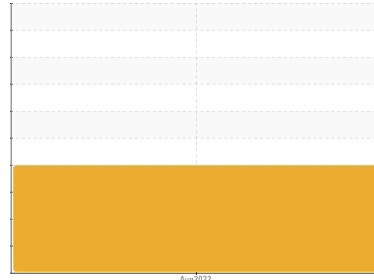




# OIL ANALYSIS REPORT

Sample Rating Trend



**WATER**



Area

**S2 BATCH**

Machine Id

**10136756 MINOR HOMOGENIZER CRANKCASE**

Component

**Gear Case**

Fluid

**PETRO CANADA PURITY FG EP GEAR OIL 220 (45 LTR)**

## DIAGNOSIS

### Recommendation

We advise that you check for the source of water entry. We advise that you follow the water drain-off procedure for this component. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

Appearance is hazy. Free water present. There is a moderate concentration of water present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0692709</b>	---	---
Sample Date	Client Info		<b>09 Aug 2022</b>	---	---
Machine Age	hrs	Client Info	<b>0</b>	---	---
Oil Age	hrs	Client Info	<b>0</b>	---	---
Oil Changed	Client Info		<b>N/A</b>	---	---
Sample Status			<b>ABNORMAL</b>	---	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >150	<b>11</b>	---	---
Chromium	ppm	ASTM D5185m >10	<b>0</b>	---	---
Nickel	ppm	ASTM D5185m >10	<b>&lt;1</b>	---	---
Titanium	ppm	ASTM D5185m	<b>0</b>	---	---
Silver	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Aluminum	ppm	ASTM D5185m >25	<b>2</b>	---	---
Lead	ppm	ASTM D5185m >100	<b>12</b>	---	---
Copper	ppm	ASTM D5185m >50	<b>2</b>	---	---
Tin	ppm	ASTM D5185m >10	<b>2</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	---	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>2</b>	---	---
Barium	ppm	ASTM D5185m	<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m	<b>0</b>	---	---
Manganese	ppm	ASTM D5185m	<b>0</b>	---	---
Magnesium	ppm	ASTM D5185m	<b>0</b>	---	---
Calcium	ppm	ASTM D5185m	<b>0</b>	---	---
Phosphorus	ppm	ASTM D5185m	<b>129</b>	---	---
Zinc	ppm	ASTM D5185m	<b>4</b>	---	---
Sulfur	ppm	ASTM D5185m	<b>1035</b>	---	---

## CONTAMINANTS

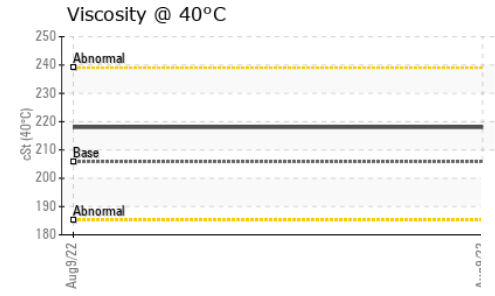
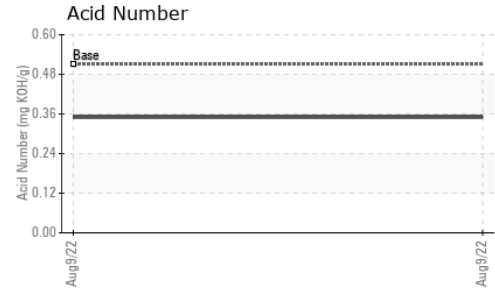
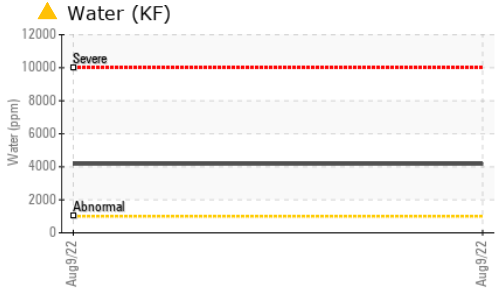
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<b>4</b>	---	---
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Potassium	ppm	ASTM D5185m >20	<b>0</b>	---	---
Water	%	ASTM D6304 >0.1	<b>▲ 0.417</b>	---	---
ppm Water	ppm	ASTM D6304 >1000	<b>▲ 4170</b>	---	---

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.51	<b>0.35</b>	---	---



# OIL ANALYSIS REPORT



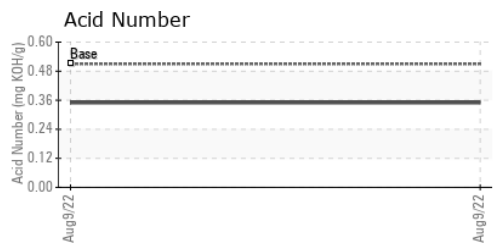
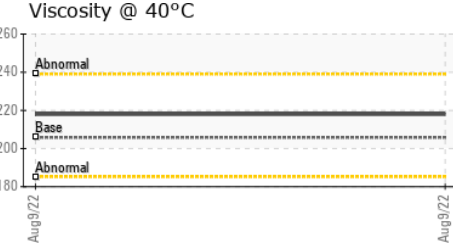
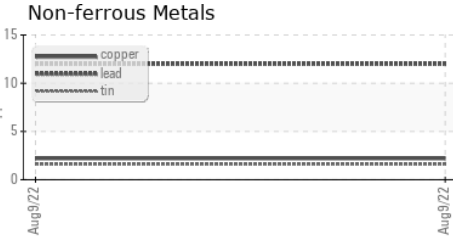
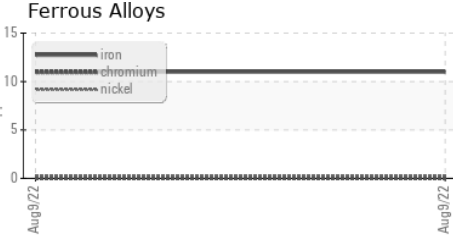
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	HAZY	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	0.2%	---
Free Water	scalar	*Visual		1.0	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	205.8	218	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color		no image	no image
Bottom		no image	no image

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0692709      **Received** : 16 Aug 2022  
**Lab Number** : 05618375      **Tested** : 17 Aug 2022  
**Unique Number** : 10097882      **Diagnosed** : 17 Aug 2022 - Jonathan Hester  
**Test Package** : PLANT

**CONAGRA FOODS - WATERLOO**  
 2701 MIDPORT BLVD  
 WATERLOO, IA  
 US 50703  
 Contact: BRAD WILSON  
 brad.wilson@conagra.com  
 T: (319)287-3411  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)