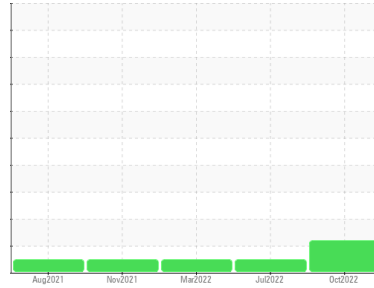




# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area  
**Separation**  
 Machine Id  
**2307 Evap Agitator Gearbox**  
 Component  
**Agitator Gearbox**  
 Fluid  
**Mobilgear 629 (--- GAL)**

## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0724713</b>	WC0687528	WC0670727
Sample Date	Client Info		<b>13 Oct 2022</b>	18 Jul 2022	11 Mar 2022
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ABNORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >150	<b>8</b>	3	3
Chromium	ppm	ASTM D5185m >10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >10	<b>0</b>	0	1
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	<1	0
Aluminum	ppm	ASTM D5185m >25	<b>&lt;1</b>	0	<1
Lead	ppm	ASTM D5185m >100	<b>3</b>	0	<1
Copper	ppm	ASTM D5185m >50	<b>0</b>	0	0
Tin	ppm	ASTM D5185m >10	<b>&lt;1</b>	0	<1
Antimony	ppm	ASTM D5185m	<b>---</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	21	21
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>2</b>	0	0
Manganese	ppm	ASTM D5185m	<b>1</b>	0	0
Magnesium	ppm	ASTM D5185m	<b>8</b>	<1	0
Calcium	ppm	ASTM D5185m	<b>0</b>	2	0
Phosphorus	ppm	ASTM D5185m	<b>342</b>	327	342
Zinc	ppm	ASTM D5185m	<b>7</b>	7	0
Sulfur	ppm	ASTM D5185m	<b>17339</b>	16657	13274

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<b>1</b>	<1	<1
Sodium	ppm	ASTM D5185m	<b>4</b>	<1	2
Potassium	ppm	ASTM D5185m >20	<b>3</b>	4	6
Water	%	ASTM D6304 >0.1	<b>0.009</b>	0.013	0.010
ppm Water	ppm	ASTM D6304 >1000	<b>93.6</b>	130.7	104.4

## FLUID CLEANLINESS

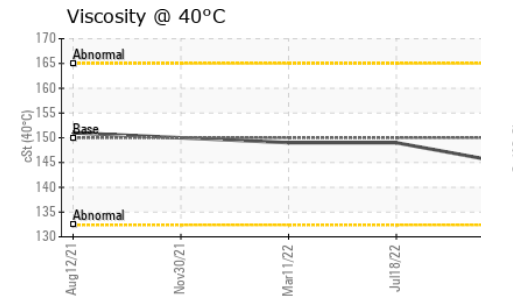
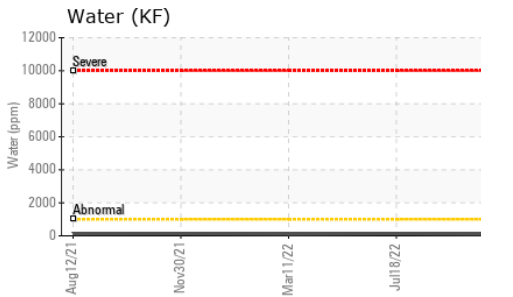
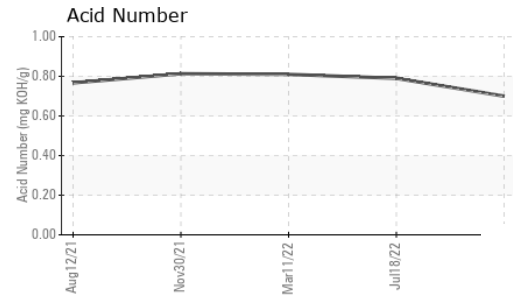
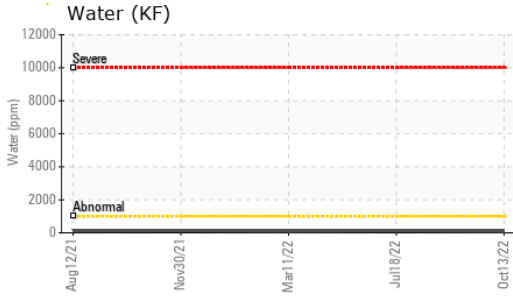
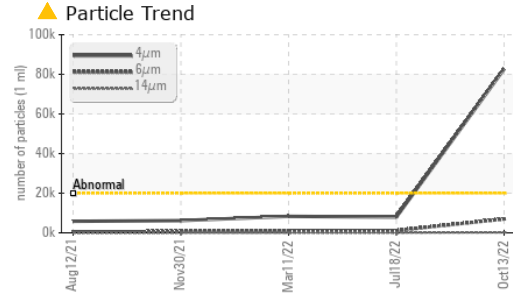
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	<b>▲ 82701</b>	7960	8316
Particles >6µm	ASTM D7647	>5000	<b>▲ 6997</b>	1148	1107
Particles >14µm	ASTM D7647	>640	<b>206</b>	56	72
Particles >21µm	ASTM D7647	>160	<b>41</b>	10	17
Particles >38µm	ASTM D7647	>40	<b>2</b>	1	0
Particles >71µm	ASTM D7647	>10	<b>1</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>21/19/16	<b>▲ 24/20/15</b>	20/17/13	20/17/13

