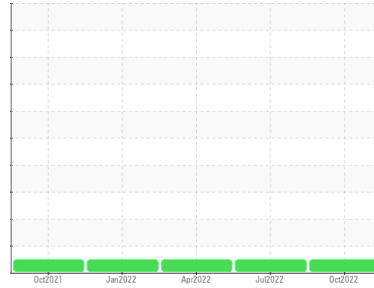




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
EXTRUDER-050

Component
Gearbox

Fluid
SHELL MORLINA S4 B 320 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

Confirm oil type. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0578116	WC0662926	WC0628066
Sample Date	Client Info			11 Oct 2022	05 Jul 2022	14 Apr 2022
Machine Age	mths	Client Info		0	0	0
Oil Age	mths	Client Info		0	0	0
Oil Changed	Client Info			Not Changed	Not Changed	N/A
Sample Status				NORMAL	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.2	NEG	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	2	2	2
Chromium	ppm	ASTM D5185m	>15	0	0	0
Nickel	ppm	ASTM D5185m	>15	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	<1	<1
Aluminum	ppm	ASTM D5185m	>25	0	1	0
Lead	ppm	ASTM D5185m	>100	0	<1	<1
Copper	ppm	ASTM D5185m	>200	38	40	57
Tin	ppm	ASTM D5185m	>25	0	<1	0
Antimony	ppm	ASTM D5185m		---	---	---
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	<1	0

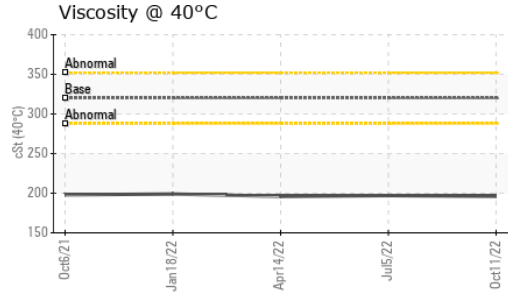
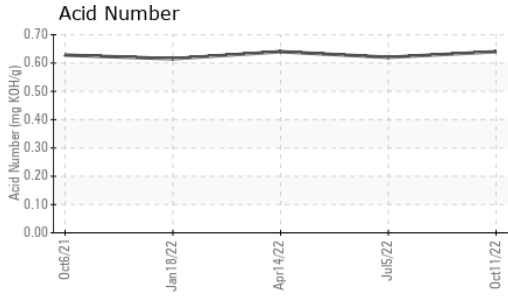
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	1	1
Barium	ppm	ASTM D5185m		0	2	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	0	<1
Magnesium	ppm	ASTM D5185m		0	0	0
Calcium	ppm	ASTM D5185m		0	<1	1
Phosphorus	ppm	ASTM D5185m		280	255	304
Zinc	ppm	ASTM D5185m		31	31	33
Sulfur	ppm	ASTM D5185m		2085	1857	1578

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	7	3	2
Sodium	ppm	ASTM D5185m		<1	<1	1
Potassium	ppm	ASTM D5185m	>20	0	0	0

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.64	0.62	0.64



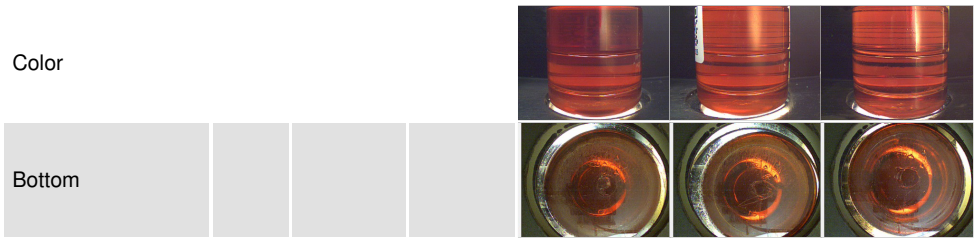
OIL ANALYSIS REPORT



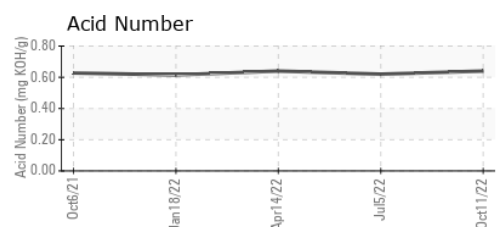
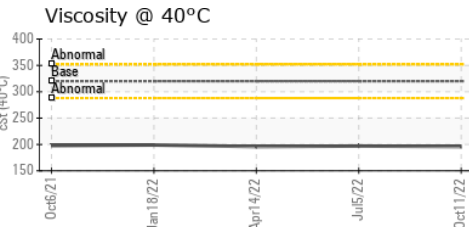
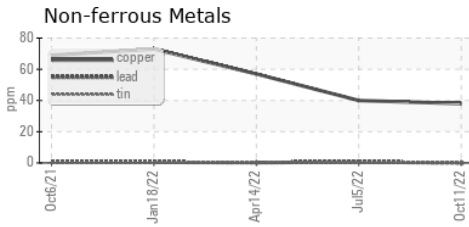
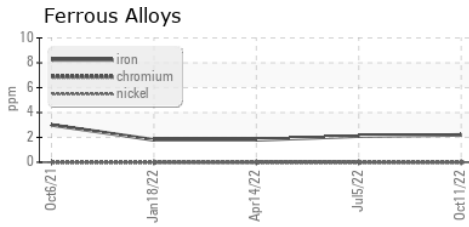
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 320	196	197	196

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0578116 **Received** : 17 Oct 2022
Lab Number : **05668290** **Diagnosed** : 18 Oct 2022
Unique Number : 10177860 **Diagnostician** : Don Baldrige
Test Package : IND 2

PRINSCO - PRINSBURG
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 PRINSBURG, MN
 US 56281
 Contact: KYLE SPORTEL
 kyles@prinsco.com
 T: (320)978-4116
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)