

Sample Rating Trend



NORMAL

| SAMPLE INFORM   | ΜΑΤΙΟΝ                        | method   | Mar2015 Aug2016  | Current  | history1  | history2  |
|---|-------------------------------|--|--|--|---|---|
| Sample Number   |                               | Client Info  |  | MHI017002  | MHI017015   | MHI018420   |
| Sample Date   |                               | Client Info  |  | 29 Sep 2022  | 04 Oct 2021   | 12 Oct 2020   |
| Machine Age   | hrs                           | Client Info  |  | 0  | 0   | 0   |
| Oil Age   | hrs                           | Client Info  |  | 36754  | 30762   | 24814   |
| Oil Changed   | 1110                          | Client Info  |  | Not Changd   | Not Changd  | Not Change  |
| Sample Status   |                               |  |  | NORMAL   | NORMAL  | NORMAL  |
| WEAR METALS   |                               | method   | limit/base   | current  | history1  | history2  |
| Iron  | ppm                           | ASTM D5185m  | >50  | 3  | 2   | 2   |
| Chromium  | ppm                           | ASTM D5185m  |  | 0  | <1  | <1  |
| Nickel  | ppm                           | ASTM D5185m  |  | 4  | 3   | 2   |
| Titanium  | ppm                           | ASTM D5185m  |  | 0  | 0   | 0   |
| Silver  | ppm                           | ASTM D5185m  |  | 0  | 0   | 0   |
| Aluminum  | ppm                           | ASTM D5185m  |  | 0  | 0   | 0   |
| Lead  | ppm                           | ASTM D5185m  |  | <1   | <1  | <1  |
| Copper  | ppm                           | ASTM D5185m  |  | <1   | <1  | <1  |
| Tin   | ppm                           | ASTM D5185m  |  | 0  | <1  | 0   |
| Antimony  | ppm                           | ASTM D5185m  |  |  | 0   | 0   |
| Vanadium  | ppm                           | ASTM D5185m  |  | 0  | 0   | 0   |
| Cadmium   | ppm                           | ASTM D5185m  |  | 0  | 0   | 0   |
| ADDITIVES   |                               | method   | limit/base   | current  | history1  | history2  |
| Boron   | ppm                           | ASTM D5185m  |  | <1   | 2   | 1   |
| Barium  | ppm                           | ASTM D5185m  |  | 0  | 0   | 0   |
| Molybdenum  | ppm                           | ASTM D5185m  |  | 0  | <1  | 0   |
| Manganese   | ppm                           | ASTM D5185m  |  | 0  | 0   | 0   |
| Magnesium   | ppm                           | ASTM D5185m  |  | 0  | 0   | <1  |
| Calcium   | ppm                           | ASTM D5185m  | 120  | 113  | 121   | 111   |
| Phosphorus  | ppm                           | ASTM D5185m  | 475  | 448  | 462   | 443   |
| Zinc  | ppm                           | ASTM D5185m  |  | 0  | 24  | 13  |
| Sulfur  | ppm                           | ASTM D5185m  | 1275   | 1000   | 1760  | 1637  |
|   |                               |  |  | 1898   | 1700  |   |
| CONTAMINANTS  | 6                             | method   | limit/base   | current  | history1  |   |
| CONTAMINANTS<br>Silicon   | S<br>ppm                      | method<br>ASTM D5185m  | limit/base   |  |   |   |
|   |                               | ASTM D5185m  | limit/base<br>>+30   | current  | history1  | history2  |
| Silicon   | ppm                           | ASTM D5185m  | limit/base<br>>+30   | current<br><1  | history1<br><1  | history2<br><1  |
| Silicon<br>Sodium   | ppm<br>ppm                    | ASTM D5185m<br>ASTM D5185m   | limit/base<br>>+30   | current<br><1<br>2   | history1<br><1<br>2   | history2<br><1<br><1  |
