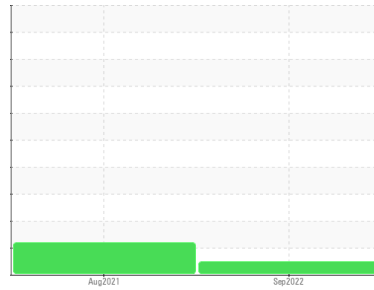




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id

CR4416

Component

Diesel Engine

Fluid

SHELL ROTELLA T4 15W40 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the component make and model with your next sample.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|--------------------|-------------|-------------|------------|--------------------|-------------|----------|
| Sample Number | Client Info | | | WC0704458 | WC0610398 | --- |
| Sample Date | Client Info | | | 22 Sep 2022 | 26 Aug 2021 | --- |
| Machine Age | hrs | Client Info | | 6260 | 5498 | --- |
| Oil Age | hrs | Client Info | | 0 | 250 | --- |
| Oil Changed | Client Info | | | Changed | Changed | --- |
| Sample Status | | | | NORMAL | ATTENTION | --- |

| CONTAMINATION | | method | limit/base | current | history1 | history2 |
|---------------|-----------|--------|------------|----------------|----------|----------|
| Fuel | WC Method | >5 | | <1.0 | <1.0 | --- |
| Water | WC Method | >0.2 | | NEG | NEG | --- |
| Glycol | WC Method | | | NEG | NEG | --- |

| WEAR METALS | | method | limit/base | current | history1 | history2 |
|-------------|-----|-------------|------------|--------------|----------|----------|
| Iron | ppm | ASTM D5185m | >100 | 4 | 15 | --- |
| Chromium | ppm | ASTM D5185m | >20 | <1 | <1 | --- |
| Nickel | ppm | ASTM D5185m | >4 | <1 | 0 | --- |
| Titanium | ppm | ASTM D5185m | | 0 | 0 | --- |
| Silver | ppm | ASTM D5185m | >3 | 0 | 0 | --- |
| Aluminum | ppm | ASTM D5185m | >20 | <1 | <1 | --- |
| Lead | ppm | ASTM D5185m | >40 | 2 | 3 | --- |
| Copper | ppm | ASTM D5185m | >330 | 2 | 1 | --- |
| Tin | ppm | ASTM D5185m | >15 | <1 | <1 | --- |
| Antimony | ppm | ASTM D5185m | | --- | 0 | --- |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | --- |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | --- |

| ADDITIVES | | method | limit/base | current | history1 | history2 |
|------------|-----|-------------|------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185m | | 89 | 20 | --- |
| Barium | ppm | ASTM D5185m | | 0 | 0 | --- |
| Molybdenum | ppm | ASTM D5185m | | 20 | 30 | --- |
| Manganese | ppm | ASTM D5185m | | <1 | <1 | --- |
| Magnesium | ppm | ASTM D5185m | | 302 | 354 | --- |
| Calcium | ppm | ASTM D5185m | | 1948 | 1976 | --- |
| Phosphorus | ppm | ASTM D5185m | | 1030 | 835 | --- |
| Zinc | ppm | ASTM D5185m | | 1215 | 961 | --- |
| Sulfur | ppm | ASTM D5185m | | 4298 | 2511 | --- |

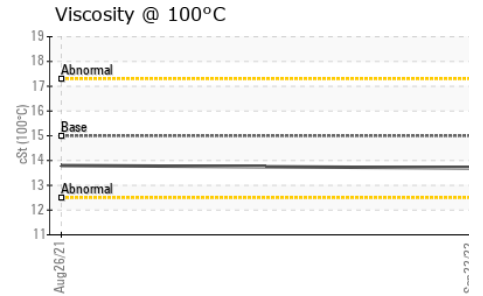
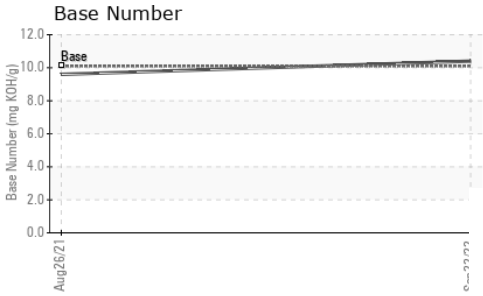
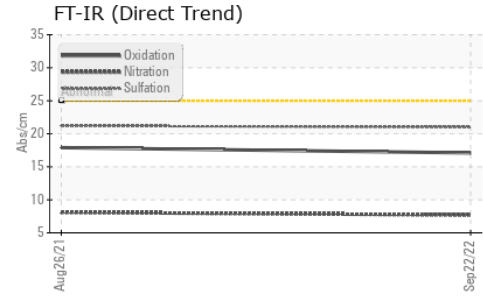
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|--------------|-----|-------------|------------|-----------|----------|----------|
| Silicon | ppm | ASTM D5185m | >25 | 7 | 7 | --- |
| Sodium | ppm | ASTM D5185m | | 71 | 101 | --- |
| Potassium | ppm | ASTM D5185m | >20 | 28 | 29 | --- |

