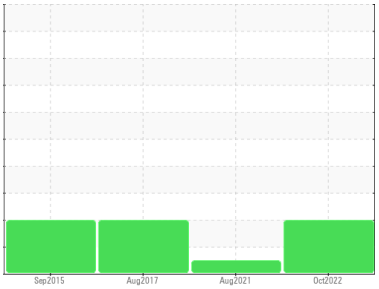
PROBLEM SUMMARY

Sample Rating Trend

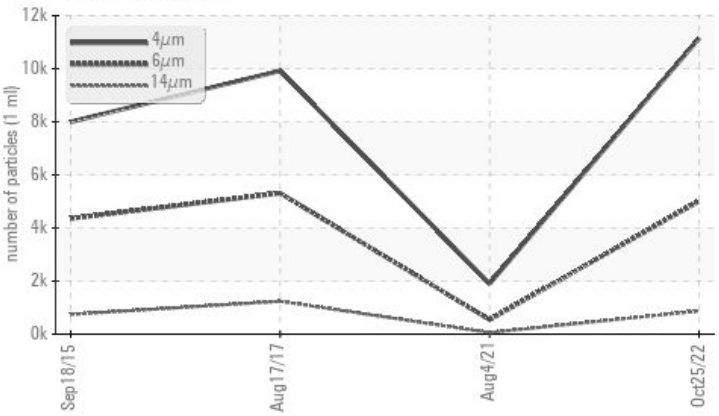


ISO

Machine Id
KAESER AS 25T 3478474 (S/N 1492)
Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY

Particle Trend



RECOMMENDATION

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	NORMAL	ABNORMAL
Particles >6µm		ASTM D7647	>1300	▲ **5006**	542	▲ 5313
Particles >14µm		ASTM D7647	>80	▲ **872**	57	▲ 1237
Particles >21µm		ASTM D7647	>20	▲ **186**	20	▲ 463
Particles >38µm		ASTM D7647	>4	▲ **7**	1	▲ 28
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ **21/20/17**	16/13	▲ 20/17

Customer Id: SOUBIRKC
Sample No.: KCP46776D
Lab Number: 05681190
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldridge +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

HISTORICAL DIAGNOSIS

04 Aug 2021 Diag: Don Baldridge

NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

17 Aug 2017 Diag: Don Baldridge

ISO

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

18 Sep 2015 Diag: Jonathan Hester

ISO

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

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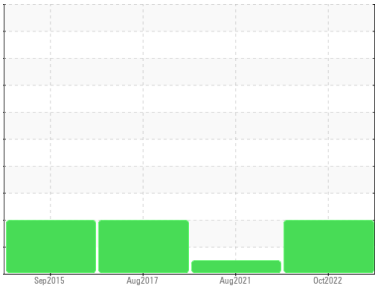
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
KAESER AS 25T 3478474 (S/N 1492)
Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

Recommendation
Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a high amount of particulates present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KCP46776D**	KCP37538	KCP01466
Sample Date		Client Info		**25 Oct 2022**	04 Aug 2021	17 Aug 2017
Machine Age	hrs	Client Info		**23942**	21555	14646
Oil Age	hrs	Client Info		**5000**	982	2000
Oil Changed		Client Info		**Changed**	Changed	Changed
Sample Status				**ABNORMAL**	NORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**0**	0	<1
Chromium	ppm	ASTM D5185m	>10	**<1**	0	0
Nickel	ppm	ASTM D5185m	>3	**<1**	0	<1
Titanium	ppm	ASTM D5185m	>3	**<1**	0	0
Silver	ppm	ASTM D5185m	>2	**<1**	<1	0
Aluminum	ppm	ASTM D5185m	>10	**0**	0	<1
Lead	ppm	ASTM D5185m	>10	**0**	<1	<1
Copper	ppm	ASTM D5185m	>50	**3**	2	7
Tin	ppm	ASTM D5185m	>10	**<1**	0	0
Antimony	ppm	ASTM D5185m		**---**	0	0
Vanadium	ppm	ASTM D5185m		**<1**	0	0
Cadmium	ppm	ASTM D5185m		**<1**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	**0**	0	<1
Barium	ppm	ASTM D5185m	90	**0**	1	0
Molybdenum	ppm	ASTM D5185m	0	**<1**	0	0
Manganese	ppm	ASTM D5185m		**1**	<1	0
Magnesium	ppm	ASTM D5185m	100	**41**	56	23
Calcium	ppm	ASTM D5185m	0	**0**	0	0
Phosphorus	ppm	ASTM D5185m	0	**<1**	3	2
Zinc	ppm	ASTM D5185m	0	**10**	2	28
Sulfur	ppm	ASTM D5185m	23500	**22403**	16182	19610

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**1**	<1	1
Sodium	ppm	ASTM D5185m		**11**	12	11
Potassium	ppm	ASTM D5185m	>20	**1**	3	8
Water	%	ASTM D6304	>0.05	**0.020**	0.024	0.013
ppm Water	ppm	ASTM D6304	>500	**204.4**	243.7	130

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**11147**	1901	9921
Particles >6µm		ASTM D7647	>1300	▲ **5006**	542	▲ 5313
Particles >14µm		ASTM D7647	>80	▲ **872**	57	▲ 1237
Particles >21µm		ASTM D7647	>20	▲ **186**	20	▲ 463
Particles >38µm		ASTM D7647	>4	▲ **7**	1	▲ 28
Particles >71µm		ASTM D7647	>3	**0**	0	▲ 4
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ **21/20/17**	16/13	▲ 20/17