| Silicon<br>Sodium<br>Potassium  | ppm<br>ppm<br>ppm             | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m  | limit/base<br>>+30<br>>20  | current<br><1<br>2<br>0  | history1<br><1<br>2<br>0                                      | history2<br><1<br><1<br>0   |
| Silicon<br>Sodium<br>Potassium<br>Water   | ppm<br>ppm<br>ppm<br>%<br>ppm | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D6304  | limit/base<br>>+30<br>>20<br>>0.1  | <pre>current &lt;1 2 0 0.007</pre>   | history1<br><1<br>2<br>0<br>0.003                             | +istory2<br><1<br><1<br>0<br>0.004<br>41.0                              |
| Silicon<br>Sodium<br>Potassium<br>Water<br>ppm Water  | ppm<br>ppm<br>ppm<br>%<br>ppm | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D6304<br>ASTM D6304                                      | limit/base<br>>+30<br>>20<br>>0.1<br>>1000   | current<br><1<br>2<br>0<br>0.007<br>77.4   | history1<br><1<br>2<br>0<br>0.003<br>25.1                     | +istory2<br><1<br><1<br>0<br>0.004<br>41.0                              |
| Silicon<br>Sodium<br>Potassium<br>Water<br>ppm Water<br>FLUID CLEANLIN  | ppm<br>ppm<br>ppm<br>%<br>ppm | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D6304<br>ASTM D6304<br>method                            | limit/base<br>>+30<br>>20<br>>0.1<br>>1000<br>limit/base                           | current<br><1<br>2<br>0<br>0.007<br>77.4<br>current  | history1<br><1<br>2<br>0<br>0.003<br>25.1<br>history1         | history2<br><1<br><1<br>0<br>0.004<br>41.0<br>history2                  |
| Silicon<br>Sodium<br>Potassium<br>Water<br>ppm Water<br>FLUID CLEANLIN<br>Particles >4µm                                      | ppm<br>ppm<br>ppm<br>%<br>ppm | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D6304<br>ASTM D6304<br><b>method</b><br>ASTM D7647       | limit/base<br>>+30<br>>20<br>>0.1<br>>1000<br>limit/base<br>>5000                  | current           <1           2           0           0.0007           77.4           current           856               | history1<br><1<br>2<br>0<br>0.003<br>25.1<br>history1<br>2067 | history2<br><1<br><1<br>0<br>0.004<br>41.0<br>history2<br>94            |
| Silicon<br>Sodium<br>Potassium<br>Water<br>ppm Water<br>FLUID CLEANLIN<br>Particles >4µm<br>Particles >6µm                    | ppm<br>ppm<br>ppm<br>%<br>ppm | ASTM D5185m<br>ASTM D5185m<br>ASTM D6304<br>ASTM D6304<br><b>Method</b><br>ASTM D7647<br>ASTM D7647        | limit/base<br>>+30<br>>20<br>>0.1<br>>1000<br>limit/base<br>>5000<br>>1300         | current           <1           2           0           0.0007           77.4           current           856           229 | history1           <1   | history2<br><1<br><1<br>0<br>0.004<br>41.0<br>history2<br>94<br>33      |
| Silicon<br>Sodium<br>Potassium<br>Water<br>ppm Water<br>FLUID CLEANLIN<br>Particles >4µm<br>Particles >6µm<br>Particles >14µm | ppm<br>ppm<br>ppm<br>%<br>ppm | ASTM D5185m<br>ASTM D5185m<br>ASTM D6304<br>ASTM D6304<br>Method<br>ASTM D7647<br>ASTM D7647<br>ASTM D7647 | limit/base<br>>+30<br>>20<br>>0.1<br>>1000<br>limit/base<br>>5000<br>>1300<br>>160 | Current<br><1<br>2<br>0<br>0.007<br>77.4<br>Current<br>856<br>229<br>32  | history1           <1   | history2<br><1<br><1<br>0<br>0.004<br>41.0<br>history2<br>94<br>33<br>4 |