| INFRA-RED | | method | limit/base | current | history1 | history2 |
|-----------|----------|-------------|------------|-------------|----------|----------|
| Soot % | % | *ASTM D7844 | >3 | 0.1 | 0.5 | --- |
| Nitration | Abs/cm | *ASTM D7624 | >20 | 7.7 | 8.1 | --- |
| Sulfation | Abs/.1mm | *ASTM D7415 | >30 | 21.0 | 21.2 | --- |

| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|-------------------|----------|-------------|------------|-------------|----------|----------|
| Oxidation | Abs/.1mm | *ASTM D7414 | >25 | 17.1 | 17.9 | --- |
| Base Number (BN) | mg KOH/g | ASTM D2896 | 10.1 | 10.4 | 9.6 | --- |



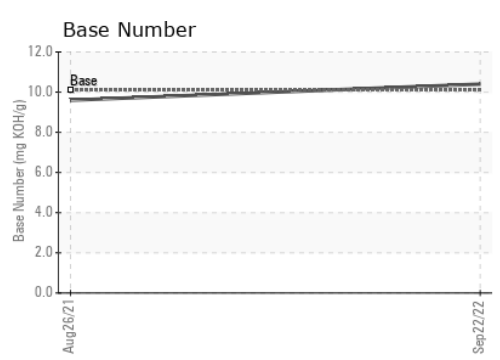
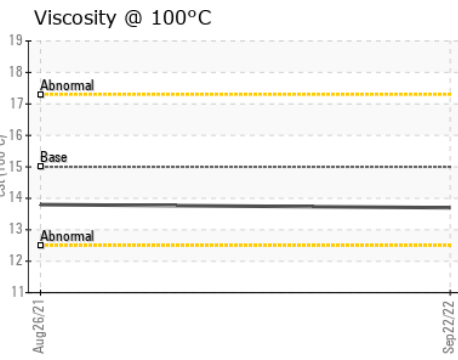
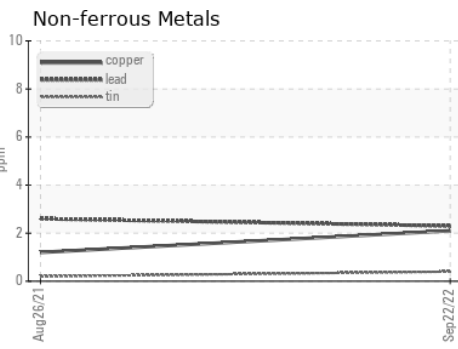
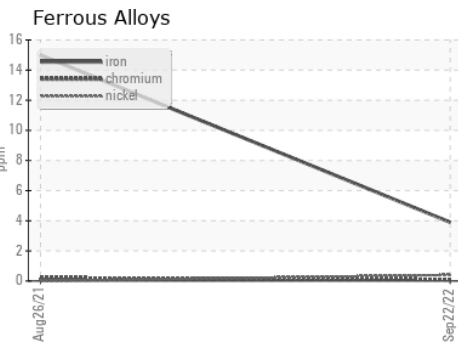
OIL ANALYSIS REPORT



| VISUAL | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | --- |
| Yellow Metal | scalar | *Visual | NONE | NONE | --- |
| Precipitate | scalar | *Visual | NONE | NONE | --- |
| Silt | scalar | *Visual | NONE | NONE | --- |
| Debris | scalar | *Visual | NONE | NONE | --- |
| Sand/Dirt | scalar | *Visual | NONE | NONE | --- |
| Appearance | scalar | *Visual | NORML | NORML | --- |
| Odor | scalar | *Visual | NORML | NORML | --- |
| Emulsified Water | scalar | *Visual | >0.2 | NEG | --- |
| Free Water | scalar | *Visual | | NEG | --- |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| Visc @ 100°C | cSt | ASTM D445 | 15 | 13.7 | 13.8 |

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0704458 **Received** : 11 Oct 2022
Lab Number : 05663890 **Tested** : 12 Oct 2022
Unique Number : 10168459 **Diagnosed** : 12 Oct 2022 - Wes Davis
Test Package : CONST (Additional Tests: TBN)

BUCKNER - WILLIS
 18123 HWY 75 NORTH
 WILLIS, TX
 US 77378
 Contact: JOHN HAWKINS
 johnh@bucknercompanies.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)