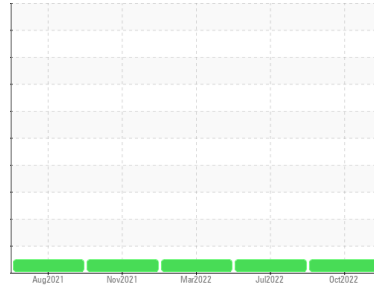




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
Separation
 Machine Id
2592-A S-Line crystalizer gearbox
 Component
Agitator Gearbox
 Fluid
Mobilgear 629 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0724709	WC0681497	WC0670724
Sample Date	Client Info		13 Oct 2022	18 Jul 2022	11 Mar 2022
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >150	0	1	1
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >10	0	0	1
Titanium	ppm	ASTM D5185m	<1	0	0
Silver	ppm	ASTM D5185m	0	0	<1
Aluminum	ppm	ASTM D5185m >25	3	0	<1
Lead	ppm	ASTM D5185m >100	3	0	<1
Copper	ppm	ASTM D5185m >50	0	0	0
Tin	ppm	ASTM D5185m >10	<1	0	<1
Antimony	ppm	ASTM D5185m	---	---	---
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	13	24	21
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	1	<1	<1
Magnesium	ppm	ASTM D5185m	5	0	0
Calcium	ppm	ASTM D5185m	0	0	0
Phosphorus	ppm	ASTM D5185m	361	330	354
Zinc	ppm	ASTM D5185m	0	0	0
Sulfur	ppm	ASTM D5185m	14629	13588	10886

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<1	<1	<1
Sodium	ppm	ASTM D5185m	<1	0	2
Potassium	ppm	ASTM D5185m >20	3	<1	<1
Water	%	ASTM D6304 >0.1	0.009	0.009	0.009
ppm Water	ppm	ASTM D6304 >1000	99.9	96.6	99.4

FLUID CLEANLINESS

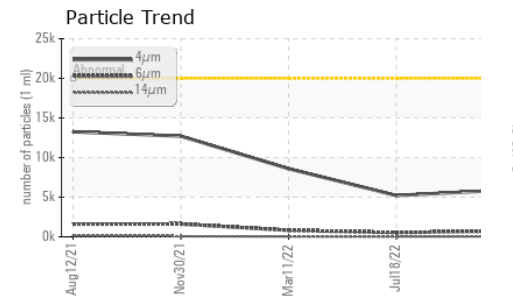
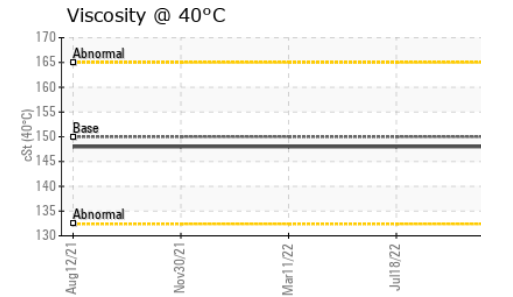
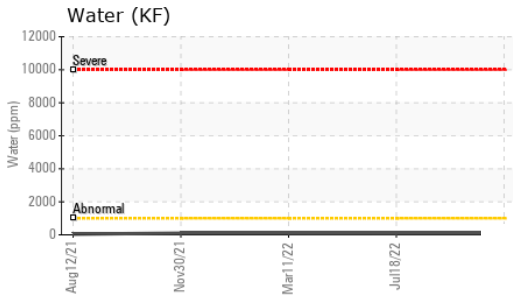
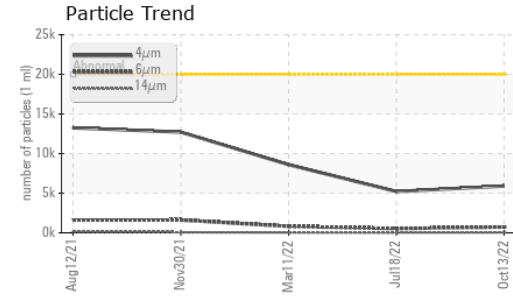
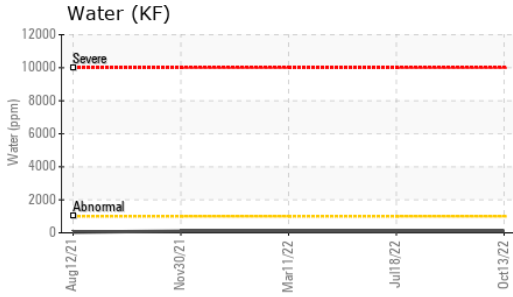
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	5900	5215	8601
Particles >6µm	ASTM D7647	>5000	729	523	824
Particles >14µm	ASTM D7647	>640	34	21	35
Particles >21µm	ASTM D7647	>160	7	4	11
Particles >38µm	ASTM D7647	>40	1	1	0
Particles >71µm	ASTM D7647	>10	0	0	0
Oil Cleanliness	ISO 4406 (c)	>21/19/16	20/17/12	20/16/12	20/17/12

