

OIL ANALYSIS REPORT

Aug2014 Seg2014 Mag2015 Mad2016 Seg2016 Mag2011 Mad2018 Mad2019 Ap2022 Octoo22

Sample Rating Trend



Component Diesel Engine Fluid

DIESEL ENGINE OIL SAE 15W40 (80 GAL)

CATERPILLAR PLANT 3516 GEN

GEN OIL SAMPLE

| AE 15W40 (80 (| GAL) | Aug2014 Sep2 | 014 May2015 Mar2016 Sep2 | 016 May2017 Mar2018 Mar2019 Apr | 2022 0et2022 | |
|------------------|----------|--------------|--------------------------|---------------------------------|--------------|-------------|
| SAMPLE INFOR | MATION | method | limit/base | current | history1 | history2 |
| Sample Number | | Client Info | | WC0749225 | WC0685694 | WCI2330202 |
| Sample Date | | Client Info | | 06 Oct 2022 | 13 Apr 2022 | 05 Mar 2019 |
| Machine Age | hrs | Client Info | | 903 | 880 | 0 |
| Oil Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Changed | | Client Info | | Not Changd | N/A | N/A |
| Sample Status | | | | NORMAL | NORMAL | NORMAL |
| CONTAMINATION | | method | limit/base | current | history1 | history2 |
| Fuel | | WC Method | >6 | <1.0 | <1.0 | <1.0 |
| Glycol | | WC Method | | NEG | NEG | NEG |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >100 | 4 | 4 | 3 |
| Chromium | ppm | ASTM D5185m | >20 | <1 | <1 | <1 |
| Nickel | ppm | ASTM D5185m | >2 | 0 | 0 | 0 |
| Titanium | ppm | ASTM D5185m | >2 | 2 | 1 | 1 |
| Silver | ppm | ASTM D5185m | >2 | <1 | <1 | 0 |
| Aluminum | ppm | ASTM D5185m | >25 | 1 | <1 | 1 |
| Lead | ppm | ASTM D5185m | >40 | 8 | 2 | 1 |
| Copper | ppm | ASTM D5185m | >330 | 211 | 139 | 34 |
| Tin | ppm | ASTM D5185m | >15 | <1 | <1 | <1 |
| Antimony | ppm | ASTM D5185m | | | | 0 |
| Vanadium | ppm | ASTM D5185m | | 1 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | 250 | 35 | 36 | 36 |
| Barium | ppm | ASTM D5185m | 10 | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | 100 | 23 | 19 | 19 |
| Manganese | ppm | ASTM D5185m | | 1 | <1 | <1 |
| Magnesium | ppm | ASTM D5185m | 450 | 339 | 329 | 311 |
| Calcium | ppm | ASTM D5185m | 3000 | 1972 | 1977 | 1885 |
| Phosphorus | ppm | ASTM D5185m | 1150 | 1062 | 984 | 941 |
| Zinc | ppm | ASTM D5185m | 1350 | 1208 | 1160 | 1041 |
| Sulfur | ppm | ASTM D5185m | 4250 | 4293 | 3174 | 3745 |
| CONTAMINANT | S | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >25 | 4 | 3 | 3 |
| Sodium | ppm | ASTM D5185m | | 6 | 5 | 6 |
| Potassium | ppm | ASTM D5185m | >20 | 1 | 0 | 3 |
| INFRA-RED | | method | limit/base | current | history1 | history2 |
| Soot % | % | *ASTM D7844 | >3 | 0.1 | 0.1 | 0.1 |
| Nitration | Abs/cm | *ASTM D7624 | >20 | 8.2 | 8.2 | 6.5 |
| Sulfation | Abs/.1mm | *ASTM D7415 | >30 | 21.7 | 21.4 | 18.4 |
| FLUID DEGRAD | ATION | method | limit/base | current | history1 | history2 |
| Oxidation | Abs/.1mm | *ASTM D7414 | >25 | 18.1 | 17.7 | 14.7 |
| Base Number (BN) | mg KOH/g | ASTM D2896 | 8.5 | 8.65 | 8.25 | 8.72 |



Recommendation

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

Metal levels are typical for a new component breaking in.

Contamination

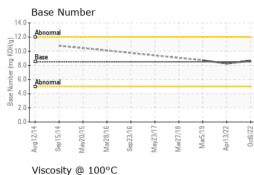
There is no indication of any contamination in the oil.

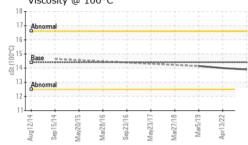
Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

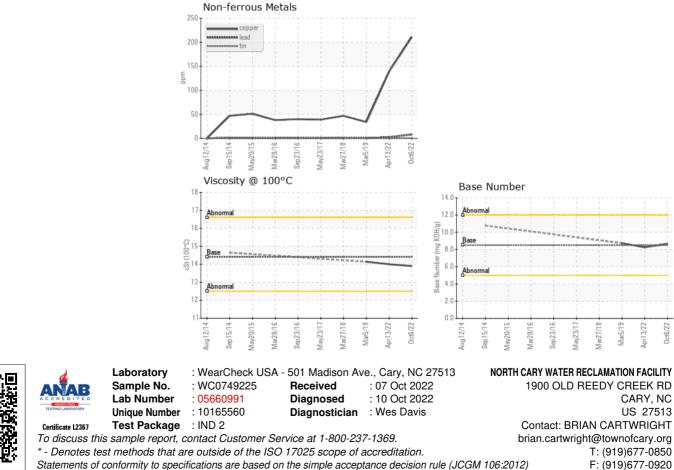


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| VISUAL | | method | limit/base | current | history1 | history2 |
|----------------------------|-----------|-----------------------------------|------------|---------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | LIGHT | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.2 | NEG | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG | NEG |
| FLUID PROPERT | IES | method | limit/base | current | history1 | history2 |
| /isc @ 100°C | cSt | ASTM D445 | 14.4 | 13.9 | 14.0 | 14.14 |
| GRAPHS | | | | | | |
| Ferrous Alloys | | | | | | |
| iron chromium nickel | | | | | | |
| • | | | | | | |
| | | | | | | |
| | Sep 23/16 | Mar27/18 Mar5/19 April 3/22 | 0ct6/22 | | | |



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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