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.70</b>	0.79	0.81



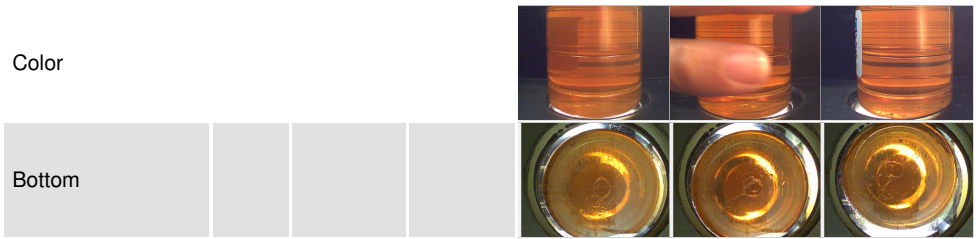
# OIL ANALYSIS REPORT



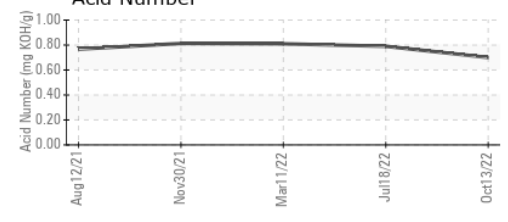
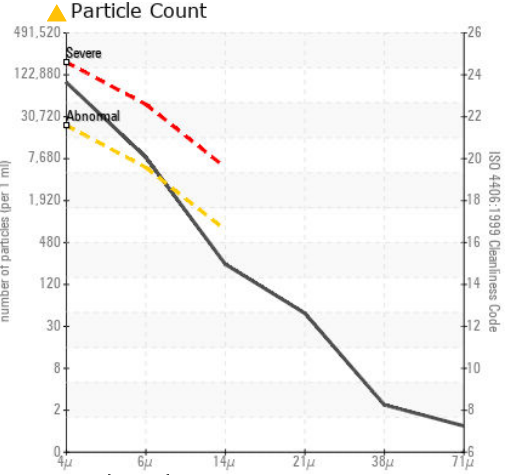
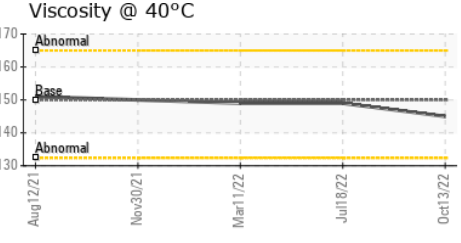
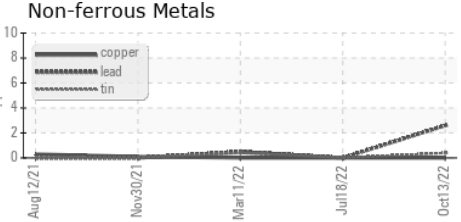
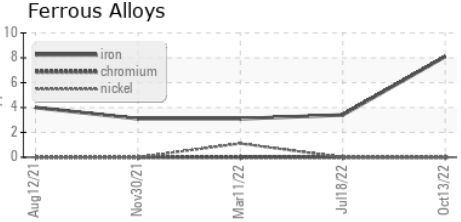
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	150	149	149

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0724713 **Received** : 18 Oct 2022  
**Lab Number** : 05670007 **Diagnosed** : 20 Oct 2022  
**Unique Number** : 10179577 **Diagnostician** : Jonathan Hester  
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

**AJINOMOTO USA**  
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 RALEIGH, NC  
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 T: (919)723-2142  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)