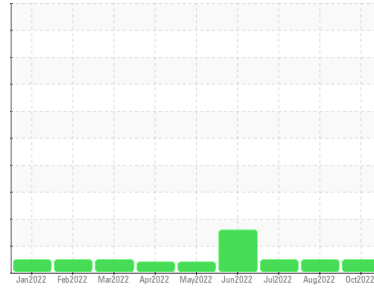




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**HSS - LOW PRESS**

Component  
**Hydraulic System**

Fluid  
**TOTAL AZOLLA ZS 22 (400 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0700545</b>	WC0700531	WC0700530
Sample Date	Client Info			<b>03 Oct 2022</b>	01 Aug 2022	01 Jul 2022
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<b>0</b>	0	<1
Chromium	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	<1	<1
Aluminum	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	<1
Lead	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	3	2
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Calcium	ppm	ASTM D5185m		<b>49</b>	50	52
Phosphorus	ppm	ASTM D5185m		<b>326</b>	319	332
Zinc	ppm	ASTM D5185m		<b>416</b>	407	412
Sulfur	ppm	ASTM D5185m		<b>967</b>	831	996

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<b>&lt;1</b>	<1	<1
Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	0
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	0	0

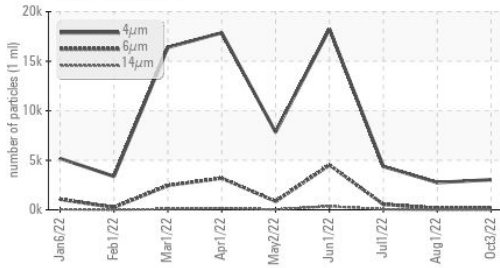
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>3036</b>	2751	4384
Particles >6µm		ASTM D7647	>2500	<b>221</b>	148	559
Particles >14µm		ASTM D7647	>160	<b>9</b>	7	47
Particles >21µm		ASTM D7647	>40	<b>1</b>	2	13
Particles >38µm		ASTM D7647	>10	<b>0</b>	1	0
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>--/18/14	<b>19/15/10</b>	19/14/10	19/16/13