# Machine Id **A501** Component **Hydraulic System** Fluid **MOBIL DTE 10 EXCEL 32 (43 GAL)**

# DIAGNOSIS

# Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable.

# Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

FLUID DEGRADATION
Acid Number (AN) mg KOH/g

Particles >71µm

**Oil Cleanliness** 

mg KOH/g ASTM D8045

ASTM D7647 >3

ISO 4406 (c) >19/17/14

0

17/15/12

**0.18** 0.073 0.110

0

Report Id: DIADIL [WUSCAR] 05687141 (Generated: 11/06/2023 12:07:03) Rev: 1

Contact/Location: DANIEL BOYD - DIADIL

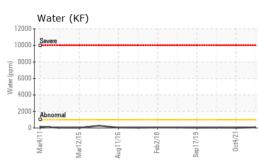
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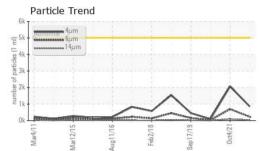
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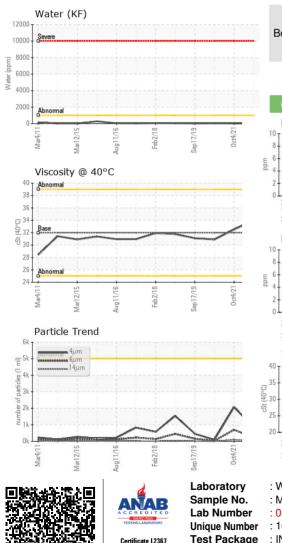
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# **OIL ANALYSIS REPORT**

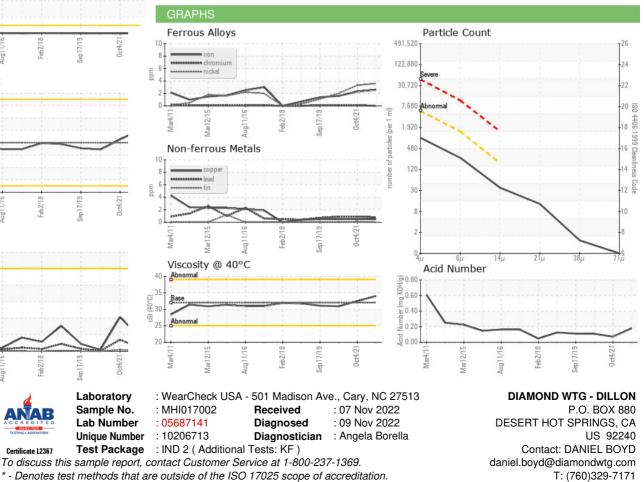






| VISUAL           |        | method    | limit/base | current | history1 | history2 |
|------------------|--------|-----------|------------|---------|----------|----------|
| White Metal      | scalar | *Visual   | NONE       | NONE    | NONE     | NONE     |
| Yellow Metal     | scalar | *Visual   | NONE       | NONE    | NONE     | NONE     |
| Precipitate      | scalar | *Visual   | NONE       | NONE    | NONE     | NONE     |
| Silt             | scalar | *Visual   | NONE       | NONE    | NONE     | NONE     |
| Debris           | scalar | *Visual   | NONE       | NONE    | NONE     | NONE     |
| Sand/Dirt        | scalar | *Visual   | NONE       | NONE    | NONE     | NONE     |
| Appearance       | scalar | *Visual   | NORML      | NORML   | NORML    | NORML    |
| Odor             | scalar | *Visual   | NORML      | NORML   | NORML    | NORML    |
| Emulsified Water | scalar | *Visual   | >0.1       | NEG     | NEG      | NEG      |
| Free Water       | scalar | *Visual   |            | NEG     | NEG      | NEG      |
| FLUID PROPERT    | IES    | method    | limit/base | current | history1 | history2 |
| Visc @ 40°C      | cSt    | ASTM D445 | 32         | 34.0    | 32.5     | 30.9     |
| SAMPLE IMAGES    | \$     | method    | limit/base | current | history1 | history2 |
| Color            |        |           |            |         |          |          |
|                  |        |           |            |         |          |          |

Bottom



\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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