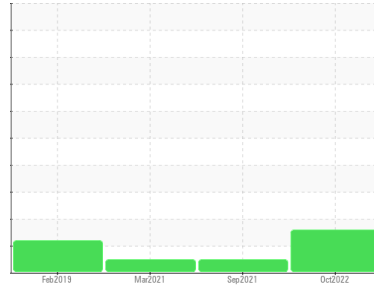




# PROBLEM SUMMARY

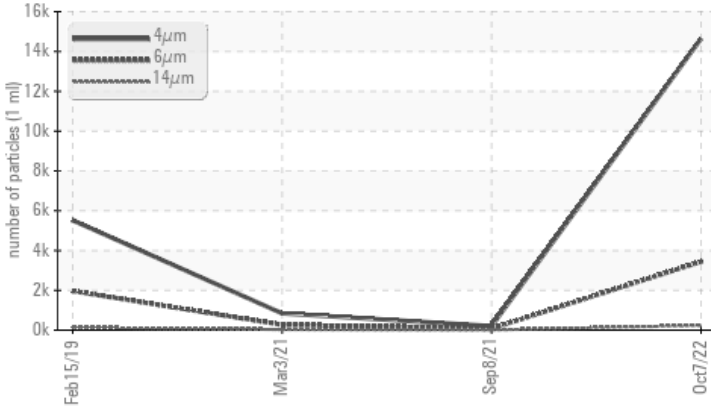
Sample Rating Trend



Machine Id  
**KAESER SK 15T 5636678 (S/N 1692)**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) M-460 (--- GAL)**

## COMPONENT CONDITION SUMMARY

▲ Particle Trend



## RECOMMENDATION

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	NORMAL	NORMAL
Particles >6µm	ASTM D7647	>1300	▲ 3439	73	268
Particles >14µm	ASTM D7647	>80	▲ 235	7	30
Particles >21µm	ASTM D7647	>20	▲ 71	3	9
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 21/19/15	13/10	15/12

Customer Id: CARSANCA  
 Sample No.: KCP49982  
 Lab Number: 05668205  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

## HISTORICAL DIAGNOSIS

### 08 Sep 2021 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 03 Mar 2021 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 15 Feb 2019 Diag: Don Baldrige

ISO



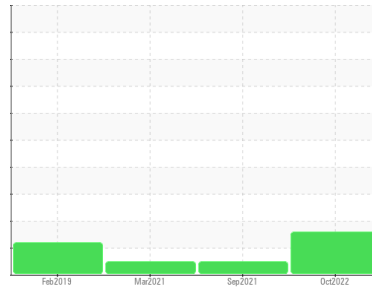
Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



# OIL ANALYSIS REPORT

## Sample Rating Trend



ISO



Machine Id  
**KAESER SK 15T 5636678 (S/N 1692)**

Component  
**Compressor**

Fluid  
**KAESER SIGMA (OEM) M-460 (--- GAL)**

### DIAGNOSIS

#### ▲ Recommendation

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### ▲ Contamination

There is a high amount of particulates present in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>KCP49982</b>	KCP37970	KCP27074
Sample Date	Client Info			<b>07 Oct 2022</b>	08 Sep 2021	03 Mar 2021
Machine Age	hrs	Client Info		<b>19708</b>	14777	11827
Oil Age	hrs	Client Info		<b>4931</b>	3000	3706
Oil Changed	Client Info			<b>Changed</b>	Changed	Changed
Sample Status				<b>ABNORMAL</b>	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	>3	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	<1	0
Aluminum	ppm	ASTM D5185m	>10	<b>0</b>	4	0
Lead	ppm	ASTM D5185m	>10	<b>0</b>	<1	0
Copper	ppm	ASTM D5185m	>50	<b>2</b>	1	1
Tin	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	0
Antimony	ppm	ASTM D5185m		<b>---</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	<b>0</b>	1	<1
Barium	ppm	ASTM D5185m	90	<b>0</b>	14	0
Molybdenum	ppm	ASTM D5185m	0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185m	100	<b>39</b>	54	56
Calcium	ppm	ASTM D5185m	0	<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m	0	<b>11</b>	6	2
Zinc	ppm	ASTM D5185m	0	<b>&lt;1</b>	0	0
Sulfur	ppm	ASTM D5185m	23500	<b>22817</b>	16274	18122

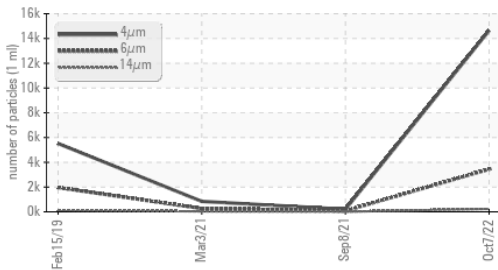
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>8</b>	3	3
Sodium	ppm	ASTM D5185m		<b>8</b>	7	11
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	<1	<1
Water	%	ASTM D6304	>0.05	<b>0.012</b>	0.022	0.017
ppm Water	ppm	ASTM D6304	>500	<b>123.9</b>	221.0	178.2

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>14643</b>	204	842
Particles >6µm		ASTM D7647	>1300	▲ <b>3439</b>	73	268
Particles >14µm		ASTM D7647	>80	▲ <b>235</b>	7	30
Particles >21µm		ASTM D7647	>20	▲ <b>71</b>	3	9
Particles >38µm		ASTM D7647	>4	<b>4</b>	0	0
Particles >71µm		ASTM D7647	>3	<b>1</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ <b>21/19/15</b>	13/10	15/12

