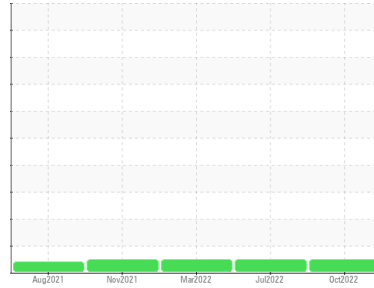




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**Separation**  
 Machine Id  
**2592-B S-Line Crystalizer Gearbox**  
 Component  
**Agitator Gearbox**  
 Fluid  
**Mobilgear 629 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>WC0724721</b>	WC0687527	WC0670726
Sample Date	Client Info	<b>13 Oct 2022</b>	18 Jul 2022	11 Mar 2022
Machine Age	hrs Client Info	<b>0</b>	0	0
Oil Age	hrs Client Info	<b>0</b>	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm ASTM D5185m >150	<b>0</b>	1	1
Chromium	ppm ASTM D5185m >10	<b>0</b>	0	0
Nickel	ppm ASTM D5185m >10	<b>0</b>	0	1
Titanium	ppm ASTM D5185m	<b>&lt;1</b>	0	0
Silver	ppm ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm ASTM D5185m >25	<b>&lt;1</b>	0	<1
Lead	ppm ASTM D5185m >100	<b>2</b>	0	<1
Copper	ppm ASTM D5185m >50	<b>0</b>	0	0
Tin	ppm ASTM D5185m >10	<b>&lt;1</b>	0	<1
Antimony	ppm ASTM D5185m	<b>---</b>	---	---
Vanadium	ppm ASTM D5185m	<b>&lt;1</b>	0	0
Cadmium	ppm ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185m	<b>18</b>	27	25
Barium	ppm ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm ASTM D5185m	<b>0</b>	0	0
Manganese	ppm ASTM D5185m	<b>&lt;1</b>	0	0
Magnesium	ppm ASTM D5185m	<b>5</b>	0	0
Calcium	ppm ASTM D5185m	<b>0</b>	0	0
Phosphorus	ppm ASTM D5185m	<b>359</b>	316	342
Zinc	ppm ASTM D5185m	<b>0</b>	0	0
Sulfur	ppm ASTM D5185m	<b>18758</b>	16729	13429

## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185m >50	<b>&lt;1</b>	<1	<1
Sodium	ppm ASTM D5185m	<b>1</b>	0	2
Potassium	ppm ASTM D5185m >20	<b>3</b>	<1	2
Water	% ASTM D6304 >0.1	<b>0.007</b>	0.011	0.012
ppm Water	ppm ASTM D6304 >1000	<b>77.8</b>	116.8	120.7

## FLUID CLEANLINESS

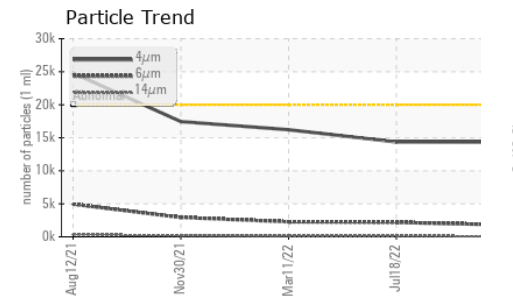
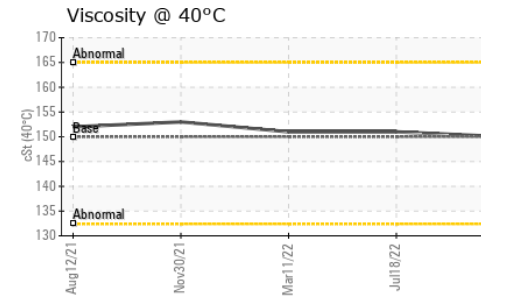
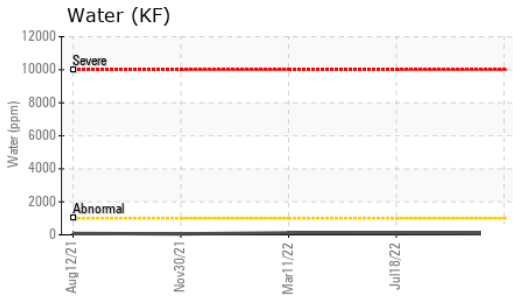
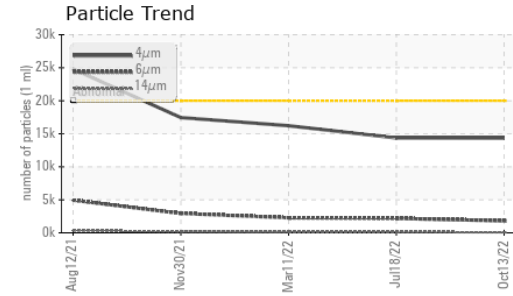
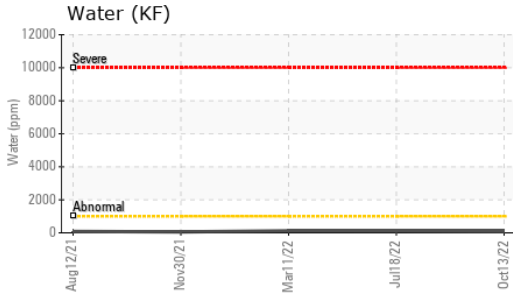
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >20000	<b>14323</b>	14358	16217
Particles >6µm	ASTM D7647 >5000	<b>1823</b>	2181	2265
Particles >14µm	ASTM D7647 >640	<b>79</b>	100	102
Particles >21µm	ASTM D7647 >160	<b>14</b>	16	19
Particles >38µm	ASTM D7647 >40	<b>0</b>	3	0
Particles >71µm	ASTM D7647 >10	<b>0</b>	2	0
Oil Cleanliness	ISO 4406 (c) >21/19/16	<b>21/18/13</b>	21/18/14	21/18/14

## FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g ASTM D8045	<b>0.89</b>	0.79	0.86



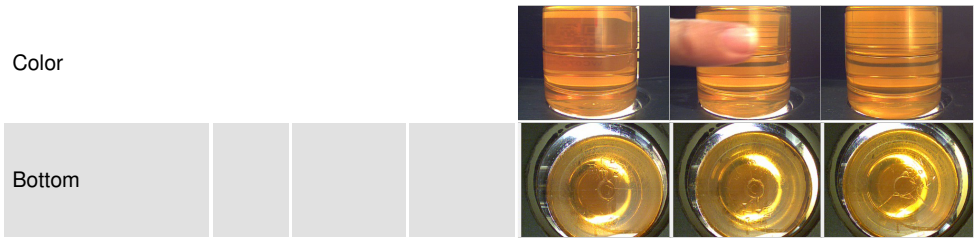
# OIL ANALYSIS REPORT



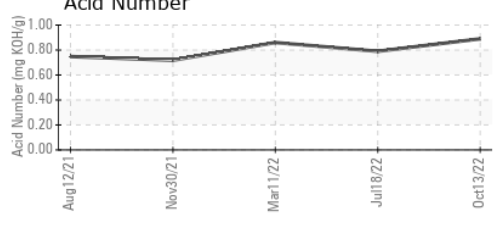
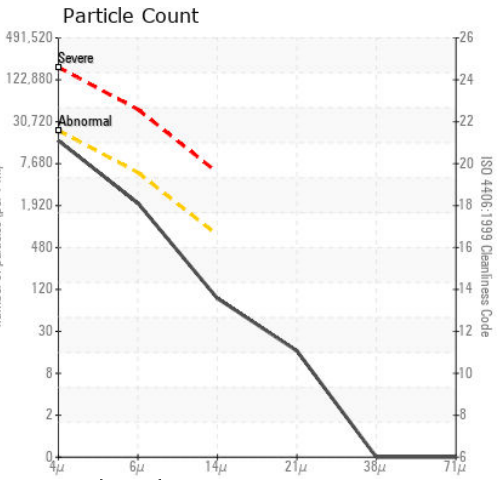
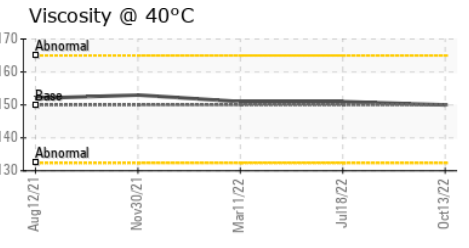
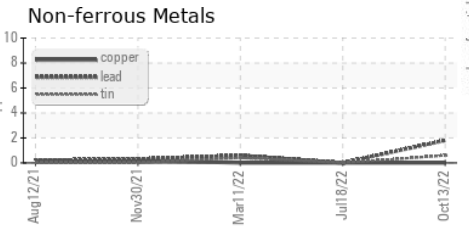
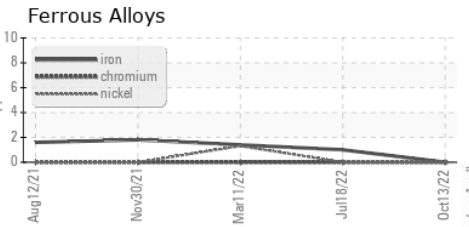
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	150	151	151

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0724721 **Received** : 18 Oct 2022  
**Lab Number** : 05670004 **Diagnosed** : 20 Oct 2022  
**Unique Number** : 10179574 **Diagnostician** : Jonathan Hester  
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

**AJINOMOTO USA**  
 4020 AJINOMOTO DRIVE  
 RALEIGH, NC  
 US 27610  
 Contact: Michael Thompson  
 thompsonm@ajiusa.com  
 T: (919)723-2142  
 F:

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)