



OIL ANALYSIS REPORT

Sample Rating Trend

WATER



Area
HPU17
 Machine Id
HTS29
 Component
Hydraulic System
 Fluid
ESSO HYJET IV-A PLUS (--- GAL)



DIAGNOSIS

Recommendation

We advise that you check for the source of water entry. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high concentration of water present in the oil. The water content is negligible. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	WC0729529	---	---
Sample Date	Client Info	06 Sep 2022	---	---
Machine Age	mls Client Info	0	---	---
Oil Age	mls Client Info	0	---	---
Oil Changed	Client Info	N/A	---	---
Sample Status		ABNORMAL	---	---

WEAR METALS

method	limit/base	current	history1	history2
Iron ppm ASTM D5185m	>20	<1	---	---
Chromium ppm ASTM D5185m	>20	6	---	---
Nickel ppm ASTM D5185m	>20	<1	---	---
Titanium ppm ASTM D5185m		0	---	---
Silver ppm ASTM D5185m		1	---	---
Aluminum ppm ASTM D5185m	>20	<1	---	---
Lead ppm ASTM D5185m	>20	0	---	---
Copper ppm ASTM D5185m	>20	<1	---	---
Tin ppm ASTM D5185m	>20	1	---	---
Vanadium ppm ASTM D5185m		0	---	---
Cadmium ppm ASTM D5185m		<1	---	---

ADDITIVES

method	limit/base	current	history1	history2
Boron ppm ASTM D5185m		6	---	---
Barium ppm ASTM D5185m		3	---	---
Molybdenum ppm ASTM D5185m		<1	---	---
Manganese ppm ASTM D5185m		<1	---	---
Magnesium ppm ASTM D5185m		2	---	---
Calcium ppm ASTM D5185m	110	112	---	---
Phosphorus ppm ASTM D5185m	37	10000	---	---
Zinc ppm ASTM D5185m		4	---	---
Sulfur ppm ASTM D5185m	220	249	---	---

CONTAMINANTS

method	limit/base	current	history1	history2
Silicon ppm ASTM D5185m	>15	1	---	---
Sodium ppm ASTM D5185m		5	---	---
Potassium ppm ASTM D5185m	>20	25	---	---
Water % ASTM D6304	>0.750	▲ 0.935	---	---
ppm Water ppm ASTM D6304	>7500	▲ 9350	---	---

FLUID CLEANLINESS

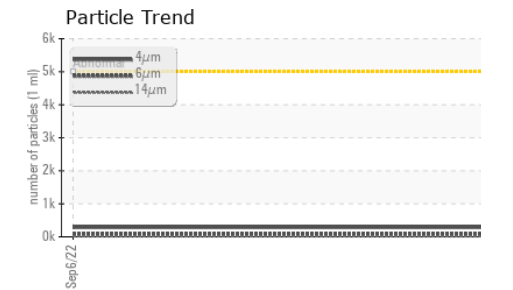
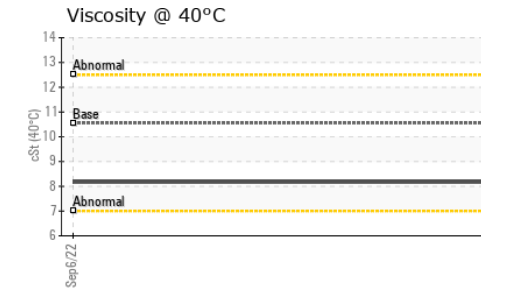
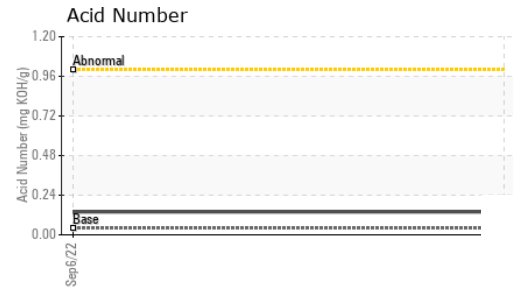
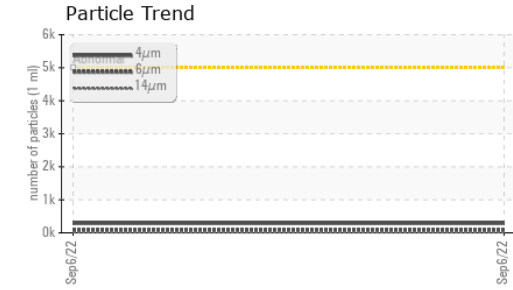
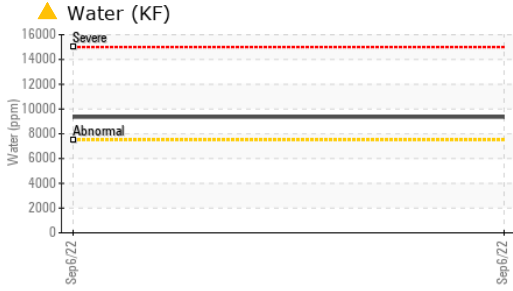
method	limit/base	current	history1	history2
Particles >4µm ASTM D7647	>5000	289	---	---
Particles >6µm ASTM D7647	>1300	79	---	---
Particles >14µm ASTM D7647	>160	16	---	---
Particles >21µm ASTM D7647	>40	5	---	---
Particles >38µm ASTM D7647	>10	0	---	---
Particles >71µm ASTM D7647	>3	0	---	---
Oil Cleanliness ISO 4406 (c)	>19/17/14	15/13/11	---	---

FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN) mg KOH/g ASTM D8045	0.04	0.139	---	---



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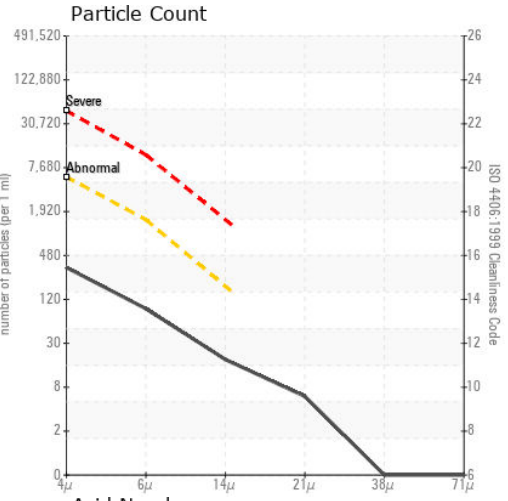
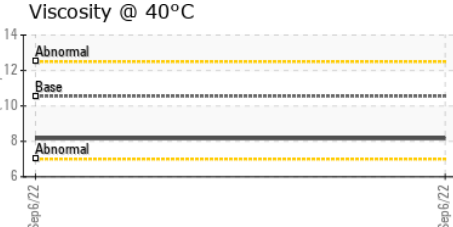
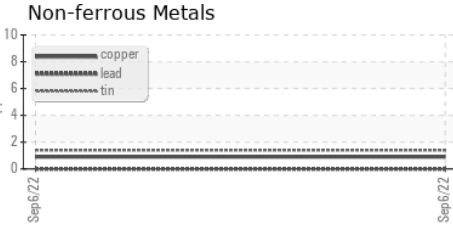
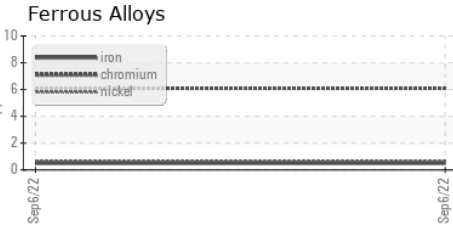


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.750	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Specific Gravity	*ASTM D1298	.996	1.000	---	---
Visc @ 40°C	cSt ASTM D445	10.55	8.17	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0729529 **Received** : 08 Sep 2022
Lab Number : 05637281 **Diagnosed** : 13 Sep 2022
Unique Number : 10126811 **Diagnostician** : Jonathan Hester
Test Package : IND 2 (Additional Tests: KF, SpecGravity)

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 DUBLIN, GA
 US 31021
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To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)