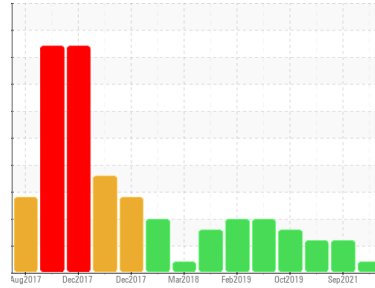




# PROBLEM SUMMARY

Sample Rating Trend



## VIS DEBRIS



Machine Id  
**KAESER ASD 40T 4975333 (S/N 1159)**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

### COMPONENT CONDITION SUMMARY

No relevant graphs to display

### RECOMMENDATION

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

### PROBLEMATIC TEST RESULTS

Sample Status		ABNORMAL	ATTENTION	ABNORMAL
Debris	scalar *Visual	▲ MODER	NONE	LIGHT

Customer Id: RDMEAS  
 Sample No.: KCP49808  
 Lab Number: 05630612  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Angela Borella +1 800-237-1369  
[angela.borella@wearcheckusa.com](mailto:angela.borella@wearcheckusa.com)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

HISTORICAL DIAGNOSIS

23 Sep 2021 Diag: Doug Bogart

ISO



No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



08 Oct 2020 Diag: Angela Borella

ISO



Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



10 Oct 2019 Diag: Don Baldrige

ISO



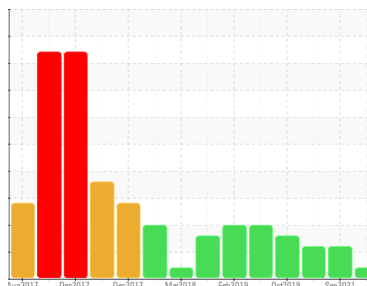
We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



# OIL ANALYSIS REPORT

Sample Rating Trend



**VIS DEBRIS**



Machine Id  
**KAESER ASD 40T 4975333 (S/N 1159)**

Component  
**Compressor**

Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

## DIAGNOSIS

### ▲ Recommendation

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

### Wear

All component wear rates are normal.

### ▲ Contamination

Moderate concentration of visible dirt/debris present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>KCP49808</b>	KCP15170	KCP30539
Sample Date	Client Info	<b>07 Aug 2022</b>	23 Sep 2021	08 Oct 2020
Machine Age	hrs	<b>21163</b>	17972	15026
Oil Age	hrs	<b>3191</b>	2946	4004
Oil Changed	Client Info	<b>Not Chngd</b>	Changed	Changed
Sample Status		<b>ABNORMAL</b>	ATTENTION	ABNORMAL

## WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >50	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m >10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >3	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m >3	<b>0</b>	0	0
Silver	ppm	ASTM D5185m >2	<b>0</b>	<1	<1
Aluminum	ppm	ASTM D5185m >10	<b>&lt;1</b>	0	0
Lead	ppm	ASTM D5185m >10	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >50	<b>16</b>	13	15
Tin	ppm	ASTM D5185m >10	<b>0</b>	0	0
Antimony	ppm	ASTM D5185m	<b>---</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	<b>0</b>	<1	<1
Barium	ppm	ASTM D5185m 90	<b>&lt;1</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m 90	<b>0</b>	0	<1
Calcium	ppm	ASTM D5185m 2	<b>&lt;1</b>	0	0
Phosphorus	ppm	ASTM D5185m	<b>1</b>	3	2
Zinc	ppm	ASTM D5185m	<b>8</b>	0	0
Sulfur	ppm	ASTM D5185m	<b>16264</b>	15059	15731

## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >25	<b>0</b>	0	0
Sodium	ppm	ASTM D5185m	<b>2</b>	0	0
Potassium	ppm	ASTM D5185m >20	<b>0</b>	<1	<1
Water	%	ASTM D6304 >0.05	<b>0.011</b>	0.008	0.005
ppm Water	ppm	ASTM D6304 >500	<b>115.3</b>	81.9	54.7

