

Particle Trend

RECOMMENDATION

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS							
Sample Status		ATTENTION	ABNORMAL				
Particles >6µm	ASTM D7647 >1300	1520	649				
Particles >14µm	ASTM D7647 >80	🔺 119	6 3				
Oil Cleanliness	ISO 4406 (c) >/17/	13 🔺 20/18/14	2 0/16				

Customer Id: PENTRA Sample No.: KCP30965 Lab Number: 05649776 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Angela Borella +1 800-237-1369 angela.borella@wearcheckusa.com

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com ISO

RECOMMENDED	COMMENDED ACTIONS					
Action	Status	Date	Done By	Description		
Change Fluid			?	Oil and filter change at the time of sampling has been noted.		
Change Filter			?	Oil and filter change at the time of sampling has been noted.		

HISTORICAL DIAGNOSIS



23 Feb 2021 Diag: Don Baldridge

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

Sample Rating Trend

ISO

[72992931] Machine Id **KAESER 7067063** Component

Compressor

KAESER SIGMA (OEM) M-460 (--- QTS)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	/IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KCP30965	KCP28040	
Sample Date		Client Info		09 Sep 2022	23 Feb 2021	
Machine Age	hrs	Client Info		25677	12510	
Oil Age	hrs	Client Info		13167	6000	
Oil Changed		Client Info		Changed	Changed	
Sample Status				ATTENTION	ABNORMAL	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	
Chromium	ppm	ASTM D5185m	>10	0	0	
Nickel	ppm	ASTM D5185m	>3	0	0	
Titanium	ppm	ASTM D5185m	>3	0	0	
Silver	ppm	ASTM D5185m	>2	0	<1	
Aluminum	ppm	ASTM D5185m		<1	0	
Lead	ppm	ASTM D5185m		0	0	
Copper	ppm	ASTM D5185m		11	9	
Tin	ppm	ASTM D5185m	>10	0	0	
Antimony	ppm	ASTM D5185m	210		0	
Vanadium		ASTM D5185m		0	0	
	ppm			0		
Cadmium	ppm	ASTM D5185m		U	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	
Barium	ppm	ASTM D5185m	90	0	0	
Molybdenum	ppm	ASTM D5185m	0	0	0	
Manganese	ppm	ASTM D5185m		0	0	
Magnesium	ppm	ASTM D5185m	100	0	1	
Calcium	ppm	ASTM D5185m	0	0	0	
Phosphorus	ppm	ASTM D5185m	0	0	11	
Zinc	ppm	ASTM D5185m	0	0	0	
Sulfur	ppm	ASTM D5185m	23500	16603	14205	
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	2	7	
Sodium	ppm	ASTM D5185m		<1	0	
Potassium	ppm	ASTM D5185m	>20	0	0	
Water	%	ASTM D6304	>0.05	0.006	0.009	
ppm Water	ppm	ASTM D6304		67.6	92.9	
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		5439	15753	
Particles >6μm		ASTM D7647	>1300	<u> </u>	▲ 5649	
Particles >14µm		ASTM D7647	>80	<u> </u>	▲ 563	
Particles >21µm		ASTM D7647	>20	14	1 30	
Particles >38µm		ASTM D7647	>4	1	4	
Particles >71µm		ASTM D7647		1	0	
Oil Cleanliness		ISO 4406 (c)	>/17/13	· 20/18/14	▲ 20/16	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.39	0.396	
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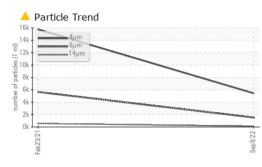
Report Id: PENTRA [WUSCAR] 05649776 (Generated: 11/29/2023 14:02:10) Rev: 1

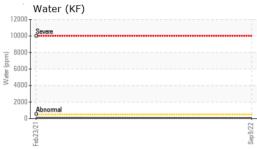
Contact/Location: JONATHAN TITSWORTH - PENTRA

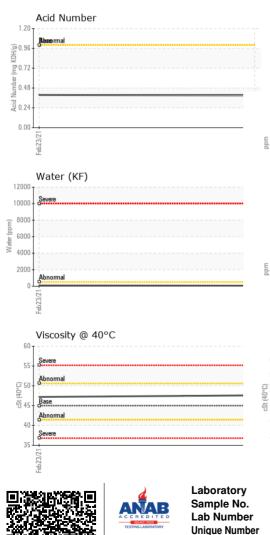


Built for a lifetime.