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.81	0.75	0.83



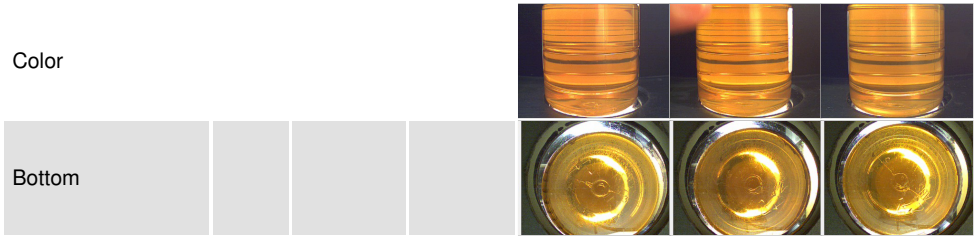
OIL ANALYSIS REPORT



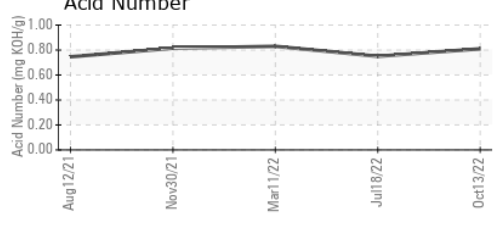
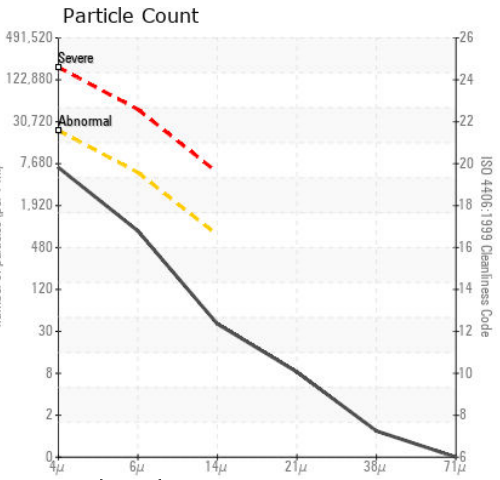
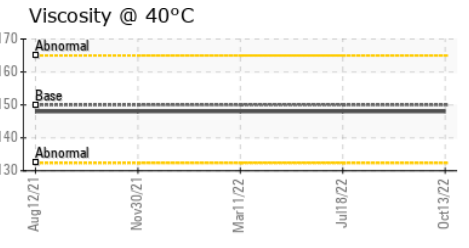
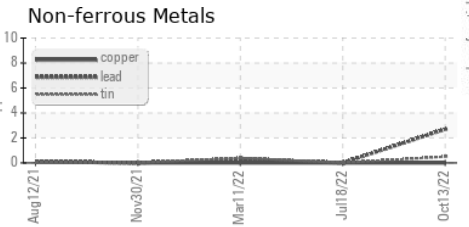
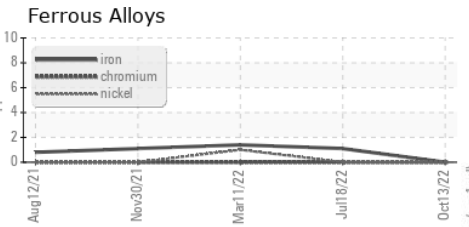
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	150	148	148

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : WC0724709 Recieved : 18 Oct 2022
 Lab Number : 05669999 Diagnosed : 20 Oct 2022
 Unique Number : 10179569 Diagnostician : Jonathan Hester
 Test Package : IND 2 (Additional Tests: KF, PrtCount)

AJINOMOTO USA
 4020 AJINOMOTO DRIVE
 RALEIGH, NC
 US 27610
 Contact: Michael Thompson
 thompsonm@ajiusa.com
 T: (919)723-2142
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)