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	**0.32**	0.357	0.308

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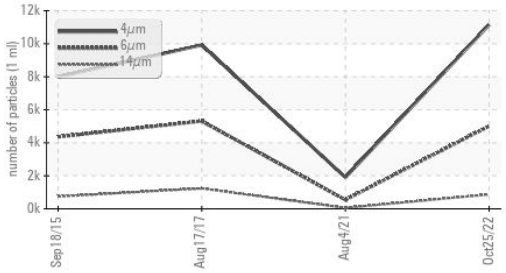
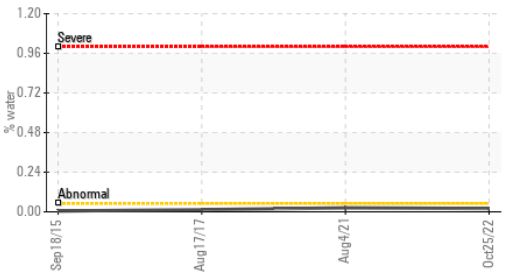
OIL ANALYSIS REPORT

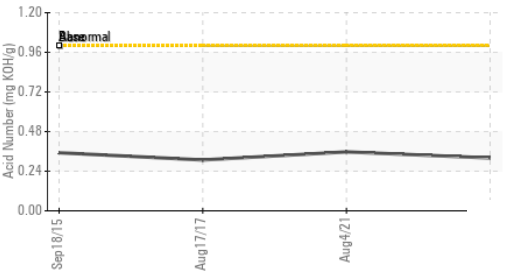
Particle Trend



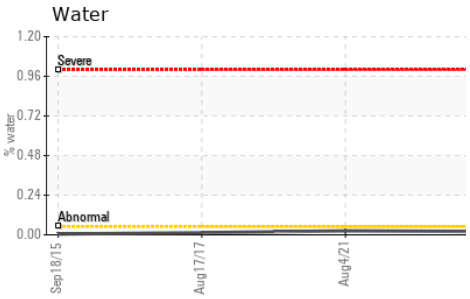
Water



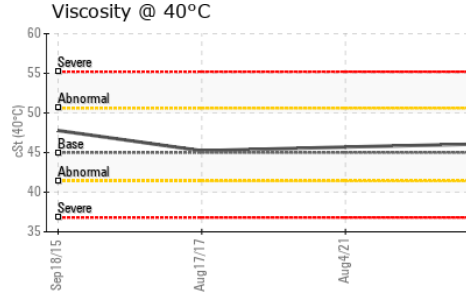
Acid Number



Water

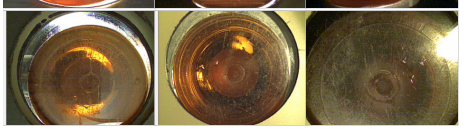


Viscosity @ 40°C



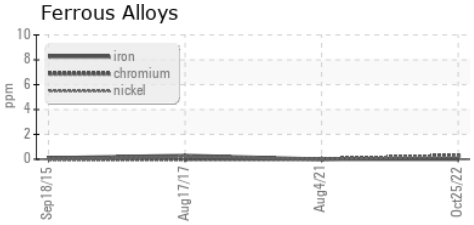
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**LIGHT**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	VLITE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	**46.1**	45.7	45.23

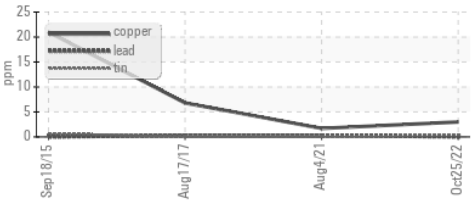
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

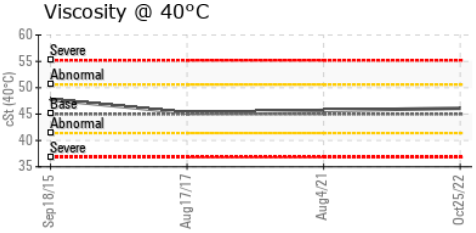
Ferrous Alloys



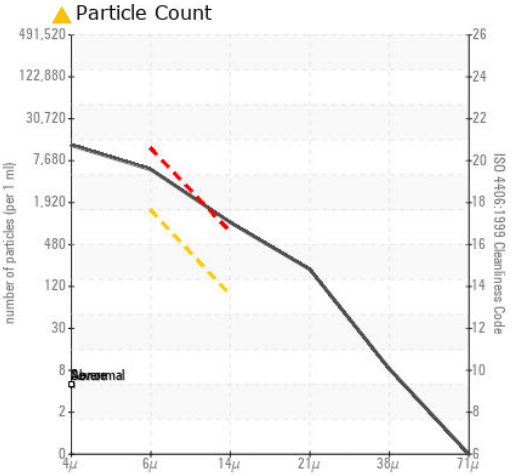
Non-ferrous Metals



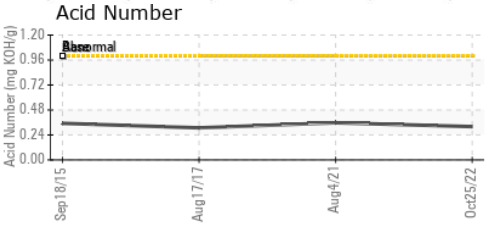
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCP46776D **Received** : 31 Oct 2022
Lab Number : 05681190 **Diagnosed** : 02 Nov 2022
Unique Number : 10195761 **Diagnostician** : Don Baldridge
Test Package : IND 2 (Additional Tests: KF, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

SOUTHLAND IDEALEASE OF ALABAMA
214 10TH ST S
BIRMINGHAM, AL
US 35233
Contact: P. UNDERWOOD
punderwood@southlandtrucks.com
T:
F: