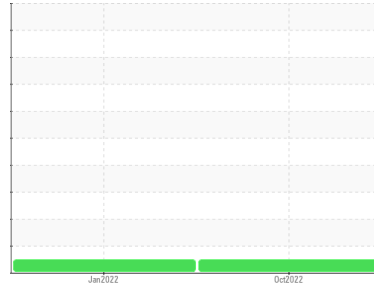




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Machine Id  
**COMP 2 (S/N COEV2E003-1)**  
 Component  
**Compressor**  
 Fluid  
**FS ELLIOT TURBO COOL 32 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

MPC (Membrane Patch Colorimetry) test indicates acceptable levels of varnish present. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0654769</b>	WC0654796	---
Sample Date	Client Info		<b>06 Oct 2022</b>	12 Jan 2022	---
Machine Age	hrs	Client Info	<b>11718</b>	7437	---
Oil Age	hrs	Client Info	<b>4027</b>	7437	---
Oil Changed	Client Info		<b>N/A</b>	Not Changd	---
Sample Status			<b>NORMAL</b>	NORMAL	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>0</b>	0	---
Chromium	ppm	ASTM D5185m >10	<b>0</b>	0	---
Nickel	ppm	ASTM D5185m	<b>&lt;1</b>	<1	---
Titanium	ppm	ASTM D5185m	<b>0</b>	0	---
Silver	ppm	ASTM D5185m	<b>0</b>	<1	---
Aluminum	ppm	ASTM D5185m >25	<b>0</b>	0	---
Lead	ppm	ASTM D5185m >25	<b>0</b>	0	---
Copper	ppm	ASTM D5185m >50	<b>0</b>	<1	---
Tin	ppm	ASTM D5185m >15	<b>0</b>	0	---
Antimony	ppm	ASTM D5185m	<b>---</b>	0	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	---
Barium	ppm	ASTM D5185m	<b>2</b>	0	---
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	---
Manganese	ppm	ASTM D5185m	<b>0</b>	0	---
Magnesium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	---
Calcium	ppm	ASTM D5185m	<b>5</b>	<1	---
Phosphorus	ppm	ASTM D5185m	<b>339</b>	372	---
Zinc	ppm	ASTM D5185m	<b>1</b>	0	---
Sulfur	ppm	ASTM D5185m	<b>119</b>	143	---

## CONTAMINANTS

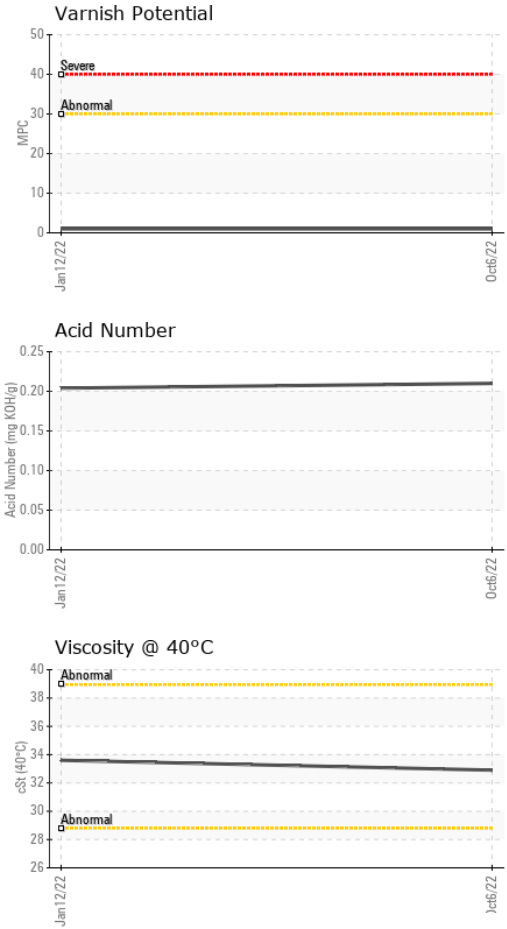
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>2</b>	<1	---
Sodium	ppm	ASTM D5185m	<b>0</b>	0	---
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	---

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.21</b>	0.204	---
MPC Varnish Potential	Scale	ASTM D7843 >15	<b>1</b>	1	---



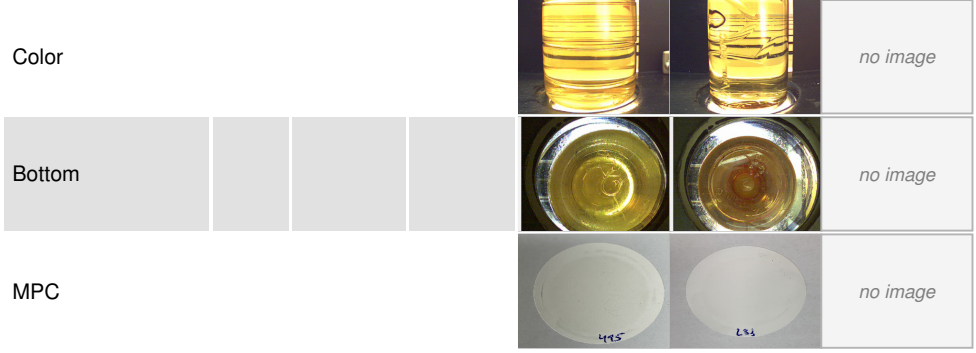
# OIL ANALYSIS REPORT



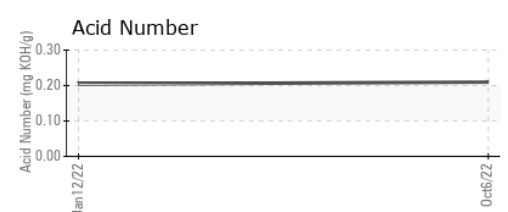
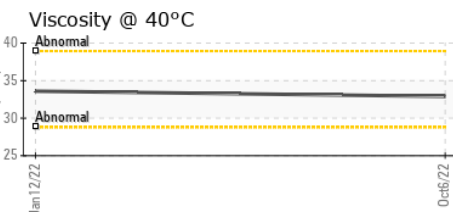
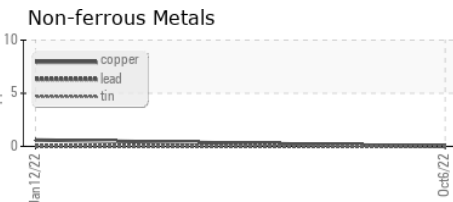
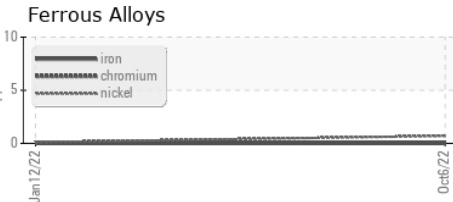
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	<b>32.9</b>	33.6	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS

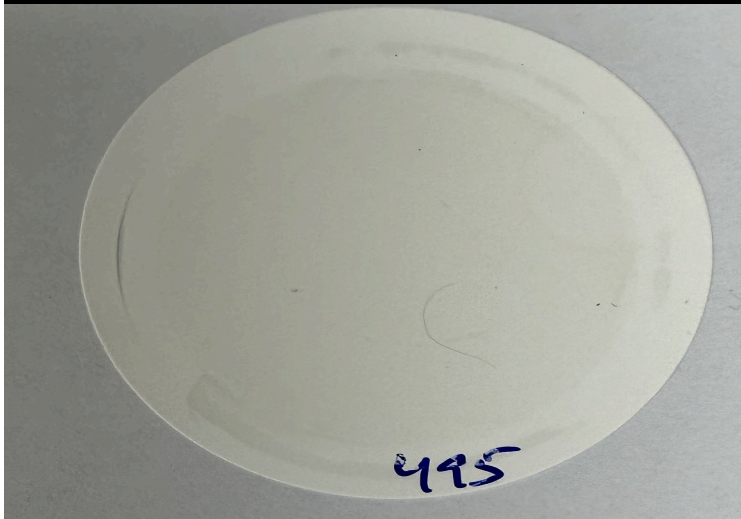


**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0654769 **Received** : 11 Oct 2022  
**Lab Number** : **05663495** **Diagnosed** : 21 Oct 2022  
**Unique Number** : 10168064 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2 ( Additional Tests: MPC )

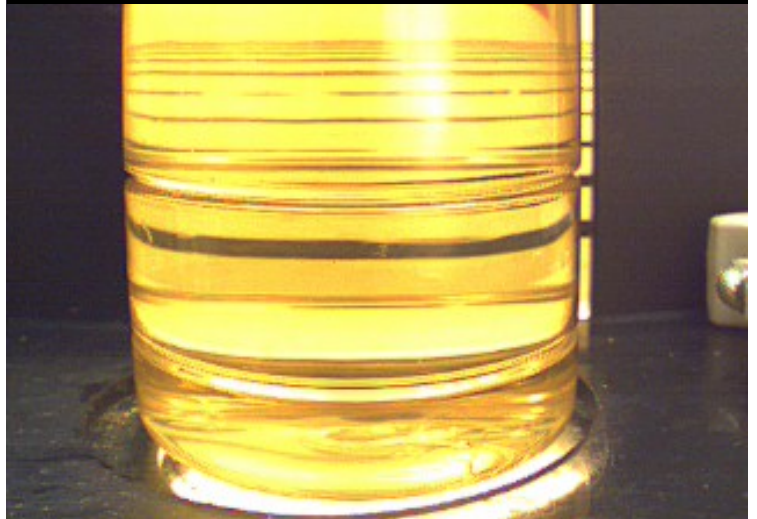
**MANN HUMMELL PUROLATOR**  
 3200 NATAL RD  
 FAYETTEVILLE, NC  
 US 28306  
 Contact: DANNY OLLIS  
 danny.ollis@mann-hummel.com  
 T: (910)425-4181  
 F:

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

MPC (Varnish Test)



Sample Color & Clarity



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