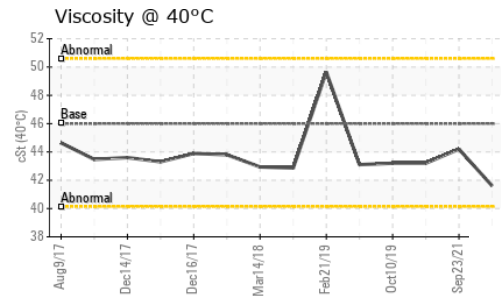
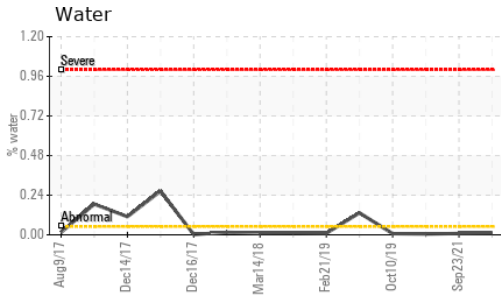
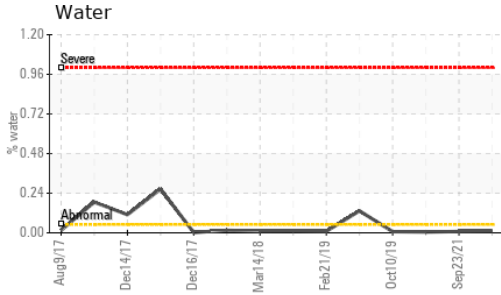
## FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	<b>---</b>	6957	7252
Particles >6µm	ASTM D7647 >1300	<b>---</b>	▲ 1391	▲ 2059
Particles >14µm	ASTM D7647 >80	<b>---</b>	▲ 82	▲ 240
Particles >21µm	ASTM D7647 >20	<b>---</b>	▲ 24	▲ 77
Particles >38µm	ASTM D7647 >4	<b>---</b>	1	3
Particles >71µm	ASTM D7647 >3	<b>---</b>	0	0
Oil Cleanliness	ISO 4406 (c) >--/17/13	<b>---</b>	▲ 18/14	▲ 18/15

## FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	<b>0.43</b>	0.410	0.418

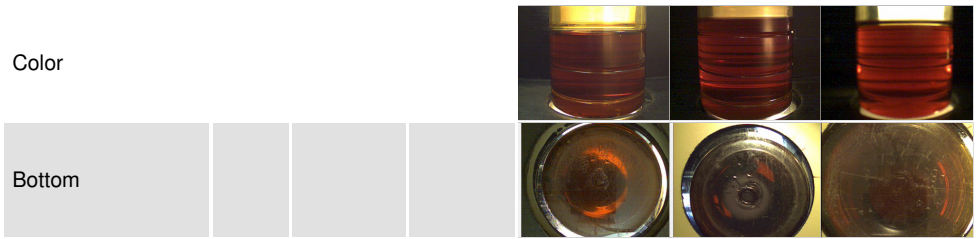
# OIL ANALYSIS REPORT



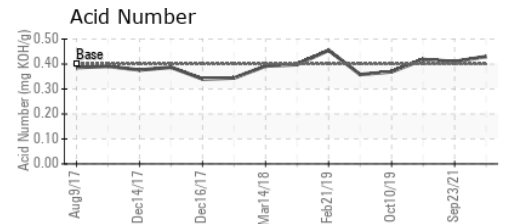
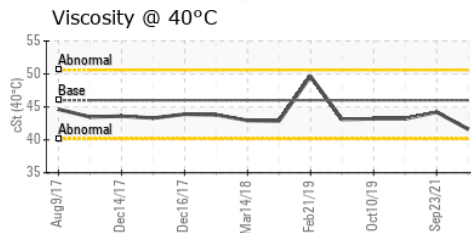
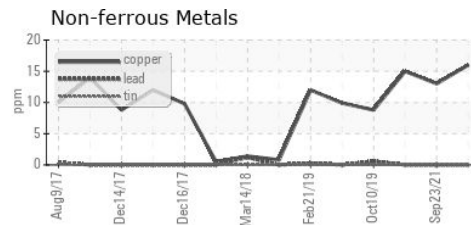
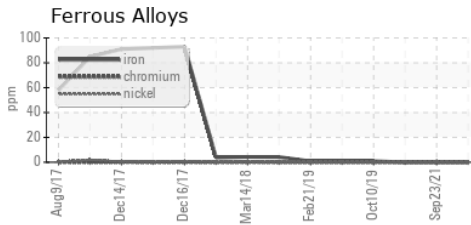
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	▲ MODER	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	41.6	44.2	43.2

**SAMPLE IMAGES**



**GRAPHS**



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KCP49808 **Received** : 30 Aug 2022  
**Lab Number** : 05630612 **Diagnosed** : 01 Sep 2022  
**Unique Number** : 10115133 **Diagnostician** : Angela Borella  
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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 joe@rdmfginc.com

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