/base      | current         | history1    | history2    |
| Boron            | ppm    | ASTM D5185m |                 | 23              | 66          | 90          |
| Barium           | ppm    | ASTM D5185m |                 | 2               | 0           | 0           |
| Molybdenum       | ppm    | ASTM D5185m |                 | <1              | 0           | <1          |
| Manganese        | ppm    | ASTM D5185m |                 | 5               | 3           | 3           |
| Magnesium        | ppm    | ASTM D5185m |                 | 2               | 2           | 2           |
| Calcium          | ppm    | ASTM D5185m |                 | 50              | 65          | 68          |
| Phosphorus       | ppm    | ASTM D5185m |                 | 1949            | 1149        | 1228        |
| Zinc             | ppm    | ASTM D5185m |                 | 43              | 38          | 38          |
| Sulfur           | ppm    | ASTM D5185m |                 | 24934           | 13749       | 23856       |
| CONTAMINANTS     |        | method      | limit/base      | current         | history1    | history2    |
| Silicon          | ppm    | ASTM D5185m | >90             | 18              | 6           | 11          |
| Sodium           | ppm    | ASTM D5185m |                 | 14              | 6           | 6           |
| Potassium        | ppm    | ASTM D5185m | >20             | 5               | 2           | 5           |
| VISUAL           |        | method      | limit/base      | current         | history1    | history2    |
| White Metal      | scalar | *Visual     | NONE            | MODER           | LIGHT       | NONE        |
| Yellow Metal     | scalar | *Visual     | NONE            | NONE            | NONE        | NONE        |
| Precipitate      | scalar | *Visual     | NONE            | NONE            | NONE        | NONE        |
| Silt             | scalar | *Visual     | NONE            | NONE            | NONE        | NONE        |
| Debris           | scalar | *Visual     | NONE            | NONE            | NONE        | NONE        |
| Sand/Dirt        | scalar | *Visual     | NONE            | NONE            | NONE        | NONE        |
| Appearance       | scalar | *Visual     | NORML           | NORML           | NORML       | NORML       |
| Odor             | scalar | *Visual     | NORML           | NORML           | NORML       | NORML       |
| Emulsified Water | scalar | *Visual     | >0.2            | NEG             | NEG         | NEG         |
| Free Water       | scalar | *Visual     |                 | NEG             | NEG         | NEG         |
|                  |        |             |                 |                 |             |             |

### LIEBHERR

## **OIL ANALYSIS REPORT**





| GRAPHS               |            |            |            |          |                       |                     |              |  |          |  |
|----------------------|------------|------------|------------|----------|-----------------------|---------------------|--------------|--|----------|--|
| Iron (ppm)           |            |            |            |          | Lead                  | (ppm)               |              |  |          |  |
| Severe               |            |            |            |          | 10 Severe             |                     |              |  |          |  |
|                      |            |            |            |          | J.                    |                     |              |  |          |  |
| Abnormal             |            |            |            |          | Abnorm                | al                  |              |  |          |  |
|                      |            |            |            |          | 2                     |                     |              |  |          |  |
|                      |            |            | ~          |          | 0                     |                     |              |  | _        |  |
| May22/19 -           | Oct30/19 - | Mar16/20 - | Jul14/20 - | Aug14/22 | May22/19              | Aug20/19            | 0ct30/19 -   | Mar16/20 -                               | Jul14/20 | Aug14/22   |
|                      |            | Mar        | - In       | Aug      |                       |                     |              | Mar                                      | Jul      | Aug  |
| Aluminum (p          | pm)        |            |            |          | Chror                 | mium (p             | pm)          |  |          |  |
| Severe               |            |            |            |          | Severe                |                     |              |  |          |  |
|                      |            |            |            |          | 6                     |                     | i            |  |          |  |
|                      |            |            |            |          | Edd 4                 |                     |              |  |          |  |
| Abnormal             | <br>       |            | <br>       |          | Abnorm                | al                  |              |  |          |  |
|                      |            |            |            |          |                       |                     |              |  |          | _  |
| May22/13             | 0ct30/19   | Mar16/20   | Jul14/20   | Aug14/22 | May22/19              | Aug20/19            | 0et30/19     | Mar16/20                                 | Jul14/20 | Aug14/22   |
|                      |            | Ma         | - P        | Aug      |                       |                     |              | Ma                                       | 7        | Aug  |
| Copper (ppm          | ·)         |            |            |          | SIIICOI<br>250 Severe | n (ppm)             |              |  |          |  |
| Severe               |            |            |            |          | 200                   |                     |              |  |          |  |
|                      |            |            |            |          | E 150                 |                     |              |  |          |  |
| Abnormal             |            |            |            |          | 100 - Abnorm          | al                  |              |  |          |  |
|                      |            |            |            |          | 50                    |                     |              |  |          |  |
| n 6                  | 6          | -0         | -0         | 2        | 0                     | 6                   | 6            | -  | 0        | 2-   |
| Aug20/19             | 0ct30/19   | Mar16/20   | Jul14/20   | Aug14/22 | May22/19              | Aug20/19            | 0et30/19     | Mar16/20                                 | Jul14/20 | Aug14/22   |
| ≅                    |            | 2          | ,          | Ā        | ≥<br>Addit            |                     | 0            | 2  | ,        | A  |
| 7.500510, @ 1        |            |            |            | <u>T</u> | 2000                  |                     |              |  |          | 4555   |
|                      |            |            |            |          | 1500-                 | calcium<br>phosphon | US Managaran |  |          | STATE OF STA |
|                      |            |            | /          |          | E 1000                | MAN ZINC            |              | THE REAL PROPERTY OF THE PERSON NAMED IN |          |  |
| Ahnormal             |            |            |            |          | -                     |                     |              |  |          |  |
| Abnormal<br>Abnormal | *****      | *****      |            |          | 500                   |                     |              |  |          |  |
|                      | 95         | Z0 -       | 20+        | 22       | 0                     | <u></u>             | 6            | 20                                       | 20-      | 22   |
| May22/19.            | 0ct30/19   | Mar16/20   | Jul14/20   | Aug14/22 | May22/19              | Aug20/19            | 0ct30/19     | Mar16/20                                 | Jul14/20 | Aug14/22   |
| _                    |            |            |            | 4        | ~                     | 4                   |              |  |          | <1   |





Certificate L2367

Test Package : MOB 1

Laboratory Sample No. Lab Number Unique Number : 10091906

: LH05617412 : 05617412

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 15 Aug 2022 Diagnosed : 17 Aug 2022 Diagnostician : Don Baldridge

**VERSO CORP - QUINNESEC MILL** W6791 US HWY 2

QUINNESEC, MI US 49876 Contact: ERIC LARSON

eric.larson@versoco.com

T: F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)