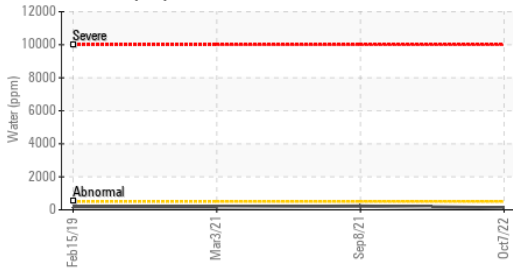
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	<b>0.39</b>	0.374	0.363

# OIL ANALYSIS REPORT

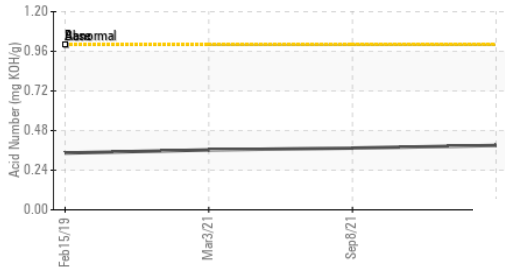
## ▲ Particle Trend



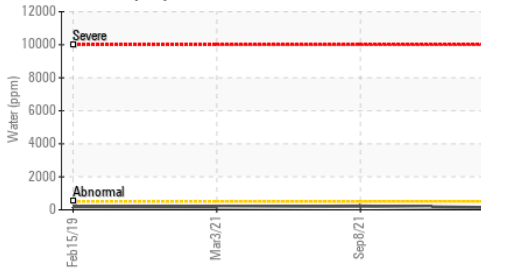
## Water (KF)



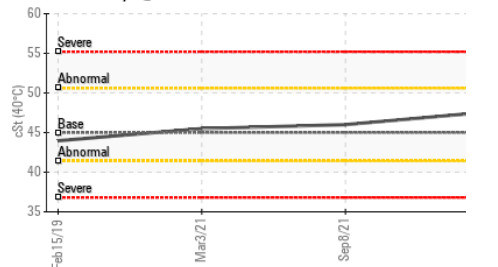
## Acid Number



## Water (KF)



## Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>LIGHT</b>	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML
Emulsified Water	scalar	*Visual	>0.05	<b>NEG</b>	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG

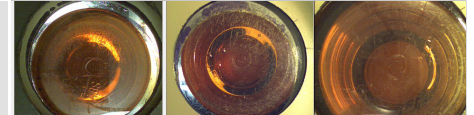
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	<b>47.6</b>	46.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

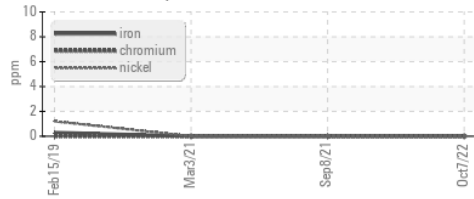


Bottom

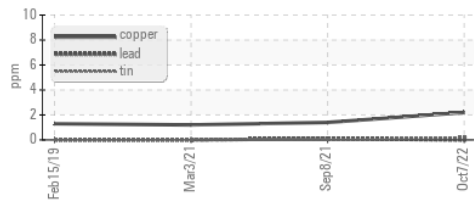


## GRAPHS

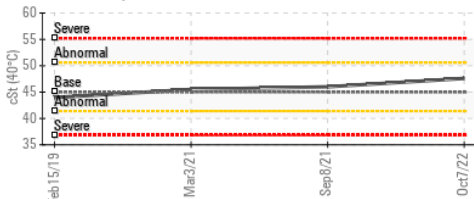
### Ferrous Alloys



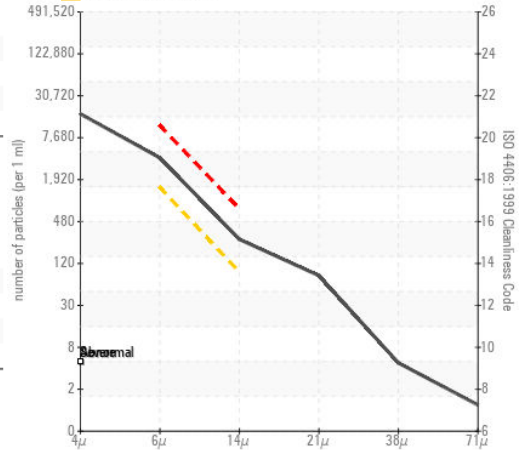
### Non-ferrous Metals



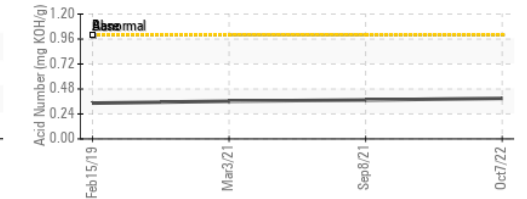
### Viscosity @ 40°C



### ▲ Particle Count



### Acid Number



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KCP49982 **Received** : 17 Oct 2022  
**Lab Number** : 05668205 **Diagnosed** : 18 Oct 2022  
**Unique Number** : 10177775 **Diagnostician** : Don Baldrige

**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

**CARMAX 06077**

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 SANTA ROSA, CA  
 US 95407

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 F: