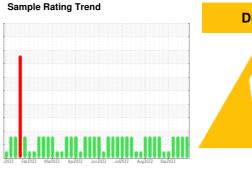


OIL ANALYSIS REPORT







DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor. (Customer Sample Comment: Total oil added 137 gal)

Wear

All component wear rates are normal.

Contamination

Fuel content negligible. Elemental level of silicon (Si) above normal.

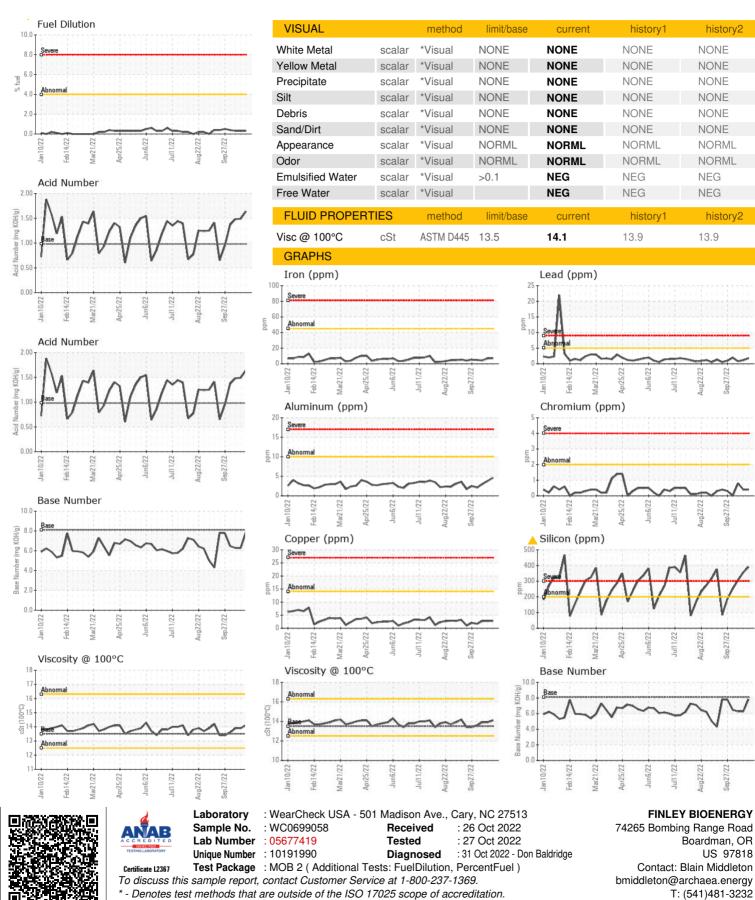
Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sample Number Client Info WC0699058 WC0699052 WC0699048 Sample Date Client Info 24 Oct 2022 17 Oct 2022 11 Oct 2022 Machine Age hrs Client Info 118190 118022 117880 Oil Age hrs Client Info 924 756 640 Oil Changed Client Info N/A N/A Not Changd Sample Status BRORMAL ABNORMAL ABNORMAL <t< th=""><th>HON CG 40 (145</th><th>, GAL)</th><th>12022 Feb20.</th><th>SE INIBIEUEE PAPIEUEE</th><th></th><th></th><th></th></t<>	HON CG 40 (145	, GAL)	12022 Feb20.	SE INIBIEUEE PAPIEUEE			
Sample Date Client Info 24 Oct 2022 17 Oct 2022 11 Oct 2022 12 Oct 2022	SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Machine Age hrs Client Info 118190 118022 117880 Oil Age hrs Client Info 924 756 640 Oil Changed Client Info N/A N/A N/A N/A N/A ABNORMAL ABNORM	Sample Number		Client Info		WC0699058	WC0699052	WC0699048
Oil Age hrs Client Info 924 756 640 Oil Changed Client Info N/A N/A N/A NIC Changd Sample Status Discover ABNORMAL ABNORMAL ABNORMAL ABNORMAL CONTAMINATION method limit/base current history1 history2 Water WC Method NEG NEG NEG NEG Wear METALS method limit/base current history1 history2 Iron ppm ASTM D5185m >45 7 7 4 Chromium ppm ASTM D5185m >2 <1 <1 <1 Nickel ppm ASTM D5185m >2 0 0 <1 <1 Silver ppm ASTM D5185m >10 5 4 3 Silver ppm ASTM D5185m >5 2 1 <1 <1 <1 <1 <1 <1 <1 <1	Sample Date		Client Info		24 Oct 2022	17 Oct 2022	11 Oct 2022
Oil Changed Sample Status	•	hrs	Client Info		118190	118022	117880
Oil Changed Client Info	Oil Age	hrs	Client Info		924	756	640
ABNORMAL ABNORMAL ABNORMAL ABNORMAL ABNORMAL CONTAMINATION method limit/base current history1 history2	-		Client Info		N/A	N/A	Not Changd
Water WC Method >0.1 NEG NEG NEG NEG Glycol WC Method NEG NEG NEG NEG WEAR METALS method limit/base current history1 history2 Iron ppm ASTM D5185m >45 7 7 4 Chromium ppm ASTM D5185m >2 <1 <1 <1 Nickel ppm ASTM D5185m >2 0 0 <1 Silver ppm ASTM D5185m 0 0 0 <1 Silver ppm ASTM D5185m >10 5 4 3 Aluminum ppm ASTM D5185m >10 5 4 3 Lead ppm ASTM D5185m >14 3 3 3 Copper ppm ASTM D5185m >13 7 6 6 6 Copper ppm ASTM D5185m 0 0 <1	-				ABNORMAL	ABNORMAL	ABNORMAL
Glycol WC Method NEG NEG NEG WEAR METALS method limit/base current history1 history2 Iron ppm ASTM D5185m >45 7 7 4 Chromium ppm ASTM D5185m >2 <1	CONTAMINATION	١	method	limit/base	current	history1	history2
WEAR METALS method limit/base current history1 history2 Iron ppm ASTM D5185m >45 7 7 4 Chromium ppm ASTM D5185m >2 -1 <1	Water		WC Method	>0.1	NEG	NEG	NEG
Iron	Glycol		WC Method		NEG	NEG	NEG
Chromium ppm ASTM D5185m >2 <1 <1 <1 Nickel ppm ASTM D5185m >2 0 0 <1	WEAR METALS		method	limit/base	current	history1	history2
Nickel	Iron	ppm	ASTM D5185m	>45	7	7	4
Description	Chromium	ppm	ASTM D5185m	>2	<1	<1	<1
Silver	Nickel	ppm	ASTM D5185m	>2	0	0	<1
Aluminum ppm ASTM D5185m >10 5 4 3 Lead ppm ASTM D5185m >5 2 1 <1	Titanium	ppm	ASTM D5185m		0	0	<1
Aluminum ppm ASTM D5185m >10 5 4 3 Lead ppm ASTM D5185m >5 2 1 <1	Silver	ppm	ASTM D5185m		0	0	0
Lead ppm ASTM D5185m >5 2 1 <1 Copper ppm ASTM D5185m >14 3 3 3 Tin ppm ASTM D5185m >13 7 6 6 Vanadium ppm ASTM D5185m 0 0 0 <1 Cadmium ppm ASTM D5185m 0 0 <1 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185m 0 0 <1 0 Barium ppm ASTM D5185m 1 0 0 0 Barium ppm ASTM D5185m 2 2 1 1 Magnesium ppm ASTM D5185m 2 2 1 1 Magnesium ppm ASTM D5185m 292 307 298 300 Zinc ppm ASTM D5185m 292 307 298 30	Aluminum		ASTM D5185m	>10	5	4	3
Copper ppm ASTM D5185m >14 3 3 3 Tin ppm ASTM D5185m >13 7 6 6 Vanadium ppm ASTM D5185m 0 0 <1	Lead		ASTM D5185m	>5		1	<1
Tin	Copper		ASTM D5185m	>14	3	3	3
Vanadium ppm ASTM D5185m 0 0 <1 Cadmium ppm ASTM D5185m 0 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185m 0 0 <1 0 Barium ppm ASTM D5185m 1 0 0 0 Molybdenum ppm ASTM D5185m 1 0 0 0 Manganese ppm ASTM D5185m 2 2 1 1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <th< td=""><td>• •</td><td></td><td></td><td></td><td></td><td></td><td></td></th<>	• •						
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Boron					-		
Barium ppm ASTM D5185m 1 0 0 0 Molybdenum ppm ASTM D5185m 2 2 1 1 Manganese ppm ASTM D5185m 1 <1	ADDITIVES		method	limit/base	current	history1	history2
Molybdenum ppm ASTM D5185m 2 2 1 1 Manganese ppm ASTM D5185m 1 <1 <1 <1 Magnesium ppm ASTM D5185m 9 20 14 20 Calcium ppm ASTM D5185m 2712 3309 3210 3204 Phosphorus ppm ASTM D5185m 292 307 298 300 Zinc ppm ASTM D5185m 292 307 298 300 Zinc ppm ASTM D5185m 292 379 396 375 Sulfur ppm ASTM D5185m 2575 4184 4694 4057 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >200 390 356 306 Sodium ppm ASTM D5185m >20 0 2 0 Fuel % ASTM D5185m >20 <td>Boron</td> <td>ppm</td> <td>ASTM D5185m</td> <td>0</td> <td>0</td> <td><1</td> <td>0</td>	Boron	ppm	ASTM D5185m	0	0	<1	0
Molybdenum ppm ASTM D5185m 2 2 1 1 Manganese ppm ASTM D5185m 1 <1 <1 <1 Magnesium ppm ASTM D5185m 9 20 14 20 Calcium ppm ASTM D5185m 2712 3309 3210 3204 Phosphorus ppm ASTM D5185m 292 307 298 300 Zinc ppm ASTM D5185m 292 307 298 300 Zinc ppm ASTM D5185m 292 379 396 375 Sulfur ppm ASTM D5185m 2575 4184 4694 4057 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >200 390 356 306 Sodium ppm ASTM D5185m >20 0 2 0 Fuel % ASTM D5185m >20 <td>Barium</td> <td>ppm</td> <td>ASTM D5185m</td> <td>1</td> <td>0</td> <td>0</td> <td>0</td>	Barium	ppm	ASTM D5185m	1	0	0	0
Manganese ppm ASTM D5185m 1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <21 <1 <1 <21 <21 <21 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20 <20	Molybdenum	ppm		2	2	1	1
Magnesium ppm ASTM D5185m 9 20 14 20 Calcium ppm ASTM D5185m 2712 3309 3210 3204 Phosphorus ppm ASTM D5185m 292 307 298 300 Zinc ppm ASTM D5185m 292 379 396 375 Sulfur ppm ASTM D5185m 2575 4184 4694 4057 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >200 390 356 306 Sodium ppm ASTM D5185m >20 0 2 0 Fuel % ASTM D5185m >20 0 2 0 Fuel % ASTM D5185m >20 0 2 0 Fuel % ASTM D5185m >20 0 2 0 Soot % *ASTM D7844 0.1 0.1 0.1<	Manganese	ppm	ASTM D5185m	1	<1	<1	<1
Calcium ppm ASTM D5185m 2712 3309 3210 3204 Phosphorus ppm ASTM D5185m 292 307 298 300 Zinc ppm ASTM D5185m 342 379 396 375 Sulfur ppm ASTM D5185m 2575 4184 4694 4057 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >200 390 356 306 Sodium ppm ASTM D5185m >20 0 0 <1	-	ppm		9	20	14	20
Phosphorus ppm ASTM D5185m 292 307 298 300 Zinc ppm ASTM D5185m 342 379 396 375 Sulfur ppm ASTM D5185m 2575 4184 4694 4057 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >200 390 356 306 Sodium ppm ASTM D5185m >20 0 0 <1 Potassium ppm ASTM D5185m >20 0 2 0 Fuel % ASTM D5185m >20 0.3 0.3 0.3 INFRA-RED method limit/base current hist	Calcium		ASTM D5185m	2712	3309	3210	3204
Zinc ppm ASTM D5185m 342 379 396 375 Sulfur ppm ASTM D5185m 2575 4184 4694 4057 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >200 390 356 306 Sodium ppm ASTM D5185m >20 0 0 <1				292		298	300
Sulfur ppm ASTM D5185m 2575 4184 4694 4057 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >200 390 356 306 Sodium ppm ASTM D5185m 0 0 <1				342			
Silicon ppm ASTM D5185m >200 ▲ 390 ▲ 356 ▲ 306 Sodium ppm ASTM D5185m 0 0 <1 Potassium ppm ASTM D5185m >20 0 2 0 Fuel % ASTM D3524 >4.0 0.3 0.3 0.3 INFRA-RED method limit/base current history1 history2 Soot % % *ASTM D7844 0.1 0.1 0.1 0.1 Nitration Abs/cm *ASTM D7624 >20 7.5 7.2 6.9 Sulfation Abs/.1mm *ASTM D7415 >30 26.1 24.8 24.1 FLUID DEGRADATION method limit/base current history1 history2 Oxidation Abs/.1mm *ASTM D7414 >25 18.1 16.5 15.6 Acid Number (AN) mg KOH/g ASTM D8045 0.98 1.64 1.49 1.48				2575			
Sodium ppm ASTM D5185m 0 0 <1 Potassium ppm ASTM D5185m >20 0 2 0 Fuel % ASTM D3524 >4.0 0.3 0.3 0.3 INFRA-RED method limit/base current history1 history2 Soot % % *ASTM D7844 0.1 0.1 0.1 Nitration Abs/cm *ASTM D7624 >20 7.5 7.2 6.9 Sulfation Abs/.1mm *ASTM D7415 >30 26.1 24.8 24.1 FLUID DEGRADATION method limit/base current history1 history2 Oxidation Abs/.1mm *ASTM D7414 >25 18.1 16.5 15.6 Acid Number (AN) mg KOH/g ASTM D8045 0.98 1.64 1.49 1.48	CONTAMINANTS		method	limit/base	current	history1	history2
Potassium ppm ASTM D5185m >20 0 2 0 Fuel % ASTM D3524 >4.0 0.3 0.3 0.3 INFRA-RED method limit/base current history1 history2 Soot % *ASTM D7844 0.1 0.1 0.1 Nitration Abs/cm *ASTM D7624 >20 7.5 7.2 6.9 Sulfation Abs/.1mm *ASTM D7415 >30 26.1 24.8 24.1 FLUID DEGRADATION method limit/base current history1 history2 Oxidation Abs/.1mm *ASTM D7414 >25 18.1 16.5 15.6 Acid Number (AN) mg KOH/g ASTM D8045 0.98 1.64 1.49 1.48	Silicon	ppm	ACTM DE10Em				A 000
Fuel % ASTM D3524 >4.0 0.3 0.3 0.3 INFRA-RED method limit/base current history1 history2 Soot % % *ASTM D7844 0.1 0.1 0.1 Nitration Abs/cm *ASTM D7624 >20 7.5 7.2 6.9 Sulfation Abs/.1mm *ASTM D7415 >30 26.1 24.8 24.1 FLUID DEGRADATION method limit/base current history1 history2 Oxidation Abs/.1mm *ASTM D7414 >25 18.1 16.5 15.6 Acid Number (AN) mg KOH/g ASTM D8045 0.98 1.64 1.49 1.48			ASTIVI DOTOSITI	>200	4 390	<u> </u>	_ 306
INFRA-RED method limit/base current history1 history2 Soot % % *ASTM D7844 0.1 0.1 0.1 Nitration Abs/cm *ASTM D7624 >20 7.5 7.2 6.9 Sulfation Abs/.1mm *ASTM D7415 >30 26.1 24.8 24.1 FLUID DEGRADATION method limit/base current history1 history2 Oxidation Abs/.1mm *ASTM D7414 >25 18.1 16.5 15.6 Acid Number (AN) mg KOH/g ASTM D8045 0.98 1.64 1.49 1.48	Sodium			>200			
Soot % *ASTM D7844 0.1 0.1 0.1 Nitration Abs/cm *ASTM D7624 >20 7.5 7.2 6.9 Sulfation Abs/.1mm *ASTM D7415 >30 26.1 24.8 24.1 FLUID DEGRADATION method limit/base current history1 history2 Oxidation Abs/.1mm *ASTM D7414 >25 18.1 16.5 15.6 Acid Number (AN) mg KOH/g ASTM D8045 0.98 1.64 1.49 1.48		ppm	ASTM D5185m		0	0	<1