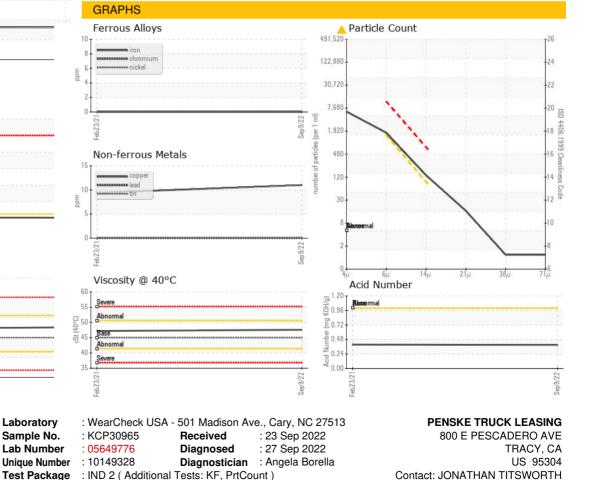
OIL ANALYSIS REPORT







	method	limit/base	current	history1	history2
scalar	*Visual	NONE	NONE	NONE	
scalar	*Visual	NONE	NONE	NONE	
scalar	*Visual	NONE	NONE	NONE	
scalar	*Visual	NONE	NONE	NONE	
scalar	*Visual	NONE	LIGHT	LIGHT	
scalar	*Visual	NONE	NONE	NONE	
scalar	*Visual	NORML	NORML	NORML	
scalar	*Visual	NORML	NORML	NORML	
scalar	*Visual	>0.05	NEG	NEG	
scalar	*Visual		NEG	NEG	
IES	method	limit/base	current	history1	history2
cSt	ASTM D445	45	47.6	47.2	
6	method	limit/base	current	history1	history2
					no image
			\bigcirc		no image
	scalar scalar scalar scalar scalar scalar scalar scalar scalar	scalar *Visual scalar *Visual	scalar*VisualNONEscalar*VisualNONEscalar*VisualNONEscalar*VisualNONEscalar*VisualNONEscalar*VisualNONEscalar*VisualNONEscalar*VisualNORMLscalar*VisualNORMLscalar*VisualNORMLscalar*VisualNORMLscalar*VisualSolos <td>scalar*VisualNONENONEscalar*VisualNONENONEscalar*VisualNONENONEscalar*VisualNONENONEscalar*VisualNONELIGHTscalar*VisualNONENONEscalar*VisualNONENONEscalar*VisualNONENONEscalar*VisualNORMLNORMLscalar*VisualNORMLNORMLscalar*Visual>0.05NEGscalar*VisualCurrentcStASTM D4454547.6</td> <td>scalar*VisualNONENONENONEscalar*VisualNONENONENONEscalar*VisualNONENONENONEscalar*VisualNONENONENONEscalar*VisualNONENONENONEscalar*VisualNONELIGHTLIGHTscalar*VisualNONENONENONEscalar*VisualNONENONENONEscalar*VisualNORMLNORMLNORMLscalar*VisualNORMLNORMLNORMLscalar*Visual>0.05NEGNEGscalar*VisualImit/basecurrenthistory1cStASTM D4454547.647.2</td>	scalar*VisualNONENONEscalar*VisualNONENONEscalar*VisualNONENONEscalar*VisualNONENONEscalar*VisualNONELIGHTscalar*VisualNONENONEscalar*VisualNONENONEscalar*VisualNONENONEscalar*VisualNORMLNORMLscalar*VisualNORMLNORMLscalar*Visual>0.05NEGscalar*VisualCurrentcStASTM D4454547.6	scalar*VisualNONENONENONEscalar*VisualNONENONENONEscalar*VisualNONENONENONEscalar*VisualNONENONENONEscalar*VisualNONENONENONEscalar*VisualNONELIGHTLIGHTscalar*VisualNONENONENONEscalar*VisualNONENONENONEscalar*VisualNORMLNORMLNORMLscalar*VisualNORMLNORMLNORMLscalar*Visual>0.05NEGNEGscalar*VisualImit/basecurrenthistory1cStASTM D4454547.647.2



To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate L2367

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