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.43</b>	0.43	0.42

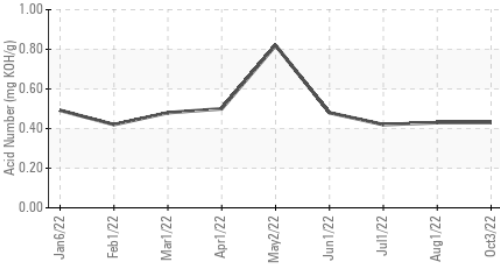


# OIL ANALYSIS REPORT

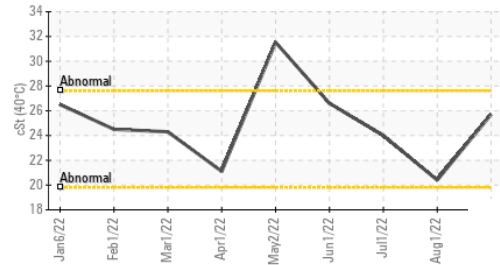
**Particle Trend**



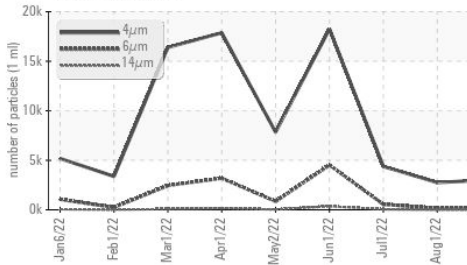
**Acid Number**



**Viscosity @ 40°C**



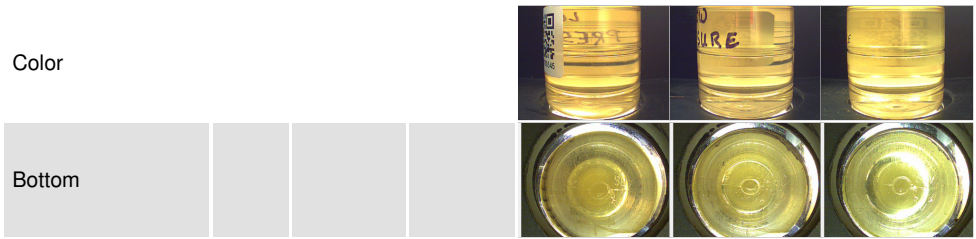
**Particle Trend**



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

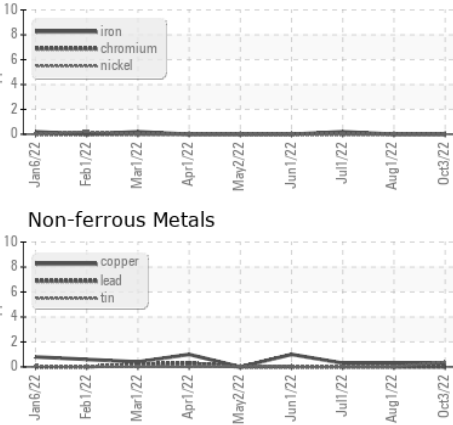
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	25.7	20.4	24.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
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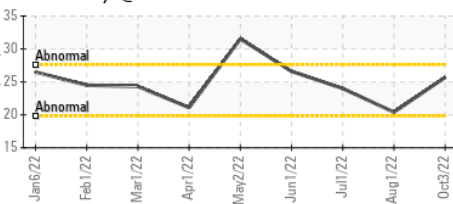


## GRAPHS

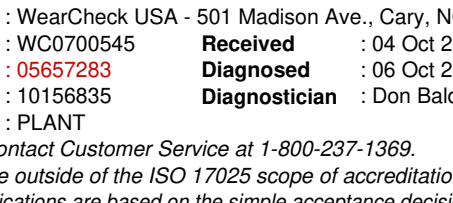
**Ferrous Alloys**



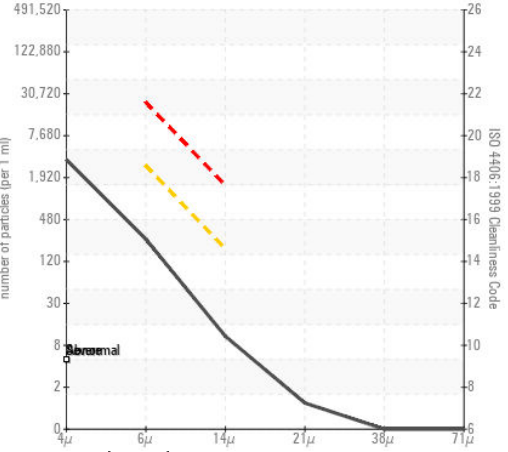
**Non-ferrous Metals**



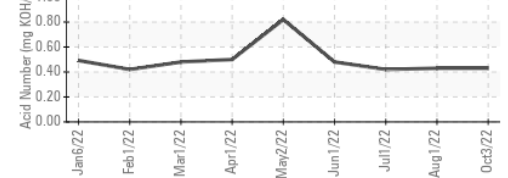
**Viscosity @ 40°C**



**Particle Count**



**Acid Number**



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0700545 **Received** : 04 Oct 2022  
**Lab Number** : 05657283 **Diagnosed** : 06 Oct 2022  
**Unique Number** : 10156835 **Diagnostician** : Don Baldrige  
**Test Package** : PLANT

**HAWE HYDRAULICS - HUNTERSVILLE**  
 13020 JAMESBURG DR SUITE A  
 HUNTERSVILLE, NC  
 US 28078  
 Contact: Kristina Smith  
 k.smith@hawe.com  
 T: (704)927-5610  
 F: (704)509-6302

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)