Nitration Abs/cm *ASTM D7624 >20 7.5 7.2 6.9 Sulfation Abs/.1mm *ASTM D7415 >30 26.1 24.8 24.1 FLUID DEGRADATION method limit/base current history1 history2 Oxidation Abs/.1mm *ASTM D7414 >25 18.1 16.5 15.6 Acid Number (AN) mg KOH/g ASTM D8045 0.98 1.64 1.49 1.48	Potassium	ppm ppm	ASTM D5185m ASTM D5185m	>20	0	0 2	<1 0
Sulfation Abs/.1mm *ASTM D7415 >30 26.1 24.8 24.1 FLUID DEGRADATION method limit/base current history1 history2 Oxidation Abs/.1mm *ASTM D7414 >25 18.1 16.5 15.6 Acid Number (AN) mg KOH/g ASTM D8045 0.98 1.64 1.49 1.48	Potassium Fuel	ppm ppm	ASTM D5185m ASTM D5185m ASTM D3524	>20 >4.0	0 0 0.3	0 2 0.3	<1 0
Sulfation Abs/.1mm *ASTM D7415 >30 26.1 24.8 24.1 FLUID DEGRADATION method limit/base current history1 history2 Oxidation Abs/.1mm *ASTM D7414 >25 18.1 16.5 15.6 Acid Number (AN) mg KOH/g ASTM D8045 0.98 1.64 1.49 1.48	Potassium Fuel INFRA-RED	ppm ppm %	ASTM D5185m ASTM D5185m ASTM D3524 method	>20 >4.0	0 0 0.3 current	0 2 0.3 history1	<1 0 0.3 history2
Oxidation Abs/.1mm *ASTM D7414 >25 18.1 16.5 15.6 Acid Number (AN) mg KOH/g ASTM D8045 0.98 1.64 1.49 1.48	Potassium Fuel INFRA-RED Soot %	ppm ppm %	ASTM D5185m ASTM D5185m ASTM D3524 method *ASTM D7844	>20 >4.0 limit/base	0 0 0.3 current	0 2 0.3 history1	<1 0 0.3 history2 0.1
Acid Number (AN) mg KOH/g ASTM D8045 0.98 1.64 1.49 1.48	Potassium Fuel INFRA-RED Soot % Nitration	ppm ppm % % Abs/cm	ASTM D5185m ASTM D5185m ASTM D3524 method *ASTM D7844 *ASTM D7624	>20 >4.0 limit/base	0 0 0.3 current 0.1 7.5	0 2 0.3 history1 0.1 7.2	<1 0 0.3 history2 0.1 6.9
Acid Number (AN) mg KOH/g ASTM D8045 0.98 1.64 1.49 1.48	Potassium Fuel INFRA-RED Soot % Nitration Sulfation	ppm ppm % % Abs/cm Abs/.1mm	ASTM D5185m ASTM D5185m ASTM D3524 method *ASTM D7844 *ASTM D7624 *ASTM D7415	>20 >4.0 limit/base >20 >30	0 0 0.3 current 0.1 7.5 26.1	0 2 0.3 history1 0.1 7.2 24.8	<1 0 0.3 history2 0.1 6.9
. ,	Potassium Fuel INFRA-RED Soot % Nitration Sulfation FLUID DEGRADA	ppm ppm % % Abs/cm Abs/.1mm	ASTM D5185m ASTM D5185m ASTM D3524 method *ASTM D7844 *ASTM D7624 *ASTM D7415 method	>20 >4.0 limit/base >20 >30 limit/base	0 0 0.3 current 0.1 7.5 26.1	0 2 0.3 history1 0.1 7.2 24.8 history1	<1 0 0.3 history2 0.1 6.9 24.1 history2
	Potassium Fuel INFRA-RED Soot % Nitration Sulfation FLUID DEGRADA Oxidation	ppm ppm % % Abs/cm Abs/.1mm	ASTM D5185m ASTM D5185m ASTM D3524 method *ASTM D7844 *ASTM D7624 *ASTM D7415 method *ASTM D7414	>20 >4.0 limit/base >20 >30 limit/base >25	0 0 0.3 current 0.1 7.5 26.1 current 18.1	0 2 0.3 history1 0.1 7.2 24.8 history1 16.5	<1 0 0.3 history2 0.1 6.9 24.1 history2 15.6



OIL ANALYSIS REPORT



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)